

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 3 of 290 SHEETS

**Special Provisions changes:**

Add to the Special Provisions, as follows:



**ELECTRICAL EQUIPMENT IDENTIFICATION AND LABELING**

**GENERAL**

These Specifications, together with the accompanying Drawings, are intended to depict the installation of conduits, trays and electrical equipment labeling for the SFOBB East Span Project. The Contractor shall furnish materials and labor as required for the complete identification and labeling of existing and new conduits, trays and electrical equipment as shown on the accompanying drawings, circuit and conduit schedules. Contractor shall provide labeling materials and labor as required to completely label components of all electrical systems, whether specifically called for or not and whether provided by the Contractor, the Owner or others.

*May 20, 2010*

The Contractor shall verify that all electrical equipment, conduits and trays, whether furnished by the Contractor, the Owner or others, are provided with permanent identification or labeling. All labeling not already provided shall be furnished and installed by the Contractor. Handwritten and non-permanent labels already installed by others that do not meet the requirements of this specification shall be removed and new labeling installed per these specification requirements.

The intent of the final labeling is to allow the Owner or persons contracted by the Owner to identify any part of the electrical system through physical identification of electrical components at the specified point without the use of electrical, electronic or mechanical means of identification.

Device labels shall be installed on the exterior of devices, when possible. Device labels may be installed on the interior of a device at the primary access point. Labels shall be installed in such a position as to be visible during normal maintenance of the electrical systems. Labels shall be installed on trays and conduits every 10 meters when visible. Labels shall be installed at every point of transition between conduits, cable trays and access points

To maximize the legibility, all labels shall be printed or generated by a mechanical device, and shall not be written by hand. No handwritten or non-permanent labels are allowed. Labels in exterior spaces shall be able to withstand extended exposure to the outdoor elements and shall have a useful life equal or greater to that of the component labeled.

**SUBMITTALS**

All submittals shall be made to the Owner's representative.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-A1a-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 4 of 290 SHEETS

The Contractor shall submit physical samples of each style or type of labeling to be used for each application, including the actual numbering to be used in completing the labeling. Numbering shall be printed on each label and shall include the font, font size, pitch and shall be printed by the printing method to be used by the Contractor in completion of the labeling.

The labeling samples are intended to represent the quality and workmanship to be provided by the Contractor in the field.

**LABELING OF ELECTRICAL EQUIPMENT:**

The Contractor shall provide and install nameplates on all electrical equipment as identified on the plan sheets. All nameplates not already provided shall be furnished and installed by the Contractor. Letter height shall be consistent with existing labeling, but shall not be less than 3 mm minimum.

All electrical equipment, including TOS and RTU enclosures, transformers, electrical panels, panel boards, motors, motor starters, pushbutton stations, selector switches, terminal boxes, and the like shall be identified using engraved laminated plastic nameplates with white surface and black core letters, attached with threaded fasteners. The inscription shall be as shown on the plan sheets or shall be approved by Owner.

A removable circuit directory shall be made for each lighting and distribution panel, and labeled with the function of each circuit on the panel. All directories shall be of a non-corrodible material.

**LABELING OF TRAYS:**

All trays shall be labeled as shown on the plan sheets and the conduit schedules. Tray labels shall be spray painted using alphabet and number stencils. The tray identifier shall be painted on the vertical exterior side of the tray using black lettering on a white background. Letter height shall be 50 mm minimum.

**EXPOSED CONDUITS:**

All conduits shall be labeled as shown on the plan sheets and the conduit schedules. The conduits shall be tagged at both ends with 50 mm round brass tags. The conduit numbers shall be stamped onto the tag. Letter height shall be 5 mm minimum, unless otherwise stated. The tags shall be strapped to the conduits with stainless steel wires or tie wraps inserted through holes, drilled through the tag.

**UNDERGROUND CONDUITS:**

All underground conduits shall be labeled as shown on the plan sheets and the circuit schedules. The conduit identifier shall be spray painted using alphabet and number stencils. The conduit identifier shall be painted on both conduit ends, above each conduit, on the interior wall of the manholes. Letter height shall be 50 mm minimum using black lettering on a white background.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 5 of 290 SHEETS

**SUPERVISORY CONTROL AND DATA ACQUISITION REMOTE TERMINAL UNIT SYSTEM**

**GENERAL**

The Contractor's attention is directed to "Order of Work" of these special provisions for the timely identification of the supplier of the remote terminal units and products to be used by the Contractor.

The State will arrange for the procurement and installation of a new Programmable Automation Controllers (PACs) and integrate into the existing SCADA System. The equipment will be installed on the San Francisco Oakland Bay Bridge West Span. The communications protocol between field devices and the RTUs will be MODBUS. Communications between the RTUs and the SCADA Master Controller (HMI) shall be through the use of frequency shift key (FSK) modem.

The Contractor shall arrange for the procurement and installation and wiring of new GE RX3i Programmable Logic Controllers (PLCs), compatible Frequency Shift Keyed (FSK) modems and Power Supply Modules as specified elsewhere in this specification. The Contractor shall coordinate the procurement with the Engineer prior to procurement and shall provide identical equipment in all RTUs to assure compatibility between the SCADA RTUs, the new Programmable Automation Controllers (PACs), and the existing SCADA Master PLC. The Contractor shall install the equipment in the existing RTU Cabinets on the Bridge, as shown on the plan sheets.

The existing RTU Cabinets have been engineered, manufactured and installed with the capability to interface with a new GE RX3i Programmable Logic Controller. Except for new Input and Output wiring shown in bold on the plan sheets, and to be wired and terminated by the Contractor, all external Inputs and Outgoing wiring from remote electrical components has been terminated on the RTU terminal blocks. All internal RTU wiring has been completed except for the wiring to the new GE RX3Xi PLC including associated I/O communications cards, FSK Modem and Power Supply Module to be supplied by the Contractor.

The Contractor shall arrange for the PLC supplier to generate complete new wiring diagrams of each RTU, based on existing and revised RTU shop drawings, showing arrangement of the existing and new components in the RTU including internal RTU wiring required to retrofit the RTUs with the new PLC, I/O Communications Cards, FSK Modem and Power Supply Modules. The wiring diagrams shall include all wiring and terminations of internal Modbus RS-485 and FSK communications circuits as required for a complete functioning RTU. The shop drawings shall be forwarded for the Engineer for review and approval prior to retrofitting any of the RTUs.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 6 of 290 SHEETS

The Contractor shall retrofit the following RTUs:

- 1) Skyway Structure Westbound: RTU-12W, RTU-13W, RTU-14W and RTU-15W;
- 2) Skyway Structure Eastbound: RTU-12E, RTU-13E, RTU-14E and RTU-15E;
- 3) Mole Substation: RTU-16
- 4) Oakland Substation: RTU-17

**SUBMITTALS**

Each submittal package shall consist of six copies. Submittals shall be delivered to the Engineer at least 180 days prior to the start of the installation. The Engineer will be allowed 90 days for review of the submittals.

**Submittals (For Review and Approval)**

The following information shall be submitted to the Engineer:

- A. Master drawing index
- B. Front view elevation
- C. Block diagram
- D. Schematic diagram
- E. Nameplate schedule
- F. Component list
- G. Assembly ratings including:
  1. Voltage
  2. Continuous current

- K. Cable terminal sizes

**Submittals (For Information)**

When requested by the Engineer the following product information shall be submitted:

- A. Descriptive bulletins
- B. Product data sheets.

**Submittals (For Final Acceptance)**

The following information shall be submitted for record purposes prior to final payment:

- A. Final as-built plans and information for remote terminal units.
- B. Wiring diagrams
- C. Certified production test reports
- D. Installation information
- E. Seismic certification and equipment anchorage details.

### **Operation and Maintenance Manuals**

Ten copies of the equipment operation and maintenance manuals shall be provided prior to shipment of the equipment.

Operation and maintenance manuals shall include the following information:

- A. Instruction books or leaflets
- B. Recommended renewal parts list

### **PROGRAMMABLE CONTROLLER**

This specification describes the functional requirements, design features, hardware, software, system performance, services, and documentation required for a control in a scalable discrete or hybrid control system.

The control system shall perform as a minimum the following functions as defined in the specific sections of this document:

Control system must comply with the requirements for an Programmable Automation Control.

System must be open architecture with the control functions being modular and scalable

Optional redundancy for servers, controllers, networks, and I/O

High speed , deterministic, peer to peer communications between control systems

Ability to communicate with 3<sup>rd</sup> party devices and controllers with fieldbus connections

Integrated environment for all applications (discrete, process, motion, MMI) development, configuration, commissioning, monitoring, and maintaining with one database

Complete management system for all access levels to control application for necessary security requirements

Either integrated in the control system or through standards based connections (Ethernet, OPC), interface and share database with high level HMI/SCADA system with Historian, Trending, and additional functionality

Integrated Alarms and Events

Web connectivity for interface to control for monitoring and maintenance

Compliant with safety and environmental regulations

### **Programmable Automation Control Definition**

The requirements for a Programmable Automation Control (PAC) are:

Multi-domain functionality, including logic, motion, and HMI for discrete and process control on a single platform

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 8 of 290 SHEETS

Will allow users & OEMs to deploy multiple control applications on a single platform

Common development platform for the design and integration of multi-domain automated systems

Will facilitate open, modular control architectures that enable highly distributed automated factory environments

Employ de-facto standards for network interfaces, languages, etc., allowing data exchanges as part of networked multi-vendor systems

**Other Definitions**

PACSystems™: GE Fanuc's line of Programmable Automation Controllers.

PACSystems takes PAC one step farther with a portable engine built on standards.

This allows the same application to be run on multiple platforms.

Ethernet: A very high performance local area network standard providing the two lower levels of the ISO/OSI seven layer reference model, the physical layer and the data link layer.

TCP/IP: a protocol widely used across Ethernet networks for connecting computers and programmable controllers.

Web Browser: A client application that provides a user interface via the World Wide Web. Netscape and Microsoft Internet Explorer are two popular examples.

Communications Protocol: A formal set of conventions governing the control of Inputs and Outputs between the two communicating processes.

Network: An interconnected group of nodes, a series of devices, nodes or stations connected by communications channels.

CMX/RMX: Control Memory Xchange/Redundancy Memory Xchange – a new technology that communicates very large amounts of data at deterministic sub microsecond times.

Operating System: A program that controls the entire overall operation of the system hardware / software. PACSystems use standard operating systems to allow program portability and application flexibility.

**Manufacturer's Standards**

The manufacturer shall have shown high commitment to product, manufacturing and design process quality. It shall have attained ISO9001 registration.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 9 of 290 SHEETS

**Design and Manufacture**

The SCADA RTUs components furnished by the Contractor shall be part of the overall new San Francisco – Oakland Bay Bridge SCADA system, to be furnished and installed by multiple contractors. Therefore, to assure compatibility between SCADA components, the Contractor shall procure the PLC components from the same supplier that furnished the RTUs for Contract 04-012024 (the Skyway Contract).

All of the components within the family of controller products shall be offered by a company who regularly manufactures and services this type of equipment. The programmable controller and all of the corresponding components within the family of controller products shall be offered by a company who regularly manufactures and services this type of equipment.

All products shall be designed, manufactured, and tested in accordance with recognized UL, CSA, IEC and CE mark industrial standards. The system shall be operational during and after testing. The standards requirements are as follows:

AGENCY APPROVALS OVERVIEW		Comments
Quality Assurance in Design/ Development, Production, Installation & Servicing	ISO9001	Certification by Underwriters Laboratories and BSI Quality Assurance
Safety for Industrial Control Equipment	UL508  C-UL or CSA 22.2, 142-M1987	Certification by Underwriters Laboratories  Certification by Underwriters Laboratories [C-UL] or Canadian Standards Association for selected modules
Safety for Hazardous Locations Class I, Div II, A, B, C, D	UL1604 with C-UL  FM3611  CSA22.2, 213-M1987	Certification by Underwriters Laboratory for selected modules  Certification by Factory Mutual for selected modules  Certification by Canadian Standards Association for selected modules
European EMC and Low Voltage Directives	CE Mark	Certification by Competent Body for EMC Directive for selected modules

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 10 of 290 SHEETS

STANDARDS OVERVIEW		Conditions
<b>ENVIRONMENTAL</b>		
Vibration	IEC68-2-6, JISC0911	IG @ 40-150 Hz, 0.012 in p-p @ 10-40Hz
Shock	IEC68-2-27, JISC0912	15G .11 ms
Operating Temperature		0°C to 60°C:[inlet] 0°C to 55°C:[ambient]
Storage Temperature		-40°C to +85°C
Humidity		5% to 95%, non-condensing
Enclosure Protection	IEC529	Steel cabinet per IP54: protection from dust & splashing water
<b>EMC EMISSIONS</b>		
Radiated Conducted	CISPR11, EN55011 FCC	Class A [applies to CE Marked modules] part 15, subpart J, Class A
<b>EMC IMMUNITY</b>		[applies to CE Market modules]
Electrostatic Discharge	IEC 1000-4-2	8 kVAir, 4 kV Contact
RF Susceptibility	IEC 1000-4-3	10 V <sub>rms</sub> /m80Mhz to 1000Mhz, 80% AM
Fast Transient Burst	IEC 1000-4-4	2 kV:power supplies,1KV:I/O,communications
Surge Withstand	ANSI/IEEE C37.90a IEC255-4	Ring Wave, 2.5 kV: Power supplies, I/O [12,240V] Ring Wave, Class II: Power supplies, I/O[12,240V]
Conducted RF	IEC 1000-4-6	10 V <sub>rms</sub> , 150khz to 80 Mhz, 80%AM: communication modules with cables>30 m
<b>ISOLATION</b>		
Dielectric Withstand	UL508, UL840, IEC664	1.5 kV for modules rated from 51 V to 250 V
<b>POWER SUPPLY</b>		
Input Dips, Variations	IEC 1000-4-11	During Operation: Dips to 30% and 100%, Variation for AC ±10%, Variation for DC ±20%

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 11 of 290 SHEETS

AGENCY APPROVALS OVERVIEW		Comments
Quality Assurance in Design/ Development, Production, Installation & Servicing	<b>ISO9001</b>	Certification by Underwriters Laboratories and BSI Quality Assurance
Safety for Industrial Control Equipment	<b>UL508</b> <b>C-UL or CSA22.2, 142-M1987</b>	Certification by Underwriters Laboratories Certification by Underwriters Laboratories [C-UL] or Canadian Standards Association for selected modules
Safety for Hazardous Locations Class I, Div II, A, B, C, D	<b>UL1604 with C-UL FM3611</b> <b>CSA22.2, 213-M1987</b>	Certification by Underwriters Laboratory for selected modules Certification by Factory Mutual for selected modules Certification by Canadian Standards Association for selected modules
European EMC and Low Voltage Directives	<b>CE Mark</b>	Certification by Competent Body for EMC Directive for selected modules

STANDARDS OVERVIEW		Conditions
<b>ENVIRONMENTAL</b>		
Vibration	<b>IEC68-2-6, JISC0911</b>	1G @40-150Hz, 0.012in p-p @10-40Hz
Shock	<b>IEC68-2-27, JISC0912</b>	15G, 11ms
Operating Temperature		0°C to 60 °C:[inlet] 0°C to 55 °C:[ambient]
Storage Temperature		-40 °C to +85 °C
Humidity		5% to 95%, non-condensing
Enclosure Protection	<b>IEC529</b>	Steel cabinet per IP54: protection from dust & splashing water
<b>EMC EMISSIONS</b>		
Radiated/Conducted	<b>CISPR11, EN55011 FCC</b>	Class A [applies to CE Marked modules] part 15, subpart J, Class A
<b>EMC IMMUNITY [applies to CE Marked modules]</b>		
Electrostatic Discharge	<b>IEC 1000-4-2</b>	8KV Air, 4KV Contact
RF Susceptibility	<b>IEC 1000-4-3</b>	10V <sub>rms</sub> /m 80Mhz to 1000Mhz, 80% AM
Fast Transient Burst	<b>IEC 1000-4-4</b>	2KV: power supplies, 1KV:I/O, communications
Surge Withstand	<b>ANSI/IEEE C37.90a IEC255-4</b>	Ring Wave, 2.5KV: power supplies, I/O [≧240V] Ring Wave, Class II: power supplies, I/O [≧240V]
Conducted RF	<b>IEC 1000-4-6</b>	10V <sub>rms</sub> , 150khz to 80Mhz, 80%AM: communication modules with cables >30m
<b>ISOLATION</b>		
Dielectric Withstand	<b>UL508, UL840, IEC664</b>	1.5KV for modules rated from 51v to 250v
<b>POWER SUPPLY</b>		
Input Dips/Variations	<b>IEC1000-4-11</b>	During Operation: Dips to 30% and 100%, Variation for AC +/- 10%, Variation for DC +/- 20%

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 12 of 290 SHEETS

The manufacturer shall have a fully operational quality assurance and quality control program in place and shall comply with ISO9001 standards for "Quality Systems- Model for Quality Assurance in Design/Development, Production, Installation, and Servicing." Complete documentation describing installation, operation, programming and simple field maintenance shall be available in paper format and on CD-ROM.

**Support**

The manufacturer or its authorized representative shall provide complete technical support for all of the products. This shall include headquarters or local training, regional application centers, and local or headquarters technical assistance. A toll-free (800) number hot-line shall be available for emergency support.

Product shall have a warranty period of at least 1 year from the date of purchase. The contractor shall maintain the warranties of the product to the completion of the project.

**Hardware**

**General**

The system shall consist of rugged components designed specifically for industrial environments. A complete system shall consist of one or more racks containing I/O modules, interconnected by signal cables.

### **Packaging**

All components shall be housed in structurally secure enclosures.

The controller CPU shall be modular. It shall be fully enclosed within a durable plastic shroud. When mounted on the system base, the modular CPU shall not occupy more than two available slots.

The I/O system shall be modular. Each module shall be fully enclosed within a durable plastic shroud. When mounted on the system base, each I/O module shall not occupy more than one available slot. Loops shall be part of the module for securing field wiring.

There shall be at least two sizes of I/O bases available. One shall hold up to 12 I/O modules and the other shall hold up to 16 I/O modules. The base shall support a high speed serial bus and a high speed PCI bus.

I/O modules shall be retained in their slot by a hinge on the upper rear edge and snap on the lower rear edge of the baseplate. Removing the module shall require no tools.

I/O modules shall be installed in any available slot in the CPU or expansion baseplates, and shall require no tools for insertion and extraction.

I/O modules shall connect electrically to the baseplate via a pin and socket connector.

I/O modules shall be fully enclosed in a plastic covering protecting the electronic circuitry from exposure.

### **Durability**

All components within the controller family shall be manufactured with a high degree of durability.

All switches and other operator-controlled devices shall be of the size and durability for the intended use as is normally offered for industrial applications.

All signal cables furnished by the manufacturer shall be constructed so as to withstand, without damage, all normal use and handling.

### **Parts Interchange**

In order to minimize spare parts stocking requirements, the controller family shall have a high degree of interchange capability. The power supply, battery, EEPROM Chips should all operate equally well regardless of the CPU being used.

The system shall incorporate a modular design using plug-in assemblies with pin and socket connectors.

Wherever possible, all assemblies and sub-assemblies performing similar functions shall be interchangeable.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 14 of 290 SHEETS

The system design shall accommodate the replacement of assemblies without having to disconnect field wiring. Wherever possible, removable connectors shall be used to connect field wiring to the individual circuit board assemblies.

All major assemblies and sub-assemblies, circuit boards, and devices shall be identified using permanent labels or markings each of which indicates the manufacturer's catalog number, product manufacturing date code, UL and C-UL certifications.

### **Environmental Conditions**

All components of the controller system, except CRT terminals and programming workstations, shall meet the following environmental specifications:

Storage Conditions: Temperature from -40°C to 85°C.

Operating Conditions: Temperature from 0°C to 60°C.

Humidity: From 5 percent to 95 percent relative humidity, non-condensing.

### **Power Supply Module**

The power supply shall be a wide range supply operating from a voltage source in the range 120 V(ac) to 264 V(ac) and from 90 V(dc) to 125 V(dc), providing 30 watts of power. Available power shall be 30 watts at a +5 V(dc) output, 15 watts at a 24 V(dc) relay power output, and 20 watts at an isolated 24 V(dc) output.

### **Specifications**

The power supply shall contain an isolated, internal 24 V(dc) power source for I/O modules requiring 24 V(dc) power.

The power supply shall contain a built-in serial communication port which can be used to:

- A. Connect the programmer for PC compatible programming software.
- B. Connect to one of the wide variety of third-party operator interfaces utilizing an open architecture software protocol.

This serial port shall provide RS-422 signals with RS-485 compatibility. The characteristics of this port shall be software configurable and shall be modem compatible.

The power supply shall contain dual battery connectors in a battery compartment such that a battery may be installed to protect programming CMOS RAM memory. Dual connectors are required to provide bumpless battery power transfer.

The backup battery for RAM memory shall be a Lithium, long-life battery with a typical life of 6 months under load, and 8 to 10 years under no load. This battery shall be replaceable while power is applied to the PLC.

The power supply shall be modular in design, separate from the CPU and baseplate for easy replacement in the unlikely event of failure.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 15 of 290 SHEETS

The power supply shall be universal in design, compatible with main CPU racks, as well as with expansion racks.

There shall also be a super capacitor that provides a minimum of 1 hour battery less backup power for CPU RAM memory.

**Central Processing Unit (CPU)**

The CPU shall be offered, a modular type. The CPU shall possess the capability to solve application logic, store the application program, store numerical values related to the application processes and logic, and interface to the I/O systems. The CPU shall need no additional modules to provide at least the following advanced programming features: Floating Point Math, PID, Modulo, Math, Double Precision math, Logical functions, Subroutines, Data Array Move and Indirect Addressing.

**Modular CPU**

The modular type CPU shall contain: A minimum Intel Pentium microprocessor operating at speeds no less than 300 MHz as the main\_processing element, memory mounted on the board. A minimum of 10 Megabytes of memory shall be on board for user configurable application, data storage and documentation storage.

The modular type CPU shall contain a real-time calendar and clock that can be accessed by the user program. This Time of Day clock and calendar shall be battery-backed and maintain seven time functions: Year (2 digits), Month, Day of Month, Hour, Minute, Second, and Day of week.

The modular CPU shall execute Boolean functions at a rate of 0.3 microseconds per instruction or lower.

The modular CPU shall be capable of controlling up to 79 I/O slots.

The modular CPU shall be able to provide special functions such as High Speed Counter function, Axis Positioning function, and Local Area Networking function.

The CPU shall be able to provide 2 serial ports, 19 pin RS232 and 1 a 15 pin RS485 for communications.

The modular CPU shall contain a battery slot to support backup power for the SRAM

A RUN ENABLED/RUN DISABLED/STOP switch shall be on the CPU behind a door for security.

LEDs on the CPU shall indicate the following:

- CPU OK
- RUN mode
- Outputs Enabled

- I/O Force
- Battery condition
- System faults
- Comm 1 activity
- Comm 2 activity

**Visual Diagnostics**

Status of low or dead battery shall be indicated by a red Battery LED on the power supply module.

The diagnostic status of the fuses, for those discrete I/O modules containing fuses, shall be indicated by a red LED mounted on the top of the module. The red LED shall illuminate when a blown fuse condition is present.

**Alarm Processor**

The CPU shall contain an alarm processor that is special PAC feature designed to receive and process faults. The diagnostics shall provide information on the configuration and CPU, memory, communications and I/O status.

The alarm processor function shall log I/O and system faults in two fault tables that shall be accessible for display on the PC compatible programming software screen or uploaded to a host computer or other coprocessor.

The alarm processor shall maintain the states of up to 128 discrete system diagnostic bits to be read by a host or incorporated as contacts into the ladder program for customized diagnostic routines.

Each fault table shall have a total capacity of 32 faults. The last 16 entries shall maintain the latest 16 faults. The first 16 shall be kept unchanged.

Faults may be cleared by the user by way of a programmer. Provision shall be made by way of passwords to protect these faults from unauthorized clearing.

**Alarm Features**

The alarm processor shall report three types of fault action; fatal, diagnostic, or informational, and the CPU shall respond as follows:

Fault Action	Fatal	Diagnostic	Informative
CPU Enters STOP Mode	YES	NO	NO
Set Diagnostic Bit	YES	YES	NO
Logged In Fault Table	YES	YES	YES

When an I/O fault occurs, the alarm processor shall report the rack and slot location of the fault, the condition, the address and the circuit number if appropriate.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 17 of 290 SHEETS

The modular CPU alarm processor function shall have the capability to time-stamp system faults for future references.

**PLC Memory Protection**

The PAC shall have 4 levels of security or password privilege levels to prevent unauthorized changes to the contents of the PAC. These built-in privilege levels shall be set in the programming software or with the Hand-Held Programmer and shall impose the following constraints:

Level	Constraint
1.	Read PLC data only (except passwords)
2.	Write to any data memory
3.	#2 and write to all configuration or logic in STOP mode
4.	#3 and write to logic in STOP or RUN mode (on-line change) and password level access.

There shall be one password, one to four ASCII characters in length, for each privilege level in the PAC, and the same password can be used for more than one level. Any attempts to access or modify information in the PAC without the proper password privilege level shall be denied.

**Subroutine Password**

The PAC shall have a software OEM key that allows users to control access to each subroutine in the relay ladder program.

**OEM Program Protection**

The PAC shall have a software OEM key that allows users to protect the resident program from unauthorized reads and writes.

**CPU Memory**

The PAC shall supply a modular design CPU that contains at least the following:

- A. 10Megbytes for application programming
- B. Configurable up to 5 Meg 16-bit registers for register and data usage
- C. Up to 32K control relays internal battery backed
- D. Up to 32K bits for discrete inputs
- E. Up to 32K bits for discrete outputs
- F. Configurable up to 32K 16-bit registers for analog inputs
- G. Configurable up to 32K 16-bit registers for analog outputs

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 18 of 290 SHEETS

All application memory shall be available to the user program. Executive level operations performed by the CPU shall not consume application memory.

#### Memory Storage

The register values and the application program shall be stored in battery backed, CMOS static RAM memory. The application program and system configuration shall also be stored in FLASH memory.

There shall be a long-life Lithium battery used to maintain the contents of the CMOS RAM memory in the CPU.

There shall be an easily accessible battery compartment in the power supply with dual battery connectors. The battery shall be replaceable with power applied to the PAC and without removing the CPU.

An LED shall provide visual indication of the battery condition. Additionally, a low battery condition shall be alarmed with a system diagnostic bit.

The modular CPU shall allow the resident user program to be maintained in the CPU without power applied. Two levels of maintainability shall be provided, short duration and long duration.

For short duration, the program shall be maintained by a hi-capacity capacitor for a period of no less than 1 hour. This allows adequate time for replacing the battery in the power supply module, should the external supply to the CPU be interrupted.

For long duration, the CPU module shall maintain its contents by using the battery. This allows the CPU module to be shipped via surface mail where power supply to the module is not available. This method may be achieved by providing internally mounted battery. If the CPU module does not have an internal battery then an external battery board may be used.

The CPU shall calculate the application program checksum at the end of every sweep. A complete checksum calculation for a program may take several sweeps. A fixed number of program memory checksum shall be calculated each sweep. This number is configurable by the user. If the calculated checksum does not equal the reference checksum, a fault shall be recorded, and the CPU mode will change to STOP.

#### **Programming Devices**

A software programming package, for development of application programs, shall be furnished. The software programming package shall be capable of running on a PC compatible laptop or desktop computer.

On-line and off-line, CPU and I/O configuration and application program development shall be achieved with a PC compatible computer and programming and documentation software.

The PC compatible computer shall be connectable to the PAC via a built-in serial communication port. In addition to the serial communications, the PC compatible computer shall be connectable to the PAC via Ethernet TCP/IP supporting the SRTP application protocol. A separate module providing Ethernet communications through 10baseT connection.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 19 of 290 SHEETS

The programming devices shall have access to the application program, the CPU and I/O system configurations, all registers, CPU and I/O status, system diagnostic relays, and I/O over-ride capabilities.

### **Operator Interface**

The programming port and its protocol shall be open in architecture. The protocols of this communication port shall be published such that a user may develop their own operator interface device, software or hardware, to access Register, I/O status, I/O override and system diagnostic memory data.

Through an open nature of this communications protocol, a wide variety of operator interface shall be made available. These may be manufacturer's own brand or they may be manufactured by 3<sup>rd</sup> party vendors.

### **Programming Language**

The CPU shall be capable of solving an application program whose source format shall be relay ladder diagram. The language shall support relay, timers and counters, arithmetic, relational, bit operation, data move, conversion, and control functions.

The CPU shall be capable of solving an application program whose main program format is in Sequential Function Chart (SFC) with underlying code in relay ladder diagram.

### **Relay Functions**

Relay ladder operations shall consist of the following contacts and coils:

- A. Normally Open Contact
- B. Normally Closed Contact
- C. Coil
- D. Negated Coil
- E. Retentive Coil
- F. Negated Retentive Coil
- G. Positive Transition Coil
- H. Negative Transition Coil
- I. Set Coil (Latch)
- J. Reset Coil (Unlatch)
- K. Retentive Set Coil
- L. Retentive Reset Coil

Positive transition coils and negative transition coils shall function as leading and trailing edge one-shot coils respectively.

Contacts may be referenced any number of times within the application program.

A single rung may contain more than one coil.

There shall be a service that allows user programs to be checked for multiple coil use.

This flag may be set to:

Disallow more than one coil in a single rung

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 20 of 290 SHEETS

Allow multiple coil use but generate warning messages  
Allow multiple coil use without warnings

**Timers and Counters**

Timer and counter operations shall consist of the following functions:

- A. Retentive On-Delay Timer (ONDTR)
- B. Simple Off- Delay Timer (OFDT)
- C. Simple On-Delay Timer (TMR)
- D. Up Counter (UPCTR)
- E. Down Counter (DNCTR)

The retentive on-delay timer shall behave as a stop-watch that increments time when enabled and holds the current timed value until receiving power flow to the reset input. The simple on-delay timer shall increment while it receives power flow and reset to zero when power flow stops.

The simple off-delay timer shall increment while it power flow stops and reset to zero when power flow is present.

There shall be at least 10,666 programmed timers and/or counters available for use in application programs

Each timer or counter requires the use of three 16-bit registers within %R memory for storage of the preset, the current value and a control word. These three registers shall be accessible to the user via a register reference.

The timers and counters shall not require an output reference, the output of a timer or counter can be used to energize a coil, or enable another function, such as a math function, or another timer or counter.

The time/count limit shall be either a programmed constant or shall be programmable via a register reference value.

The time shall be counted in tenths of seconds or hundredths of seconds, and the range for the timers and counters is 0 to 32,767 time units.

**Arithmetic**

The arithmetic operations shall support two data types, Signed Integer (INT), and Double Precision Integer (DINT). On the modular CPU, the Floating Point data type shall also be supported via floating point emulation. Arithmetic functions shall consist of the following types:

- A. Addition
- B. Subtraction
- C. Multiplication
- D. Division (quotient)
- E. Modulo (remainder)
- F. Square Root

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 21 of 290 SHEETS

Signed Integers (INT) data shall be stored in 16 contiguous bits of memory, in 2's complement notation. The range for Signed Integer Data shall be -32,768 to +32,767. Double Precision Integer (DINT) data shall be stored in 32 contiguous bits of memory, double precision data is always signed. The range for Double Precision Integer Data shall be -2,147,483,648 to 2,147,483,647.

The arithmetic function blocks shall consist of 3 inputs and 2 outputs. The enable input shall begin the execution. When the function is enabled, the two data inputs are operated upon and the result is output. There shall also be an OK output that is always true when the function is enabled, unless an overflow or other error exists.

All of the Arithmetic functions shall be such that they can be cascaded together in a single rung.

**Relational Functions**

Relation Functions which are used to compare two numbers, shall operate on Signed Integer and Double Precision Integer data types, and shall consist of the following types:

- |                 |                          |
|-----------------|--------------------------|
| A. Equal To     | Not Equal To             |
| B. Greater Than | Greater Than or Equal to |
| C. Less Than    | Less Than or Equal to    |

**Bit Operation Functions**

Bit Operation Functions shall perform comparison and movement operations on word data that is specified as a continuous string of data in 16-bit increments, with the first bit of the first word being the least significant bit, and the last bit of the last word being the most significant bit.

Bit Operation Functions that are used to perform Boolean operations on corresponding bits of two bit strings of the same length shall consist of the following types:

- A. Logical AND
- B. Logical OR
- C. Logical Exclusive OR

Bit Operation Functions used to create an output string that is a copy of an input bit string, but with its bits inverted, shifted, or rotated shall consist of the following types:

- A. Logical Invert (NOT)
- B. Shift Left
- C. Shift Right
- D. Rotate Left
- E. Rotate Right

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 22 of 290 SHEETS

The shift functions shall allow for the user to specify the number of places that the array is to be shifted as an input, and provide the state of the last bit shifted out, and a copy of the shift register as outputs.

**Data Move Functions**

Basic data movement capabilities shall be provided by the following list of functions:

- A. Move
- B. Block Move
- C. Block Clear
- D. Shift Register
- E. Bit Sequencer
- F. Range
- G. Communications Request

The movement of data (16 bit integer or word), as individual bits, from one location to another shall be accomplished by the Move function. The user shall be able to specify the length of the move.

The Block Move function shall provide the functionality to move a block of 7 constants (integer or word) to a specified location.

The ability to fill a specified block of data (word) with zeros shall be accomplished by the Block Clear function. The user shall be able to specify the length of the block.

The Shift Register function shall provide the functionality to shift one or more data words from a reference location into a specified memory location. All of the data within the Shift Register shall be accessible throughout the program from logic addressed memory.

A method of shifting a bit sequence through an array of bits shall be provided by a Bit Sequencer function. The function shall provide the ability to reset the sequence, change the direction of the bit pattern, or access the step location within the array.

A method of checking for a value to be contained within a group of values shall be provided in a Range function.

Provisions to initiate communications with a specialized communication module shall be made through the use of a Communication Request function. This function shall allow the PAC to behave as a master on a serial communication link, thus providing the ability to communicate master/slave or peer to peer with any controller or computer using the same serial communication protocol.

**Table**

Table operations shall consist of moving data into or out of tables and searching for data of values equal to, not equal to, greater than, greater than or equal to, less than and less than or equal to a specified value as listed below:

- A. Array moves
- B. Search Equal

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 23 of 290 SHEETS

- C. Search Not Equal
- D. Search Greater Than
- E. Search Greater Than or Equal to
- F. Search Less Than
- G. Search Less Than or Equal to

The array move feature shall be capable of implementing indirect addressing applications.

**Conversion Functions**

Two conversion functions shall be provided to convert a data item from a 4 digit Binary Coded Decimal (BCD-4) data type to a 16 bit signed integer and vice versa.

**Control Functions**

Control functions shall be provided to limit program execution, alter the way the CPU executes the application program, or provide special PAC services. The following Control Functions shall be provided:

- A. CALL
- B. Immediate I/O update (DO I/O)
- C. Comment rung (COMMNT)
- D. Master Control Relay (MCR, END MCR)
- E. Jump to a label (JUMP, LABEL)
- F. Special Service Requests (SVCREQ)

An immediate I/O update function shall be provided for the update of all or a portion of the inputs or outputs for one scan while the program is running, or to update I/O during the program in addition to the normal I/O scan.

Additionally, the function shall provide a mean to read inputs into memory auxiliary to the true input table, and execute outputs from discrete memory alternate to the true output table.

A comment rung function shall be provided to enter a rung explanation in the program. The rung explanation shall have the capacity to hold 2048 characters of text. The memory required for the comment shall be independent of the program storage memory. The comment shall have the ability to be edited via the PC compatible programming software.

A master control relay function shall allow all rungs between the MCR and its subsequent END MCR function to be executed without power flow.

A method for structuring the ladder program shall be provided with the use of a JUMP Function. This will cause the program execution to jump to a specified location in the logic targeted by the location of the LABEL function.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-A1a-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 24 of 290 SHEETS

Seven different special PAC service requests shall be accessible by the programmer by utilizing one of the Service Request Functions listed below:

- A. Change/Read Checksum Task State and
- B. Logical Number of Words to Checksum
- C. Change/Read Time of Day Clock.
- D. Shut Down the PLC.
- E. Clear Fault Tables.
- F. Read Last Fault Table Entry.
- G. Read Elapsed time Clock.
- H. Read I/O Override Status.

The Data written by these service request functions shall be in BCD or Packed ASCII format, and written into user definable register locations.

#### **PID Function**

A single PID function block instruction must be provided by the CPU without any additional module. Two versions of this closed loop control algorithm (Proportional/Integral/Derivative) shall be available:

- A. The standard ISA PID algorithm, which applies the proportional gain to each of the proportional, derivative, and integral terms; and
- B. The independent algorithm that applies the proportional gain only to the proportional gain term.

#### **Subroutine Function**

A single function block must be available to allow repetitive call of a function. A password to protect the integrity of the subroutine must also be available.

A Subroutine may be called from within another subroutine. The nesting must be at least 8 deep.

A Periodic Subroutine shall be available that is executed once a programmable interval. The interval shall be between 1 and 10 milliseconds. The accuracy of the subroutine execution shall be 50 nanoseconds. Discrete I/O shall be available to update during the execution of the subroutine.

#### **Discrete I/O**

Interface between the PAC and user supplied input and output field devices shall be provided by rack type I/O modules.

#### **Configuration**

There shall be an expandable system.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 25 of 290 SHEETS

An expandable I/O system shall be supported by a single slot modular CPU, and shall accommodate up to 8 total racks or 79 I/O slots up to a total distance of 50 feet with the standard expansion racks and 700 feet with the remote expansion racks.

Serial expansion I/O racks shall be connected to the CPU rack via a high speed serial interface cable. The receiver shall be contained within the expansion baseplates eliminating the requirement for additional communication modules.

Ethernet expansion racks shall be connected via a 10/100Mbps Ethernet, RJ-45 connection. The Ethernet network interface unit shall reside in the rack using the same I/O that is compatible with the controller. The Ethernet network interface unit shall support the following:

- A. Built-in switch to allow daisy chain connection to the next Ethernet network interface unit.
- B. Support redundant controllers with automatic switch over.
- C. Ethernet network interface unit shall support up to 79 I/O modules per drop with local expansion.

#### **I/O Addressing**

I/O reference addressing for each I/O module shall be assigned through the use of the PC compatible configuration and programming software or the hand held programmer.

There shall be no jumpers or DIP switch settings required to address modules.

The circuit status of each I/O point on a module shall be indicated by a green LED mounted at the top of the module. These LED's must be visible through a clear plastic lens. Each LED shall illuminate a letter and number which corresponds to the energized I/O circuit.

Addressing of all references including I/O must be represented as a Decimal Based number.

#### **Construction**

Terminal blocks shall be easily removable, and common to all discrete and analog I/O to allow for convenient pre-wiring of field devices.

Each I/O module shall contain a hinged, clear plastic, terminal block cover (door) with a removable label.

The inside of the label shall have the module description, catalog number, and circuit wiring diagram for that module type, and the outside of the label shall have a user legend space to record circuit identification information.

The label shall have color coding for quick identification of the module as high voltage (red), low voltage (blue), or signal level (gray) type.

#### **Electrical Specifications**

I/O modules shall be designed for 1500-volt isolation between the field wiring and the system backplane.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 26 of 290 SHEETS

**Input Specifications**

The 120 Volt AC input module shall accommodate an input voltage range from 0 to 132 volts.

The 240 Volt AC input module shall accommodate an input voltage range from 0 to 264 volts.

The 24 Volt DC positive and negative logic input modules shall accommodate an input voltage range from 0 to +30 volts DC.

The 125 Volt DC input module shall accommodate an input voltage range from 0 to 150 volts.

**Availability of Input Modules**

As a minimum, the following discrete input modules shall be available:

Description	Points/Module
Input Simulator	8, 16
120 V(ac) Isolated Input	8
240 V(ac) Isolated Input	8
120 V(ac) Input	16
24 V(ac)/V(dc) Negative Logic Input	16
24 V(dc), Positive/Negative Logic Input	8,16,32
24 V(dc) Positive/Negative Logic Input, (1ms response)	16
125 V(dc) Positive/Negative Logic Input	8
5/12 V(dc) Positive/Negative Logic Input (TTL)	32

**Output Specifications**

Discrete AC output modules shall have separate and independent commons allowing each group to be used on different phases of AC supply.

Each discrete AC output shall be provided with an RC snubber to protect against transient electrical noise on the power line.

Discrete AC outputs shall be suitable for controlling a wide range of inductive and incandescent loads by providing a high degree of inrush current (10x the rated current).

Discrete DC output modules shall be available with positive and negative logic characteristics in compliance with the IEC industry standard.

Discrete DC output modules shall be provided with at least eight output points in a group with a common power input terminal per group.

Discrete DC output modules shall be compatible with a wide range of user-supplied load devices, such as: motor starters, solenoids, and indicators.

A 2 Amp relay output module shall be capable of supplying 2 Amps resistive maximum load per output and 4 amps resistive maximum load per group of 4 outputs.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 27 of 290 SHEETS

A 4 Amp relay output module shall have 8 isolated outputs per module and shall be capable of supplying 4 amps resistive maximum load per output and 32 amps resistive maximum load per module.

**Availability Of Output Modules**

As a minimum, the following discrete output modules shall be available:

Description	Points/Module	# Fuses/ Rating	Module
120 V(ac), 0.5A (2 groups)	12,16	3A	2
120/240 V(ac), 1A (2 groups)	8	3A	2
120/240 V(ac) Isolated, 2A	5	3A	5
12/24 V(dc) Positive Logic, 2A	8	5A	2
12/24 V(dc) Positive Logic, 0.5A	8,16,32	N/A	0
12/24 V(dc) Negative Logic, 2A	8	5A	2
12/24 V(dc) Negative Logic, 0.5A	8,16	N/A	0
125 V(dc) Positive/Negative Logic, 1A	6	N/A	0
5/12/24 V(dc) Negative Logic, 0.5A	32	N/A	0
Relay, Normally Open, 2A (4 groups)	6	N/A	0
Relay, Normally Open, 4A Isolated	8	N/A	0
Relay, Isolated, 4 Normally Closed,	8	N/A	0
4 Normally Open (Form B & C) 8A			

**Availability of Mixed I/O Modules**

As a minimum, the following discrete output modules shall be available:

Description	Points/Module
24 V(dc) Input, Relay Output	8 in, 8 out
120 V(ac) Input, Relay Output	8 in, 8 out

**Analog I/O**

For the conversion of analog to digital and digital to analog conversion required by an application, the following shall be available:

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 28 of 290 SHEETS

#### Analog Voltage Input

The analog voltage input module shall be capable of converting 4 or 16 channels of inputs in the range of -10 to +10 volts.

Resolution of the converted analog voltage input signal shall be 12 bits binary or 1 part in 4096.

All of the channels of converted analog voltage input signals shall be updated each scan into a dedicated area of data registers in a 16-bit 2's complement format.

The conversion speed for all of the analog voltage input channels shall be no less than 2 milliseconds and no greater than 13 milliseconds..

The analog voltage input module shall be configurable for a 4 to 20 mA analog current input via an external resistor.

#### Analog Current Input

The analog current input module shall be capable of converting 4 or 16 channels of inputs in the range from 4 to 20 mA or 0 to 20 mA.

Resolution of the converted analog current input signal shall be 12 bits binary or 1 part in 4096.

All of the channels of converted analog current put signals shall be updated each scan into a dedicated area of data registers in a 16-bit 2's complement format.

The conversion speed for all analog current input channels shall be a minimum of 2 ms and no greater the 13 ms.

#### Analog Voltage Output

The analog voltage output module shall be capable of converting 2 or 8 channels of digital data to analog outputs in the range from -10 V to +10 V.

Resolution of the converted output signal shall be 13 bits or 16 bits.

All channels of analog output data shall be updated each scan from a dedicated area of data registers in a 16-bit 2's complement format.

The analog outputs shall be configurable to default to 0 mA, 4 mA or hold-last-state in the event of a CPU failure.

#### Analog Current Output

The analog current output module shall be capable of converting 2 or 8 channels of digital data to analog outputs in the range from 0 mA to 20 mA or from 4 mA to 20 mA.

Resolution of the converted output signal shall be 12 bits or 16 bits.

All channels of analog output data shall be updated each scan from a dedicated area of data registers in a 16-bit 2's complement format.

The analog current outputs shall be configurable to default to 0 volts or hold-last-state in the event of a CPU failure.

#### Analog Combination

The analog combo module shall be capable of converting 4 channels of analog inputs to digital data and 2 channels of digital data to analog outputs.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 29 of 290 SHEETS

All channels are configurable for 0 mA to 20 mA, 4 mA to 20 mA, 0 V to +10 V, and – 10 V to +10 V. Resolution of the converted input signals shall be 12 bits and output signals shall be 16 bits.

All channels of analog data shall be updated each scan from a dedicated area of data registers in a 16-bit 2's complement format.

The analog outputs shall be configurable to default to 0 volts or hold-last-state in the event of a CPU failure.

**Module Availability**

As a minimum, the following analog modules shall be available:

Description	Channels/Module
Current Analog Input	4, 16
Voltage Analog Input	4, 16
Current Analog Output	2, 8
Voltage Analog Output	2, 8
Combo Analog Inputs/Outputs	4/2

**Temperature Control Module**

A specialized temperature control module shall be available to accommodate applications where precise temperature control is needed.

The temperature control module shall support auto-tuning, closed looped PID control, and open looped manual control.

The temperature control module shall provide eight thermocouple inputs, 1 RTD input, and 8 PID-controlled output channels for controlling heaters.

The temperature control module shall provide alarms indications for each status zone, voltage failure, open or reversed thermocouple, compensation temperature error, high or low temperature, high or low temperature deviation, and open channel short circuit.

**Motion Control**

Specialized analog and digital motion control modules shall be available to perform 1 or 2 axes of closed or open loop servo control. These modules shall support encoder feedback with analog output for velocity command.

The positioning mode shall support linear and S curve acceleration and deceleration.

The modules shall provide user-defined control inputs and outputs for application such as torque follower and flying cut-off applications.

The modules must have user defined inputs and outputs, an English-language programming software, and automatic data transfer of data between PLC and axis positioning module with no user programming.

The positioning mode shall have a powerful instruction set, that includes absolute or incremental move, wait to move, dwell, conditional jump and subroutine functions.

The modules shall provide non-volatile program storage without the use of battery or super capacitor.

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 30 of 290 SHEETS

The follower mode shall provide either parallel or cascade operation from a single master.

The follower mode shall provide a selectable master source of encoder, analog, or internal time base.

The single axis module shall have a position loop update time of not more than 1 msec.

The dual axis module shall have a position loop update time of not more than 2 ms per axis.

### **High Speed Counter**

A specialized high speed counter option module shall be available to accommodate applications where pulse input rates exceed the input capability of the PAC.

The high speed counter module shall provide direct processing of rapid pulse signals up to 80 kHz in frequency.

The high speed counter module shall be configurable as four independent counters counting either up or down, two independent bi-directional counters, or one counter that can calculate the difference between two changing count values.

### **Speciality I/O and Communications**

Based on open architecture specifications of the vendor and explicit permission of the vendor, specialty module shall be available such as PID, Co-processor, stepper, etc. Complete documentation, kits for building modules, and engineering resource shall be available for the 3<sup>rd</sup> party based on the type of development.

#### Peer/Peer Communications

A specialized option module shall be available that will allow the PAC to communicate on a token passing peer-to-peer, noise immune network providing high-speed transfer of control data.

The specialized communication module shall be configurable to broadcast data to and receive data from up to 31 other devices on a network automatically and repeatedly from a shared and dedicated database in RAM memory.

The communication medium for this specialized network shall be a high energy and noise immune single shielded twisted pair cable transmitting data at an adjustable rate of up to 153.6 k baud. The distance of the communication shall be up to 2286 m at a lower baud rate.

#### Master/Slave Communications

There shall be modules (such as a Modbus RTU protocol module as specified elsewhere in these special provisions) that allows the PAC to act as a master in a communication scheme that allows PAC to interrogate other PLCs, PAC's and devices for data.

#### PAC and CNC I/O Interface

The I/O interface shall provide an interface between the PAC and a CNC, allowing a CNC to control 64 I/O points on the PAC .

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 31 of 290 SHEETS

Client/Server Interface

There shall be a module that provides CLIENT/SERVER with PEER to PEER communications over Ethernet TCPIP.

The modular CPU system and special module shall support up to 16 simultaneous connections.

**FSK MODEM**

The format of the FSK modem shall be standard RS232C with four-wire operation for long range up to 12.2 km. Mode of operation will be point-to-point or multi-drop. Data transmission speed shall be up to 9600 baud. Modulation shall be frequency shift key (FSK); carrier signal transformer and capacitively isolated. Interface shall be DTE/DCE jumper selectable; Female DB25 connector for RS232C; two position pluggable terminal block for carrier; 2.5 mm x 5.5 mm barrel jack (center positive) for 24 V(dc). A wall mounted transformer power supply shall be provided for 120 V(ac) input and 21 V(dc) – 28 V(dc) output. The FSK modem shall be designed for a temperature range from 0°C to 60°C and humidity from 0 to 95 percent, non condensing. Enclosure shall be 16-gauge steel with mounting flanges.

**MODBUS RTU MASTER MODULES**

The RTU Master Modules shall support the Modbus protocol and shall be compatible with the CPU. The RTU Master Modules shall provide four independent, isolated serial ports. Up to six RTU Master Modules can be located in the main PAC backplane.

Each port can be configured for MODBUS Master, MODBUS Slave, or Serial I/O protocol. MODBUS Master mode exchanges with up to 64 individual slaves are set up during module configuration, and easily controlled from the application program with no special messaging required. The RTU Master Modules shall automatically supplies the MODBUS message structure including device address, function code, and error check information, based on the configuration of the exchange. Broadcast messaging is not supported.

MODBUS Slave mode exchanges can be set up for automatic mapping to CPU memory, so that no application programming is necessary for a port used as a MODBUS Slave.

The RTU Master Module shall include:

Port-to-port isolation and port-to-backplane isolation.

RS-232, RS-485/422 communication, software-selected

Hardware handshake: RTS/CTS (for RS-232 only)

Selectable Baud Rates: 1200, 2400, 4800, 9600, 19.2K, 38.4K, 57.6K, 115.2K

STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION  
**CONTRACT CHANGE ORDER NO. 110 SUPPL. NO. 00**  
ROAD: 04-SF-80-12.2, 14.3 and 04-Ala-80-0.0, 4.0 CONTRACT NO.: 04-0120F4  
SHEET 32 of 290 SHEETS

Module fault status reporting (Watchdog, Ram Fail, Flash Fail)  
Module identity and status reporting, including LED status indicators  
Hot insertion/extraction  
Meets CE, UL/CUL 508 and 1604, and ATEX requirements  
Flash memory for future upgrades and protocol additions  
Function codes: 01, 02, 03, 04, 05, 06, 07, 08, 15, 16, 17, 20, and 23.

### **INSTALLATION REQUIREMENTS**

Ten Remote Terminal Units (RTUs) shall be retrofitted Contractor. The RTU's are to be installed and wired as shown on the arrangement and wiring diagrams provided by the PLC Component Supplier.

The Contractor shall be responsible for making a complete, operational loop check of each circuit connected to the input and output terminals of the RTUs. Loop checks shall be performed by simulating a contact closure as necessary to prove the operation of each circuit. The complete functional check including the SCADA existing Master PLC and workstations shall be performed under different contracts.

### **VENDOR REQUIREMENTS**

#### Development Life Cycle

The vendor must have an established documented development procedure. This procedure must track customer requirements, development risk, and corrective action.

The procedure must include a product validation cycle.

The vendor must have a formal and documented set of quality assurance procedures that are applied to the engineering design, development, and documentation of the software.

The presence of a formal quality assurance department shall be required.

The vendor must also demonstrate that its source code for the product is regularly archived with suitable backup.

The vendor must follow a documented configuration management system.

#### Product Life Cycle

The vendor must have an established product life cycle policy. Documentation of the product life cycle shall be available.

#### Manufacturer Qualifications

The manufacturer shall have shown a high commitment to product, manufacturing and design process quality. The manufacture shall be ISO9000 registered.

The manufacture shall have fully operational quality assurance and quality control programs in place. Complete documentation describing the quality assurance and quality plan shall be available.

A company who regularly manufactures and services this type of equipment shall offer the controller and/or I/O system and all of the corresponding components.

Vendor needs to be certified under the ISO 9001-2000 guidelines.