

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

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TRANSCRIPT OF PROCEEDINGS
MANDATORY PRE-BID MEETING

**San Francisco-Oakland Bay Bridge
East Span Replacement Skyway Project
Contract #04-012024**

Thursday, December 6, 2001

Sacramento, California

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Reported By:

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Continued

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* Present via telephone

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* Present via telephone

1 BE IT REMEMBERED that on Thursday,
2 December 6, 2001, commencing at the hour of 1:10 p.m.,
3 at the Department of Transportation, 1120 N Street,
4 Lower Level, Sacramento, California, before me,
5 DANIEL P. FELDHAUS, CSR #6949, RDR and CRR, the following
6 proceedings were held:

7 --oOo--

8 MR. MARONEY: We'll go ahead and start the
9 meeting now.

10 Good afternoon, everyone. I want to
11 welcome you to this mandatory prebid meeting for
12 San Francisco-Oakland Bay Bridge East Span Seismic Safety
13 Project. Today's meeting is going to focus on the Skyway
14 contract, which is actually Number 04-012024, for those
15 of you that keep track of such things.

16 I'm the project manager. My name is Brian
17 Maroney. And I do want to let everyone know -- I think
18 you've probably figured that out by now -- the
19 participants that are active in this meeting are not only
20 those of you that are present, but we also have a number
21 of participants via a bridge phone network.

22 We've got a number of things we want to do
23 today, but the first thing I want to do is basically make
24 sure I thank all of you. You've been very active.
25 You've paid this project an awful lot of attention; and I

1 know it's been a few years. We've had a tremendous
2 turn-out, a tremendous input from the construction
3 industry, and I do want to make sure I remember to thank
4 you.

5 I also want to recognize that you are making
6 significant investments of your resources, your time,
7 et cetera, in this, particularly as we move towards this
8 bid opening. We recognize those investments, we know
9 you're working hard, and we think about that when we take
10 action. So we certainly recognize that and respect it.

11 We've got a number of objectives that we want
12 to accomplish today; and we're going to be doing that
13 through a series of presentations. I want to walk
14 through the highlights of some of that.

15 First, we're going to start off with a
16 presentation of reviewing the addenda that have been
17 offered. Now, what I want to do is just share with you
18 that there's value in that because this is going to be
19 able to be downloaded. All of this presentation, all of
20 this meeting is going to be recorded. Any slide shows or
21 any slide PowerPoint presentation slides that are being
22 presented here in Sacramento, are going to be available
23 for anyone to download off the Internet. So those are
24 something that you can use.

25 And this review of the addenda, it offers you,

1 if you can think of it as this, a table of contents.
2 So instead of going through your binder of addenda,
3 you can go to these PowerPoint presentations; and go
4 through -- say, I'm looking for permits, you can spin
5 down through these slides, and it will save you some
6 time. So there's value in this, and I want to point that
7 out.

8 Ms. Rachel Falsetti is going to walk us through
9 those.

10 Then, as you know, we advertised this project
11 without having all the permits, and that was because we
12 have a need to essentially, if you will, race to seismic
13 safety. We can't waste one day because we don't know
14 when the next earthquake is going to hit. In 1994, we
15 were surprised; and we were this close to retrofitting a
16 couple of bridges. So here at Caltrans, we have learned
17 that every day counts, so we went ahead and risked
18 advertising this contract without permits.

19 We want to update you on those permits.
20 Drafts have been made available and updates of those
21 drafts have been made available; and I believe at this
22 point we have all but one of them. So we will make sure
23 we bring to you the latest information.

24 The third presentation, it's very important to
25 the State of California, at the highest levels in the

1 State of California, as well as the entire community of
2 the State of California, to make sure we have broad and
3 rich participation by a healthy cross-section of our
4 population. And there's going to be a presentation today
5 on Business Enterprise participation. And that's
6 literally from representatives from the Director's
7 office.

8 Through some of the bidders' inquiries, there
9 have been a few topics that we recognize that we needed
10 to modify; perhaps clarify; or maybe even, at times,
11 offer you some information that we've had. Again, we've
12 been able to work on this project for two or three years,
13 and we understand that you have not had that kind of time
14 available to you. So there's some pieces of information
15 that we want to share with you that we've developed or
16 uncovered in that year's work; and we think that will
17 help you in developing a good picture of how you may wish
18 to construct this bridge; and, in turn, that's probably
19 going to help us, perhaps, through the bid price.

20 And we'll have a series of presentations.
21 Those presentations will cover: Mass concrete, a
22 presentation by Mr. Ron Burg from CTL; cracking of
23 concrete, by Dr. Sajid Abbas of T.Y. Lin, part of our
24 design team; and a presentation on welding of the
25 pile-to-pile-cap connections by Mr. Doug Williams of --

1 the company of that name.

2 We'll also be asking, or offering you an
3 opportunity to make any comments or ask any questions to
4 us about this project.

5 Now, because this is advertised, we have to be
6 careful. We have to be extra cautious about how we
7 answer that. So what we will be doing is we'll be taking
8 those comments or questions in the form of bid inquiries;
9 and what we'll do is we'll go through the BI process, and
10 we'll be posting the responses to those on the Internet,
11 as we usually do.

12 And when we get to that point, again, just like
13 in the last couple of outreaches, I want to encourage
14 you, if you're thinking about it, go ahead and please
15 comment or ask the question. Somebody else is probably
16 thinking about it, too. And, look, I work for the
17 California Department of Transportation. I promise
18 you, I have very thick skin. There is nothing wrong
19 with constructive criticism. So, please, I've still
20 got two weeks to improve this project; and if you give
21 me a chance, I'm going to do it. So, please, go ahead,
22 and we have thick skin and we're tough here, so please
23 comment.

24 Okay, with that, what I'd like to do is
25 introduce our first speaker, Ms. Falsetti.

1 MS. FALSETTI: Hi. I'm Rachel Falsetti, and
2 I'm actually the Specification and Estimates Manager for
3 the Oakland Bay Bridge Project.

4 The first thing I'd like to do is thank all the
5 people that have been involved in this process in putting
6 this meeting together, because this is a tremendous
7 effort to do in a very short amount of time. So I want
8 to thank all the people from the Office Engineer. I know
9 I've put a few of these together, and it's really
10 appreciated.

11 The other thing is, as far as addenda are
12 concerned -- next slide -- we have had about -- we've
13 had 11 addenda that have gone out today. You can find
14 addenda in various ways: On the Internet. That tells
15 how to go through basically on the DOT site.

16 Basically, you go on to "Doing Business with
17 Caltrans," you go on to the "Toll Bridge Program," go to
18 "Bridges," and then the "Bay Bridge Replacement Project."

19 That actually has all the addenda.

20 The next way to do it also -- the next slide --
21 is to go to the Office Engineer Web site. Again, go on
22 to the DOT, "Doing Business with Caltrans," "Office
23 Engineer," and you can find the addenda there.

24 I'm sure that due to the fact that you're all
25 bidding contractors or subs or suppliers, that you

1 probably all know that process.

2 As far as the addenda themselves, we've had a
3 team that has been putting all these addenda out -- or
4 addendum out, based on bid inquiries and other things
5 that we have seen. I'd also like to thank Sarah Picker
6 and her group, Rob Feather, and then the Office Engineer
7 group: Jeff Defevere and Richard Figueroa and Rebecca
8 for all their diligent work because it's been a lot of
9 work to put all these together.

10 The first addendum was Addendum 1. It was
11 issued -- next slide please -- on August 29th, 2001, and
12 it clarified the bid open date of November 14th; and at
13 the same time, it added Small Business and DVBE, an
14 aspirational goal to those. And we'll be talking about
15 those a little bit later in the presentation, or we'll
16 have other people talking about those.

17 Next slide.

18 Addendum 2, which was issued on the 20th of
19 September, basically notified the bidders that the
20 project was fully funded, so that you knew to go ahead
21 and get working on your estimate.

22 Addendum 3 -- next slide -- was issued on
23 October 2nd, and it actually deleted specifications; and
24 just so that you know, Brian did mention the fact that
25 you can download there and it's got a table of contents.

1 Well, the table of contents is actually in the notes.
2 The notes are attached to the file. You just have to go
3 through PowerPoint and get up to "speakers' notes," and
4 that will show you more specifics as to what Brian was
5 saying.

6 There's relations with Bay Area Quality
7 Management District and U.S. Fish and Wildlife Service
8 that we deleted because we didn't need those.

9 We've revised various specifications, including
10 working drawings, measurement and pave for concrete
11 structures, and we added some plans: Substation
12 architectural, seismic monitoring, which I believe is
13 near and dear to the project manager, since that's kind
14 of his area, is earthquakes and seismic. And then bike
15 path and railings we added, as far as plans.

16 The next addendum, which is Addendum 4, was
17 issued on the 16th of October, 14 days later, or two
18 weeks later. We revised seven specs. Basically, the
19 major ones in that, we revised the steel audit spec,
20 temporary towers. We added or revised the modulator
21 joint seal assembly specification, made some changes to
22 polyester concrete and steel structures.

23 In addition, we've had some plan sheet changes
24 for modular joint seal assembly and bike path, again, and
25 then revised some engineer's estimate items.

1 Addendum 5 was then issued on the 24th of
2 October. So you can see these people that I have
3 mentioned have been pretty busy. That was not even
4 ten days later. And the specifications, there were
5 six specs that were revised and one that was added.
6 We added language to the CRIP specification, requiring a
7 seismic safety pier review panel to be enacted when it's
8 of seismic concern, when the engineer decides that a CRIP
9 has seismic issues.

10 We allowed plate steel to be paid for materials
11 on hand when it's in California, and fabricated steel to
12 be paid in the United States. Of course, there's
13 language in there that it has to be within control or we
14 have to have reviewed it. So I think the contractors are
15 aware of what those two say.

16 Those are basically, because of requests from
17 the contractors themselves, that we added that
18 requirement, or added that specification.

19 We added a marine pile-driving energy
20 attenuator specification, and that is to assist us with
21 negotiations for permits.

22 And as far as plans are concerned, we changed
23 some pier details, some pier tables. We added bike path
24 traveler details, and we modified a few structure plans.

25 And at the same time, to accommodate these various

1 changes, we changed four engineer's estimate items.

2 Addendum 6 came out on October 30th, which
3 was six days later. It deleted three specs, revised
4 eight specs and added two specifications. The highlights
5 of those are, we deleted the specifications related to
6 maintaining traffic closures and traffic control, because
7 we decided that maybe with this bridge out in the middle
8 of nowhere, you wouldn't have much traffic control.

9 We revised specifications related to cracking,
10 some bearings, putting construction -- one of the
11 welding -- one of the big ones is we added a CRIP spec
12 to allow for the pile-driving template to be used, to
13 CRIP that; and we had not allowed that before.

14 We also added cormorant nesting, so that we
15 have cormorant nesting habitat now for the birds on our
16 bridge.

17 We also had 71 plan sheet changes, and they all
18 related to bearing details, drainage details, cormorant
19 nesting, some more substation architectural, and some
20 access dredging changes. And to accommodate all those,
21 we, again, had to change some estimates. We revised four
22 engineer's estimate items and added five and then deleted
23 three.

24 At the same time, the supplemental to the
25 specials for the circuit schedules, conduit and tray

1 schedules, we revised and added numerous sheets to that.

2 Addendum 7 was issued on November 2nd; and that
3 replaced two specifications, revised eleven
4 specifications, and added a specification. It replaced
5 specifications related to environmental work
6 restrictions, water pollution control and engineer's
7 field office. Then it revised specifications on
8 relations with the Regional Water Quality Control Board,
9 relations with BCDC, relations with Coast Guard, order of
10 work, dredging. It also added a CRIP precast
11 specification. And that went along with the construction
12 sequence drawings that we added, so that you would be
13 allowed to CRIP the construction sequence drawings.

14 It also added a turbidity control
15 specification, which is, again, part of the permit
16 requirements.

17 And to do all those, we added plan sheets,
18 construction sequence drawings, we changed some walkways,
19 added some pole lighting, sign structures. And then we
20 had to change three engineer's estimates because of all
21 those changes in Addendum 7.

22 Addendum 8 was issued on November 7th, and that
23 revised four specifications. It actually revised the
24 DVBE goal to 12 percent, and, again, someone else will be
25 talking about that. It changed the working days to

1 1,000. That was, again, based on a lot of comments that
2 we had gotten from contractors.

3 And another one, it changes the contract bonds.

4 The payment bond is now 100 percent and the performance
5 bond is 50 percent, again, from inquiries from
6 contractors or concerns. And in the process of doing
7 that, we also had to change one estimate item.

8 Addendum 9, which was November 30th -- I'm sure
9 you're all quite aware of Addendum 9, because that's what
10 had you be at this mandatory bid meeting. So that was
11 one sheet that went out.

12 Addendum 10 was issued on December 5th. It
13 revised thirteen specs, added four specs, revised
14 two engineer's estimates.

15 The highlights of that are, as far as
16 specifications, the pre-award meeting was changed
17 slightly; and we're still requiring the information to
18 come to us. But we'll make a decision as to whether we
19 will have the meeting or not and it tells when we will be
20 informing the contractor of that.

21 It changed the liquidated damage amount to 80,000.
22 It also requires the contractors to have certain badges
23 because, I believe, it would be security reasons from the
24 September 11th.

25 We changed the dredge quantity allowance; and

1 that was, again, an inquiry that had come in. So make
2 sure you're aware of that.

3 There were changes to mass concrete and deck
4 crack treatment or cracking. And those are things that
5 you're going to, I believe, hear more about a little bit
6 later.

7 And then the other key one on there, is the
8 permits were issued on disk. So those permits that we
9 have were actually issued on disk. And our next speaker
10 will go into more on those.

11 Addendum 11 was the last one that we have
12 issued, and that was issued on the 5th also. And it
13 basically provided details for the meeting that you are
14 at today.

15 So one of the key ones was the permits. And
16 I'm going to go ahead and turn the meeting over to
17 Steve Hulsebus -- next slide -- who is going to talk
18 about permit issues.

19 Steve?

20 MR. HULSEBUS: Thank you, Rachel.

21 My name is Steve Hulsebus. I'm the Roadway
22 Manager for the project in District 4 -- next slide --
23 and I'm going to give you an update on the permit status.

24 Essentially, we have all the permits for the project
25 now, except for the Coast Guard permit. There are a

1 couple of authorizations and Regional Water Quality
2 Control for waste discharge requirements that we still
3 don't have yet. However, those things that we don't
4 have, we've been negotiating very closely with those
5 agencies. We know the requirements, and they are
6 incorporated in the special provisions. So they are in
7 the contract.

8 Just real briefly, as you can see here, I'm not
9 going to go through all of dates; but you can see the
10 dates we've got all the permits.

11 The Corps permit, we actually do have that. We
12 received that on December 4th, so we have the Corps
13 permit as well. And it's just the Coast Guard permit
14 that's lacking and these authorizations and waste
15 discharge requirements.

16 Next -- maybe go back a slide.

17 I want to touch upon the biological opinions
18 for the National Marine Fishery Service and the U.S. Fish
19 and Wildlife Service, as well for the California
20 Department of Fish and Game. Essentially, what those
21 authorize us to do, is to take fish, incidental to the
22 construction of the project. It allows the taking of
23 some fish, as long as you follow certain requirements.
24 And those requirements are spelled out in special
25 provisions.

1 The main thing that is being asked for us to do
2 in the permits, is the installation of a bubble curtain
3 around the pile-driving activities. So wherever a pile
4 is to be driven, an installation of a bubble curtain will
5 be required. And I'll talk a little bit about that in
6 upcoming slides.

7 There are a few other things that that
8 requires, restoration of eelgrass beds -- I'll talk about
9 that in a second. And there are some things that
10 Caltrans is required to do that's a little bit separate
11 from contractor's work. So there are things that we need
12 to do as part of those opinions as well.

13 The next slide.

14 This is just a visual representation of the
15 permit status. It shows the various steps that we had to
16 go through to get the various permits.

17 Next slide.

18 Essentially, the main point of all this is that
19 we have most of the permits; and the ones we don't, we
20 basically have the requirements in the special
21 provisions, so all the information that you need to know
22 is available in the special provisions.

23 Next.

24 This is a photo view of the eastern section of
25 the project. We put this on here for context of the

1 upcoming slides. One thing I do want to point out here
2 is access to the eastern part of the project is going to
3 be via Burma Road. This is Burma Road here. And then as
4 you come along Burma Road, you're going to cut into the
5 Caltrans maintenance yard and use the Caltrans road,
6 basically our Caltrans maintenance road, to get to the
7 end of the job.

8 We'll point this out in subsequent slides, but
9 there are some submarine utilities that you will need to
10 be aware of.

11 Next slide.

12 Okay, this is the same view, although in this
13 view you see the new bridge overlaid. And this is what I
14 want to focus on, this special aquatic site. This is the
15 eelgrass beds. A lot of the permits deal with protection
16 of this resource in the bay, the eelgrass beds. And one
17 thing that is indicated on the plans -- and you can see
18 on this slide right here -- is a boundary, an
19 environmentally-sensitive area boundary established
20 around the eelgrass beds.

21 There is also one around these little wetland
22 areas on land. Those will be marked in the field with
23 markers, so that you will be able to see them; and what
24 we're asking the contractors to do, is basically stay
25 outside of those areas, so that the eelgrass beds are not

1 damaged.

2 We do have an area that -- these are eelgrass
3 beds here that will be damaged. To facilitate the
4 construction of the bridge, there's dredging activities
5 that will need to go on there and other activities. And
6 so that's part of our requirements to develop site
7 mitigation, to mitigate the impacts to those eelgrass
8 beds. But primarily, we'll have the bulk of the area
9 marked, and we'll want the contractor to stay outside of
10 those areas.

11 Next slide.

12 This is at the western end of the project, on
13 Yerba Buena Island. Now, this isn't really affected by
14 Skyway project, but there are environmentally-sensitive
15 areas on this end of the project as well. Just real
16 quickly I'll point out a couple of those.

17 There's an historic district of the buildings
18 here that will be marked as an "ESA" and that will be
19 off-limits. And there are also eelgrass beds both on the
20 north side and the south side of Yerba Buena Island as
21 well. Not as extensive as at the other end of the job.

22 Next slide.

23 We did have a pile-installation demonstration
24 project. Most of you might be aware of that. And as
25 part of that project, we did install various energy

1 attenuating systems to mitigate the impacts of energy
2 waves that propagate through the water as a result of
3 pile-driving. And in this picture, you can see the
4 pile-driving template, and the crane is lowering into
5 place an apparatus, which basically is the bubble
6 curtain.

7 It's a very simple device, really. It's a
8 series of tubing with holes in it. You force compressed
9 air through that, and place that at the bottom of the
10 bay; and when you force compressed air through there, it
11 sends up a curtain of bubbles around the pile-driving
12 activity. That acts as the energy attenuator to the
13 energy in the bay. And that's what is a big part of the
14 permits requirements for Caltrans in this project.

15 The goal there is to mitigate and reduce the
16 harmful energy waves that propagate from the
17 pile-driving, which tends to kill fish, and that's what
18 we want to try to reduce.

19 But, again, the details for the apparatus as
20 required in this project are in the special provisions,
21 and so you should take a close look at those.

22 Next.

23 In the first slide I mentioned that one of the
24 first things we don't have -- or I may not have mentioned
25 it -- but the National Marine Fishery Service Incidental

1 Harassment Authorization is one of the authorizations we
2 don't have yet. It's not a permit. And it deals
3 primarily with impacts to marine mammals in the bay, both
4 harbor seals and sea lions. But we do know the
5 requirement that that IHA imposes upon us.

6 And essentially what it is, is the
7 establishment of a safety zone around the pile-driving
8 activity. A safety zone will be established. There will
9 be monitors on the project, that will monitor for marine
10 mammals within that safety zone. As soon as it's
11 determined there are no marine mammals and so forth
12 within that safety zone, pile-driving activities can
13 commence.

14 This is a good time to point out that there
15 will be many monitors on this project. There are many
16 people monitoring various things, so that we are in
17 compliance with all our permit requirements. They will
18 monitor for the presence of marine mammals, they will be
19 monitoring the noise -- the underwater noise; they'll
20 take measurements of that. They will be measuring for
21 turbidity in the water. So there's going to be a lot of
22 monitoring going on.

23 One of the things that we would ask the
24 contractors, is to cooperate with these monitors, allow
25 these monitors to get what they need to do, so they can

1 do their monitoring and so that we can be compliant with
2 our permits.

3 Next slide.

4 Double-crested cormorants currently nest on the
5 existing bridge; and it's likely as the bridge is
6 beginning to be built, they may try to nest on the new
7 bridge as well. What we want you to do is when you see
8 nest-building activities begin, we essentially want you
9 guys to stop it. In other words, knock the nest down
10 before they get going. Once the nests get established,
11 the bird nests, they lay their eggs; you guys are kind of
12 stuck.

13 There's a whole lot of laws that come into
14 place that protects those birds at that point; and you
15 need to work around the birds instead of you working
16 according to your schedule. So the point is, don't let
17 that activity really get going.

18 Next slide.

19 Another requirement is that some of the
20 dredging activities will be time-dependent. In other
21 words, there may be certain times during the year where
22 that activity will be restricted in some way. And,
23 again, the details of that are in the special provisions.

24 And this is for the Pacific herring. So when the
25 Pacific herring gets to that time of year when they're

1 spawning, there are conditions in the permits that
2 address how to deal with that.

3 Next slide.

4 There are also raptors that make their nests on
5 the bridges as well, primarily the peregrine falcon.
6 They tend to want to build their nests at very high
7 points; and this is similar to what I mentioned for the
8 double-crested cormorants. If you see nest-building
9 activities begin, essentially, stop it before it gets
10 too far because then you run into a whole lot of
11 restrictions.

12 And I point this slide out here, that even with
13 the tops of your cranes, just be vigilant of what's going
14 on; and if you see that kind of stuff happening, you know
15 what to do.

16 Next slide.

17 One of the permit conditions for the BCDC
18 permit is the construction of a bicycle-pedestrian path.

19 This is just a computer simulation of what that looks
20 like. Just real briefly, it's got a very unique railing
21 design. It's got a polyester concrete overlay that will
22 be a two-tone gray color. And, again, this is a permit
23 condition for a BCDC permit.

24 Next slide.

25 Because the bay is very shallow for a lot of

1 the location of where we're building our new bridge,
2 we'll need to do dredging to create access for your
3 equipment, your barges and so forth, to get to the job
4 site. In the contract plans, we have designated the
5 access dredging area where that can take place, and it's
6 bounded right here.

7 So this is a plan view of it. There's a
8 cross-sectional view that indicates the depth and the
9 width and the context of the new bridge. And, again,
10 this is in the contract package, so you'll want to take a
11 close look at this.

12 One thing I want to point out for you now --
13 and you'll probably note or observe it when you look at
14 the plans -- is that we've got a couple of high-risk
15 submarine utilities that cross through this dredging
16 area. One is a Navy power cable; another is a
17 high-pressure gas line. So when you start thinking about
18 how you're going to do your access to the job site
19 through this area and you are considering dredging to do
20 that, you'll want to pay close attention to those
21 utilities.

22 Next slide.

23 Sort of in the same area, we have a marine
24 access plan in the contract. This is also in the
25 contract plans. It identifies an area where the

1 contractor can get access to construct the bridge, both
2 for the Skyway contract and for the next contract over
3 here.

4 This essentially calls for the vacation of this
5 area by the Skyway contractor after 410 working days. So
6 for the construction of the piece of the bridge that you
7 need to use this area to access to, the special provision
8 currently identified 400 working days -- 410 working days
9 to accomplish that, vacate that area; because this next
10 contractor needs this area to access his job site.

11 Because, remember, you've got this
12 environmentally-sensitive area for the eelgrass beds that
13 you cannot cross over. So this is the only way for the
14 next contractor to get to his job site via water.

15 Next slide.

16 The same area again. This is the eelgrass
17 beds. This shows a little more detail of that boundary,
18 the ESA. And what I want to point out in this slide is,
19 there's this 100-meter zone west of the eelgrass and the
20 ESA boundary; and any dredging activities that occur in
21 that zone, the special provisions require turbidity
22 control measures to be implemented. And then I'll talk
23 about that in just a second.

24 Next slide.

25 This is what eelgrass looks like. We talk

1 about it a lot. It's something that's near and dear to a
2 lot of the regulatory agencies; they want to protect it.

3 And you may be curious of what it is. This is a couple
4 of pictures that shows you what it looks like.

5 Next slide.

6 This is another view of the eastern end of the
7 project. A lot of stuff in this slide that I want to
8 point out: Again, the eelgrass beds in this area
9 (indicating). Our boundary identifying the ESA, sort of
10 schematic version of that. You can see our dredging
11 limits, as we have identified in the contract plans; and
12 the new westbound and new eastbound bridge.

13 And here again is that 100-meter zone into
14 which any activities that cause turbidity in the water,
15 in this area, needs turbidity control measures to be
16 implemented. Again, the Navy power cable and the
17 high-pressure gas line cross through this area. So you
18 want to, again, pay special attention to those areas.

19 Next slide.

20 There's a lot more detail regarding the
21 turbidity control measures. This is just a few notes
22 from the special provisions. And essentially what it is
23 saying, is that if you're working within 100 meters of
24 that ESA, that zone that I showed you in the previous
25 slides, you need to implement some sort of turbidity

1 control measure. A couple of the options identified are
2 silt curtains, timing your work to take advantage of
3 the tides, using equipment that reduces turbidity,
4 water-tight clamshells for example. And you will be
5 required to submit a turbidity control plan for review;
6 and activities regarding dredging in this area will be
7 highly monitored, to make sure that they're in compliance
8 with the requirements, the turbidity requirements as
9 identified in the permits.

10 And so, again, a lot more detail and
11 specificity regarding this is in the special provisions.

12 And we have inserted the permits in the
13 information handout materials that you have received as
14 part of the bid packets. So you're encouraged to review
15 the permits in that information handout, as well as what
16 we put in the special provisions.

17 In conclusion, I just want to touch upon a
18 couple of things. Again, carefully review the contract
19 plans for where the ESAs are on this project and the
20 special provisions for permit requirements.

21 We have an environmental work restriction
22 special provision in there as well. It covers a lot of
23 things I talked about; and one of the additional things
24 it talks about is a sound-control requirement. So you
25 will be restricted as far as the amount of noise you can

1 emanate from your activities from a certain distance; and
2 that's also based on the time of day. All that is
3 covered in the special provisions. So be sure you're
4 aware of that.

5 We want you to lend your full cooperation to
6 the various monitors that will be monitoring on little
7 boats and things around the area. Sometimes they've got
8 to get very close to the work site to do their job. We
9 want you to cooperate with them and allow them to do
10 that. And, again, pay special attention to those
11 high-risk utilities. They are identified on the plans
12 with coordinates and so forth; and plan your activities
13 in accordance with those.

14 So I want to thank you. And at this point I
15 want to introduce Deputy Directors Brent Felker and
16 Algerine McCray. And they're going to talk to you a
17 little bit about the Disabled Business, Small Business,
18 and Disabled Veteran Business Enterprise participation.

19 MR. FELKER: We really just want to touch on a
20 couple of things today relative to DBE participation, as
21 well as the aspiration of Small Business and DVBE.

22 I point out your attention, the goal for
23 Disadvantaged Business Enterprise participation on this
24 project, 12 percent by the addendum. We have
25 aspirational goals for both Small Business and DVBE.

1 They're strongly encouraging all bidders --
2 primes, subs, DBEs, small businesses and DBEs -- to make
3 sure to reach out to each other, to maximize their
4 participation on this project. Be it a first-tier,
5 second-tier, suppliers, whatever combination helps
6 get all of us towards achieving both the
7 contractually-required goal and the aspirational goals.

8 MS. McCRAY: Good afternoon. I'm Algerine
9 McCray. I'm the Deputy Director for Civil Rights for
10 Caltrans; and unlike the other gentleman and the
11 beautiful lady that have talked to you up-front, I'm not
12 here just for this project. I'm the Deputy Director for
13 Civil Rights for all the projects, all of the time.
14 So what we're going to be talking about, although the
15 emphasis is on this project, for those of you who bid
16 with us on a normal and regular and continuous basis, the
17 same thing applies.

18 One of the reasons why we are doing this is we
19 want to make sure we send the same message and that you
20 understand very clearly that the emphasis is on not only
21 the participation itself, but a meeting of the goal.

22 Now, all of the particulars are in the bid
23 specifications, so you can read it. You know what the
24 rules say. But we want to be clear at this Department,
25 we have one message for you that we are very serious

1 about this, and this comes at the very highest level,
2 starting with your Governor, down, that we want to make
3 sure you understand we want to meet the goal, we want to
4 include -- so we're talking about two things:
5 Opportunity and inclusion, to the maximum extent possible
6 the business community around the state, okay.

7 To that end, I would like to offer also a
8 service. And two things I'll tell you. I will
9 differentiate between the DBE goal, which is there
10 because this is a federal project; and the aspirational
11 goals on the project.

12 But before I tell you specifically about that,
13 I want to offer you a service. This packet that I'm
14 holding in my hand is the DBE rules as it applies to the
15 Disadvantaged Business Program, not for the State of
16 California but for the nation. These rules apply to
17 everybody who has contract opportunities. This is how
18 you apply.

19 And what I'd like to offer the service is,
20 let me -- any of you who need this service -- offer to
21 talk to your management about the implementation of the
22 DBE program in the State of California, for the
23 California Department of Transportation. Because the
24 second piece of it, not only does it apply to us and we
25 administer, but we have oversight of all the cities and

1 counties as well. So the more you understand about the
2 program itself and what the particulars are and how it
3 impacts you, the better you will be able to then do what
4 it is you need to do. That's open, and it's to you
5 across the board.

6 Let's talk about the differences in the goal.
7 The DBE goal for this project, which is a federal
8 project, was established at 20 percent initially. As
9 Rachel went through, she told you in the addendum that
10 that has been changed to 12. So officially, as we speak,
11 the goal for this project is 12 percent. And the reason
12 for the change is the magnitude of the project, which
13 says in the breakout, when you look at subcontractable
14 opportunities, some of those pieces were so big, it's
15 not reasonable to believe that there would be that many
16 DBEs that could do it.

17 So we're also talking about goals and
18 reasonableness of those goals. So here we are.

19 I also want you to understand there are no
20 options on the table. One of the things, when you talk
21 about a federal project, is that if we are a recipient --
22 and we're the major recipient of federal highway funds in
23 the State of California -- we are mandated to have a
24 Disadvantaged Business Enterprise Program. They go
25 together.

1 When you read the rules, there are three things
2 you pay attention to: "Must," "shall," and "directed
3 to." Neither one of those three things give you an
4 option. It says, "We'll be doing this." So you
5 understand, this is not the way California decided. This
6 is all 50 states, and everybody who is a recipient of
7 these funds in this country. It's only when you see in
8 the rules that you see "may" or "consider" that you have
9 options; and you can be innovative or creative.
10 Otherwise, we are going to be doing this. That's where
11 the seriousness comes in.

12 We also have committed that we will be in
13 compliance; and part of that compliance is meeting the
14 goal. That's part of the approval of the plan. What
15 U.S. DOT is telling all the states, is if you have no
16 program, no goals, you will receive no money. And since
17 I'm assuming all of you are in the business to make
18 money, you understand that. Okay, that's the federal
19 piece.

20 There's also an aspirational goal of 25 percent
21 for Small Business and three percent for Disabled Veteran
22 Business. In the State of California, we're talking
23 about, typically, state monies. But in this instance,
24 because this project is so big, an opportunity very well
25 may not lend itself to all of the DBE participation,

1 we're encouraging you strongly to look at the Small
2 Business and Disabled Veteran Business. The Governor in
3 our state, at the end of May, started with an executive
4 order that said all state agencies -- and, of course,
5 we're a state agency -- will spend 25 percent of their
6 contract dollars with Small Business. He followed it up
7 a few weeks later with one -- and both of these,
8 incidentally, were state laws before the executive order:
9 Small Business since 1983, and Disabled Veterans since
10 the late eighties, okay.

11 So he's just placing an emphasis on it. This
12 is a priority for the Secretary of Business,
13 Transportation and Housing; so this is a priority for her
14 as well.

15 Our Director, Jeff Morales, says if we're going
16 to lead the pack, Caltrans, we can't meet the goal. We
17 must exceed the goal, or they're going to run over us,
18 okay.

19 So I'm saying this to you, so you understand:
20 We're serious.

21 But you're not in this alone, we're in this
22 together. We're partnering. This is our project.
23 You're going to build it for us. So to that end, if we
24 can help you in any way, if there are questions where you
25 don't understand what's expected and how you go about it,

1 that's what we're here for. Because not only am I
2 involved in the front side, before it's awarded, we're
3 looking at the evaluation of it; but my staff is also
4 involved in the compliance side, which means once you've
5 received that contract, we want to ensure that you also
6 are meeting that commitment. That's the second piece.

7 So to that end, let me offer you again: It's
8 comprehensive. It involves all the states, not just
9 California. 49 CFR, Part 26, talks about the DBE program
10 as it applies to transportation. And that's all three
11 modes: FTA, which is transit; FAA, which is aviation;
12 and FHWA, which is the highway. These are the rules.
13 I'd be more than happy to sit down with any firm that
14 would like that, with your management, and talk about how
15 this impacts you and how you can meet those needs.

16 Thank you.

17 MR. ABBAS: Good afternoon. My name is Sajid
18 Abbas, with T.Y. Lin and Moffatt & Nichol, joint venture.

19 A quick update on the crack criteria. First
20 off, precast elements. We divided these into two
21 categories: The Superstructure, which has precast
22 segments; and the lightweight concrete panels on the
23 side.

24 These are subject to American Segmental Bridge
25 Institute criteria for repairing damaged or defective

1 segments. And we'll touch upon this in a little bit.
2 Then the precast elements in the substructure, which are
3 fender elements and precast footing walls.

4 These are in the splash zone, in contact with
5 the seawater. So in accordance with ACI 224, we have
6 this crack threshold. If the crack width exceeds .15
7 millimeter and the crack length is greater than
8 300 millimeters, then we will repair it by epoxy
9 injection. If the crack width exceeds .15 millimeter,
10 we'll repair it, and if it's greater than 300
11 millimeters, we'll repair it by epoxy injection.

12 Next slide, please.

13 Okay, ASBI criteria for damaged and defective
14 segments. Though the fundamental aim of the ASBI
15 criteria is that we prevent these defects from recurring,
16 so the segments are inspected at seven points during
17 their life: When the form work is removed, when they are
18 moved, when they are erected at the bridge, joint
19 inspection is done by the contractor and the engineer.
20 All defects or damage is cataloged.

21 The contractor prepares a report to prevent any
22 recurring defects; and it suggests matters of repair of
23 defects, and submits it for approval of the engineer.

24 If recurring defects continue, the contractor
25 shall suspend the work, and make sure that the operations

1 which are causing these recurring defects are corrected.

2 Next, please.

3 ASBI has three defective categories: Cosmetic,
4 structural and rejectable. Cosmetic cracks are hairline
5 cracks, which do not cross the centerline of rebar, which
6 do not impair the load-carrying capability of a load
7 segment, which do not reduce the life expectancy of a
8 structure, do not impact durability.

9 Structural cracks impair the load-carrying
10 ability of the segment, impair the durability of the
11 segment.

12 Rejectable, essentially those segments which
13 have structural defects and which cannot be repaired.

14 And this is very nicely laid out in the
15 specifications.

16 Next slide, please.

17 Okay, I want to touch briefly with you on the
18 crack criteria in the mass concrete.

19 Mr. Ron Burg from CTL will discuss mass
20 concrete in a bit more detail.

21 For the permit control plan, the design
22 calculations shall be based on no cracking -- on the
23 assumption of no cracking. After the concrete
24 temperature has become stabilized, that is, the
25 temperature distance between the inside of the concrete

1 and outside is less than five degrees centigrade, the
2 surface will be inspected for crack intensity.

3 Now, in any two-meter-by-two-meter area, if
4 the crack width is exceeding .15 millimeter and the
5 cumulative length is more than one meter, that is
6 considered excessive cracking.

7 If there are individual cracks, .15 millimeters
8 wide, longer than 300 millimeters, that is also excessive
9 cracking. In that case, the contractor will suspend work
10 on elements of similar size and configuration, will
11 prepare a report explaining why thermal cracking is
12 happening. And once the engineer approves the report and
13 approves the steps which will be taken in the future to
14 prevent such cracking, work can proceed.

15 These cracks will be repaired by epoxy
16 injection if they are longer in length than
17 300 millimeters.

18 Thank you very much.

19 MR. BURG: Good afternoon. I'm Ron Burg. I'm
20 with Construction Technology Laboratories; and I'm
21 working as a consultant with the design team.

22 Over the next few minutes, I'd like to take the
23 opportunity to talk a little bit about some of the mass
24 concrete issues, and in particular, address a couple of
25 different things.

1 First, some changes in one of the addenda that
2 were mentioned, and go into some of those specifics and
3 how you might want to integrate that into your thinking
4 and how you're going to approach the problem of mass
5 concrete.

6 Second, I'd like to talk a little about
7 something that's mentioned in the specifications -- Sajid
8 mentioned it a bit, too -- and that's the thermal control
9 plan.

10 And third, I want to take a look at two of
11 the elements that have been designated as mass concrete
12 elements -- in particular, the piles and the pile caps,
13 and give you a little bit of insight in some thinking
14 that went into looking at the feasibility of coming up
15 with solutions that would address the mass concrete
16 issues.

17 So with that, can I have the next slide first?

18 First, let's talk about Addendum 10, which came
19 out, I think, fairly recently in the last few weeks, or
20 the last few days, maybe. First, I want to talk about
21 some impact relative to piles. There's a couple of
22 things in there.

23 The next bullet point, I guess.

24 One of the things that that addendum does, is
25 changes the maximum cementitious content in the concrete

1 used to make the piles; and that goes from 350 kilograms
2 per cubic meter, to 300 kilograms per cubic meter.

3 You might ask yourself, what does that do for
4 us? Well, that does a couple of things, or it does one
5 primary thing for you: It gives you the opportunity to
6 design the concrete mix that has a potentially lower heat
7 development. In other words, develop less heat as the
8 cement hydrates and that can be quite beneficial relative
9 to some of the mass concrete issues.

10 The next point.

11 Secondly, Addendum 10 changes the cement
12 content for the pile concrete from 262 kilograms per
13 cubic meter, down to 195 kilograms per cubic meter.

14 And these two criteria somewhat go hand in
15 hand. But when the maximum -- or when the cement
16 content, rather, is reduced any amount, the potential
17 for generating heat in the concrete is reduced, roughly,
18 a proportional amount. So I think we've got two very
19 important items here that will be helpful with respect to
20 dealing with some of the mass concrete issues, because
21 we're dealing with the side of the problem which says
22 "Let's control how much heat we're going to actually
23 generate."

24 The next bullet point, please.

25 And finally, on the piles, another change has

1 been introduced in Amendment 10 that I think is
2 relatively important and might influence your thinking;
3 and that is the acceptance age at which the concrete is
4 judged to have met compressive strength requirements of
5 25 megapascals, is moved from 28 days to 56 days. That's
6 an important change -- or that may be an important change
7 to you because that may drive your thinking relative to
8 mix materials selection, which in turn will have some
9 influence on, again, heat that's generated.

10 So these three items with respect to piles
11 that are in Addendum 10 are very important items for
12 you to consider because I think they offer you some
13 more flexibility, relative to some of the mass concrete
14 issues.

15 The next bullet point, please.

16 Addendum 10 also had an item in there that
17 applies to the pile caps; and the pile caps, as a point
18 of reference, I think you might recall, requires a
19 concrete strength of 50 megapascals.

20 Addendum 10 changed the acceptance age for
21 strength evaluation for the pile cap contract from
22 28 days to 56 days. This, in effect, gives you some
23 more flexibility when you consider what kind of mix
24 design you want to use for the pile caps, it gives
25 you the flexibility to do some things that might be

1 beneficial with respect to how much heat might be
2 generated by the concrete that you choose to use in the
3 pile caps.

4 And the next whole slide, I guess.

5 That kind of covers what I wanted to talk about
6 with respect to Amendment 10; and I suggest that you take
7 a close look at it because there's some good things in
8 there that you need to be aware of.

9 The other point I wanted to talk about was the
10 thermal control plan. This is mentioned a number of
11 times in the specifications, as I'm sure you're all
12 aware. And I think if you read the specifications, you
13 can come away fairly easily with saying the thermal
14 control plan has to have this item, this item, this item
15 and this item. And you kind of look at it as a
16 checklist. And, of course, when you go through the
17 thermal control plan, yes, you do have to have all those
18 items that the specifications require; but I urge you to
19 look at it a little bit differently. Really, the thermal
20 control plan is the opportunity for the contractor to
21 apply experience and judgment to develop an innovative
22 and cost-effective means and methods for construction of
23 mass concrete elements.

24 Remember, this portion of the contract, anyway,
25 is not a prescriptive contract. We're not telling the

1 contractors exactly how to build this. You guys know
2 that better than the owner knows that, I think we can
3 argue -- or you might certainly want to argue that.

4 We're saying, "You tell us how you want to do
5 it." So it's a performance contract.

6 But part of what the performance contract is,
7 you've got to give the owner a degree of comfort that
8 what you recommend is going to work; and that's
9 effectively what this thermal control plan is.

10 So you should view the thermal control plan,
11 I think, as your ability to bring in your expertise,
12 your past history, your knowledge that you might gain
13 from your material suppliers, to develop a cost-effective
14 means and method for construction of mass concrete
15 elements.

16 And I think if you think about it that way, you
17 may really kind of surprise yourself what you might
18 develop and come up with solutions.

19 With that in mind, I'd like to take a look at
20 two of the mass concrete elements. And what we did, in
21 essence, as part of the design team -- and I will be
22 perfectly candid with you, we didn't do it to the extent
23 I expect you folks will do it -- but we, in essence, ran
24 through that idea of "Let's do a thermal control plan for
25 two of these elements and see, could we come up with a

1 solution; could we come up with a way to construct these
2 elements that seemed reasonable to us?"

3 So when we looked at the piles, there was a
4 couple of things that we noticed and we think are
5 somewhat important. And, first of all, some of the piles
6 are exposed to open bay water; and I'm saying it that
7 way, kind of carefully. And what I'm really trying to
8 get the point across, is not all of the piles are exposed
9 to open bay water. And it turns out, for those piles
10 that are exposed to open bay water, they're probably the
11 most difficult to deal with, with respect to some of the
12 mass concrete issues and the controlling of cracking
13 issues.

14 So if we can solve the problem for the number
15 of piles that are exposed to open bay water, we really
16 have the problem solved for all of those piles that are
17 not exposed to the open bay water; and in addition,
18 thinking about, we've got a lot of pile depth that's
19 actually below the water. So, really, from the
20 standpoint of a thermal control plan, we're not talking
21 about every last inch of pile that's out there.

22 When we considered that, we said, "Okay, what
23 kind of solutions might we have to apply here?" And it
24 turns out, when we kind of did our pseudo-thermal control
25 plan, we basically said, "If we came in there and took

1 the approach of designing a compliant and optimized
2 concrete mix" -- and by "compliant," I mean we said,
3 "Okay, what are the specification requirements?" And
4 remember, Addendum 10 listed a few of those requirements,
5 and I think there's some more if you look at the
6 specifications. But there are certain requirements with
7 respect to the proportion of cement-to-fly-ash, strength
8 requirements. But the specifications also give you quite
9 a bit of latitude in the specific materials you might
10 select to make the concrete. You could go out and use
11 different constituent aggregates, you could buy different
12 cement, you could buy different fly ash. And if you
13 optimize those things, if you made a concrete mix that
14 was optimized, yet compliant with the requirements, we
15 believe -- next point here -- our quick and dirty, if you
16 will, thermal control plan basically said that we could
17 meet the intent of the specifications by essentially
18 using an optimized concrete mix that was compliant with
19 the specification, and holding the concrete placement
20 temperature less than or equal to the bay water
21 temperature.

22 That's kind of what we did, as one approach to
23 it. Is it the best approach? Who knows. But it's
24 certainly one approach. It's an approach that we believe
25 you might want to look at, and I'm sure you probably have

1 other approaches you would want to look at.

2 The thing to remember here is, I've said early
3 on, on that first point, is that some piles are exposed
4 to open bay water, and those are the critical ones. So
5 we've actually come up with an approach here that handles
6 the critical ones. So you can come up in your own mind
7 what that means for the ones that aren't critical. Not
8 as much of a challenge.

9 Let's go ahead and take a look at one of the
10 other mass elements that might be something you're
11 scratching your head about and in a little bit of a
12 quandary, and those are the pile caps, or I think
13 sometimes they're referred to on the drawings as
14 "footings."

15 Again, when we look at those, we see something
16 interesting, that only some of the pile caps are exposed
17 to open bay water. And when you go through the thought
18 process, those are the ones the mass concrete issues are
19 a little more critical for, and those are the ones that
20 temperature gradients might be a little more difficult to
21 control. But the important thing is only some of the
22 pile caps are exposed for open bay water, not all; and
23 you guys can make the decision how many may or may not be
24 truly exposed to open bay water.

25 Next point.

1 Certainly, because of the geometry, the size of
2 the pile caps, they are -- it's a more complex challenge.
3 There's no doubt in our mind that it's a little tougher,
4 probably -- at least we think it's a little tougher than
5 the piles themselves. It's a more complex challenge.
6 Because of that, when we said, "Okay, how would we
7 approach it? How would we do a thermal control plan,"
8 we actually decided that we might have to look at two
9 different things.

10 Can I get the first point?

11 The first point is we would say, "Well, if we
12 were going to do this, we might want to optimize our
13 concrete mix." Again, this comes back to some of the
14 same things we've talked about for the pile caps -- or
15 the piles themselves, rather. We want to be judicious in
16 our selection of constituent materials that go in the
17 concrete. We'd want to be judicious in balancing the
18 need to meet the specified concrete strength with the
19 need to design a concrete that didn't generate too much
20 heat. So, in essence, we would want to start with an
21 optimized concrete mix design.

22 Next point.

23 And because this is a more complex challenge
24 with the pile caps, we said in what would our approach
25 be, we'd probably want to tie it into construction

1 methodology. In other words, our approach would be we
2 can't just do this simply by picking the right concrete
3 mix; we probably have to tie that with a specific
4 construction methodology.

5 Carrying that out to kind of completion, as we
6 looked at this, and ran some thermal models and said,
7 "Can we make this work?" Essentially, we come up that,
8 yes, we can. If we use a limited number of horizontal
9 lifts in the pile cap, we can, for ourselves, anyway,
10 develop a thermal control plan that meets the intent of
11 the performance specifications that have been explained
12 to you earlier.

13 And the final point.

14 And just to give you an idea that there is
15 flexibility in these things, as we looked at it, we said,
16 "You know, yes, a number of lifts certainly is an option,
17 but are these guys talking about 300 lifts each, an inch
18 thick?" Well, you know, clearly, that would be a
19 ridiculous solution. We're not up here to tell you
20 exactly how many lifts you need. But as we looked at the
21 thermal modeling, we said -- and I think this is
22 important -- that the number of the lifts can be varied
23 by concrete placement temperature.

24 So I think you see here kind of the integration
25 of the construction methodology with concrete mix. If

1 you would choose to go down this path -- and who knows
2 whether you want to -- you might say, "Okay, maybe we're
3 going to pay a little more attention to the concrete
4 temperatures so we can use thicker lifts, or perhaps we
5 might go the other way around and say, "We're going to be
6 a little more lenient with our concrete placement
7 temperatures and use a little bit thinner lifts."

8 So in summary, I guess what I'd like to say is,
9 when it comes to the mass concrete, I think you ought to
10 keep a couple of things in mind, and that's pretty much
11 what we had on the slides, look carefully at Addendum 10,
12 I think there's some important things in there for you,
13 that I think may make your life a little easier; number
14 two, think hard about that thermal control plan. Don't
15 look at it as a burden, look at it as an opportunity.
16 Because it's really your chance to say, "Hey, this is how
17 we're going to do it." It's your chance to say this is
18 what the allowable temperature gradients are going to be,
19 so it's really your chance to exercise your ingenuity.

20 And finally, I think what I've hopefully
21 explained in the few minutes I have available, or
22 hopefully made you feel a little more comfortable about,
23 is that even us group of folks here that went through
24 this exercise without near the construction experience
25 that you guys have at your fingertips, we were able to

1 come up with at least an approach or two that we think is
2 a very valid approach. Is it the best approach? I'm
3 sure it's not. I'm sure with the expertise out there,
4 I'm sure you folks will come up with better things.
5 But hopefully, this puts you in the position to feel
6 like you can move forward with this, with some comfort.

7 So with that, I guess next slide and next
8 speaker.

9 MR. WILLIAMS: Hi, my name is Doug Williams;
10 and I'm the welding and metallurgical consultant to the
11 joint venture, for the steel part.

12 Go ahead.

13 I want to just review a little bit. There have
14 been a number of questions about the installation of the
15 piles and the pile caps, the footings. And so I just
16 wanted to spend a few minutes to kind of go over some of
17 these aspects of it, maybe the way we've seen it in
18 design, and emphasize on the welding and that part of it.

19 First off, if we just look at the structure,
20 there's a couple of, I think, important things to see
21 here.

22 Number one is on the Skyway, all the piles are
23 battered piles. We're talking about piles that are put
24 in at an angle to the vertical. This is important, we'll
25 see later, in terms of how we put this together.

1 The other thing is that one of the basic
2 assumptions of the design, was that we wanted to decouple
3 fabrication of the footing, which, as you can see, is a
4 very large structure, it's a massive steel structure with
5 a lot of fabrication in it. We wanted to decouple that
6 from the installation of the piles themselves. So the
7 design allows the piles to be placed in the footing to be
8 put in place over that.

9 Again, this is a large structure. The steel
10 part of it represents a sizable amount of work; and, of
11 course, after that, we have the rebar and the concrete
12 fill.

13 Go ahead.

14 I just want to quickly run through one view of
15 putting in, installing the footing. I want to talk
16 specifically about Piers E7 through E16, because that's
17 below the water line, which is a little bit more
18 complicated than Piers E3 through E6, which are not.

19 Go ahead.

20 So we'll drive the piles. And this is a
21 template. I think when you see how these piles will
22 fit, inside the template -- the footing, as you drop it
23 down, the tolerance on these piles is really, really
24 important. I see a template as being absolutely
25 essential, personally.

1 Go ahead.

2 So then we go ahead and put them in -- go
3 ahead, next slide -- and then we'll take the footing here
4 and transport it to the site with the cofferdam around
5 it, drop it on -- go ahead -- install and then, let's
6 see, we'll finish the installation after we dewater.

7 Go ahead.

8 And this Number 12 here, "Complete pile to
9 footing connections," I want to expand on that in just a
10 minute here. But basically, once we've made all the
11 welded connections, then we'll remove the temporary
12 support and place all the concrete.

13 Go ahead.

14 And then finish with the pier and the access
15 casing.

16 Go ahead.

17 Just to look at this, we have twelve pairs of
18 six-pile footings and two pairs of four-pile footings.
19 That makes 160 of these piles. These are big piles; and
20 each pile has eight connection plates, we'll see, to get
21 welded to it on-site.

22 So they go through this in a little more
23 detail. First, we've driven the pile, we've put on a
24 cowler.

25 Go ahead.

1 And then we put the footing on. So we've got
2 to dewater the annulus here. We've got to dewater the
3 pile.

4 It's a good time now to stack rebar hoops in
5 the bottom of the annulus for later; and then we need to
6 scaffold up to the heights we're going to put the
7 connection plates in, and then drill those pilot holes
8 for the bottom of the connection plates, cut the slots
9 for the connection plates. This is a significant height,
10 and scaffolding is definitely required.

11 This is just a footprint, if you like, of the
12 sleeve here on the top of the footing; and over here, the
13 big circle that's dashed is the sleeve in the bottom of
14 the footing; and I'm looking vertically straight down
15 now.

16 Here's the pile at the top of the footing and a
17 pile at the bottom of the footing. So I'm looking
18 directly vertically down on it.

19 You can see that the way we've sized the
20 footing, in particular, the sleeve, is such to allow us
21 some tolerance there, so that the piles can be fully
22 installed with some tolerance, and then the footing
23 placed onto this.

24 Again, the addendum was issued that said that
25 if you want to figure out a way to use the footing as a

1 template and drive them, we'll listen to that.

2 Go ahead.

3 So now these are the connection plates. There
4 are eight of these guys per pile and they have various
5 orientations. In other words, there's one -- this is the
6 batter, so there's one above it, one below it, and then
7 four more on either side, to make up the eight. And
8 these guys are pretty hefty: 3,600 pounds for the bigger
9 ones. You're not going to manhandle these guys.

10 And one of the themes I'm going to come back to
11 again and again, is this operation is going to take a lot
12 of planning. It's an offshore operation, it's a field
13 operation, and yet there's a lot of basically heavy
14 manipulation of steel and welding. As I'll show, we've
15 tried to minimize what that effort is.

16 And one of the ways we did that is, we slotted
17 the piles. Well, this is extra work offshore. You can't
18 do it until you've cut the pile and you've dewatered and
19 everything. But what it allows me, is to prefabricate
20 these plates, so I can make a pile of these guys, and
21 then bring them out and just insert them in. And
22 because, remember, I've shown a nice drawing here where
23 the pile is exactly parallel to the sleeve; it's not
24 going to be like that. You know, we've got tolerances on
25 the batter, we've got tolerances on the positioning,

1 we've got tolerances on the location and so on.

2 And because it's slotted, all we've got to do
3 is fit them down in, get them snug on this side, and away
4 we go. We're done.

5 Go ahead.

6 The other thing I want to point out, here's the
7 heaviest of the plates, which is Pier E15-E16. This is
8 the 3,600-pound guy, and still the center of gravity is
9 within the vertical access of the opening in the top.

10 I think this is important to understand for handling.

11 Now, that's great maybe for the top and the bottom.

12 On the sides, gravity is not working for us; and clearly,
13 some kind of guide system or something would have to be
14 developed to allow those plates to be slotted in.

15 Go ahead.

16 The welds themselves, there's no CJP welds, no
17 complete joint penetration welds on these connections.

18 They're all partial joint penetrations plus a fillet.

19 The weld length is the full length, and that's is
20 3.7 meters, which is 12 feet. And I think, clearly,
21 no manual welder can do that without at least staging
22 maybe three times to get that vertical height.

23 An automated welding process, though, I think,
24 to me, looks very good because I can set up a track and
25 have that guy go all the way up that 12-foot in one pass.

1 So, to me, that's something definitely to look at.

2 The preheat is maybe a little bit complicated
3 the way the spec read it, in the special provisions; but
4 basically, for the heaviest ones, it's up to 300 degrees
5 Fahrenheit, 140 Centigrade. And this is a pretty high
6 preheat temperature to be working in. We'll look at the
7 size of the space. It's not that great in some places.
8 But I think we need to keep in mind that there's a pretty
9 enormous heat sink of the steel. There's a lot of steel.

10 These piles are three inches and two-and-a-half, three
11 inches thick. The rest of the steel out here is pretty
12 massive. We've got a lot of heat sink. We've got the
13 whole San Francisco Bay down there, if that wasn't enough
14 heat sink already.

15 Go ahead.

16 Okay, looking down now, we've got the pile and
17 the sleeve; and here are the slots, with our connection
18 plates. The space here is about three foot by three
19 foot, at the small dimensions. And I think -- oh,
20 I wanted to point out, too, that this is a partial
21 penetration weld with an effective throat of
22 11 millimeters, which is about seven-sixteenths of an
23 inch, with the same size fillet on it. It's not a huge
24 weld, considering the thickness of the parts. But we can
25 do that because we've got actually four of those welds

1 there. On the other side, we only have two welds.

2 So these are 18, or a little shy of three-quarters of an
3 inch. So it's a pretty good-sized weld; but considering
4 the size plates we're dealing with, I think we've got it
5 down as good as we could.

6 Another thing to look at is maybe the access in
7 here is tight; and one of the things I also want to point
8 out is I've cleared out this space on the drawing; but in
9 reality, I don't have to shoot the studs, I don't have to
10 put the vertical rebar in, I don't have to put the gauges
11 in until I'm all done. So I can make use of that whole
12 space.

13 And maybe it is a little bit tight in there;
14 but it's not very tight at all out here. And things for
15 my heaters -- the spec mandates electric-resistance
16 heaters, which is the only practical way to deal with
17 this sort of situation, anyway. And those -- notice
18 that, say, I'm welding in here, I could put the heaters
19 on the inside of the pile and avoid having to be next to
20 them; or even if I did have heaters here, I could do most
21 of the heat from the other side of the pile. In other
22 words, there's a lot of ways to avoid heating this cavity
23 up, to a large extent.

24 I personally don't think -- I mean, I've been
25 involved in a number of structures that were much more

1 congested with this and higher preheats yet; and I know
2 this is doable. I'll tell you right now, it's not going
3 to be the most comfortable thing for a welder; and for my
4 money, that's why I'd go with automated.

5 But, anyway, the heat sink, I think, will tend
6 to cool this space down; and also the ventilation is
7 really good.

8 Go ahead, next slide.

9 These plates do not go all the way down to the
10 bottom, and they are open at the top. So, by definition,
11 this is not a confined space. And we have the
12 possibility of getting a nice amount of ventilation and
13 cooling air through there.

14 So the inspection on it is visual, magparticle
15 and, yes, UT. I do want to make sure that they do have
16 my full section throat in there.

17 And then after the welds have been accepted,
18 that's when I can come back in and shoot the studs,
19 connect the vertical bars, and place the hoops that I put
20 on the bottom, bring them up, install them where they
21 need to be, put in the cages, and get ready otherwise for
22 the concrete.

23 Just a couple of notes about the special
24 provisions. There's a whole section in the special
25 provisions about this; and it starts off saying

1 "Difficult access and working conditions are
2 anticipated." We don't expect this to be a walk in the
3 park. And our reaction to that is to say, we really want
4 you to plan, and we want you to spend enough time
5 planning that we're all really comfortable that when we
6 get offshore, we know what's going to happen. That's why
7 we have a full-scale wood mock-up, so we can kind of go
8 through the preliminary of how are you going to put these
9 almost two-ton plates in, in a safe manner, that won't
10 bind and so on; so how are you going to get access to a
11 welder, and those sorts of issues. That's what we're
12 really concerned about.

13 And once we've all agreed that it's feasible
14 doing it in a proposed way, then a full-scale steel
15 mock-up is required; and it may not be the whole, entire
16 thing all welded out. But what we want to know is with
17 your method of installing them, does it work with the
18 steel, number one; and number two, when you made those
19 welds, are we really getting the soundness? And this is,
20 I think, probably some of you have issues about the
21 ultrasonics for a partial pen weld. I know I do, too.

22 But with the steel mock-up, we've made those
23 welds with whatever process you're going to do, whether
24 it's manual or part-manual/part-automatic, I don't care,
25 whatever it is. And then we're going to cut them up.

1 And we're going to take those macros in places where
2 maybe the ultrasonic was a little bit vague, maybe
3 ambiguous, maybe two different operators got two
4 different opinions. So we can get to the bottom of that
5 by cutting the steel and looking at it, and so we all
6 understand what the real answer is, in terms of the
7 method.

8 The bottom line here, is we get to a written
9 installation procedure and a welding sequence; and that's
10 our agreed method of saying, "Okay, this, we feel, is
11 going to work. Let's go do it."

12 Go ahead.

13 Finally, about the qualification tests, there's
14 two of them here that are primarily related to the
15 mock-up. And this, we want to demonstrate the proposed
16 installation procedure works for each orientation of
17 connection plate. Because with the pile in a batter, the
18 one on top is going to be a little different than the one
19 on the bottom, and certainly the ones around the side are
20 going to be different as well, just in terms of dealing
21 with gravity and trying to slot these things in. So we
22 want to know that it works before we get offshore.

23 We also want to demonstrate the welding
24 sequence, and just verify the inspectability of each weld
25 is what I'm telling you about the UT going back and

1 cutting those sections in those areas, so we can really
2 understand what the UT is telling us.

3 And then finally, there's the possibility, if
4 the pile sleeve may have seawater or something inside of
5 it. And in any case, with the massive amount of steel
6 sitting in the bay, we've got a big heat sink. And so
7 what are the properties? How's that going to affect the
8 properties of our welds? Well, there's an additional
9 weld procedure qualification test plate that is basically
10 the same one that's described in the Bridge Code. It's
11 called "Minimum Heat Input," where we attempt to use the
12 minimum preheat temperature, the minimum heat input, and
13 those kind of details that are in here. And basically,
14 then we'll cut this up, do our tensiles and "sharpies,"
15 in particular, and get confidence that the as-fabricated
16 properties are what we expect.

17 Okay, Brian, that's all I have.

18 MR. MARONEY: Thank you.

19 Now, with that, what we'd like to do -- and I
20 think we can go ahead and turn that off, if that's
21 possible, John. What I'd like to do is, if we can right
22 now move into the question phase of this meeting.

23 And I'd like to verify that our participants on
24 the phone are still there.

25 Debra, can you hear us?

1 MCI OPERATOR: Sir, yes, you still do have the
2 parties still on the phone.

3 MR. MARONEY: Can you give me a count now?

4 MCI OPERATOR: We currently have 37 parties on
5 line, sir.

6 MR. MARONEY: Okay, so we've grown. We've
7 become popular.

8 Rachel, perhaps what we can do is take a raise
9 of hands, and you can point those out.

10 What we'd like to do, is make sure we share any
11 responses that are going to be developed with everyone.

12 MS. FALSETTI: Okay, what we're going to do is
13 first take some of the questions that are actually in
14 this conference room, and then I will tell the person
15 that -- the MCI operator -- to go ahead and take other --
16 we'll open it up to other calls.

17 Now, as people come up to the podium, if you
18 could please state your name and spell it, and then your
19 company and spell it, and then ask the question, so that
20 the court reporter can get all this down.

21 Again, all these questions are going to be
22 recorded. We will put them onto our Web site and
23 basically treat it as a normal bid inquiry.

24 So the first question, the gentleman here, if
25 you want to come up to the speaker.

1 MR. MARONEY: Because we actually have a list,
2 all we need is a name and the company, because we've
3 already got written names.

4 MS. FALSETTI: Okay, so you don't have to spell
5 the name and company then.

6 MR. HALE: Good afternoon, my name is Gene
7 Hale, President of G & C Equipment Corporation.

8 The question is, if contractors are unable to
9 find the DBE small businesses like myself, is the
10 Caltrans outreach program in a position to refer
11 companies that they know that might be able to
12 participate in this project to the contractors?

13 MS. FALSETTI: We'll let Algerine answer that.

14 MS. McCRAY: The answer is yes and no.

15 The "yes" part is, we have a list of potential
16 DBEs who already said that they want to bid on this
17 project; and we will share that list with anybody who is
18 interested.

19 The second part is, the "no" piece is, we won't
20 do it; but we have a consultant who has offices
21 statewide; who's there to provide service to prime
22 contractors in relation to every contract that we let.
23 And they will match you up with contractors who say they
24 are willing to bid on this project specifically by bid
25 item. And that's Tri-Axle Management [phonetic]. And

1 that should also be listed in the specification. So you
2 should have the name, phone number and contact and all of
3 that right in the package.

4 MR. HALE: Thank you.

5 I have to leave, but I want to leave my card on
6 the back table for everyone.

7 MS. FALSETTI: Is there anyone else in the room
8 here that would like to ask a question?

9 MR. MARONEY: Excuse me, sir, before you go, if
10 I could make sure I get a copy of that because there are
11 many participants elsewhere, and I want to make sure they
12 have access to that card, too.

13 If you could leave two back there. Thank you.

14 MR. HALE: How about ten?

15 MR. MARONEY: Great.

16 MR. GAROVI: Johann Garovi representing Modern
17 Continental Construction. We asked on numerous occasions
18 for a bid postponement; and unless we see a significant
19 postponement, we are unable to bid on the 19th of
20 December.

21 MS. FALSETTI: Okay.

22 Yes, sir?

23 MR. SKORO: My name is Tom Skoro. I'm with
24 Kiewit Pacific Company, and I represent the joint venture
25 Kiewit, FCI and Manson. I'd like to make a comment

1 rather than a question, and address the presentations on
2 welding.

3 And no offense, Doug, okay; but that's baloney.

4 The facts are the man is going to be down there within
5 six inches of 300-degree-heated steel, in an automatic
6 situation or a stick-welded situation or wire-beaded
7 situation, whichever you want to do. And we don't
8 believe that the ventilation is good. And we do believe
9 that it's confined space to work in this type of
10 situation all the time; and we don't think that it's
11 possible.

12 It still remains as a no-bid issue for our
13 team. We need more than what we were given today. And
14 specifically, we need the preheat reduced. We need this
15 to be termed as non-fracture/fracture critical with the
16 preheat dropped to the 150 degrees Fahrenheit. Then we
17 think it's doable. We do not think that it's possible
18 right now.

19 MS. FALSETTI: Yes?

20 MR. WEBSTER: David Webster with Twin Brothers
21 Marine.

22 MR. MARONEY: If I could ask if everyone could
23 convert or switch over their pagers or telephones to
24 vibrate, we'd all appreciate that.

25 MS. FALSETTI: Thank you.

1 MR. MARONEY: Thanks.

2 MR. WEBSTER: Anyway, I have a question for the
3 DBE. We're trying to submit a bid for the steel caissons
4 for the piling. And we're limited in what we can do.
5 We're out of Louisiana. We have very few things that we
6 can offer for disadvantaged people. We have wire influx.
7 Steel is a big purchase. Transportation, possibly.
8 We're bidding as a subcontractor. I do not think that
9 they're going to put that burden on us. I think that the
10 major contractor will take care of the transportation,
11 possibly not, and barges would be involved. We're out of
12 Louisiana; and I'm not sure where we could go for the
13 DBEs.

14 We do have a lady with -- we're putting up a
15 new facility. This project has been part of a decision
16 for us to do this. It's a woman-owned company, a
17 five million-dollar project. She's doing 1.5 million
18 dollars of it; and I'd like to know if she would be
19 considered as far as the DBE. She's not certified or
20 registered. I'm not sure how this goes.

21 MS. McCRAY: And one of the reasons why I
22 offered the service to talk about the rules, so that you
23 will know exactly what's involved, is that that is an
24 issue. Because in order for us to count any DBE towards
25 the participation in the contract, they must be certified

1 and they must be certified at bid opening. And that's
2 20 minutes from now.

3 MR. WEBSTER: Twenty minutes?

4 MS. FALSETTI: Twenty minutes?

5 MS. McCRAY: For all intents and purposes.

6 One of the things that we have to offer is for
7 any firms that were interested in bidding on this project
8 who weren't certified, we ask them to put that on the
9 application; and to the extent possible, we'll expedite
10 it. But you're talking bringing somebody that -- I don't
11 know.

12 MR. WEBSTER: Yes, ma'am.

13 When I came into San Francisco at the last
14 meeting, I asked about this, and they wanted to know what
15 our dollar value is. I have two letters, one, she just
16 said she was a woman-owned business. Thirty days later,
17 I got another letter saying she was 50 percent owner in
18 the business, 1.5 to 3 million-dollar capacity. These
19 are questions that I did not -- could not answer, and no
20 one else seemed to be able to answer them at the time,
21 either, at the last meeting.

22 MS. McCRAY: I can answer all your questions,
23 but a firm must be certified at bid opening.

24 MR. WEBSTER: The other side of the coin is
25 if we're limited in this and we cannot produce the

1 DBE 12 percent, where do we go from here? Do we just
2 withdraw our bid, not bid, or is this going to be a
3 problem for the prime contractor?

4 MS. McCRAY: That's not something I can answer,
5 in that setting. I have to see particulars.

6 MR. MARONEY: We need to take that as a
7 bidder's inquiry.

8 MS. FALSETTI: We need to take that as a bid
9 inquiry, yes.

10 MR. WEBSTER: I need to know something about
11 it as soon as I can. I've been trying to get answers and
12 haven't been able to get exactly what I need here.

13 MS. FALSETTI: So your question is, if you
14 cannot meet the 12 percent --

15 MR. WEBSTER: Yes, ma'am.

16 MS. FALSETTI: -- will you be considered a --
17 what is the term -- I can't remember, "a qualified
18 bidder" or --

19 MR. MARONEY: Non-responsive.

20 MR. WEBSTER: My question is, does the prime
21 contractor have to do this or is it mandatory as a
22 subcontractor, we make the 12 percent DBE?

23 MS. McCRAY: The 12 percent is on the project;
24 and that's all the participation, not just one
25 individual.

1 MR. WEBSTER: Well, we're talking about
2 significant dollars in these pilings. The question we
3 got -- or statement we got yesterday, that they would be
4 looking for us to do something or whatever we can. We're
5 sitting here trying to say, well, what can we do? We're
6 talking about fifty, sixty thousand tons of steel. Do we
7 have a DBE that can fit into this category?

8 MS. McCRAY: If, in fact -- remember, as I
9 said, it's cumulative, not just one bidder, not you as a
10 subcontractor, but all of the participation.

11 MR. WEBSTER: Yes, ma'am.

12 MS. McCRAY: And we're talking about any tier.
13 So we need to know where that comes in, and we encourage
14 them to use all that they can. But you and I can talk,
15 separate from this.

16 MR. WEBSTER: Please, ma'am. I'd like to.

17 MS. McCRAY: Okay.

18 MR. WEBSTER: Thank you.

19 MS. FALSETTI: And we had another gentleman
20 over here that had a question.

21 MR. SNYDER: My name is Steve Snyder
22 *[phonetic]*, a welding engineer consultant with the group
23 of Kiewit. And just to continue on a few other issues in
24 regards to the welding, particularly starting with the
25 preheat and the D15, typically the procedure -- I know

1 we've talked about 60 degrees Celsius in there, that
2 being given as the preheat before the job's even started
3 and before the procedures are even qualified. I think
4 the reasoning for that is due to the large heat sink.
5 But we've also made a requirement in there to qualify the
6 welding procedure using artificial cooling.

7 So I guess my point there is that typically the
8 weld procedure is based upon the procedure qualification.

9 So if, in fact, a contractor can demonstrate that a
10 lower preheat, that he's achieved the mechanicals -- the
11 sharpies, the tensiles, et cetera, then why should he not
12 be able to use the lower preheat and interpass
13 temperature? That's one issue.

14 The next issue is we talked about automatic
15 welding. The spec currently does not permit gas metal
16 arc welding, which lends itself to automatic welding very
17 well.

18 Now, also, I don't know how many people in
19 Caltrans are familiar with electroslog welding and the
20 narrow-gap improved method, which is also not disregarded
21 in this spec -- and also the moratorium has been used to
22 lift that process by AASHTO. Those are some issues that
23 really aren't addressed in here.

24 And additionally, no offense, but the
25 specification does seem to bounce a little bit. In

1 regards to the UT, for example. I have UT'ed thousands
2 of welds myself. There's no acceptance criteria in this
3 spec or in a D15 for a partial joint penetration weld,
4 UT. We called out here that we want to UT them
5 100 percent, even though it's PJP. Understandably, if
6 we're just verifying effective throat, that's one thing.
7 But if we're evaluating the remainder of the effective
8 throat to the tension requirements of D-15, then that's
9 what probably should be stated, because you could be
10 talking about a significant difference in repair.

11 Again, going back to automatic, if you don't
12 consider MG and you don't -- or gas metal arc and you
13 don't let us consider narrow-gap improved electroslag,
14 well, then you're left with trying to automate the metal
15 core, flux core, or stick, which you're not going to
16 automate the stick process and you're going to have
17 difficulty with the flux core due to the confined areas.

18 Again, the preheat and interpass temperature,
19 you know, I don't see how we can say this is what it has
20 to be before we even do the procedure, and then in the
21 same spec say, "Well, you've got to do a procedure and
22 cool the plate." So I don't understand that.

23 Thank you.

24 MS. FALSETTI: Yes, sir?

25 MR. ERMAN: I'm John Erman *[phonetic]* with

1 Harris Salinas Rebar. A couple of questions regarding
2 rebar.

3 The extents of the epoxy coating in the
4 footing, the pile reinforcing comes up and penetrates
5 just out of the steel shell for just a couple of inches,
6 into that area that requires epoxy coating. If those
7 bars do, in fact, need to be epoxy-coated, they would
8 need to be coated down to the first joint, which would be
9 a significant amount of coating.

10 And also, again, in the footing structure, the
11 socket for the pile calls for Number 9 ties in that area.

12 And in another section, it requires for all reinforcing
13 in that area to be ultimate-coupled, which would create
14 that -- make that a hoop. Just a clarification on those
15 two points.

16 MS. FALSETTI: Okay.

17 Is there anyone else in the auditorium here?

18 Okay, it looks like there's no one else here.

19 So the gentleman doing the conference call with MCI, if
20 you could start putting the people in from your side.

21 MCI OPERATOR: Thank you.

22 To ask a question, please press "*1." You'll be
23 announced prior to asking your question. To begin to ask
24 the question, please press "*1."

25 The first question comes from Tom Hickman.

1 If you'd also announce your company name, please,
2 Mr. Hickman.

3 MR. HICKMAN: My name is Tom Hickman, that's
4 H-I-C-K-M-A-N; and the company is Oregon Iron Works.

5 And our question has to do when we're following
6 on with the gentleman from Kiewit, with a requirement for
7 the PJP welds, the partial joint penetration, and the UT
8 requirement.

9 There currently is no established criteria for
10 UT'ing that partial joint penetration weld; and that's
11 going to become an issue. What is it we're trying to
12 achieve there? Is it just simply that we've achieved
13 80 percent or is that weld going to be held to tension
14 code?

15 The other issue, again, with regard to that
16 same thing that the gentleman from Kiewit mentioned, was
17 the preheat temperature. And we were curious if we have
18 to establish a procedure, or are we going to be held to a
19 given preheat?

20 MR. DUNCAN: Tom, another portion of that
21 question is all of the configurations required by the
22 pile caps cannot be UT'ed to establish even the dimension
23 of 80 percent throat dimension. We have in the room with
24 us from Oregon Iron Works an SMTC Level-3-certified UT
25 examiner; and he cannot assure us that we can even

1 calculate properly the dimensions of a UT.

2 MS. FALSETTI: Can I ask for the name of the
3 last person that was speaking?

4 MR. DUNCAN: My name is Brad Duncan. I'm with
5 Oregon Iron Works as well. Also in the room is Vince
6 Archibald, our SMTC Level-3 UT examiner.

7 MS. FALSETTI: Thank you, Brad.

8 Okay, so the next question, I believe?

9 MR. DUNCAN: The next question is with regards
10 to Amendment 6, the note on the drawings that required
11 joint interfaces as partial pen welds; joint interfaces
12 are not properly defined. For example, the top plate of
13 the pile cap will certainly not be one continuous plate
14 that's 60 feet by 68 feet wide. That will be made of
15 several different plates welded together. As those
16 plates are welded together, is that weld a plate
17 interface, is that a partial pen weld, or is it a full
18 pen weld? It's not defined.

19 MS. FALSETTI: Okay, can I ask one question or
20 make one statement? As the people are finishing your
21 questions, if you could just tell us that you're done
22 with your question, so that the person running the call
23 can go to the next person.

24 MR. DUNCAN: Sure.

25 MS. FALSETTI: Sure.

1 MR. HICKMAN: Is that it, guys?

2 MR. DUNCAN: That's it for us.

3 MS. FALSETTI: Okay.

4 MCI OPERATOR: Our next question comes from Jim
5 Miner.

6 Sir, ask your question.

7 MR. MINER: This is Jim Miner with Gunderboom,
8 Incorporated.

9 I specifically wanted to find if there had been
10 a response to contractor's Question 191 that talked about
11 bubble-ring technology and the volume of air that was
12 required to be put into the system and the amount of
13 compressors that would be required to provide that amount
14 of air.

15 MS. FALSETTI: You know, to be honest, I don't
16 have that answer with me right here. All the bid inquiry
17 answers, as we have them posted, actually are posted on
18 the Internet. So you would need to go look on the
19 Internet with our --

20 MR. MINER: As of 48 hours ago, there was not
21 any answer posted; and I'm curious if anyone has a
22 response to the question. Given the amount of air that's
23 required by the current specification to be placed in the
24 concentric rings of the bubble-ring, it appears that
25 there is a number of compressors that would be required

1 in excess of 20 or 30.

2 If that is the case, the amount of barge space
3 required, the amount of emissions into the atmosphere and
4 several other concerns relative to that volume of air
5 have come up, and I wanted to see if there was any type
6 of response or if there were any answers that could be
7 given relative to those problems.

8 MS. FALSETTI: Any answers that we have at this
9 point would be posted during our bid inquiry -- in our
10 normal bid-inquiry process, so we can't give you answers
11 in this forum right now. So we'll take your question
12 down and you can look on the Internet to see what kind of
13 response there is.

14 MR. MINER: All right, thank you.

15 MCI OPERATOR: Our next question comes from
16 Michelle Hartmann.

17 You may ask your question.

18 MS. HARTMANN: Yes, hello.

19 My name is Michelle Hartmann, and I'm with
20 Advanced Technical Fabrications Company out of
21 Los Angeles, California; and I would like to address my
22 question to Ms. Algerine McCray regarding the list that
23 was circulated that I received by fax yesterday
24 concerning DVBE firms expressing an interest on bidding
25 on this project. And I was just wondering, will there be

1 any other lists concerning DVBEs or other disadvantaged
2 businesses being a small business or -- we're actually a
3 disabled veteran-owned business, certified by the State
4 of California. I'm interested in maybe contacting some
5 prime contractors or some other subcontractors.

6 We're a metal supplier and also a metal
7 fabricator, a sheet metal fabricator; and we're just
8 interested in getting contact with the people that we
9 need to in order to facilitate this bid.

10 MS. McCRAY: As I said before, in the bid
11 specification, there is a company listed, Tri-Axle
12 Management, that will work with you to match prime
13 contractor and subcontractor together on this project by
14 bid item.

15 MS. HARTMANN: Ma'am, I have been in contact
16 with a representative from Tri-Axle Management in
17 West Los Angeles.

18 MS. McCRAY: Okay.

19 MS. HARTMANN: And they're more interested in
20 the DBE process. And as I understand it, as the rules
21 are stated, I don't qualify as a disabled business or a
22 disadvantaged business. We are a disabled veteran
23 business; and I've just been having a little bit of
24 difficulty contacting and finding the right contacts in
25 prime contractors or subcontractors that I can meet up

1 with and maybe establish a relationship and establish
2 their needs for this contract.

3 MS. McCRAY: Well, the lists that you were
4 faxed are all of the ones that we know that are
5 interested in actually bidding on this particular project
6 right now. As more come on line, we will send that to
7 you as well, if you will let us know that.

8 MS. HARTMANN: Yes, because if there's any way
9 possible, I would like our company to be put on the list
10 and to be represented as a disabled veteran business.

11 MS. McCRAY: I would think that as this
12 recording is done -- you have listed your name and
13 company and all of that, that will be picked up.

14 MS. HARTMANN: Yes, ma'am.

15 Thank you very much.

16 MCI OPERATOR: Our next question comes from
17 Barry Levin.

18 You may answer the question.

19 MR. LEVIN: This is Barry Levin with The
20 Imagery Group in Hayward. We would be a subcontractor on
21 this project. And we note that there is mention of
22 construction and aerial photography of the project as it
23 progresses; but there is no specifications as to when,
24 where, how much, how often, or any particulars, really,
25 other than that the costs would be in addition, or

1 additional to what is allocated. I'm wondering if
2 there's any clarification that can be offered, so that we
3 could make an intelligent bid.

4 Thank you.

5 MS. FALSETTI: Next question?

6 MCI OPERATOR: Our next question comes from
7 Vince Krause.

8 Sir, you may ask your question. Mr. Krause,
9 your line is open.

10 If you would like to ask a question, please
11 press "*1."

12 Mr. Krause, your line is open, sir.

13 Hold the line.

14 You may ask your question.

15 MR. LEVIN: I'm sorry, I did not hear your
16 response to my earlier question. My phone must have cut
17 out.

18 Could you repeat your response, please?

19 MS. FALSETTI: What was his question?

20 MR. MARONEY: Aerial photography.

21 MS. FALSETTI: Oh, aerial photography?

22 Barry, we will answer that through our normal
23 bid inquiry process, or we will post that through the
24 normal bid inquiry process. We would have to research
25 that and give you an answer.

1 MR. LEVIN: When might that possibly be?

2 MR. MARONEY: As promptly as we possibly can.

3 MS. FALSETTI: Yes, as promptly as we can.

4 MCI OPERATOR: Our next question comes from
5 Mr. Warren Brown.

6 Sir, you may ask your question.

7 MR. BROWN: Yes, I'm with the company,
8 Techstar, and I'm calling regarding a question that is
9 currently on your Web site, Question 210, and it pertains
10 to the unusual circumstances surrounding the bid item,
11 modular joint seal assemblies.

12 Will that question be answered prior to the
13 letting?

14 MS. FALSETTI: Sir, I'm not completely familiar
15 with that question. That must be a question that we've
16 just received recently, knowing that number 210, and I
17 think I've seen up to 208. So I can't -- I will state
18 that we attempt to answer all and as many questions as we
19 can before the job lets.

20 MR. BROWN: Well, the best attempt is all we
21 can ask. I think that's fair.

22 MS. FALSETTI: Oh, okay.

23 MCI OPERATOR: Once again, to ask a question,
24 please press "*1."

25 At this time I have no further -- oh, I guess,

1 Mr. Krause -- one moment.

2 Mr. Krause, you may ask your question, sir.

3 MR. KRAUSE: This is Vince Krause with Slattery
4 Skanska. I have a question about the questionnaire
5 information. How many copies of Caltrans can I receive?

6 MS. FALSETTI: At this point, the answer is
7 just one copy. We'll post that on the bid inquiry.

8 MR. KRAUSE: I have a second question.

9 We asked a previous question about bonding, and
10 at the performance bond, at least 50 percent. Will you
11 please clarify that it will be 50 percent? Because "at
12 least 50 percent" could mean up to 100 percent.

13 MS. FALSETTI: Kevin, do you want to -- that's
14 in the standard.

15 MR. THOMPSON: What was the question?

16 MS. FALSETTI: The performance bond.

17 MR. THOMPSON: The performance bond is
18 50 percent.

19 MS. FALSETTI: It's as stated in the standard
20 specifications.

21 MR. THOMPSON: Yes. Initially, it was
22 100 percent, but that was reduced. That's the statutory
23 requirement, 50 percent, is what the performance bond is.

24 MS. FALSETTI: Right, the statutory requirement
25 is 50 percent.

1 Are you saying that the standard specifications
2 say "at least"?

3 MR. KRAUSE: It says "at least."

4 MR. THOMPSON: Yes, it's "at least equal to or
5 greater than 50 percent." So 50 percent is what we
6 require. Equal to or greater.

7 MS. FALSETTI: 50 percent is what is required.

8 MR. KRAUSE: Okay. Thank you.

9 Again, we're also requesting the answers to the
10 previous questions that were submitted.

11 MS. FALSETTI: Okay, thank you.

12 MCI OPERATOR: At this time, I have no further
13 questions.

14 MS. FALSETTI: Are there any other questions in
15 the -- yes, another gentleman in the room here.

16 MR. SUTTON: I'm Todd Sutton with Koch Skanska.

17 Regarding all of these questions, you've got
18 210 or so posted on the site and about 80 of them are not
19 answered. How do you plan on answering them in some kind
20 of a timely manner so that we can properly incorporate
21 them into the bid?

22 MS. FALSETTI: Well, we are attempting to
23 answer them in as expeditious of a manner as we can.
24 And we recognize, too, in order for you to be able to
25 incorporate them into your bid, we need to do that

1 quickly.

2 MR. SUTTON: Like this lady pointed out, it's
3 20 minutes until bid time.

4 MS. FALSETTI: Well, for those questions that
5 aren't answered, you would have to bid the job as
6 currently out in the specifications and in the plans.

7 MR. SUTTON: Do you plan on making the
8 questionnaire -- or not the questionnaire -- but the
9 inquiry responses as part of the bid, by addendum?

10 MS. FALSETTI: No, the inquiry responses are
11 not part of the job from an addendum standpoint.
12 Anything that actually requires an addendum goes into the
13 addendum.

14 MR. SUTTON: On some of the previous jobs,
15 you've made it an addendum before the job bid. Do you
16 plan on doing that here?

17 MS. FALSETTI: I don't believe so.

18 But, Kevin, were there plans to do that?
19 Because our philosophy in this case was anytime an answer
20 required an addendum, it was actually to put it in an
21 addendum. So anything that was just a clarification --
22 or, I'm sorry, any bid inquiry that was already in the
23 specs or in the plans, we could answer because it's
24 already in the specs or plans. Anything that required
25 some change actually went into an addendum. So at this

1 point, we had not planned to put an addendum out that had
2 the bid inquiries as part of it.

3 MR. SUTTON: So it's quite possible that, you
4 know, eighty-some questions may not get answered before
5 the job bids?

6 MS. FALSETTI: That's not our desire at this
7 point. I can't --

8 MR. SUTTON: The special provisions require
9 that DBE information, if not submitted with the bid, be
10 submitted on the fourth day following the bid.

11 Is December 24th counted as a working day?

12 MS. FALSETTI: I believe we have the exact date
13 in there, is that correct, Kevin?

14 MR. SUTTON: I don't think for the DBEs.

15 MS. FALSETTI: No? Okay.

16 MR. THOMPSON: Right. It's specified in the
17 contract, in the time line; and I would rather you refer
18 to that.

19 MR. SUTTON: I think it says the fourth day,
20 not including Saturdays, Sundays and legal holidays,
21 following bid opening.

22 Is the 24th of December a legal holiday?

23 MR. THOMPSON: No.

24 MR. MARONEY: An answer. That's good.

25 MR. SUTTON: Again, just our concern. We've

1 submitted a lot of questions, Slattery Skanska and Koch
2 Skanska, on behalf of our joint venture, that we feel are
3 important issues that remain unopened -- or remain
4 unanswered, and we feel that you need to address these
5 and answer them in a timely fashion.

6 That's it.

7 MS. FALSETTI: Thank you.

8 I just want to check. There are people in
9 Oakland. I don't know if there are contractors actually
10 in Oakland. I don't know if they've had a chance to call
11 in, if they need to.

12 MR. BURG: I think he hung up.

13 MS. FALSETTI: I guess they would have.

14 So I'm going to turn it back over to Brian
15 Maroney, the project manager, at this time.

16 MR. MARONEY: What I do want to say is thank
17 you, all of you, for coming and participating. I know
18 there's a lot of complexity here. We've tried to cover
19 several fronts.

20 As usual, I leave these with some more work.
21 And that's good. That's good. I like to say, I take the
22 opportunity, I will grab it, to improve the project all
23 the way through, even construction. And then I just
24 delegate it to maintenance.

25 So I've got some very good assignments; and I

1 can tell you right now we're going to leave this and
2 we've got some work to do. And we're going to address
3 every gentleman from -- that just came up and asked the
4 question. Every question that you posed to us, it's an
5 uncertainty that hangs out there, and we don't like that,
6 as much as anyone else; and we need to address those.
7 And at some level, there's a certain amount of
8 uncertainty that is unacceptable. What we're trying to
9 do is take all those and we try to address those just as
10 fast as we can. We recognize that it's not acceptable to
11 have those hanging out there, and we go as fast as we can
12 to respond to those.

13 So thank you for the time.

14 I do want to ask Kevin Thompson, Chief of
15 Office Engineer, if there were other things that you
16 would like to add?

17 MR. THOMPSON: No. All I would mention is that
18 the bid opening that is currently scheduled for
19 December 19th, the bids will be open right here,
20 physically in this room. So since you're all here,
21 that's a jump on that.

22 And I'd also like to mention that who we had
23 connected by phone and in person, is a total of
24 75 representatives of contractors, suppliers,
25 manufacturers and so forth. And it's almost a 50/50

REPORTER'S CERTIFICATE

I hereby certify that the foregoing proceedings were reported by me at the time and place therein named; that the proceedings were reported by me, a duly certified shorthand reporter and a disinterested person, and was thereafter transcribed into typewriting by computer.

I further certify that I am not of counsel or attorney for any of the parties to said proceedings, nor in any way interested in the outcome of the cause named in said matter.

In witness whereof, I have hereunto set my hand this 7th day of December 2001.

DANIEL P. FELDHAUS
CSR #6949, RDR, CRR