

**** WARNING ** WARNING ** WARNING ** WARNING ****
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Note: Addenda information is NOT included with the electronic documents available via electronic file transfer. Only bidder or non-bidder package holders listed with the Caltrans Plans and Bid Documents section as described above will receive addenda information.

Seismic Retrofit Project



STATE OF CALIFORNIA

DEPARTMENT OF TRANSPORTATION

NOTICE TO CONTRACTORS

AND

SPECIAL PROVISIONS

FOR CONSTRUCTION ON STATE HIGHWAY IN

ALAMEDA COUNTY IN OAKLAND AT ROUTE 80/580 SEPARATION

DISTRICT 04, ROUTES 80,580

**For Use in Connection with Standard Specifications Dated JULY 1992 and Labor Surcharge
and Equipment Rental Rates.**

CONTRACT NO. 04-143534
INFORMAL BIDS CONTRACT
04-Ala-80, 580-2.3/4.0,45.6/47.0

Bids Open: June 19, 2001
Dated: April 30, 2001

OSD

IMPORTANT SPECIAL NOTICES

- The bidder's attention is directed to Section 5, containing specifications for "Disputes Review Board," of the Special Provisions, regarding establishing a Disputes Review Board (DRB) for the project.
- The bidder's attention is directed to the following special requirements for this project concerning submission of DVBE information, award and execution of contract, and beginning of work:

First-tier subcontractors that will be used for meeting DVBE goals must be listed in the "List of Subcontractors" form regardless of dollar amount of work to be performed. Second- and lower-tier subcontractors need not be listed on the "List of Subcontractors" form. Other, non-DVBE subcontractors are to be listed on the "List of Subcontractors" form in conformance with the requirements in Section 2-1.054 of the Standard Specifications and the Special Provisions.

Identify second- and lower-tier DVBE subcontractors on the "Caltrans Bidder DVBE Information" form.

DVBE information shall be submitted **with the bid proposal**. (See **Section 2-1.04** of the special provisions.) The evaluation of the effort to meet the DVBE goal will be based on the information provided with the bid proposal. If the goal was not met, Caltrans' determination of good faith effort will be based on the information provided with the bid, and the decision will be final. Bidders and all subcontractors listed in the DVBE Information shall be available, by phone, on the day following the bid opening.

The DVBE information shall include all DVBE partners.

It is anticipated that this contract will be awarded within **10 days after bid opening**.

If the Bidder submits cash or a cashier's check or a certified check as the form of bidder's security (see Section 2-1.07 of the Standard Specifications), the Bidder shall also include with the bid submittal a signed and notarized affidavit from an admitted surety insurer that contract bonds, as required by Section 3-1.02, "Contract Bonds," of the Standard Specifications, will be provided within the specified time for executing and returning the contract for approval.

If the bidder claims a mistake was made in his bid, the bidder shall give the Department written notice within 48-hours, not including Saturdays, Sundays and legal holidays, after the opening of bids of the alleged mistake in lieu of the 5 days specified in Section 2-1.095, "Relief of Bidders," in the Standard Specifications. (See Section 2-1.01 of the special provisions.) Caltrans' FAX number for submitting this information is (916)227-6282. Such information shall be submitted "Attention Office Engineer."

The contract shall be signed by the successful bidder and shall be received with contract bonds by the Division of Office Engineer within **4 days**, not including Saturdays, Sundays and legal holidays, after the bidder has received notice that the contract has been awarded. (See Section 3 of the special provisions.)

If properly executed by the bidder, it is anticipated the contract will be approved within 24 hours of when the executed contract and contract bonds are received by the Department.

- The Contractor shall begin work within 5 calendar days after receiving notice that the contract has been approved. The contract work shall be completed before the expiration of **570 WORKING DAYS** beginning at **12:01 a.m. on the FIRST WORKING DAY AFTER CONTRACT AWARD.** (See Section 4 of the special provisions.)

The following forms have been included at the end of the Proposal and Contract book to assist the successful bidder in early execution of the contract documents: Payment Bond, Performance Bond and Payee Data Record.

- **Payment Bonds**
Attention is directed to Section 5 of the Special Provisions, regarding contract bonds. The payment bond shall be in a sum not less than one hundred percent of the total amount payable by the terms of the contract.

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DEPARTMENT OF TRANSPORTATION

NOTICE TO CONTRACTORS

THIS IS AN INFORMAL BIDS CONTRACT

CONTRACT NO. 04-143534

04-Ala-80, 580-2.3/4.0,45.6/47.0

Sealed proposals for the work shown on the plans entitled:

**STATE OF CALIFORNIA; DEPARTMENT OF TRANSPORTATION; PROJECT PLANS FOR CONSTRUCTION
ON STATE HIGHWAY IN ALAMEDA COUNTY IN OAKLAND AT ROUTE 80/580 SEPARATION**

will be received at the Department of Transportation, 1120 N Street, Room 0200, MS #26, Sacramento, CA 95814, until 2 o'clock p.m. on June 19, 2001, at which time they will be publicly opened and read in Room 0100 at the same address.

Proposal forms for this work are included in a separate book entitled:

**STATE OF CALIFORNIA; DEPARTMENT OF TRANSPORTATION; PROPOSAL AND CONTRACT FOR
CONSTRUCTION ON STATE HIGHWAY IN ALAMEDA COUNTY IN OAKLAND
AT ROUTE 80/580 SEPARATION**

General work description: Seismic Retrofit for Bridge Number 33-61L/R Distribution structures at the Route 80/580/880 separation.

This project has a goal of 3 percent disabled veteran business enterprise (DVBE) participation.

The time limit specified for the completion of the work contemplated herein is considered insufficient to permit completion of the work by the Contractor working a normal number of hours per day or week on a single shift basis. Should the Contractor fail to maintain the progress of the work in conformance with the "Progress Schedule" required in these special provisions, additional shifts will be required to the extent necessary to ensure that the progress conforms to the abovementioned schedule and that the work will be completed within the time limit specified.

Bids are required for the entire work described herein.

At the time this contract is awarded, the Contractor shall possess either a Class A license or any combination of the following Class C licenses which constitutes a majority of the work: C-8, C-61.

The Contractor must also be properly licensed at the time the bid is submitted, except that on a joint venture bid a joint venture license may be obtained by a combination of licenses after bid opening but before award in conformance with Business and Professions Code, Section 7029.1.

This contract is subject to state contract nondiscrimination and compliance requirements pursuant to Government Code, Section 12990.

Preference will be granted to bidders properly certified as a "Small Business" as determined by the Department of General Services, Office of Small Business Certification and Resources at the time of bid opening in conformance with the provisions in Section 2-1.05, "Small Business Preference," of the special provisions, and Section 1896 et seq, Title 2, California Code of Regulations. A form for requesting a "Small Business" preference is included with the bid documents. Applications for status as a "Small Business" must be submitted to the Department of General Services, Office of Small Business Certification and Resources, 1531 "I" Street, Second Floor, Sacramento, CA 95814, Telephone No. (916) 322-5060.

A reciprocal preference will be granted to "California company" bidders in conformance with Section 6107 of the Public Contract Code. (See Sections 2 and 3 of the special provisions.) A form for indicating whether bidders are or are not a "California company" is included in the bid documents and is to be filled in and signed by all bidders.

Project plans, special provisions, and proposal forms for bidding this project can only be obtained at the Department of Transportation, Plans and Bid Documents, Room 0200, MS #26, Transportation Building, 1120 N Street, Sacramento, California 95814, FAX No. (916) 654-7028, Telephone No. (916) 654-4490. Use FAX orders to expedite orders for project plans, special provisions and proposal forms. FAX orders must include credit card charge number, card expiration date and authorizing signature. Project plans, special provisions, and proposal forms may be seen at the above Department of Transportation office and at the offices of the District Directors of Transportation at Irvine, Oakland, and the district in which the work is situated. Standard Specifications are available through the State of California, Department of Transportation, Publications Unit, 1900 Royal Oaks Drive, Sacramento, CA 95815, Telephone No. (916) 445-3520.

Cross sections for this project are not available.

The successful bidder shall furnish a payment bond and a performance bond.

Pursuant to Section 1773 of the Labor Code, the general prevailing wage rates in the county, or counties, in which the work is to be done have been determined by the Director of the California Department of Industrial Relations. These wages are set forth in the General Prevailing Wage Rates for this project, available at the Labor Compliance Office at the offices of the District Director of Transportation for the district in which the work is situated, and available from the California Department of Industrial Relations' Internet Web Site at: <http://www.dir.ca.gov>. Future effective general prevailing wage rates which have been predetermined and are on file with the Department of Industrial Relations are referenced but not printed in the general prevailing wage rates.

DEPARTMENT OF TRANSPORTATION

Deputy Director Transportation Engineering

Dated April 30, 2001

EMA

**COPY OF ENGINEER'S ESTIMATE
(NOT TO BE USED FOR BIDDING PURPOSES)**

04-143534

Item	Item Code	Item	Unit of Measure	Estimated Quantity
1	070010	PROGRESS SCHEDULE (CRITICAL PATH)	LS	LUMP SUM
2	021200	HEALTH, SAFETY AND WORK PLAN	LS	LUMP SUM
3	074019	PREPARE STORM WATER POLLUTION PREVENTION PLAN	LS	LUMP SUM
4	074020	WATER POLLUTION CONTROL	LS	LUMP SUM
5	021201	TEMPORARY COVER	LS	LUMP SUM
6	021202	TEMPORARY DRAINAGE INLET PROTECTION	EA	6
7	021203	TEMPORARY CONCRETE WASHOUT FACILITY	LS	LUMP SUM
8	021204	TEMPORARY FENCE (TYPE ESA)	LF	600
9	021205	TEMPORARY ENTRANCE/EXIT	LS	LUMP SUM
10	021206	TEMPORARY SOIL STABILIZER (SOLIDS)	LB	132,400
11	074029	TEMPORARY SILT FENCE	LF	3,800
12	120090	CONSTRUCTION AREA SIGNS	LS	LUMP SUM
13	120100	TRAFFIC CONTROL SYSTEM	LS	LUMP SUM
14	120165	CHANNELIZER (SURFACE MOUNTED)	EA	16
15	128650	PORTABLE CHANGEABLE MESSAGE SIGN	EA	4
16 (S)	129000	TEMPORARY RAILING (TYPE K)	LF	6,000
17	129100	TEMPORARY CRASH CUSHION MODULE	EA	120
18	021207	REMOVE CHAIN LINK FENCE (TYPE CL-6)	LF	230
19	021208	REMOVE 16' CHAIN LINK GATE (TYPE CL-6)	EA	1
20	150662	REMOVE METAL BEAM GUARD RAILING	LF	1,000

Item	Item Code	Item	Unit of Measure	Estimated Quantity
21	150711	REMOVE PAINTED TRAFFIC STRIPE	LF	14,000
22	021209	REMOVE YELLOW TRAFFIC STRIPE	LF	2,950
23	150715	REMOVE THERMOPLASTIC PAVEMENT MARKING	SQFT	380
24	150722	REMOVE PAVEMENT MARKER	EA	1,260
25	152390	RELOCATE ROADSIDE SIGN	EA	7
26	157561	BRIDGE REMOVAL (PORTION), LOCATION A	LS	LUMP SUM
27	157562	BRIDGE REMOVAL (PORTION), LOCATION B	LS	LUMP SUM
28	157563	BRIDGE REMOVAL (PORTION), LOCATION C	LS	LUMP SUM
29	157564	BRIDGE REMOVAL (PORTION), LOCATION D	LS	LUMP SUM
30	157565	BRIDGE REMOVAL (PORTION), LOCATION E	LS	LUMP SUM
31	157566	BRIDGE REMOVAL (PORTION), LOCATION F	LS	LUMP SUM
32	160101	CLEARING AND GRUBBING	LS	LUMP SUM
33	021210	ROADWAY EXCAVATION (TYPE H)	CY	5,290
34 (F)	192003	STRUCTURE EXCAVATION (BRIDGE)	CY	7,970
35 (F)	192023	STRUCTURE EXCAVATION (TYPE H)	CY	6,200
36 (F)	048495	STRUCTURE EXCAVATION (TYPE R)	CY	2,110
37 (F)	193003	STRUCTURE BACKFILL (BRIDGE)	CY	9,200
38	021211	LIGHTWEIGHT FILL (CELLULAR CONCRETE)	CY	1,667
39	203003	STRAW (EROSION CONTROL)	TON	40
40	203014	FIBER (EROSION CONTROL)	LB	7,800

Item	Item Code	Item	Unit of Measure	Estimated Quantity
41	203024	COMPOST (EROSION CONTROL)	LB	19,500
42	203045	PURE LIVE SEED (EROSION CONTROL)	LB	1,120
43	203056	COMMERCIAL FERTILIZER (EROSION CONTROL)	LB	1,950
44	203061	STABILIZING EMULSION (EROSION CONTROL)	LB	2,640
45	260301	CLASS 3 AGGREGATE BASE	CY	710
46	390102	ASPHALT CONCRETE (TYPE A)	TON	1,350
47	397001	ASPHALTIC EMULSION (PAINT BINDER)	TON	4
48	490550	FURNISH 24" STEEL PIPE PILING	LF	9,017
49 (S)	490555	DRIVE 24" STEEL PIPE PILE	EA	286
50 (S)	490607	48" CAST-IN-DRILLED-HOLE CONCRETE PILING	LF	443
51 (S)	490611	72" CAST-IN-DRILLED-HOLE CONCRETE PILING	LF	2,894
52	495115	FURNISH 24" CAST-IN-STEEL SHELL CONCRETE PILING	LF	17,556
53 (S)	495116	DRIVE 24" CAST-IN-STEEL SHELL CONCRETE PILE	EA	314
54	495124	FURNISH 30" CAST-IN-STEEL SHELL CONCRETE PILING	LF	27,758
55 (S)	495125	DRIVE 30" CAST-IN-STEEL SHELL CONCRETE PILE	EA	488
56 (S)	048496	PILE CORROSION PROTECTION	LS	LUMP SUM
57 (S)	500001	PRESTRESSING CAST-IN-PLACE CONCRETE	LS	LUMP SUM
58 (F)	510051	STRUCTURAL CONCRETE, BRIDGE FOOTING	CY	12,200
59 (F)	510053	STRUCTURAL CONCRETE, BRIDGE	CY	4,350
60	510805	DIAPHRAGM BOLSTER	EA	44

Item	Item Code	Item	Unit of Measure	Estimated Quantity
61	048497	DRILL AND PRESSURE GROUT DOWEL	LF	7,450
62	511106	DRILL AND BOND DOWEL	LF	50,300
63	511109	DRILL AND BOND DOWEL (EPOXY CARTRIDGE)	EA	70
64 (S)	048498	CORE AND BOND DOWEL	LF	2,670
65 (S)	048499	CORE AND BOND ROD	LF	320
66 (S)	048500	CORE CONCRETE (2") AND PRESSURE GROUT DOWEL	LF	1,830
67 (S)	515063	CORE CONCRETE (4")	LF	590
68 (S)	515070	CORE CONCRETE (10")	LF	55
69 (S-F)	520102	BAR REINFORCING STEEL (BRIDGE)	LB	5,895,500
70 (S-F)	520117	WELDED HEADED BAR REINFORCEMENT	EA	1,750
71 (S-F)	540101	ASPHALT MEMBRANE WATERPROOFING	SQFT	6,250
72 (S-F)	550110	COLUMN CASING	LB	940,700
73 (S-F)	550203	FURNISH STRUCTURAL STEEL (BRIDGE)	LB	1,101,000
74 (S-F)	550204	ERECT STRUCTURAL STEEL (BRIDGE)	LB	1,101,000
75 (S)	590115	CLEAN AND PAINT STRUCTURAL STEEL	LS	LUMP SUM
76 (S)	590135	SPOT BLAST CLEAN AND PAINT UNDERCOAT	SQFT	4,900
77 (S)	590301	WORK AREA MONITORING	LS	LUMP SUM
78	731502	MINOR CONCRETE (MISCELLANEOUS CONSTRUCTION)	CY	21
79 (S-F)	750496	MISCELLANEOUS METAL (RESTRAINER - PIPE TYPE)	LB	9,350
80 (S-F)	750499	MISCELLANEOUS METAL (RESTRAINER - ROD TYPE)	LB	380,000

Item	Item Code	Item	Unit of Measure	Estimated Quantity
81 (S-F)	750501	MISCELLANEOUS METAL (BRIDGE)	LB	48,000
82	800360	CHAIN LINK FENCE (TYPE CL-6)	LF	230
83	802620	16' CHAIN LINK GATE (TYPE CL-6)	EA	1
84	820107	DELINEATOR (CLASS 1)	EA	4
85	832001	METAL BEAM GUARD RAILING	LF	2,310
86	839565	TERMINAL SYSTEM (TYPE SRT)	EA	4
87	839568	TERMINAL ANCHOR ASSEMBLY (TYPE SFT)	EA	4
88	840515	THERMOPLASTIC PAVEMENT MARKING	SQFT	380
89	840656	PAINT TRAFFIC STRIPE (2-COAT)	LF	16,900
90	850101	PAVEMENT MARKER (NON-REFLECTIVE)	EA	700
91	850111	PAVEMENT MARKER (RETROREFLECTIVE)	EA	510
92 (S)	021212	TRAFFIC OPERATIONS SYSTEM AND LIGHTING	LS	LUMP SUM
93 (S)	021213	MODIFY LIGHTING (CITY STREET)	LS	LUMP SUM
94	999990	MOBILIZATION	LS	LUMP SUM

**STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION**

SPECIAL PROVISIONS

Annexed to Contract No. 04-143534

SECTION 1. SPECIFICATIONS AND PLANS

The work embraced herein shall conform to the provisions in the Standard Specifications dated July 1992, and these special provisions.

Amendments to the Standard Specifications set forth in these special provisions shall be considered as part of the Standard Specifications for the purposes set forth in Section 5-1.04, "Coordination and Interpretation of Plans, Standard Specifications and Special Provisions," of the Standard Specifications. Whenever either the term "Standard Specifications is amended" or the term "Standard Specifications are amended" is used in the special provisions, the indented text following said term shall be considered an amendment to the Standard Specifications. In case of conflict between such amendments and the Standard Specifications, the amendments shall take precedence over and be used in lieu of the conflicting portions.

In case of conflict between the Standard Specifications and these special provisions, the special provisions shall take precedence over and be used in lieu of the conflicting portions.

SECTION 2. PROPOSAL REQUIREMENTS AND CONDITIONS

2-1.01 GENERAL

The bidder's attention is directed to the provisions in Section 2, "Proposal Requirements and Conditions," of the Standard Specifications and these special provisions for the requirements and conditions which the bidder must observe in the preparation of the proposal form and the submission of the bid.

In addition to the subcontractors required to be listed in conformance with Section 2-1.054, "Required Listing of Proposed Subcontractors," of the Standard Specifications, each proposal shall have listed therein the name and address of each DVBE subcontractor to be used for credit in meeting the goal, and to whom the bidder proposes to directly subcontract portions of the work. The list of subcontractors shall also set forth the portion of work that will be performed by each subcontractor listed. A sheet for listing the subcontractors is included in the Proposal.

If the Bidder submits cash or a cashier's check or a certified check as the form of bidder's security (See said Section 2-1.07 of the Standard Specifications), the Bidder shall also include with the bid submittal a signed and notarized affidavit from an admitted surety insurer that contract bonds, as required by Section 3-1.02, "Contract Bonds," of the Standard Specifications, will be provided within the time specified elsewhere in these special provisions for executing and returning the contract for approval.

The Bidder's Bond form mentioned in the last paragraph in Section 2-1.07, "Proposal Guaranty," of the Standard Specifications will be found following the signature page of the Proposal.

In conformance with Public Contract Code Section 7106, a Noncollusion Affidavit is included in the Proposal. Signing the Proposal shall also constitute signature of the Noncollusion Affidavit.

If the bidder claims a mistake was made in his bid, the bidder shall give the Department written notice within 48 hours, not including Saturdays, Sundays and legal holidays, after the opening of bids of the alleged mistake, in lieu of the 5 days specified in Section 2-1.095, "Relief of Bidders," in the Standard Specifications. The notice of alleged mistake shall specify in detail how the mistake occurred.

Submit request for substitution of an "or equal" item, and the data substantiating the request to the Department of Transportation, Division Of Construction - Duty Senior, Mail Station: 3 - B, 111 Grand Avenue / P. O. Box 23660, Oakland, Ca 94623-0660, so that the request is received by the Department by close of business on the fourth day, not including Saturdays, Sundays and legal holidays, following bid opening.

2-1.02 DISABLED VETERAN BUSINESS ENTERPRISE (DVBE)

Section 10115 of the Public Contract Code requires the Department to implement provisions to establish a goal for Disabled Veterans Business Enterprise (DVBE) in contracts.

It is the policy of the Department that Disabled Veteran Business Enterprise (DVBE) shall have the maximum opportunity to participate in the performance of contracts financed solely with state funds. The Contractor shall ensure that DVBEs have the maximum opportunity to participate in the performance of this contract and shall take all necessary and reasonable steps for this assurance. The Contractor shall not discriminate on the basis of race, color, national origin, or sex in

the award and performance of subcontracts. Failure to carry out the requirements of this paragraph shall constitute a breach of contract and may result in termination of this contract or other remedy the Department may deem appropriate.

Bidder's attention is directed to the following:

- A. "Disabled Veteran Business Enterprise" (DVBE) means a business concern certified as a DVBE by the Office of Small Business Certification and Resources, Department of General Services.
- B. A DVBE may participate as a prime contractor, subcontractor, joint venture partner with a prime or subcontractor, or vendor of material or supplies.
- C. Credit for DVBE prime contractors will be 100 percent.
- D. A DVBE joint venture partner must be responsible for specific contract items of work, or portions thereof. Responsibility means actually performing, managing and supervising the work with its own forces. The DVBE joint venture partner must share in the ownership, control, management responsibilities, risks and profits of the joint venture. The DVBE joint venturer must submit the joint venture agreement with the Caltrans Bidder DVBE Information form required in Section 2-1.04, "Submission of DVBE Information," elsewhere in these special provisions.
- E. A DVBE must perform a commercially useful function, i.e., must be responsible for the execution of a distinct element of the work and must carry out its responsibility by actually performing, managing and supervising the work.
- F. Credit for DVBE vendors of materials or supplies is limited to 60 percent of the amount to be paid to the vendor for the material unless the vendor manufactures or substantially alters the goods.
- G. Credit for trucking by DVBEs will be as follows:
 - 1. One hundred percent of the amount to be paid when a DVBE trucker will perform the trucking with his/her own trucks, tractors and employees.
 - 2. Twenty percent of the amount to be paid to DVBE trucking brokers who do not have a "certified roster."
 - 3. One hundred percent of the amount to be paid to DVBE trucking brokers who have signed agreements that all trucking will be performed by DVBE truckers if credit is toward the DVBE goal, a "certified roster" showing that all trucks are owned by DVBEs, and a signed statement on the "certified roster" that indicates that 100 percent of revenue paid by the broker will be paid to the DVBEs listed on the "certified roster."
 - 4. Twenty percent of the amount to be paid to trucking brokers who are not a DVBE but who have signed agreements with DVBE truckers assuring that at least 20 percent of the trucking will be performed by DVBE truckers if credit is toward the DVBE goal, a "certified roster" showing that at least 20 percent of the number of trucks are owned by DVBE truckers, and a signed statement on the "certified roster" that indicates that at least 20 percent of the revenue paid by the broker will be paid to the DVBEs listed on the "certified roster."

The "certified roster" referred to herein shall conform to the requirements in Section 2-1.04, "Submission Of DVBE Information," elsewhere in these special provisions.

- H. DVBEs and DVBE joint venture partners must be certified DVBEs as determined by the Department of General Services, Office of Small Business Certification and Resources, 1531 "I" Street, Second Floor, Sacramento, CA 95814, on the date bids for the project are opened before credit may be allowed toward the DVBE goal. It is the Contractor's responsibility to verify that DVBEs are certified.
- I. Noncompliance by the Contractor with these requirements constitutes a breach of this contract and may result in termination of the contract or other appropriate remedy for a breach of this contract.

2-1.03 DVBE GOAL FOR THIS PROJECT

The Department has established the following goal for Disabled Veteran Business Enterprise (DVBE) participation for this project:

Disabled Veteran Business Enterprise (DVBE): 3 percent.

It is the bidder's responsibility to make a sufficient portion of the work available to subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DVBE subcontractors and suppliers, so as to assure meeting the goal for DVBE participation.

The Office of Small Business Certification and Resources, Department of General Services, may be contacted at (916) 322-5060 or visit their internet web site at <http://www.osmb.dgs.ca.gov/> for program information and certification status. The Department's Business Enterprise Program may also be contacted at (916) 227-9599 or the internet web site at <http://www.dot.ca.gov/hq/bep/>.

2-1.04 SUBMISSION OF DVBE INFORMATION

The required DVBE information shall be submitted WITH THE BID on the following "CALTRANS BIDDER - DVBE - INFORMATION" and "TELEPHONE LOG AND LIST OF REJECTED DVBEs."

It is the bidder's responsibility to meet the goal for DVBE participation or to establish that, prior to bidding, the bidder made good faith efforts to do so based on the information in the "CALTRANS BIDDER - DVBE - INFORMATION" and "TELEPHONE LOG AND LIST OF REJECTED DVBEs."

The information to show that the DVBE goal will be met on the "CALTRANS BIDDER - DVBE - INFORMATION" form shall include the names of DVBEs and DVBE joint venture partners to be used, with a complete description of work or supplies to be provided by each and the dollar value of each such DVBE transaction. When 100 percent of a contract item of work is not to be performed or furnished by a DVBE, a description of the exact portion of said work to be performed or furnished by that DVBE shall be included in the DVBE information, including the planned location of said work. DVBE prime contractors shall enter their Office of Small Business Certification and Resources (OSBCR) - DVBE reference number and/or DBA name, as listed with OSBCR, on the line provided. (Note: DVBE subcontractors to whom the bidder proposes to directly subcontract portions of the work are to be named in the bid. - See Section 2-1.054, "Required Listing of Proposed Subcontractors," of the Standard Specifications and Section 2-1.01, "General," of these special provisions, regarding listing of proposed subcontractors.)

If credit for trucking by a DVBE trucking broker is shown on the bidder's information as 100 percent of the revenue to be paid by the broker is to be paid to DVBE truckers, a "certified roster" of the broker's trucks to be used must be included with the bid. The "certified roster" must indicate that all the trucks are owned by certified DVBEs and must show the DVBE truck numbers, owner's name, Public Utilities Commission Cal-T numbers, and the DVBE certification numbers. The roster must indicate that all revenue paid by the broker will be paid to DVBEs listed on the "certified roster".

If credit for trucking by a trucking broker who is not a DVBE is shown in the bidder's information, a "certified roster" of the broker's trucks to be used must be included with the bid. The "certified roster" must indicate that at least 20 percent of the broker's trucks are owned by DVBEs and must show the DVBE truck numbers, owner's name, Public Utilities Commission Cal-T numbers, and the DVBE certification numbers. The roster must indicate that at least 20 percent of the revenue paid by the broker will be paid to DVBEs listed on the "certified roster".

Information necessary to establish the bidder's good faith efforts to meet the DVBE goals shall be included in the "TELEPHONE LOG AND LIST OF REJECTED DVBEs" form located in the Proposal and shall include:

- A. The names, dates and times of notices of all certified DVBEs solicited by telephone for this project and the dates, times and methods used for following up initial solicitations to determine with certainty whether the DVBEs were interested.
- B. The names of DVBEs who submitted bids which were not accepted and the reason for rejection of the DVBEs bid.

Bidders are cautioned that even though their submittal indicates they will meet the stated DVBE goal, their submittal should also include the telephone log and rejected DVBE information to protect their eligibility for award of the contract in the event the Department, in its review, finds that the goal has not been met.

It is the bidders responsibility to be available, by phone, both the day of and the day after the bid opening to answer questions and provide good faith effort clarification. The bidder shall also assure that listed DVBEs are available, by phone, on both days.

If it is found that the goal has not been met, the Department will review the information submitted with the bid to determine the bidder's good faith effort. In the event that the Department determines that a bidder has not made a good faith effort based on the information submitted with the bid and its independent investigation, the Department's decision will be final.

2-1.05 SMALL BUSINESS PREFERENCE

Attention is directed to "Award and Execution of Contract" of these special provisions.

Attention is also directed to the Small Business Procurement and Contract Act, Government Code Section 14835, et seq and Title 2, California Code of Regulations, Section 1896, et seq.

Bidders who wish to be classified as a Small Business under the provisions of those laws and regulations, shall be certified as Small Business by the Department of General Services, Office of Small Business Certification and Resources, 1531 "I" Street, Second Floor, Sacramento, CA 95814.

To request Small Business Preference, bidders shall fill out and sign the Request for Small Business Preference form in the Proposal and shall attach a copy of their Office of Small Business Certification and Resources (OSBCR) small business certification letter to the form. The bidder's signature on the Request for Small Business Preference certifies, under penalty of perjury, that the bidder is certified as Small Business at the time of bid opening and further certifies, under penalty of perjury, that under the following conditions, at least 50 percent of the subcontractors to be utilized on the project are either

certified Small Business or have applied for Small Business certification by bid opening date and are subsequently granted Small Business certification.

The conditions requiring the aforementioned 50 percent level of subcontracting by Small Business subcontractors apply if:

- A. The lowest responsible bid for the project exceeds \$100,000; and
- B. The project work to be performed requires a Class A or a Class B contractor's license; and
- C. Two or more subcontractors will be used.

If the above conditions apply and Small Business Preference is granted in the award of the contract, the 50 percent Small Business subcontractor utilization level shall be maintained throughout the life of the contract.

2-1.06 CALIFORNIA COMPANY PREFERENCE

Attention is directed to "Award and Execution of Contract" of these special provisions.

In conformance with the requirements of Section 6107 of the Public Contract Code, a "California company" will be granted a reciprocal preference for bid comparison purposes as against a nonresident contractor from any state that gives or requires a preference to be given contractors from that state on its public entity construction contracts.

A "California company" means a sole proprietorship, partnership, joint venture, corporation, or other business entity that was a licensed California contractor on the date when bids for the public contract were opened and meets one of the following:

- A. Has its principal place of business in California.
- B. Has its principal place of business in a state in which there is no local contractor preference on construction contracts.
- C. Has its principal place of business in a state in which there is a local contractor construction preference and the contractor has paid not less than \$5000 in sales or use taxes to California for construction related activity for each of the five years immediately preceding the submission of the bid.

To carry out the "California company" reciprocal preference requirements of Section 6107 of the Public Contract Code, all bidders shall fill out and sign the California Company Preference form in the Proposal. The bidder's signature on the California Company Preference form certifies, under penalty of perjury, that the bidder is or is not a "California company" and if not, the amount of the preference applied by the state of the nonresident Contractor.

A nonresident Contractor shall disclose any and all bid preferences provided to the nonresident Contractor by the state or country in which the nonresident Contractor has its principal place of business.

Proposals without the California Company Preference form filled out and signed may be rejected.

SECTION 3. AWARD AND EXECUTION OF CONTRACT

The bidder's attention is directed to the provisions in Section 3, "Award and Execution of Contract," of the Standard Specifications and these special provisions for the requirements and conditions concerning award and execution of contract.

The award of contract, if it be awarded, will be to the lowest responsible bidder whose proposal complies with all the requirements prescribed and who has met the goal for DVBE participation or has demonstrated, to the satisfaction of the Department, adequate good faith efforts to do so. Meeting the goal for DVBE participation or demonstrating, to the satisfaction of the Department, adequate good faith efforts to do so is a condition for being eligible for award of contract.

It is anticipated that this contract will be awarded within 10 days after the bid opening.

The contract shall be signed by the successful bidder and shall be received with contract bonds by the Department within 4 days, not including Saturdays, Sundays and legal holidays, after the bidder has received notice that the contract has been awarded. Failure to do so shall be just cause for forfeiture of the proposal guaranty. The executed contract documents shall be delivered to the following address: Department of Transportation, P.O. Box 942874, Sacramento, CA 94274-0001, Attn: Office Engineer (MS 43)- Contracts.

Within 2 days, not including Saturdays, Sundays and legal holidays, of return of the executed contract and bonds, the Department will notify the successful bidder of either approval of the contract by the Attorney General or the attorney appointed and authorized to represent the Department of Transportation, or disapproval of the submittal. Should the Department fail to provide notification within said 2 days, the delay will be considered a right of way delay as specified in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

A "Payee Data Record" form will be included in the contract documents to be executed by the successful bidder. The purpose of the form is to facilitate the collection of taxpayer identification data. The form shall be completed and returned to the Department by the successful bidder with the executed contract and contract bonds. For the purposes of the form, payee shall be deemed to mean the successful bidder. The form is not to be completed for subcontractors or suppliers. Failure to

complete and return the "Payee Data Record" form to the Department as provided herein will result in the retention of 20 percent of payments due the contractor and penalties of up to \$20,000. This retention of payments for failure to complete the "Payee Data Record" form is in addition to any other retention of payments due the Contractor.

Attention is also directed to "Small Business Preference" of these special provisions. Any bidder who is certified as a Small Business by the Department of General Services, Office of Small Business Certification and Resources will be allowed a preference in the award of this contract, if it be awarded, under the following conditions:

- A. The apparent low bidder is not certified as a Small Business, or has not filled out and signed the Request for Small Business Preference included with the bid documents and attached a copy of their Office of Small Business Certification and Resources (OSBCR) small business certification letter to the form; and
- B. The bidder filled out and signed the Request for Small Business Preference form included with the bid documents and attached a copy of their Office of Small Business Certification and Resources (OSBCR) small business certification letter to the form.

The small business preference will be a reduction in the bid submitted by the small business contractor, for bid comparison purposes, by an amount equal to 5 percent of the amount bid by the apparent low bidder, the amount not to exceed \$50,000. If this reduction results in the small business contractor becoming the low bidder, then the contract will be awarded to the small business contractor on the basis of the actual bid of the small business contractor notwithstanding the reduced bid price used for bid comparison purposes.

Attention is also directed to "California Company Preference" of these special provisions.

The amount of the California company reciprocal preference shall be equal to the amount of the preference applied by the state of the nonresident contractor with the lowest responsive bid, except where the "California company" is eligible for a California Small Business Preference, in which case the preference applied shall be the greater of the two, but not both.

If the bidder submitting the lowest responsive bid is not a "California company" and with the benefit of the reciprocal preference, a "California company's" responsive bid is equal to or less than the original lowest responsive bid, the "California company" will be awarded the contract at its submitted bid price except as provided below.

Small business bidders shall have precedence over nonsmall business bidders in that the application of the "California company" preference for which nonsmall business bidders may be eligible shall not result in the denial of the award to a small business bidder.

SECTION 4. BEGINNING OF WORK, TIME OF COMPLETION AND LIQUIDATED DAMAGES

Attention is directed to the provisions in Section 8-1.03, "Beginning of Work," in Section 8-1.06, "Time of Completion," and in Section 8-1.07, "Liquidated Damages," of the Standard Specifications, Section 10-1.01, "Order of Work," and these special provisions. The work shall be diligently prosecuted to completion before the expiration of **780 WORKING DAYS** beginning on the fifteenth calendar day after approval of the contract.

The work shall be completed in two phases as follows:

Phase I consists of all work in Stage 1 and 2, and such other work as required to be completed on and adjacent to eastbound Route 80, as shown on the plans. After the completion of Phase I, the Contractor shall not be allowed to enter the area within 10 feet from the edge of shoulder on eastbound Route 80 and the area north and west of eastbound Route 80.

Phase II consists of the completion of all other work except for Phase I.

A working day is defined as a calendar day for this project. Paragraph 2 through paragraph 5, inclusive, of said Section 8-1.06 shall not apply. The number of working days to complete the work shall include all non-working days, including those specified in these special provisions and those due to inclement weather or conditions resulting immediately therefrom.

The Contractor shall diligently prosecute the work beginning on the fifteenth calendar day after approval of the contract to completion before the expiration of the number of working days that follows:

NUMBER OF WORKING DAYS

Phase I	280
Phase II	780

The Contractor shall pay to the State of California the sum per day as indicated below, for each and every calendar day's delay in completing each phase of work in excess of the number of working days prescribed above.

LIQUIDATED DAMAGES

Phase I	\$19,600
Phase II	\$1,900

Delays due to actions required by the Engineer performing normal inspection, testing and review duties shall be considered as included in the number of working days for the completion of the contract and no extensions of time will be allowed for such actions in determining liquidated damages.

Full compensation for any additional costs occasioned by compliance with the provisions in this section shall be considered as included in the prices paid for the various contract items of work and no additional compensation will be allowed therefor.

No incentive payments will be paid nor will disincentive deductions be charged on this project.

SECTION 5. GENERAL

SECTION 5-1. MISCELLANEOUS

5-1.00 PLANS AND WORKING DRAWINGS

When the specifications require working drawings to be submitted to the Division of Structure Design, the drawings shall be submitted to: Division of Structure Design, Documents Unit, Mail Station 9, 1801 30th Street, Sacramento, CA 95816, Telephone (916) 227-8252.

5-1.002 LABORATORY

When a reference is made in the specifications to the "Laboratory," the reference shall mean the Division of Materials Engineering and Testing Services and the Division of Structural Foundations of the Department of Transportation, or established laboratories of the various Districts of the Department, or other laboratories authorized by the Department to test materials and work involved in the contract. When a reference is made in the specifications to the "Transportation Laboratory," the reference shall mean the Division of Materials Engineering and Testing Services and the Division of Structural Foundations, located at 5900 Folsom Boulevard, Sacramento, CA 95819, Telephone (916) 227-7000.

5-1.003 EXAMINATION OF PLANS, SPECIFICATIONS, CONTRACT, AND SITE OF WORK

The second paragraph of Section 2-1.03, "Examination of Plans, Specifications, Contract, and Site of Work," of the Standard Specifications is amended to read:

Where the Department has made investigations of site conditions, including subsurface conditions in areas where work is to be performed under the contract, or in other areas, some of which may constitute possible local material sources, bidders or Contractors may, upon written request, inspect the records of the Department as to those investigations subject to and upon the conditions hereinafter set forth.

Attention is directed to "Differing Site Conditions" of these special provisions regarding physical conditions at the site which may differ from those indicated in "Materials Information," log of test borings or other geotechnical information obtained by the Department's investigation of site conditions.

5-1.004 DIFFERING SITE CONDITIONS

Attention is directed to Section 5-1.116, "Differing Site Conditions," of the Standard Specifications.

During the progress of the work, if subsurface or latent conditions are encountered at the site differing materially from those indicated in the "Materials Information," log of test borings, other geotechnical data obtained by the Department's investigation of subsurface conditions, or an examination of the conditions above ground at the site, the party discovering those conditions shall promptly notify the other party in writing of the specific differing conditions before they are disturbed and before the affected work is performed.

The Contractor will be allowed 15 days from the notification of the Engineer's determination of whether or not an adjustment of the contract is warranted, in which to file a notice of potential claim in conformance with the provisions of Section 9-1.04, "Notice of Potential Claim," of the Standard Specifications and as specified herein; otherwise the decision of the Engineer shall be deemed to have been accepted by the Contractor as correct. The notice of potential claim shall set forth in what respects the Contractor's position differs from the Engineer's determination and provide any additional information obtained by the Contractor, including but not limited to additional geotechnical data. The notice of potential claim shall be accompanied by the Contractor's certification that the following were made in preparation of the bid: a review of the

contract, a review of the "Materials Information," a review of the log of test borings and other records of geotechnical data to the extent they were made available to bidders prior to the opening of bids, and an examination of the conditions above ground at the site. Supplementary information, obtained by the Contractor subsequent to the filing of the notice of potential claim, shall be submitted to the Engineer in an expeditious manner.

5-1.005 CONTRACT BONDS

Attention is directed to Section 3-1.02, "Contract Bonds," of the Standard Specifications and these special provisions.

The payment bond shall be in a sum not less than one hundred percent of the total amount payable by the terms of the contract.

5-1.006 EXCAVATION SAFETY PLANS

Section 5-1.02A, "Trench Excavation Safety Plans," of the Standard Specifications is amended to read:

5-1.02A Excavation Safety Plans.--The Construction Safety Orders of the Division of Occupational Safety and Health shall apply to all excavations. For all excavations 1.5 m or more in depth, the Contractor shall submit to the Engineer a detailed plan showing the design and details of the protective systems to be provided for worker protection from the hazard of caving ground during excavation. The detailed plan shall include any tabulated data and any design calculations used in the preparation of the plan. Excavation shall not begin until the detailed plan has been reviewed and approved by the Engineer.

Detailed plans of protective systems for which the Construction Safety Orders require design by a registered professional engineer shall be prepared and signed by an engineer who is registered as a Civil Engineer in the State of California, and shall include the soil classification, soil properties, soil design calculations that demonstrate adequate stability of the protective system, and any other design calculations used in the preparation of the plan.

No plan shall allow the use of a protective system less effective than that required by the Construction Safety Orders.

If the detailed plan includes designs of protective systems developed only from the allowable configurations and slopes, or Appendices, contained in the Construction Safety Orders, the plan shall be submitted at least 5 days before the Contractor intends to begin excavation. If the detailed plan includes designs of protective systems developed from tabulated data, or designs for which design by a registered professional engineer is required, the plan shall be submitted at least 3 weeks before the Contractor intends to begin excavation.

Attention is directed to Section 7-1.01E, "Trench Safety."

The third paragraph of Section 19-1.02, "Preservation of Property," of the Standard Specifications is amended to read:

In addition to the provisions in Sections 5-1.02, "Plans and Working Drawings," and 5-1.02A, "Excavation Safety Plans," detailed plans of the protective systems for excavations on or affecting railroad property will be reviewed for adequacy of protection provided for railroad facilities, property, and traffic. These plans shall be submitted at least 9 weeks before the Contractor intends to begin excavation requiring the protective systems. Approval by the Engineer of the detailed plans for the protective systems will be contingent upon the plans being satisfactory to the railroad company involved.

5-1.007 COST REDUCTION INCENTIVE

Attention is directed to Section 5-1.14, "Cost Reduction Incentive," of the Standard Specifications.

Prior to preparing a cost reduction proposal, the Contractor shall request a meeting with the Engineer to discuss the proposal in concept and to determine the merit of the cost reduction proposal. Items of discussion will also include permit issues, impact on other projects, impact on the project schedule, peer reviews, and review times required by the Department and other agencies.

5-1.01 LABOR NONDISCRIMINATION

Attention is directed to the following Notice that is required by Chapter 5 of Division 4 of Title 2, California Code of Regulations.

NOTICE OF REQUIREMENT FOR NONDISCRIMINATION PROGRAM (GOV. CODE, SECTION 12990)

Your attention is called to the "Nondiscrimination Clause", set forth in Section 7-1.01A(4), "Labor Nondiscrimination," of the Standard Specifications, which is applicable to all nonexempt state contracts and subcontracts, and to the "Standard

California Nondiscrimination Construction Contract Specifications" set forth therein. The Specifications are applicable to all nonexempt state construction contracts and subcontracts of \$5,000 or more.

5-1.02 LABOR CODE REQUIREMENTS

Section 7-1.01A(1), "Hours of Labor," of the Standard Specifications is amended to read:

7-1.01A(1) Hours of Labor.— Eight hours labor constitutes a legal day's work. The Contractor or any subcontractor under the Contractor shall forfeit, as a penalty to the State of California, \$25 for each worker employed in the execution of the contract by the respective Contractor or subcontractor for each calendar day during which that worker is required or permitted to work more than 8 hours in any one calendar day and 40 hours in any one calendar week in violation of the provisions of the Labor Code, and in particular, Section 1810 to Section 1815, thereof, inclusive, except that work performed by employees of Contractors in excess of 8 hours per day, and 40 hours during any one week, shall be permitted upon compensation for all hours worked in excess of 8 hours per day at not less than one and one-half times the basic rate of pay, as provided in Section 1815 thereof.

Section 7-1.01A(2), "Prevailing Wage," of the Standard Specifications is amended to read:

7-1.01A(2) Prevailing Wage.— The Contractor and any subcontractor under the Contractor shall comply with Labor Code Sections 1774 and 1775. Pursuant to Section 1775, the Contractor and any subcontractor under the Contractor shall forfeit to the State or political subdivision on whose behalf the contract is made or awarded a penalty of not more than fifty dollars (\$50) for each calendar day, or portion thereof, for each worker paid less than the prevailing rates as determined by the Director of Industrial Relations for the work or craft in which the worker is employed for any public work done under the contract by the Contractor or by any subcontractor under the Contractor in violation of the provisions of the Labor Code and in particular, Labor Code Sections 1770 to 1780, inclusive. The amount of this forfeiture shall be determined by the Labor Commissioner and shall be based on consideration of the mistake, inadvertence, or neglect of the Contractor or subcontractor in failing to pay the correct rate of prevailing wages, or the previous record of the Contractor or subcontractor in meeting their respective prevailing wage obligations, or the willful failure by the Contractor or subcontractor to pay the correct rates of prevailing wages. A mistake, inadvertence, or neglect in failing to pay the correct rate of prevailing wages is not excusable if the Contractor or subcontractor had knowledge of the obligations under the Labor Code. In addition to the penalty and pursuant to Labor Code Section 1775, the difference between the prevailing wage rates and the amount paid to each worker for each calendar day or portion thereof for which each worker was paid less than the prevailing wage rate shall be paid to each worker by the Contractor or subcontractor. If a worker employed by a subcontractor on a public works project is not paid the general prevailing per diem wages by the subcontractor, the prime contractor of the project is not liable for the penalties described above unless the prime contractor had knowledge of that failure of the subcontractor to pay the specified prevailing rate of wages to those workers or unless the prime contractor fails to comply with all of the following requirements:

1. The contract executed between the contractor and the subcontractor for the performance of work on the public works project shall include a copy of the provisions of Sections 1771, 1775, 1776, 1777.5, 1813, and 1815 of the Labor Code.
2. The contractor shall monitor the payment of the specified general prevailing rate of per diem wages by the subcontractor to the employees, by periodic review of the certified payroll records of the subcontractor.
3. Upon becoming aware of the subcontractor's failure to pay the specified prevailing rate of wages to the subcontractor's workers, the contractor shall diligently take corrective action to halt or rectify the failure, including, but not limited to, retaining sufficient funds due the subcontractor for work performed on the public works project.
4. Prior to making final payment to the subcontractor for work performed on the public works project, the contractor shall obtain an affidavit signed under penalty of perjury from the subcontractor that the subcontractor has paid the specified general prevailing rate of per diem wages to the subcontractor's employees on the public works project and any amounts due pursuant to Section 1813 of the Labor Code.

Pursuant to Section 1775 of the Labor Code, the Division of Labor Standards Enforcement shall notify the Contractor on a public works project within 15 days of the receipt by the Division of Labor Standards Enforcement of a complaint of the failure of a subcontractor on that public works project to pay workers the general prevailing rate of per diem wages. If the Division of Labor Standards Enforcement determines that employees of a subcontractor were not paid the general prevailing rate of per diem wages and if the Department did not retain sufficient money under the contract to pay those employees the balance of wages owed under the general prevailing rate of per diem wages, the

contractor shall withhold an amount of moneys due the subcontractor sufficient to pay those employees the general prevailing rate of per diem wages if requested by the Division of Labor Standards Enforcement. The Contractor shall pay any money retained from and owed to a subcontractor upon receipt of notification by the Division of Labor Standards Enforcement that the wage complaint has been resolved. If notice of the resolution of the wage complaint has not been received by the Contractor within 180 days of the filing of a valid notice of completion or acceptance of the public works project, whichever occurs later, the Contractor shall pay all moneys retained from the subcontractor to the Department. These moneys shall be retained by the Department pending the final decision of an enforcement action.

Pursuant to the provisions of Section 1773 of the Labor Code, the Department has obtained the general prevailing rate of wages (which rate includes employer payments for health and welfare, pension, vacation, travel time, and subsistence pay as provided for in Section 1773.8 of the Labor Code, apprenticeship or other training programs authorized by Section 3093 of the Labor Code, and similar purposes) applicable to the work to be done, for straight time, overtime, Saturday, Sunday and holiday work. The holiday wage rate listed shall be applicable to all holidays recognized in the collective bargaining agreement of the particular craft, classification or type of workmen concerned. The general prevailing wage rates and any applicable changes to these wage rates are available at the Labor Compliance Office at the offices of the District Director of Transportation for the district in which the work is situated. For work situated in District 9, the wage rates are available at the Labor Compliance Office at the offices of the District Director of Transportation for District 6, located at Fresno. General prevailing wage rates are also available from the California Department of Industrial Relations' Internet Web Site at: <http://www.dir.ca.gov>.

The wage rates determined by the Director of Industrial Relations for the project refer to expiration dates. Prevailing wage determinations with a single asterisk after the expiration date are in effect on the date of advertisement for bids and are good for the life of the contract. Prevailing wage determinations with double asterisks after the expiration date indicate that the wage rate to be paid for work performed after this date has been determined. If work is to extend past this date, the new rate shall be paid and incorporated in the contract. The Contractor shall contact the Department of Industrial Relations as indicated in the wage rate determinations to obtain predetermined wage changes.

Pursuant to Section 1773.2 of the Labor Code, general prevailing wage rates shall be posted by the Contractor at a prominent place at the site of the work.

Changes in general prevailing wage determinations which conform to Labor Code Section 1773.6 and Title 8 California Code of Regulations Section 16204 shall apply to the project when issued by the Director of Industrial Relations at least 10 days prior to the date of the Notice to Contractors for the project.

The State will not recognize any claim for additional compensation because of the payment by the Contractor of any wage rate in excess of the prevailing wage rate set forth in the contract. The possibility of wage increases is one of the elements to be considered by the Contractor in determining the bid, and will not under any circumstances be considered as the basis of a claim against the State on the contract.

7-1.01A(2)(a) Travel and Subsistence Payments.— Attention is directed to the requirements of Section 1773.8 of the Labor Code. The Contractor shall make travel and subsistence payments to each workman, needed to execute the work, in accordance with the requirements in Labor Code Section 1773.8.

The first and second paragraphs of Section 7-1.01A(3), "Payroll Records," of the Standard Specifications are amended to read:

7-1.01A(3) Payroll Records.— Attention is directed to the provisions of Labor Code Section 1776, a portion of which is quoted below. Regulations implementing Labor Code Section 1776 are located in Sections 16016 through 16019 and Sections 16207.10 through 16207.19 of Title 8, California Code of Regulations.

"1776. (a) Each contractor and subcontractor shall keep accurate payroll records, showing the name, address, social security number, work classification, straight time and overtime hours worked each day and week, and the actual per diem wages paid to each journeyman, apprentice, worker, or other employee employed by him or her in connection with the public work. Each payroll record shall contain or be verified by a written declaration that it is made under penalty of perjury, stating both of the following:

(1) The information contained in the payroll record is true and correct.

(2) The employer has complied with the requirements of Sections 1771, 1811, and 1815 for any work performed by his or her employees on the public works project.

"(b) The payroll records enumerated under subdivision (a) shall be certified and shall be available for inspection at all reasonable hours at the principal office of the contractor on the following basis:

(1) A certified copy of an employee's payroll record shall be made available for inspection or furnished to the employee or his or her authorized representative on request.

(2) A certified copy of all payroll records enumerated in subdivision (a) shall be made available for inspection or furnished upon request to a representative of the body awarding the contract, the Division of Labor Standards Enforcement, and the Division of Apprenticeship Standards of the Department of Industrial Relations.

(3) A certified copy of all payroll records enumerated in subdivision (a) shall be made available upon request by the public for inspection or for copies thereof. However, a request by the public shall be made through either the body awarding the contract, the Division of Apprenticeship Standards, or the Division of Labor Standards Enforcement. If the requested payroll records have not been provided pursuant to paragraph (2), the requesting party shall, prior to being provided the records, reimburse the costs of preparation by the contractor, subcontractors, and the entity through which the request was made. The public shall not be given access to the records at the principal office of the contractor.

"(c) The certified payroll records shall be on forms provided by the Division of Labor Standards Enforcement or shall contain the same information as the forms provided by the division.

"(d) A contractor or subcontractor shall file a certified copy of the records enumerated in subdivision (a) with the entity that requested the records within 10 days after receipt of a written request.

"(e) Any copy of records made available for inspection as copies and furnished upon request to the public or any public agency by the awarding body, the Division of Apprenticeship Standards, or the Division of Labor Standards Enforcement shall be marked or obliterated in a manner so as to prevent disclosure of an individual's name, address, and social security number. The name and address of the contractor awarded the contract or the subcontractor performing the contract shall not be marked or obliterated.

"(f) The contractor shall inform the body awarding the contract of the location of the records enumerated under subdivision (a), including the street address, city and county, and shall, within five working days, provide a notice of a change of location and address.

"(g) The contractor or subcontractor shall have 10 days in which to comply subsequent to receipt of a written notice requesting the records enumerated in subdivision (a). In the event that the contractor or subcontractor fails to comply within the 10-day period, he or she shall, as a penalty to the state or political subdivision on whose behalf the contract is made or awarded, forfeit twenty-five dollars (\$25) for each calendar day, or portion thereof, for each worker, until strict compliance is effectuated. Upon the request of the Division of Apprenticeship Standards or the Division of Labor Standards Enforcement, these penalties shall be withheld from progress payments then due. A contractor is not subject to a penalty assessment pursuant to this section due to the failure of a subcontractor to comply with this section."

The penalties specified in subdivision (g) of Labor Code Section 1776 for noncompliance with the provisions of Section 1776 may be deducted from any moneys due or which may become due to the Contractor.

5-1.03 CONTRACTOR'S LICENSING LAWS

The third paragraph of Section 7-1.01C, "Contractor's Licensing Laws," of the Standard Specifications is amended to read:

Attention is also directed to the requirements in Public Contract Code Section 10164. In all projects where Federal funds are involved, the Contractor shall be properly licensed at the time the contract is awarded.

5-1.035 INDEMNIFICATION AND INSURANCE

Section 7-1.12, "Responsibility for Damage," of the Standard Specifications is deleted.

The Standard Specifications is amended by adding the following Section 7-1.121, "Indemnification," and Section 7-1.122, "Insurance," before Section 7-1.125, "Legal Action Against the Department."

7-1.121 Indemnification.—With the exception that this section shall in no event be construed to require indemnification by the Contractor to a greater extent than permitted by law, the Contractor shall defend, indemnify and save harmless the State, including its officers, directors, agents (excluding agents who are design professionals), and employees, and each of them (Indemnitees), from any and all claims, demands, causes of action, damages, costs, expenses, actual attorneys' fees, losses or liabilities, in law or in equity, of every kind and nature whatsoever (Claims), arising out of or in connection with the Contractor's performance of this contract for:

- A. Bodily injury including, but not limited to, bodily injury, sickness or disease, emotional injury or death to persons, including, but not limited to, the public, any employees or agents of the Contractor, State, Department, or any other contractor and;

B. Damage to property of anyone including loss of use thereof;

caused or alleged to be caused in whole or in part by any negligent or otherwise legally actionable act or omission of the Contractor or anyone directly or indirectly employed by the Contractor or anyone for whose acts the Contractor may be liable.

Except as otherwise provided by law, the indemnification provisions above shall apply regardless of the existence or degree of fault of Indemnitees. The Contractor, however, shall not be obligated to indemnify Indemnitees for Claims arising from conduct delineated in Civil Code section 2782. Further, the Contractor's indemnity obligation shall not extend to Claims to the extent they arise from any defective or substandard condition of the roadway which existed at or prior to the time the Contractor commenced work, unless this condition has been changed by the work or the scope of the work requires the Contractor to maintain existing Roadway facilities and the claim arises from the Contractor's failure to maintain. The Contractor's indemnity obligation shall extend to Claims arising after the work is completed and accepted only if these Claims are directly related to alleged acts or omissions of the Contractor which occurred during the course of the work. No inspection by the Department, its employees or agents shall be deemed a waiver by the Department of full compliance with the requirements of this section.

The Contractor's obligation to defend and indemnify shall not be excused because of the Contractor's inability to evaluate liability or because the Contractor evaluates liability and determines that the Contractor is not liable to the claimant. The Contractor will respond within 30 days to the tender of any claim for defense and indemnity by the State, unless this time has been extended by the State. If the Contractor fails to accept or reject a tender of defense and indemnity within 30 days, in addition to any other remedy authorized by law, so much of the money due the Contractor under and by virtue of the contract as shall reasonably be considered necessary by the Department, may be retained by the State until disposition has been made of the claim or suit for damages, or until the Contractor accepts or rejects the tender of defense, whichever occurs first.

With respect to third party claims against the Contractor, the Contractor waives any and all rights of any type to express or implied indemnity against the State, its directors, officers, employees, or agents (excluding agents who are design professionals).

7-1.122 Insurance.—Insurance shall conform to the following requirements:

7-1.122A Casualty Insurance.—The Contractor shall, at the Contractor's expense, procure and maintain insurance on all of its operations with companies acceptable to the Department as follows. All insurance shall be kept in full force and effect from the beginning of the work through final acceptance by the State. In addition, the Contractor shall maintain completed operations coverage with a carrier acceptable to the Department through the expiration of the patent deficiency in construction statute of repose set forth in Section 337.1 of the Code of Civil Procedure.

7-1.122A(1) Workers' Compensation and Employer's Liability Insurance.—Workers' Compensation insurance shall be provided as specified in Section 7-1.01A(6), "Workers' Compensation." Employer's Liability Insurance shall be provided in amounts not less than:

- (a) \$1,000,000 for each accident for bodily injury by accident.
- (b) \$1,000,000 policy limit for bodily injury by disease.
- (c) \$1,000,000 for each employee for bodily injury by disease.

If there is an exposure of injury to the Contractors' employees under the U.S. Longshoremen's and Harbor Workers' Compensation Act, the Jones Act or under laws, regulations or statutes applicable to maritime employees, coverage shall be included for such injuries or claims.

7-1.122A(2) Liability Insurance.—The Contractor shall carry General Liability and Umbrella or Excess Liability Insurance covering all operations by or on behalf of the Contractor providing insurance for bodily injury liability, and property damage liability for the limits of liability indicated below and including coverage for:

- (a) premises, operations and mobile equipment
- (b) products and completed operations
- (c) broad form property damage (including completed operations)
- (d) explosion, collapse and underground hazards

- (e) personal injury
- (f) contractual liability

7-1.122A(3) Liability Limits/Additional Insureds.—The limits of liability shall be at least:

- (a) \$1,000,000 for each occurrence (combined single limit for bodily injury and property damage).
- (b) \$2,000,000 aggregate for products-completed operations.
- (c) \$2,000,000 general aggregate. This general aggregate limit shall apply separately to the Contractor's work under this Agreement.
- (d) \$5,000,000 umbrella or excess liability. For projects over \$25,000,000 only, an additional \$10,000,000 umbrella or excess liability (for a total of \$15,000,000). Umbrella or excess policy shall include products liability completed operations coverage and may be subject to \$5,000,000 or \$15,000,000 aggregate limits. Further, the umbrella or excess policy shall contain a clause stating that it takes effect (drops down) in the event the primary limits are impaired or exhausted.

The State and the Department, including their officers, directors, agents (excluding agents who are design professionals), and State employees, shall be named as additional insureds under the General Liability and Umbrella Liability Policies with respect to liability arising out of or connected with work or operations performed by or on behalf of the Contractor under this contract. Coverage for such additional insureds shall not extend to liability:

- (1) arising from any defective or substandard condition of the Roadway which existed at or prior to the time the Contractor commenced work, unless such condition has been changed by the work or the scope of the work requires the Contractor to maintain existing Roadway facilities and the claim arises from the Contractor's failure to maintain; or
- (2) for claims occurring after the work is completed and accepted unless these claims are directly related to alleged acts or omissions of the Contractor which occurred during the course of the work; or
- (3) to the extent prohibited by Section 11580.04 of the Insurance Code.

The policy shall stipulate that the insurance afforded the additional insureds shall apply as primary insurance. Any other insurance or self insurance maintained by the Department or State will be excess only and shall not be called upon to contribute with this insurance. Such additional insured coverage shall be provided by a policy provision or by an endorsement providing coverage at least as broad as Additional Insured (Form B) endorsement form CG 2010, as published by the Insurance Services Office (ISO).

7-1.122B Automobile Liability Insurance.—The Contractor shall carry automobile liability insurance, including coverage for all owned, hired and non-owned automobiles. The primary limits of liability shall be not less than \$1,000,000 combined single limit each accident for bodily injury and property damage. The umbrella or excess liability coverage required under Section 7-1.122A(3), "Liability Limits/Additional Insureds," shall also apply to automobile liability.

7-1.122C Policy Forms, Endorsements and Certificates.—The Contractor's General Liability Insurance shall be provided under Commercial General Liability policy form no. CG0001 as published by the Insurance Services Office (ISO) or under a policy form at least as broad as policy form no. CG0001.

Evidence of insurance in a form acceptable to the Department, including the required "additional insured" endorsements, shall be furnished by the Contractor to the Department at or prior to the pre-construction conference. The evidence of insurance shall provide that there will be no cancellation, lapse, or reduction of coverage without thirty (30) days' prior written notice to the Department. Certificates of Insurance, as evidence of required insurance, for the General Liability, Auto Liability and Umbrella-Excess Liability policies shall set forth deductible amounts applicable to each policy and all exclusions which are added by endorsement to each policy. The Department may expressly allow deductible clauses, which it does not consider excessive, overly broad, or harmful to the interests of the State. Standard ISO form CG 0001 or similar exclusions will be allowed provided they are not inconsistent with the requirements of this section. Allowance of any additional exclusions is at the discretion of the Department. Regardless of the allowance of exclusions or deductions by the Department, the Contractor shall be responsible for any deductible amount and shall warrant that the coverage provided to the Department is consistent with the requirements of this section.

7-1.122D Enforcement.—The Department may take any steps as are necessary to assure Contractor's compliance with its obligations. Should any insurance policy lapse or be canceled during the contract period the Contractor shall, within thirty (30) days prior to the effective expiration or cancellation date, furnish the Department with evidence of renewal or replacement of the policy. Failure to continuously maintain insurance coverage as herein provided is a material breach of contract. In the event the Contractor fails to maintain any insurance coverage required, the Department may, but is not required to, maintain this coverage and charge the expense to the Contractor or terminate this Agreement. The required insurance shall be subject to the approval of Department, but any acceptance of insurance certificates by the Department shall in no way limit or relieve the Contractor of the Contractor's duties and responsibilities under the Contract to indemnify, defend and hold harmless the State, its officers, agents, and employees. Insurance coverage in the minimum amounts set forth herein shall not be construed to relieve the Contractor for liability in excess of such coverage, nor shall it preclude the State from taking other actions as is available to it under any other provision of the contract or law. Failure of the Department to enforce in a timely manner any of the provisions of this section shall not act as a waiver to enforcement of any of these provisions at a later date.

7-1.122E Self-Insurance.—Self-insurance programs and self-insured retentions in insurance policies are subject to separate annual review and approval by the State of evidence of the Contractor's financial capacity to respond. Additionally, self-insurance programs or retentions must provide the State with at least the same protection from liability and defense of suits as would be afforded by first-dollar insurance.

7-1.122F Miscellaneous.—Nothing contained in the Contract is intended to make the public or any member thereof a third party beneficiary of the Insurance or Indemnity provisions of these Standard Specifications, nor is any term, condition or other provision of the Contract intended to establish a standard of care owed to the public or any member thereof.

5-1.04 ARBITRATION

The last paragraph in Section 9-1.10, "Arbitration," of the Standard Specifications is amended to read:

Arbitration shall be initiated by a Complaint in Arbitration made in compliance with the requirements of those regulations. A Complaint in Arbitration by the Contractor shall be made not later than 90 days after the date of service in person or by mail on the Contractor of the final written decision by the Department on the claim.

5-1.05 NOTICE OF POTENTIAL CLAIM

Section 9-1.04, "Notice of Potential Claim," of the Standard Specifications is amended to read:

9-1.04 Notice of Potential Claim.—The Contractor shall not be entitled to the payment of any additional compensation for any act, or failure to act, by the Engineer, including failure or refusal to issue a change order, or for the happening of any event, thing, occurrence, or other cause, unless he shall have given the Engineer due written notice of potential claim as hereinafter specified. Compliance with this Section 9-1.04 shall not be a prerequisite as to matters within the scope of the protest provisions in Section 4-1.03, "Changes," or Section 8-1.06, "Time of Completion," or the notice provisions in Section 5-1.116, "Differing Site Conditions," or Section 8-1.07, "Liquidated Damages," or Section 8-1.10, "Utility and Non-Highway Facilities," nor to any claim which is based on differences in measurements or errors of computation as to contract quantities.

The written notice of potential claim shall be submitted to the Engineer prior to the time that the Contractor performs the work giving rise to the potential claim for additional compensation, if based on an act or failure to act by the Engineer, or in all other cases within 15 days after the happening of the event, thing, occurrence, or other cause, giving rise to the potential claim.

The written notice of potential claim shall be submitted on Form CEM-6201 furnished by the Department and shall be certified with reference to the California False Claims Act, Government Code Sections 12650 - 12655. The notice shall set forth the reasons for which the Contractor believes additional compensation will or may be due and the nature of the costs involved. Unless the amount of the potential claim has been stated in the written notice, the Contractor shall, within 15 days of submitting said notice, furnish an estimate of the cost of the affected work and impacts, if any, on project completion. Said estimate of costs may be changed or updated by the Contractor when conditions have changed. When the affected work is completed, the Contractor shall submit substantiation of his actual costs. Failure to do so shall be sufficient cause for denial of any claim subsequently filed on the basis of said notice of potential claim.

It is the intention of this Section 9-1.04 that differences between the parties arising under and by virtue of the contract be brought to the attention of the Engineer at the earliest possible time in order that such matters may be settled, if possible, or other appropriate action promptly taken. The Contractor hereby agrees that he shall have no right to

additional compensation for any claim that may be based on any such act, failure to act, event, thing or occurrence for which no written notice of potential claim as herein required was filed.

Should the Contractor, in connection with or subsequent to the assertion of a potential claim, request inspection and copying of documents or records in the possession of the Department that pertain to the potential claim, Contractor shall make its records of the project, as deemed by the Department to be pertinent to the potential claim, available to the Department for inspection and copying.

5-1.06 PARTIAL PAYMENTS

The last paragraph of Section 9-1.06, "Partial Payments," of the Standard Specifications is amended to read:

Attention is directed to the prohibitions and penalties pertaining to unlicensed contractors as provided in Business and Professions Code Sections 7028.15(a) and 7031.

5-1.07 PAYMENT OF WITHHELD FUNDS

Section 9-1.065, "Payment of Withheld Funds," of the Standard Specifications, is amended by adding the following after the third paragraph:

Alternatively, and subject to the approval of the Department, the payment of retentions earned may be deposited directly with a person licensed under Division 6 (commencing with Section 17000) of the Financial Code as the escrow agent. Upon written request of an escrow agent that has not been approved by the Department under subdivision (c) of Section 10263 of the Public Contract Code, the Department will provide written notice to that escrow agent within 10 business days of receipt of the request indicating the reason or reasons for not approving that escrow agent. The payments will be deposited in a trust account with a Federally chartered bank or savings association within 24 hours of receipt by the escrow agent. The Contractor shall not place any retentions with the escrow agent in excess of the coverage provided to that escrow agent pursuant to subdivision (b) of Section 17314 of the Financial Code. In all respects not inconsistent with subdivision (c) of Section 10263 of the Public Contract Code, the remaining provisions of Section 10263 of the Public Contract Code shall apply to escrow agents acting pursuant to subdivision (c) of Section 10263 of the Public Contract Code.

5-1.08 FINAL PAYMENT AND CLAIMS

Section 9-1.07B, "Final Payment and Claims," of the Standard Specifications is amended to read:

9-1.07B Final Payment and Claims.--After acceptance by the Director, the Engineer will make a proposed final estimate in writing of the total amount payable to the Contractor, including therein an itemization of said amount, segregated as to contract item quantities, extra work and any other basis for payment, and shall also show therein all deductions made or to be made for prior payments and amounts to be kept or retained under the provisions of the contract. All prior estimates and payments shall be subject to correction in the proposed final estimate. The Contractor shall submit written approval of the proposed final estimate or a written statement of all claims arising under or by virtue of the contract so that the Engineer receives such written approval or statement of claims no later than close of business of the thirtieth day after receiving the proposed final estimate. If the thirtieth day falls on a Saturday, Sunday or legal holiday, then receipt of such written approval or statement of claims by the Engineer shall not be later than close of business of the next business day. No claim will be considered that was not included in the written statement of claims, nor will any claim be allowed as to which a notice or protest is required under the provisions in Sections 4-1.03, "Changes," 8-1.06, "Time of Completion," 8-1.07, "Liquidated Damages," 5-1.116, "Differing Site Conditions," 8-1.10, "Utility and Non-Highway Facilities," and 9-1.04, "Notice of Potential Claim," unless the Contractor has complied with the notice or protest requirements in said sections.

On the Contractor's approval, or if he files no claim within said period of 30 days, the Engineer will issue a final estimate in writing in accordance with the proposed final estimate submitted to the Contractor and within 30 days thereafter the State will pay the entire sum so found to be due. Such final estimate and payment thereon shall be conclusive and binding against both parties to the contract on all questions relating to the amount of work done and the compensation payable therefor, except as otherwise provided in Sections 9-1.03C, "Records," and 9-1.09, "Clerical Errors."

If the Contractor within said period of 30 days files claims, the Engineer will issue a semifinal estimate in accordance with the proposed final estimate submitted to the Contractor and within 30 days thereafter the State will pay the sum so found to be due. Such semifinal estimate and payment thereon shall be conclusive and binding against both parties to the contract on all questions relating to the amount of work done and the compensation payable therefor, except insofar as affected by the claims filed within the time and in the manner required hereunder and except as otherwise provided in Sections 9-1.03C, "Records," and 9-1.09, "Clerical Errors."

Claims filed by the Contractor shall be in sufficient detail to enable the Engineer to ascertain the basis and amount of said claims. If additional information or details are required by the Engineer to determine the basis and amount of said claims, the Contractor shall furnish such further information or details so that the information or details are received by the Engineer no later than the fifteenth day after receipt of the written request from the Engineer. If the fifteenth day falls on a Saturday, Sunday or legal holiday, then receipt of such information or details by the Engineer shall not be later than close of business of the next business day. Failure to submit such information and details to the Engineer within the time specified will be sufficient cause for denying the claim.

The Contractor shall keep full and complete records of the costs and additional time incurred for any work for which a claim for additional compensation is made. The Engineer or any designated claim investigator or auditor shall have access to those records and any other records as may be required by the Engineer to determine the facts or contentions involved in the claims. Failure to permit access to such records shall be sufficient cause for denying the claims.

Claims submitted by the Contractor shall be accompanied by a notarized certificate containing the following language:

Under the penalty of law for perjury or falsification and with specific reference to the California False Claims Act, Government Code Section 12650 et. seq., the undersigned,

(name) _____ of

(title)

(company)

hereby certifies that the claim for the additional compensation and time, if any, made herein for the work on this contract is a true statement of the actual costs incurred and time sought, and is fully documented and supported under the contract between parties.

Dated _____

/s/ _____

Subscribed and sworn before me this _____ day

of _____

Notary Public
My Commission Expires _____

Failure to submit the notarized certificate will be sufficient cause for denying the claim.

Any claim for overhead type expenses or costs, in addition to being certified as stated above, shall be supported by an audit report of an independent Certified Public Accountant. Any such overhead claim shall also be subject to audit by the State at its discretion.

Any costs or expenses incurred by the State in reviewing or auditing any claims that are not supported by the Contractor's cost accounting or other records shall be deemed to be damages incurred by the State within the meaning of the California False Claims Act.

If the Contractor files a timely written statement of claims in response to the proposed final estimate, the District that administers the contract will submit a claim position letter to the Contractor by hand delivery or deposit in the U.S. mail within 135 days of acceptance of the contract. The claim position letter will delineate the District's position on the Contractor's claims. If the Contractor disagrees with the claim position letter, the Contractor shall submit a written notification of its disagreement to be received by the District not later than 15 days after the Contractor's receipt of the claim position letter. The written notification of disagreement shall set forth the basis for the Contractor's disagreement and be submitted to the office designated in the claim position letter. The Contractor's failure to provide a timely, written notification of disagreement shall constitute the Contractor's acceptance and agreement with the determinations provided in the claim position letter and with final payment pursuant to the claim position letter.

If the Contractor files a timely notification of disagreement with the District claim position letter, the review board designated by the District Director to review claims that remain in dispute will meet with the Contractor within 45 days after receipt by the District of the notification of disagreement. Attendance by the Contractor at the board of review meeting shall be mandatory.

If the District fails to submit a claim position letter to the Contractor within 135 days after the acceptance of the contract and the Contractor has claims that remain in dispute, the Contractor may request a meeting with the person or board designated by the District Director to review claims that remain in dispute. The Contractor's request for a meeting shall identify the claims that remain in dispute. If the Contractor files a request for a review meeting, the review person or board will meet with the Contractor within 45 days after the District receives the request for the meeting. Attendance by the Contractor at the District Director's board of review meeting shall be mandatory.

Failure of the Contractor to file a timely written statement of claims in response to the proposed final estimate, or to file a timely notification of disagreement with the District claim position letter, or to attend the District Director's board of review meeting shall constitute a failure to pursue diligently and exhaust the administrative procedures in the contract and shall be a bar to arbitration in conformance with the requirements in Section 10240.2 of the California Public Contract Code.

Upon final determination of the claims, the Engineer will then make and issue his final estimate in writing and within 30 days thereafter the State will pay the entire sum, if any, found due thereon. Such final estimate shall be conclusive and binding against both parties to the contract on all questions relating to the amount of work done and the compensation payable therefor, except as otherwise provided in Sections 9-1.03C, "Records," and 9-1.09, "Clerical Errors."

5-1.09 INTEREST ON PAYMENTS

Interest shall be payable on progress payments, payments after acceptance, final payments, extra work payments and claim payments as follows:

1. Unpaid progress payments, payment after acceptance and final payments shall begin to accrue interest 30 days after the Engineer prepares the payment estimate.
2. Unpaid extra work bills shall begin to accrue interest 30 days after preparation of the first pay estimate following the receipt of a properly submitted and undisputed extra work bill. To be properly submitted, the bill must be submitted within 7 days of the performance of the extra work and in accordance with the requirements of Section 9-1.03C, "Records," and Section 9-1.06, "Partial Payments," of the Standard Specifications. An undisputed extra work bill not submitted within 7 days of performance of the extra work will begin to accrue interest 30 days after the preparation of the second pay estimate following submittal of the bill.
3. The rate of interest payable for unpaid progress payments, payments after acceptance, final payments and extra work payments shall be 10 percent per annum.
4. The rate of interest payable on a claim, protest or dispute ultimately allowed under this contract shall be 6 percent per annum. Interest shall begin to accrue 61 days after the Contractor submits to the Engineer information in sufficient detail to enable the Engineer to ascertain the basis and amount of said claim, protest or dispute.

The rate of interest payable on any award in arbitration shall be 6 percent per annum if allowed under the provisions of Civil Code Section 3289.

5-1.10 PUBLIC SAFETY

The Contractor shall provide for the safety of traffic and the public in accordance with the provisions in Section 7-1.09, "Public Safety," of the Standard Specifications and these special provisions.

The Contractor shall install temporary railing (Type K) between any lane carrying public traffic and any excavation, obstacle, or storage area when the following conditions exist:

- (1) Excavations.--Any excavation, the near edge of which is 12 feet or less from the edge of the lane, except:
 - (a) Excavations covered with sheet steel or concrete covers of adequate thickness to prevent accidental entry by traffic or the public.
 - (b) Excavations less than one foot deep.
 - (c) Trenches less than one foot wide for irrigation pipe or electrical conduit, or excavations less than one foot in diameter.
 - (d) Excavations parallel to the lane for the purpose of pavement widening or reconstruction.
 - (e) Excavations in side slopes, where the slope is steeper than 4:1.
 - (f) Excavations protected by existing barrier or railing.

(2) Temporarily Unprotected Permanent Obstacles.--Whenever the work includes the installation of a fixed obstacle together with a protective system, such as a sign structure together with protective railing, and the Contractor elects to install the obstacle prior to installing the protective system; or whenever the Contractor, for his convenience and with permission of the Engineer, removes a portion of an existing protective railing at an obstacle and does not replace such railing complete in place during the same day.

(3) Storage Areas.--Whenever material or equipment is stored within 12 feet of the lane and such storage is not otherwise prohibited by the specifications.

The approach end of temporary railing (Type K), installed in accordance with the requirements in this section "Public Safety" and in Section 7-1.09, "Public Safety," of the Standard Specifications shall be offset a minimum of 15 feet from the edge of the traffic lane open to public traffic. The temporary railing shall be installed on a skew toward the edge of the traffic lane of not more than one foot transversely to 10 feet longitudinally with respect to the edge of the traffic lane. If the 15-foot minimum offset cannot be achieved, the temporary railing shall be installed on the 10 to 1 skew to obtain the maximum available offset between the approach end of the railing and the edge of the traffic lane, and an array of temporary crash cushion modules shall be installed at the approach end of the temporary railing.

Temporary railing (Type K) shall conform to the provisions in Section 12-3.08, "Temporary Railing (Type K)," of the Standard Specifications. Temporary railing (Type K), conforming to the details shown on 1995 Standard Plan T3 or 1997 Standard Plan T3, may be used. Temporary railing (Type K) fabricated prior to January 1, 1993, and conforming to 1988 Standard Plan B11-30 may be used, provided the fabrication date is printed on the required Certificate of Compliance.

The fourteenth paragraph of Section 12-3.08, "Temporary Railing (Type K)," of the Standard Specifications is amended to read:

Each rail unit placed within 10 feet of a traffic lane shall have a reflector installed on top of the rail as directed by the Engineer. A Type P marker panel shall also be installed at each end of railing installed adjacent to a two-lane, two-way highway and at the end facing traffic of railing installed adjacent to a one-way roadbed. If the railing is placed on a skew, the marker shall be installed at the end of the skew nearest the traveled way. Type P marker panels shall conform to the provisions in Section 82, "Markers and Delineators," except that the Contractor shall furnish the marker panels.

Reflectors on temporary railing (Type K) shall conform to the provisions in "Prequalified and Tested Signing and Delineation Materials," of these special provisions.

Temporary crash cushion modules shall conform to the provisions in "Temporary Crash Cushion Module" elsewhere in these special provisions.

Except for installing, maintaining and removing traffic control devices, whenever work is performed or equipment is operated in the following work areas the Contractor shall close the adjacent traffic lane unless otherwise provided in the specifications:

Approach speed of public traffic (Posted Limit) (Miles Per Hour)	Work Areas
Over 45	Within 6 feet of a traffic lane but not on a traffic lane.
35 to 45	Within 3 feet of a traffic lane but not on a traffic lane.

The lane closure provisions of this section shall not apply if the work area is protected by permanent or temporary railing or barrier.

When traffic cones or delineators are used to delineate a temporary edge of traffic lane, the line of cones or delineators shall be considered to be the edge of traffic lane, however, the Contractor shall not reduce the width of an existing lane to less than 10 feet without written approval from the Engineer.

When work is not in progress on a trench or other excavation that required closure of an adjacent lane, the traffic cones or portable delineators used for the lane closure shall be placed off of and adjacent to the edge of the traveled way. The spacing of the cones or delineators shall be not more than the spacing used for the lane closure.

Suspended loads or equipment shall not be moved nor positioned over public traffic or pedestrians.

Full compensation for conforming to the requirements in this section "Public Safety," including furnishing and installing temporary railing (Type K) and temporary crash cushion modules, shall be considered as included in the contract prices paid for the various items of work involved and no additional compensation will be allowed therefor.

5-1.11 SURFACE MINING AND RECLAMATION ACT

Attention is directed to the Surface Mining and Reclamation Act of 1975, commencing in Public Resources Code, Mining and Geology, Section 2710, which establishes regulations pertinent to surface mining operations, and to California Public Contract Code Section 10295.5.

Material from mining operations furnished for this project shall only come from permitted sites in compliance with California Public Contract Code Section 10295.5.

The requirements of this section shall apply to all materials furnished for the project, except for acquisition of materials in conformance with Section 4-1.05, "Use of Materials Found on the Work," of the Standard Specifications.

5-1.12 REMOVAL OF ASBESTOS AND HAZARDOUS SUBSTANCES

When the presence of asbestos or hazardous substances are not shown on the plans or indicated in the specifications and the Contractor encounters materials which the Contractor reasonably believes to be asbestos or a hazardous substance as defined in Section 25914.1 of the Health and Safety Code, and the asbestos or hazardous substance has not been rendered harmless, the Contractor may continue work in unaffected areas reasonably believed to be safe, and shall immediately cease work in the affected area and report the condition to the Engineer in writing.

In accordance with Section 25914.1 of the Health and Safety Code, all such removal of asbestos or hazardous substances including any exploratory work to identify and determine the extent of the asbestos or hazardous substance will be performed by separate contract.

If delay of work in the area delays the current controlling operation, the delay will be considered a right of way delay and the Contractor will be compensated for the delay as provided in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

5-1.13 FINAL PAY QUANTITIES

Section 9-1.015, "Final Pay Quantities," of the Standard Specifications is amended to read:

9-1.015 Final Pay Items.—When an item of work is designated as (F) or (S-F) in the Engineer's Estimate, the estimated quantity for that item of work shall be the final pay quantity, unless the dimensions of any portion of that item are revised by the Engineer, or the item or any portion of the item is eliminated. If the dimensions of any portion of the item are revised, and the revisions result in an increase or decrease in the estimated quantity of that item of work, the final pay quantity for the item will be revised in the amount represented by the changes in the dimensions, except as otherwise provided for minor structures in Section 51-1.22, "Measurement." If a final pay item is eliminated, the estimated quantity for the item will be eliminated. If a portion of a final pay item is eliminated, the final pay quantity will be revised in the amount represented by the eliminated portion of the item of work.

The estimated quantity for each item of work designated as (F) or (S-F) in the Engineer's Estimate shall be considered as approximate only, and no guarantee is made that the quantity which can be determined by computations, based on the details and dimensions shown on the plans, will equal the estimated quantity. No allowance will be made in the event that the quantity based on computations does not equal the estimated quantity.

In case of discrepancy between the quantity shown in the Engineer's Estimate for a final pay item and the quantity or summation of quantities for the same item shown on the plans, payment will be based on the quantity shown in the Engineer's Estimate.

5-1.14 YEAR 2000 COMPLIANCE

This contract is subject to Year 2000 Compliance for automated devices in the State of California. Year 2000 compliance is defined as follows:

Year 2000 compliance for automated devices in the State of California is achieved when embedded functions have or create no logical or mathematical inconsistencies when dealing with dates prior to and beyond 1999. The year 2000 is recognized and processed as a leap year. The product must also operate accurately in the manner in which it was intended for date operation without requiring manual intervention.

The Contractor shall provide the Engineer a Certificate of Compliance from the manufacturer in accordance with the provisions of Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for all automated devices furnished for the project.

5-1.15 SUBCONTRACTOR AND DVBE RECORDS

The Contractor shall maintain records of all subcontracts entered into with certified DVBE subcontractors and records of materials purchased from certified DVBE suppliers. The records shall show the name and business address of each DVBE subcontractor or vendor and the total dollar amount actually paid each DVBE subcontractor or vendor.

Upon completion of the contract, a summary of these records shall be prepared on Form CEM-2402 (S) and certified correct by the Contractor or the Contractor's authorized representative, and shall be furnished to the Engineer.

5-1.155 PERFORMANCE OF DVBE SUBCONTRACTORS AND SUPPLIERS

The DVBEs listed by the Contractor in response to the provisions in Section 2-1.04, "Submission of DVBE Information," and Section 3, "Award and Execution of Contract," of these special provisions, which are determined by the Department to be certified DVBEs, shall perform the work and supply the materials for which they are listed, unless the Contractor has received prior written authorization to perform the work with other forces or to obtain the materials from other sources.

Authorization to utilize other forces or sources of materials may be requested for the following reasons:

- A. The listed DVBE, after having had a reasonable opportunity to do so, fails or refuses to execute a written contract, when the written contract, based upon the general terms, conditions, plans and specifications for the project, or on the terms of the subcontractor's or supplier's written bid, is presented by the Contractor.
- B. The listed DVBE becomes bankrupt or insolvent.
- C. The listed DVBE fails or refuses to perform the subcontract or furnish the listed materials.
- D. The Contractor stipulated that a bond was a condition of executing a subcontract and the listed DVBE subcontractor fails or refuses to meet the bond requirements of the Contractor.
- E. The work performed by the listed subcontractor is substantially unsatisfactory and is not in substantial conformance with the plans and specifications, or the subcontractor is substantially delaying or disrupting the progress of the work.
- F. The listed DVBE subcontractor is not licensed pursuant to the Contractor's License Law.
- G. It would be in the best interest of the State.

The Contractor shall not be entitled to payment for the work or material unless it is performed or supplied by the listed DVBE or by other forces (including those of the Contractor) pursuant to prior written authorization of the Engineer.

5-1.16 SUBCONTRACTING

Attention is directed to the provisions in Section 8-1.01, "Subcontracting," of the Standard Specifications, Section 2, "Proposal Requirements and Conditions," Section 2-1.04, "Submission of DVBE Information," and Section 3, "Award and Execution of Contract," of these special provisions and these special provisions.

The second sentence in the third paragraph of said Section 8-1.01 is amended to read:

When items of work in the Engineer's Estimate are preceded by the letters (S) or (S-F), said items are designated as "Specialty Items."

Section 8-1.01 of the Standard Specifications is amended by adding the following before the sixth paragraph:

Pursuant to the provisions of Section 6109 of the Public Contract Code, the Contractor shall not perform work on a public works project with a subcontractor who is ineligible to perform work on the public works project pursuant to Section 1777.1 or 1777.7 of the Labor Code.

Pursuant to the provisions in Section 1777.1 of the Labor Code, the Labor Commissioner publishes and distributes a list of contractors ineligible to perform work as a subcontractor on a public works project. This list of debarred contractors is available from the Department of Industrial Relations web site at:

<http://www.dir.ca.gov/DLSE/Debar.html>.

The DVBE information furnished under Section 2-1.04, "Submission of DVBE Information," of these special provisions is in addition to the subcontractor information required to be furnished in Section 8-1.01, "Subcontracting," and Section 2-1.054, "Required Listing of Proposed Subcontractors," of the Standard Specifications.

Section 10115 of the Public Contract Code requires the Department to implement provisions to establish a goal for Disabled Veteran Business Enterprise (DVBE) participation in highway contracts that are State funded. As a part of this requirement:

1. No substitution of a DVBE subcontractor shall be made at any time without the written consent of the Department, and
2. If a DVBE subcontractor is unable to perform successfully and is to be replaced, the Contractor shall make good faith efforts to replace the original DVBE subcontractor with another DVBE subcontractor.

The provisions in Section 2-1.02, "Disabled Veteran Business Enterprise (DVBE)," of these special provisions that DVBEs shall be certified on the date bids are opened does not apply to DVBE substitutions after award of the contract.

5-1.162 PROMPT PROGRESS PAYMENT TO SUBCONTRACTORS

Attention is directed to the provisions in Sections 10262 and 10262.5 of the Public Contract Code and Section 7108.5 of the Business and Professions Code concerning prompt payment to subcontractors.

5-1.17 PARTNERING

The State will promote the formation of a "Partnering" relationship with the Contractor in order to effectively complete the contract to the benefit of both parties. The purpose of this relationship is to maintain a cooperative communication and to mutually resolve conflicts at the lowest responsible management level.

The Contractor may request the formation of a "Partnering" relationship by submitting a request in writing to the Engineer after approval of the contract. If the Contractor's request for "Partnering" is approved by the Engineer, scheduling of a "Partnering Workshop," selecting the "Partnering" facilitator and workshop site, and other administrative details shall be as agreed to by both parties. If agreed to by the parties, additional "Partnering Workshops" will be conducted as needed throughout the life of the contract.

A one-day "Training in Partnering Concepts" session will be conducted regardless of whether the Contractor requests the formation of a "Partnering" relationship. The "Training in Partnering Concepts" session will be conducted locally for the Contractor's and the Engineer's project representatives. The Contractor shall be represented by a minimum of 2 representatives, one being the Contractor's authorized representative pursuant to Section 5-1.06, "Superintendence," of the Standard Specifications. Scheduling of the "Training in Partnering Concepts" session and selection of the trainer and training site shall be determined cooperatively by the Contractor and the Engineer. If, upon the Contractor's request, "Partnering" is approved by the Engineer, the "Training in Partnering Concepts" session shall be conducted prior to the initial "Partnering Workshop."

The costs involved in providing the "Training in Partnering Concepts" trainer and training site will be borne entirely by the State. The costs will be determined in conformance with the provisions in Section 9-1.03B, "Work Performed by Special Forces or Other Special Services," of the Standard Specifications, and paying to the Contractor the sum of that cost, except no markups will be allowed.

The costs involved in providing the "Partnering Workshop" facilitator and workshop site will be borne equally by the State and the Contractor. The division of cost will be made by determining the cost in providing the "Partnering Workshop" facilitator and workshop site in conformance with the provisions in Section 9-1.03B, "Work Performed by Special Forces or Other Special Services," of the Standard Specifications, and paying to the Contractor one-half of that cost, except no markups will be allowed.

All other costs associated with "Training in Partnering Concepts" and "Partnering Workshops" will be borne separately by the party incurring the costs, such as wages and travel expenses, and no additional compensation will be allowed therefor.

The establishment of a "Partnering" relationship will not change or modify the terms and conditions of the contract and will not relieve either party of the legal requirements of the contract.

5-1.174 VALUE ANALYSIS

The Contractor may submit to the Engineer, in writing, a request for a "Value Analysis" workshop. The purpose for having a workshop is to identify value enhancing opportunities and to consider modifications to the plans and specifications that will reduce either the total cost, time of construction or traffic congestion, without impairing, in any manner, the essential functions or characteristics of the project including, but not limited to, service life, economy of operation, ease of maintenance, benefits to the travelling public, desired appearance, or design and safety standards.

To maximize the potential benefits of a workshop, the request should be submitted to the Engineer early in the project after approval of the contract. If the Contractor's request for a "Value Analysis" workshop is approved by the Engineer, scheduling of a workshop, selecting the facilitator and workshop site, and other administrative details shall be determined cooperatively by the Contractor and the Engineer.

The workshop shall be conducted in conformance with the methodology described in the Department's "Value Analysis Team Guide" available at the Department's web site at:

<http://www.dot.ca.gov/hq/oppd/value/>

The facilitator shall be a Certified Value Specialist (CVS) as recognized by the Society of American Value Engineers (SAVE) International, which may be contacted as follows:

SAVE International, 60 Revere Drive, Northbrook, IL 60062
Telephone 1-847-480-1730, FAX 1-847-480-9282

The Contractor may submit recommendations resulting from a "Value Analysis" workshop for approval by the Engineer as cost reduction incentive proposals in conformance with the provisions in Section 5-1.14, "Cost Reduction Incentive," of the Standard Specifications.

The costs involved in providing the "Value Analysis" facilitator and workshop site will be borne equally by the State and the Contractor. The division of cost will be made by determining the cost in providing the "Value Analysis" facilitator and workshop site in conformance with the provisions in Section 9-1.03B, "Work Performed by Special Forces or Other Special Services," of the Standard Specifications, and paying to the Contractor one-half of that cost, except no markups will be allowed.

All other costs associated with the "Value Analysis" workshop will be borne separately by the party incurring the costs, such as wages and travel expenses, and no additional compensation will be allowed therefor.

5-1.18 DISPUTES REVIEW BOARD

To assist in the resolution of disputes or potential claims arising out of the work of this project, a Disputes Review Board, hereinafter referred to as the "DRB", shall be established by the Engineer and Contractor cooperatively upon approval of the contract. The DRB is intended to assist the contract administrative claims resolution process as set forth in the provisions of Section 9-1.04, "Notice of Potential Claim," and Section 9-1.07B, "Final Payment and Claims," of the Standard Specifications. The DRB shall not be considered to serve as a substitute for any requirements in the specifications in regard to filing of potential claims. The requirements and procedures established in this special provision shall be considered as an essential prerequisite to filing a claim, for arbitration or for litigation prior or subsequent to project completion.

The DRB shall be utilized when dispute or potential claim resolution at the job level is unsuccessful. The DRB shall function until the day of acceptance of the contract, at which time the work of the DRB will cease except for completion of unfinished dispute hearings and reports. After acceptance of the contract any disputes or potential claims that the Contractor wants to pursue that have not been settled, shall be stated or restated, by the Contractor, in response to the Proposed Final Estimate within the time limits provided in Section 9-1.07B, "Final Payment and Claims," of the Standard Specifications. The State will review those claims in accordance with Section 9-1.07B, of the Standard Specifications. Following the completion of the State's administrative claims procedure, the Contractor may resort to arbitration as provided in Section 9-1.10, "Arbitration," of the Standard Specifications.

Disputes, as used in this section, shall include all differences of opinion, properly noticed as provided hereinafter, between the State and Contractor on matters related to the work and other subjects considered by the State or Contractor, or by both, to be of concern to the DRB on this project, except matters relating to Contractor, subcontractor or supplier claims not actionable against the State as specified in these special provisions. Whenever the term "dispute" or "disputes" is used herein, it shall be deemed to include potential claims as well as disputes.

The DRB shall serve as an advisory body to assist in the resolution of disputes between the State and the Contractor, hereinafter referred to as the "parties". The DRB shall consider disputes referred to it, and furnish written reports containing findings and recommendations pertaining to those disputes, to the parties to aid in resolution of the differences between them. DRB findings and recommendations are not binding on the parties.

The DRB shall consist of one member selected by the State, one member selected by the Contractor, and a third member selected by the first two members and approved by both the State and the Contractor. The third member shall act as DRB Chairperson.

The first two DRB members shall select a third DRB member subject to the mutual approval of the parties, or may mutually concur on a list of potentially acceptable third DRB members and submit the list to the parties for final selection and approval of the third member. The goal in selection of the third member is to complement the professional experience of the first two members, and to provide leadership for the DRB's activities.

No DRB member shall have prior direct involvement in this contract, and no member shall have a financial interest in this contract or the parties thereto, within a period of 6 months prior to award of this contract, or during the contract, except as follows:

1. Compensation for services on this DRB.
2. Ownership interest in a party or parties, documented by the prospective DRB member, that has been reviewed and determined in writing by the State to be sufficiently insignificant to render the prospective member acceptable to the State.
3. Service as a member of other Disputes Review Boards on other contracts.
4. Retirement payments or pensions received from a party that are not tied to, dependent on or affected by the net worth of the party.
5. The above provisions apply to any party having a financial interest in this contract; including but not limited to contractors, subcontractors, suppliers, consultants, and legal and business services.

DRB members shall be especially knowledgeable in the type of construction and contract documents potentially anticipated by the contract, and shall discharge their responsibilities impartially and as an independent body considering the facts and circumstances related to the matters under consideration, applicable laws and regulations, and the pertinent provisions of the contract.

The State and the Contractor shall select their respective DRB members, in accordance with the terms and conditions of the Disputes Review Board Agreement and these provisions, within 45 days of the approval of the contract. Each party shall provide written notification to the other of the name of their selected DRB member along with the prospective member's written disclosure statement.

Before their appointments are final, the first two prospective DRB members shall submit complete disclosure statements to both the State and the Contractor. The statement shall include a resume of the prospective member's experience, together with a declaration describing all past, present and anticipated or planned future relationships, including indirect relationships through the prospective member's primary or full-time employer, to this project and with all parties involved in this construction contract; including, but not limited to, any relevant subcontractors or suppliers to the parties, the parties' principals or the parties' counsel. The DRB members shall also include a full disclosure of close professional or personal relationships with all key members of all parties to the contract. Either the Contractor or the State may object to the others nominee and that person will not be selected for the DRB. No reason need be given for the first objection. Objections to subsequent nominees must be based on a specific breach or violation of nominee responsibilities under this specification. A different person shall then be nominated within 14 Days. The third DRB member shall supply a full disclosure statement to the first two DRB members and to the parties prior to appointment. Either party may reject any of the three prospective DRB members who fail to fully comply with all required employment and financial disclosure conditions of DRB membership as described in the Disputes Review Board Agreement and elsewhere herein. A copy of the Disputes Review Board Agreement is included in this special provision.

The first duty of the State and Contractor selected members of the DRB is to select and recommend prospective third member(s) to the parties for final selection and approval. The first two DRB members shall proceed with the selection of the third DRB member immediately upon receiving written notification from the State of their selection, and shall provide their recommendation simultaneously to the parties within 21 days of the notification.

An impasse shall be considered to have been reached if the parties are unable to approve a third member within 14 days of receipt of the recommendation of the first two DRB members, or if the first two members are unable to agree upon a recommendation within the 14 day time limit allowed in the preceding paragraph. In the event of an impasse in selection of the third DRB member, the State and the Contractor shall each propose three candidates for the third position. The parties shall select all candidates proposed under this paragraph from the current list of arbitrators certified by the Public Works Contract Arbitration Committee created by Article 7.2 (commencing with Section 10245) of the State Contract Act. The first two DRB members shall then select one of the 6 proposed candidates in a blind draw.

The Contractor, the State, and all three members of the DRB shall complete and adhere to the Disputes Review Board Agreement in administration of this DRB within 14 days of the parties' concurrence in the selection of the third member. The State authorizes the Engineer to execute and administer the terms of the Agreement. The person(s) designated by the Contractor as authorized to execute Contract Change Orders shall be authorized to execute and administer the terms of this agreement, or to delegate the authority in writing. The operation of the DRB shall be in conformance with the terms of the Disputes Review Board Agreement.

The State and the Contractor shall bear the costs and expenses of the DRB equally. Each DRB board member shall be compensated at an agreed rate of \$1,000.00 per day if time spent per meeting, including all on-site time plus one hour of travel time, is greater than four hours. Each DRB board member shall be compensated at an agreed rate of \$600.00 per day if time spent per meeting, including all on-site time plus one hour of travel time, is less than or equal to four hours. The agreed rates shall be considered full compensation for on-site time, travel expenses, transportation, lodging, time for travel and incidentals for each day, or portion thereof, that the DRB member is at an authorized DRB meeting. No additional compensation will be made for time spent by DRB members in review and research activities outside the official DRB meetings unless that time, (such as time spent evaluating and preparing recommendations on specific issues presented to the DRB), has been specifically agreed to in advance by the State and Contractor. Time away from the project, that has been specifically agreed to in advance by the parties, will be compensated at an agreed rate of \$100.00 per hour. The agreed amount of \$100.00 per hour shall include all incidentals including any expenses for telephone, fax and computer services. Members serving on more than one DRB, regardless of the number of meetings per day, shall not be paid more than the all inclusive rate per day or rate per hour for an individual project. The State will provide, at no cost to the Contractor, administrative services such as conference facilities and secretarial services to the DRB. These special provisions and the Disputes Review Board Agreement state provisions for compensation and expenses of the DRB. All DRB members shall be compensated at the same daily and hourly rate. The Contractor shall make direct payments to each DRB member for their participation in authorized meetings and approved hourly rate charges from invoices submitted by each DRB member. The State will reimburse the Contractor for its share of the costs. There will be no markups applied to any expenses connected with the DRB, either by the DRB members or by the Contractor when requesting payment of the State's share of DRB expenses.

Service of a DRB member may be terminated at any time with not less than 14 days notice as follows:

1. The State may terminate service of the State appointed member.
2. The Contractor may terminate service of the Contractor appointed member.
3. Upon the written recommendation of the State and Contractor members for the removal of the third member.
4. Upon resignation of a member.

When a member of the DRB is replaced, the replacement member shall be appointed in the same manner as the replaced member was appointed. The appointment of a replacement DRB member will begin promptly upon determination of the need for replacement and shall be completed within 14 days. Changes in either of the DRB members chosen by the two parties will not require re-selection of the third member, unless both parties agree to such re-selection in writing. The Disputes Review Board Agreement shall be amended to reflect the change of a DRB member.

The following procedure shall be used for dispute resolution:

1. If the Contractor objects to any decision, act or order of the Engineer, the Contractor shall give written notice of potential claim as specified in Section 9-1.04, "Notice of Potential Claim," of the Standard Specifications, including provision of applicable cost documentation; or file written protests or notices pursuant to Sections 4-1.03A, "Procedure and Protest", 8-1.06, "Time of Completion", 8-1.07, "Liquidated Damages", or 8-1.10, "Utility and Non-Highway Facilities" of the Standard Specifications.
2. The Engineer will respond, in writing, to the Contractor's written protest or notice within 14 days of receipt of the written protest or notice.
3. Within 14 days after receipt of the Engineer's written response, the Contractor shall, if the Contractor still objects, file a written reply with the Engineer, stating clearly and in detail the basis of the objection.
4. Following the Contractor's objection to the Engineer's decision, the Contractor shall refer the dispute to the DRB if the Contractor wishes to further pursue the objection to the Engineer's decision. The Contractor shall make the referral in writing to the DRB, simultaneously copied to the State, within 21 days after receipt of the written reply from the Engineer. The written dispute referral shall describe the disputed matter in individual discrete segments so that it will be clear to both parties and the DRB what discrete elements of the dispute have been resolved, and which remain unresolved.
5. The Contractor, by failing to submit the written notice of referral of the matter to the DRB within 21 days after receipt of the State's written reply, waives any future claims on the matter in contention.
6. The Contractor and the State shall each be afforded an opportunity to be present and to be heard by the DRB, and to offer evidence. Either party furnishing any written evidence or documentation to the DRB must furnish copies of such information to the other party a minimum of 14 days prior to the date the DRB is scheduled to convene the hearing for the dispute. Either party shall produce such additional evidence as the DRB may deem necessary to reach an understanding and determination of the dispute. The party furnishing additional evidence shall furnish copies of such additional evidence to the other party at the same time the evidence is provided to the DRB. The DRB will not consider any evidence not furnished in accordance with the terms specified herein.

7. The DRB shall furnish a report, containing findings and recommendations as described in the Disputes Review Board Agreement, in writing to both the State and the Contractor. The DRB shall complete its reports, including minority opinion if any, and submit them to the parties within 30 days of the DRB hearing, except that time extensions may be granted at the request of the DRB with the written concurrence of both parties. The report shall include the facts and circumstances related to the matters under consideration, applicable laws and regulations, the pertinent provisions of the Contract and the actual costs and time incurred as shown on the Contractor's cost accounting records.
8. Within 30 days after receiving the DRB's report, both the State and the Contractor shall respond to the DRB in writing signifying that the dispute is either resolved or remains unresolved. Failure to provide the written response within the time specified, or a written rejection of the DRB's recommendation presented in the report by either party, shall conclusively indicate that the party(s) failing to respond accepts the DRB recommendation. Immediately after responses have been received by both parties, the DRB will provide copies of both responses to the parties simultaneously. Either party may request clarification of elements of the DRB's report from the DRB prior to responding to the report. The DRB will consider any clarification request only if submitted within 10 days of receipt of the DRB's report, and if submitted simultaneously in writing to both the DRB and the other party. Each party may submit only one request for clarification for any individual DRB report. The DRB shall respond, in writing, to requests for clarification within 10 days of receipt of such requests.
9. The DRB's recommendations, stated in the DRB's reports, are not binding on either party. Either party may seek a reconsideration of a recommendation of the DRB. The DRB shall only grant a reconsideration based upon submission of new evidence and if the request is submitted within the 30 day time limit specified for response to the DRB's written report. Each party may submit only one request for reconsideration regarding any individual DRB recommendation.
10. If the State and the Contractor are able to resolve their dispute with the aid of the DRB's report, the State and Contractor shall promptly accept and implement the recommendations of the DRB.
11. The State or the Contractor shall not call members who served on the DRB for this contract as witnesses in arbitration proceedings which may arise from this contract, and all documents created by the DRB shall be inadmissible as evidence in subsequent arbitration proceedings, except the DRB's final written reports on each issue brought before it..
12. The State and Contractor shall jointly indemnify and hold harmless the DRB members from and against all claims, damages, losses, and expenses, including but not limited to attorney's fees, arising out of and resulting from the findings and recommendations of the DRB.
13. The DRB members shall have no claim against the State or the Contractor, or both, from any claimed harm arising out of the parties' evaluations of the DRB's report.

Disputes Involving Subcontractor Claims.—For purposes of this section, a "subcontractor claim" shall include any claim by a subcontractor (including also any pass through claims by a lower tier subcontractor or supplier) against the Contractor that is actionable by the Contractor against the Department which arises from the work, services, or materials provided or to be provided in connection with the contract. If the Contractor determines to pursue a dispute against the Department that includes a subcontractor claim, the dispute shall be processed and resolved in accordance with these special provisions and in accordance with the following:

1. The Contractor shall identify clearly in all submissions pursuant to this section, that portion of the dispute that involves a subcontractor claim or claims.
2. The Contractor shall include, as part of its submission pursuant to Step 4 above, a certification (False Claims Act Certification) by the subcontractor's or supplier's officer, partner, or authorized representative with authority to bind the subcontractor and with direct knowledge of the facts underlying the subcontractor claim. The Contractor also shall submit a certification that the subcontractor claim is acknowledged and forwarded by the Contractor. The form for these certifications are available from the Engineer.
3. At any DRB meeting on a dispute that includes one or more subcontractor claims, the Contractor shall require that each subcontractor that is involved in the dispute have present an authorized representative with actual knowledge of the facts underlying the subcontractor claim to assist in presenting the subcontractor claim and to answer questions raised by the DRB members or the Department's representatives.
4. Failure by the Contractor to declare a subcontractor claim on behalf of its subcontractor (including lower tier subcontractors' and suppliers' pass through claims) at the time of submission of the Contractor's claims, as provided hereunder, shall constitute a release of the Department by the Contractor on account of such subcontractor claim.

5. The Contractor shall include in all subcontracts under this contract that subcontractors and suppliers of any tier (a) agree to submit subcontractor claims to the Contractor in a proper form and in sufficient time to allow processing by the Contractor in accordance with the Dispute Review Board resolution specifications; (b) agree to be bound by the terms of the Dispute Review Board provisions to the extent applicable to subcontractor claims; (c) agree that, to the extent a subcontractor claim is involved, completion of all steps required under these Dispute Review Board special provisions shall be a condition precedent to pursuit by the subcontractor of any other remedies permitted by law, including without limitation of a lawsuit against the Contractor; and (d) agree that the existence of a dispute resolution process for disputes involving subcontractor claims shall not be deemed to create any claim, right, or cause of action by any subcontractor or supplier against the Department.

Notwithstanding the foregoing, this Dispute Review Board special provision shall not apply to, and the DRB shall not have the authority to consider, any subcontractor claim between the subcontractor(s) or supplier(s) and the Contractor that is not actionable by the Contractor against the Department.

A copy of the "Disputes Review Board Agreement" to be executed by the Contractor, State and the three DRB members after approval of the contract follows:

DISPUTES REVIEW BOARD AGREEMENT

(Contract Identification)

Contract No. _____

THIS DISPUTES REVIEW BOARD AGREEMENT, hereinafter called "AGREEMENT", made and entered into this _____ day of _____, _____, between the State of California, acting through the California Department of Transportation and the Director of Transportation, hereinafter called the "STATE"; _____ hereinafter called the "CONTRACTOR"; and the Disputes Review Board, hereinafter called the "DRB" consisting of the following members:

(Contractor Appointee),

(State Appointee),

and _____
(Third Person)

WITNESSETH, that

WHEREAS, the STATE and the CONTRACTOR, hereinafter called the "parties", are now engaged in the construction on the State Highway project referenced above; and

WHEREAS the special provisions for the above referenced contract provides for the establishment and operation of the DRB to assist in resolving disputes; and

WHEREAS, the DRB is composed of three members, one selected by the STATE, one selected by the CONTRACTOR, and the third member selected by the other two members and approved by the parties;

NOW THEREFORE, in consideration of the terms, conditions, covenants, and performance contained herein, or attached and incorporated and made a part hereof, the STATE, the CONTRACTOR, and the DRB members hereto agree as follows:

I
DESCRIPTION OF WORK

To assist in the resolution of disputes between the parties, the contract provides for the establishment and the operation of the DRB. The intent of the DRB is to fairly and impartially consider disputes placed before it and provide written recommendations for resolution of these disputes to both parties. The members of this DRB shall perform the services necessary to participate in the DRB's actions as designated in Section II, Scope of Work.

II
SCOPE OF WORK

The scope of work of the DRB includes, but is not limited to, the following:

A. Objective

The principal objective of the DRB is to assist in the timely resolution of disputes between the parties arising from performance of this contract. It is not intended for either party to default on their normal responsibility to amicably and fairly settle their differences by indiscriminately assigning them to the DRB. It is intended that the mere existence of the DRB will encourage the parties to resolve disputes without resorting to this review procedure. But when a dispute which is serious enough to warrant the DRB's review does develop, the process for prompt and efficient action will be in place.

B. Procedures

The DRB shall render written reports on disputes between the parties arising from the construction contract. Prior to consideration of a dispute, the DRB shall establish rules and regulations that will govern the conduct of its business and reporting procedures in accordance with the requirements of the contract and the terms of this AGREEMENT. DRB recommendations, resulting from its consideration of a dispute, shall be furnished in writing to both parties. The recommendations shall be based on the pertinent contract provisions, and the facts and circumstances involved in the dispute. The recommendations shall find one responsible party in a dispute; shared or "jury" determinations shall not be rendered.

The DRB shall refrain from officially giving any advice or consulting services to anyone involved in the contract. The individual members shall act in a completely independent manner and while serving as members of the DRB shall have no consulting business connections with either party or its principals or attorneys or any other affiliates (subcontractors, suppliers, etc.) who have a beneficial interest in the contract.

During scheduled meetings of the DRB as well as during dispute hearings, DRB members shall refrain from expressing opinions on the merits of statements on matters under dispute or potential dispute. Opinions of DRB members expressed in private sessions shall be kept strictly confidential. Individual DRB members shall not meet with, or discuss contract issues with individual parties, except as directed by the DRB Chairperson. Any such discussions or meetings shall be disclosed to both parties. Any other discussions regarding the project between the DRB members and the parties shall be in the presence of all three members and both parties. Individual DRB members shall not undertake independent investigations of any kind pertaining to disputes or potential disputes, except with the knowledge of both parties and as expressly directed by the DRB Chairperson.

C. Construction Site Visits, Progress Meetings and Field Inspections

The DRB members shall visit the project site and meet with representatives of the parties to keep abreast of construction activities and to develop familiarity with the work in progress. All scheduled progress meetings shall be held at or near the job site. The DRB shall meet at least once at the start of the project, and at least once every six months thereafter. The frequency, exact time, and duration of additional site visits and progress meetings shall be as recommended by the DRB and approved by the parties consistent with the construction activities or matters under consideration and dispute. Each meeting shall consist of a round table discussion and a field inspection of the work being performed on the contract, if necessary. Each meeting shall be attended by representatives of both parties. The agenda shall generally be as follows:

1. Meeting opened by the DRB Chairperson.
2. Remarks by the STATE's representative.
3. A description by the CONTRACTOR's representative of work accomplished since the last meeting; the current schedule status of the work; and a forecast for the coming period.
4. An outline by the CONTRACTOR's representative of potential problems and a description of proposed solutions.
5. An outline by the STATE's representative of the status of the work as the STATE views it.

6. A brief description by the CONTRACTOR's or STATE's representative of potential claims or disputes which have surfaced since the last meeting.
7. A summary by the STATE's representative, the CONTRACTOR's representative, or the DRB of the status of past disputes and claims.

The STATE's representative will prepare minutes of all regular meetings and circulate them for revision and approval by all concerned.

The field inspection shall cover all active segments of the work, the DRB being accompanied by both parties' representatives. The field inspection may be waived upon mutual agreement of the parties.

D. DRB Consideration and Handling of Disputes

Upon receipt by the DRB of a written referral of a dispute, the DRB shall convene to review and consider the dispute. The DRB shall determine the time and location of DRB hearings, with due consideration for the needs and preferences of the parties while recognizing the paramount importance of speedy resolution of issues. If the matter is not urgent, it may be scheduled for the time of the next scheduled DRB visit to the project. For an urgent matter, and upon the request of either party, the DRB shall meet at its earliest convenience.

Normally, hearings shall be conducted at or near the project site. However, any location which would be more convenient and still provide all required facilities and access to necessary documentation shall be satisfactory.

Both parties shall be given the opportunity to present their evidence at these hearings. It is expressly understood that the DRB members are to act impartially and independently in the consideration of the contract provisions, and the facts and conditions surrounding any dispute presented by either party, and that the recommendations concerning any such dispute are advisory and nonbinding on the parties.

The DRB may request that written documentation and arguments from both parties be sent to each DRB member, through the DRB Chairperson, for review before the hearing begins. A party furnishing any written documentation to the DRB shall furnish copies of such information to the other party at the same time that such information is supplied to the DRB.

DRB hearings shall be informal. There shall be no testimony under oath or cross-examination. There shall be no reporting of the procedures by a shorthand reporter or by any electronic means. Documents and verbal statements shall be received by the DRB in accordance with acceptance standards established by the DRB. Said standards need not comply with prescribed legal laws of evidence.

The third DRB member shall act as Chairperson for dispute hearings and all other DRB activities. The parties shall have a representative at all hearings. Failure to attend a duly noticed meeting by either of the parties shall be conclusively considered by the DRB as indication that the non-attending party considers any written submittals as their entire and complete argument. The claimant shall discuss the dispute, followed by the other party. Each party shall then be allowed one or more rebuttals until all aspects of the dispute are thoroughly covered. DRB members may ask questions, seek clarification, or request further data from either of the parties. The DRB may request from either party documents or information that would assist the DRB in making its findings and recommendations including, but not limited to, documents used by the CONTRACTOR in preparing the bid for the project. A refusal by a party to provide information requested by the DRB may be considered by the DRB as an indication that the requested material would tend to disprove that party's position. Claims shall not necessarily be computed by merely subtracting bid price from the total cost of the affected work. However, if any claims are based on the "total cost method", then, to be considered by the DRB, they shall be supported by evidence furnished by the CONTRACTOR that (1) the nature of the dispute(s) makes it impossible or impracticable to determine cost impacts with a reasonable degree of accuracy, (2) the CONTRACTOR's bid estimate was realistic, (3) the CONTRACTOR's actual costs were reasonable, and (4) the CONTRACTOR was not responsible for the added expenses. As to any claims based on the CONTRACTOR's field or home office accounting records, those claims shall be supported by an audit report of an independent Certified Public Accountant unless the contract includes special provisions that provide for an alternative method to calculate unabsorbed home office overhead. Any of those claims shall also be subject to audit by the DRB with the concurrence of the parties. In large or complex cases, additional hearings may be necessary in order to consider all the evidence presented by both parties. All involved parties shall maintain the confidentiality of all documents and information, as provided in this AGREEMENT.

During dispute hearings, no DRB member shall express an opinion concerning the merit of any facet of the case. All DRB deliberations shall be conducted in private, with all interim individual views kept strictly confidential.

After hearings are concluded, the DRB shall meet in private and reach a conclusion supported by two or more members. Private sessions of the DRB may be held at a location other than the job site or by electronic conferencing as deemed appropriate, in order to expedite the process.

The DRB's findings and recommendations, along with discussion of reasons therefor, shall then be submitted as a written report to both parties. Recommendations shall be based on the pertinent contract provisions, applicable laws and regulations, and facts and circumstances related to the dispute. The report shall be thorough in discussing the facts considered, the contract language, law or regulation viewed by the DRB as pertinent to the issues, and the DRB's interpretation and philosophy in arriving at its conclusions and recommendations. The DRB's report shall stand on its own, without attachments or appendices. The DRB chairman shall complete and furnish a summary report to the DRB Program Manager, Construction Program, M.S. 44, P.O. Box 942874, Sacramento, CA 94274.

With prior written approval of both parties, the DRB may obtain technical services necessary to adequately review the disputes presented; including audit, geotechnical, schedule analysis and other services. The parties' technical staff may supply those services as appropriate. The cost of any technical services, as agreed to by the parties, shall be borne equally by the two parties as specified in an approved contract change order. The CONTRACTOR will not be entitled to markups for the payments made for these services.

The DRB shall resist submittal of incremental portions of information by either party, in the interest of making a fully-informed decision and recommendation.

The DRB shall make every effort to reach a unanimous decision. If this proves impossible, the dissenting member shall prepare a minority opinion, which shall be included in the DRB's report.

Although both parties should place weight upon the DRB's recommendations, they are not binding. Either party may appeal a recommendation to the DRB for reconsideration. However, reconsideration shall only be allowed when there is new evidence to present, and the DRB shall accept only one appeal from each party pertaining to any individual DRB recommendation. The DRB shall hear appeals in accordance with the terms described in the Section entitled "Disputes Review Board" in the special provisions.

E. DRB Member Replacement

Should the need arise to appoint a replacement DRB member, the replacement DRB member shall be appointed in the same manner as the original DRB members were appointed. The selection of a replacement DRB member shall begin promptly upon notification of the necessity for a replacement and shall be completed within 14 days. This AGREEMENT will be amended to indicate change in DRB membership.

III CONTRACTOR RESPONSIBILITIES

The CONTRACTOR shall furnish to each DRB member one copy of all pertinent documents which are or may become necessary for the DRB to perform their function. Pertinent documents are any drawings or sketches, calculations, procedures, schedules, estimates, or other documents which are used in the performance of the work or in justifying or substantiating the CONTRACTOR's position. The CONTRACTOR shall also furnish a copy of such pertinent documents to the STATE, in accordance with the terms outlined in the special provisions.

IV STATE RESPONSIBILITIES

The STATE will furnish the following services and items:

A. Contract Related Documents

The STATE will furnish to each DRB member one copy of Notice to Contractors and Special Provisions, Proposal and Contract, Plans, Standard Specifications, and Standard Plans, change orders, written instructions issued by the STATE to the CONTRACTOR, or other documents pertinent to any dispute that has been referred to the DRB and necessary for the DRB to perform its function.

B. Coordination and Services

The STATE, through the Engineer, will, in cooperation with the CONTRACTOR, coordinate the operations of the DRB. The Engineer will arrange or provide conference facilities at or near the project site and provide secretarial and copying services to the DRB without charge to the CONTRACTOR.

V
TIME FOR BEGINNING AND COMPLETION

Once established, the DRB shall be in operation until the day of acceptance of the contract. The DRB members shall not begin any work under the terms of this AGREEMENT until authorized in writing by the STATE.

VI
PAYMENT

A. All Inclusive Rate Payment

The STATE and the CONTRACTOR shall bear the costs and expenses of the DRB equally. Each DRB board member shall be compensated at an agreed rate of \$1,000.00 per day if time spent per meeting, including all on-site time plus one hour of travel time, is greater than four hours. Each DRB board member shall be compensated at an agreed rate of \$600.00 per day if time spent per meeting, including all on-site time plus one hour of travel time, is less than or equal to four hours. The agreed rates shall be considered full compensation for on-site time, travel expenses, transportation, lodging, time for travel and incidentals for each day, or portion thereof, that the DRB member is at an authorized DRB meeting. No additional compensation will be made for time spent by DRB members in review and research activities outside the official DRB meetings unless that time has been specifically agreed to in advance by the STATE and CONTRACTOR. Time away from the project, that has been specifically agreed to in advance by the parties, will be compensated at an agreed rate of \$100.00 per hour. The agreed amount of \$100.00 per hour shall include all incidentals including any expenses for telephone, fax and computer services. Members serving on more than one DRB, regardless of the number of meetings per day, shall not be paid more than the all inclusive rate per day or rate per hour for an individual project. The STATE will provide, at no cost to the CONTRACTOR, administrative services such as conference facilities and secretarial services to the DRB.

B. Payments

All DRB members shall be compensated at the same rate. The CONTRACTOR shall make direct payments to each DRB member for their participation in authorized meetings and approved hourly rate charges from invoices submitted by each DRB member. The STATE will reimburse the CONTRACTOR for its share of the costs of the DRB.

The DRB members may submit invoices to the CONTRACTOR for partial payment for work performed and services rendered for their participation in authorized meetings not more often than once per month during the progress of the work. The invoices shall be in a format approved by the parties and accompanied by a general description of activities performed during that billing period. Payment for any hourly fees, at the agreed rate, shall not be paid to a DRB member until the amount and extent of those fees are approved by the STATE and CONTRACTOR.

Invoices shall be accompanied by original supporting documents, which the CONTRACTOR shall include with the extra work billing when submitting for reimbursement of the STATE's share of cost from the STATE. The CONTRACTOR will be reimbursed for one-half of approved costs of the DRB. No markups will be added to the CONTRACTOR's payment.

C. Inspection of Costs Records

The DRB members and the CONTRACTOR shall keep available for inspection by representatives of the STATE and the United States, for a period of three years after final payment, the cost records and accounts pertaining to this AGREEMENT. If any litigation, claim, or audit arising out of, in connection with, or related to this contract is initiated before the expiration of the three-year period, the cost records and accounts shall be retained until such litigation, claim, or audit involving the records is completed.

VII
ASSIGNMENT OF TASKS OF WORK

The DRB members shall not assign any of the work of this AGREEMENT.

VIII
TERMINATION OF AGREEMENT, THE DRB, AND DRB MEMBERS

DRB members may resign from the DRB by providing not less than 14 days written notice of the resignation to the STATE and CONTRACTOR. DRB members may be terminated by their original appointing power, in accordance with the terms of the contract.

**IX
LEGAL RELATIONS**

The parties hereto mutually understand and agree that the DRB member in the performance of duties on the DRB, is acting in the capacity of an independent agent and not as an employee of either party.

No party to this AGREEMENT shall bear a greater responsibility for damages or personal injury than is normally provided by Federal or State of California Law.

Notwithstanding the provisions of this contract that require the CONTRACTOR to indemnify and hold harmless the STATE, the parties shall jointly indemnify and hold harmless the DRB members from and against all claims, damages, losses, and expenses, including but not limited to attorney's fees, arising out of and resulting from the findings and recommendations of the DRB.

**X
CONFIDENTIALITY**

The parties hereto mutually understand and agree that all documents and records provided by the parties in reference to issues brought before the DRB, which documents and records are marked "Confidential - for use by the DRB only", shall be kept in confidence and used only for the purpose of resolution of subject disputes, and for assisting in development of DRB findings and recommendations; that such documents and records will not be utilized or revealed to others, except to officials of the parties who are authorized to act on the subject disputes, for any purposes, during the life of the DRB. Upon termination of this AGREEMENT, said confidential documents and records, and all copies thereof, shall be returned to the parties who furnished them to the DRB. However, the parties understand that such documents shall be subsequently discoverable and admissible in court or arbitration proceedings unless a protective order has been obtained by the party seeking further confidentiality.

**XI
DISPUTES**

Any dispute between the parties hereto, including disputes between the DRB members and either party or both parties, arising out of the work or other terms of this AGREEMENT, which cannot be resolved by negotiation and mutual concurrence between the parties, or through the administrative process provided in the contract, shall be resolved by arbitration as provided in Section 9-1.10, "Arbitration," of the Standard Specifications.

**XII
VENUE, APPLICABLE LAW, AND PERSONAL JURISDICTION**

In the event that any party, including an individual member of the DRB, deems it necessary to institute arbitration proceedings to enforce any right or obligation under this AGREEMENT, the parties hereto agree that any such action shall be initiated in the Office of Administrative Hearings of the State of California. The parties hereto agree that all questions shall be resolved by arbitration by application of California law and that the parties to such arbitration shall have the right of appeal from such decisions to the Superior Court in accordance with the laws of the State of California. Venue for the arbitration shall be Sacramento or any other location as agreed to by the parties.

**XIII
FEDERAL REVIEW AND REQUIREMENTS**

On Federal-Aid contracts, the Federal Highway Administration shall have the right to review the work of the DRB in progress, except for any private meetings or deliberations of the DRB.

All other Federal requirements in this agreement shall only apply to Federal-Aid contracts.

**XIV
CERTIFICATION OF THE CONTRACTOR,
THE DRB MEMBERS, AND THE STATE**

IN WITNESS WHEREOF, the parties hereto have executed this AGREEMENT as of the day and year first above written.

DRB MEMBER

By: _____

Title: _____

DRB MEMBER

By: _____

Title : _____

DRB MEMBER

By : _____

Title : _____

CONTRACTOR

By: _____

Title: _____

CALIFORNIA STATE DEPARTMENT
OF TRANSPORTATION

By: _____

Title: _____

5-1.19 PLANS AND WORKING DRAWINGS

When the specifications require working drawings to be submitted to the Division of Structure Design, the drawings shall be submitted to: Division of Structure Design, Documents Unit, Mail Station 9, 1801 30th Street, Sacramento, CA 95816, Telephone (916) 227-8252.

The Contractor shall submit to the Engineer working drawings for use at structures that has structural steel removal, restrainer removal and placement, and pile removal. Five sets of the drawings shall be furnished.

The working drawings shall include details of the removal operations showing the methods and sequences of removal and equipment to be used.

Attention is directed to Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications.

The removal of any portion of any bent shall not start until the Engineer has reviewed and approved the drawings for that bent.

The Contractor shall allow two weeks after complete drawings and all support data are submitted for the review of any working drawings.

In the event that several working drawings are submitted simultaneously, or an additional working drawings is submitted for review before the review of a previously submitted working drawings has been completed, the Contractor shall designate the sequence in which the working drawings are to be reviewed. In such event, the time to be provided for the review of any drawing in the sequence shall be not less than the review time specified above for that working drawing, plus two weeks for each working drawing of higher priority which is still under review.

Should the Engineer fail to complete the review within the time allowance and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in working drawing review, the delay will be considered a right of way delay as specified in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

The Contractor may revise approved working drawings provided sufficient time is allowed for the Engineer's review and approval before construction is started on the revised portions. The additional time will not be more than that which was originally allowed.

5-1.20 FORCE ACCOUNT PAYMENT

The second, third and fourth paragraphs of Section 9-1.03A, "Work Performed by Contractor," in the Standard Specifications, shall not apply.

To the total of the direct costs computed as provided in Sections 9-1.03A(1), "Labor," 9-1.03A(2), "Materials," and 9-1.03A(3), "Equipment Rental," of the Standard Specifications, there will be added a markup of 28 percent to the cost of labor, 10 percent to the cost of materials, and 10 percent to the equipment rental. These markups shall be applied to all force account work, regardless if the added force account work affects the contract completion date.

The above markups, together with payments made for time related overhead pursuant to "Overhead" of these special provisions, shall constitute full compensation for all overhead costs for work performed on a force account basis. These overhead costs shall be deemed to include all items of expense not specifically designated as cost or equipment rental in accordance with the provisions in Sections 9-1.03A(1), "Labor," 9-1.03A(2), "Materials," and 9-1.03A(3), "Equipment Rental," of the Standard Specifications. The total payment made as provided above and in the first paragraph of Section 9-1.03A, "Work Performed by Contractor," shall be deemed to be the actual cost of the work performed on a force account basis, and shall constitute full compensation therefor.

When extra work to be paid for on a force account basis is performed by a subcontractor, approved in accordance with the provisions in Section 8-1.01, "Subcontracting," of the Standard Specifications, an additional markup of 7 percent will be added to the total cost of that extra work including all markups specified in this section "Force Account Payment". The additional 7 percent markup shall reimburse the Contractor for additional administrative costs, and no other additional payment will be made by reason of performance of the extra work by a subcontractor.

5-1.21 PAYMENTS

Attention is directed to Sections 9-1.06, "Partial Payments," and 9-1.07, "Payment After Acceptance," of the Standard Specifications and these special provisions.

For the purpose of making partial payments pursuant to Section 9-1.06, "Partial Payments," of the Standard Specifications, the amount set forth for the contract items of work hereinafter listed shall be deemed to be the maximum value of the contract item of work which will be recognized for progress payment purposes:

Clearing and Grubbing	\$20,000.00
Bridge Removal Portion, Location A	\$39,000.00
Bridge Removal Portion, Location B	\$33,000.00
Bridge Removal Portion, Location C	\$86,000.00

Bridge Removal Portion, Location D	\$ 5,000.00
Bridge Removal Portion, Location E	\$ 1,500.00
Bridge Removal Portion, Location F	\$12,000.00

After acceptance of the contract pursuant to the provisions in Section 7-1.17, "Acceptance of Contract," of the Standard Specifications, the amount, if any, payable for a contract item of work in excess of the maximum value for progress payment purposes hereinabove listed for the item, will be included for payment in the first estimate made after acceptance of the contract.

In determining the partial payments to be made to the Contractor, only the following listed materials will be considered for inclusion in the payment as materials furnished but not incorporated in the work:

- Piling
- Prestressing steel in sealed containers
- Prestressing ducts and anchorage devices
- Bar Reinforcing Steel
- Structural Steel
- Column Casing
- Miscellaneous Metal
- Lighting standards

5-1.22 SOUND CONTROL REQUIREMENTS

Sound control shall conform to the provisions in Section 7-1.01I, "Sound Control Requirements," of the Standard Specifications and these special provisions.

The noise level from the Contractor's operations, between the hours of 9:00 p.m. and 6:00 a.m., shall not exceed 86 dbA at a distance of 50 feet. This requirement in no way relieves the Contractor from responsibility for complying with local ordinances regulating noise level.

Said noise level requirement shall apply to all equipment on the job or related to the job, including but not limited to trucks, transit mixers or transient equipment that may or may not be owned by the Contractor. The use of loud sound signals shall be avoided in favor of light warnings except those required by safety laws for the protection of personnel.

Full compensation for conforming to the requirements of this section shall be considered as included in the prices paid for the various contract items of work involved and no additional compensation will be allowed therefor.

5-1.23 HAZARDOUS AND RESTRICTED MATERIAL, GENERAL

Attention is directed to "Earthwork" of these special provisions regarding the removal and disposal of hazardous and restricted material.

Hazardous and restricted material have been discovered through testing within the project limits. Portions of the site investigation report are included in the "Materials Information Handout." The complete report entitled "Site Investigation Report: I80/I580 Interchange, Oakland, California" is available for inspection at the Department of Transportation, Duty Senior's Desk, 111 Grand Avenue, Oakland, California, (510) 286-5209. Requests to review the reports must be made with the Duty Senior at least 24 hours in advance.

The designation "hazardous" shall apply to material with contaminant levels that meet or exceed the contaminant levels specified in the California Code of Regulations (CCR) Title 22, as shown on plans, and shall be disposed at a Class I disposal facility. The designation "restricted" shall apply to all material with contaminant levels between the levels specified in CCR Title 22 but with detectable contaminant levels that meet or exceed the contaminant levels specified in United States Environmental Protection Agency, Region 9, 2000 Preliminary Remediation Goals, California Environmental Protection Agency's Preliminary Remediation Goals, Region 2 Water Quality Control Board or Alameda County Environmental Health Department guidance, as shown on plans, and shall be disposed at a Class II disposal facility. Materials with contaminant levels below laboratory detection limits shall be considered to have unrestricted reuse. The levels of material designated as hazardous are not regulated under the Resource Conservation and Recovery Act (RCRA).

Hazardous materials shall be transferred directly from the excavation to a transport vehicle, a storage container, or a stockpile location approved by the Engineer. Restricted materials shall be transferred directly from the excavation to a transport vehicle, a storage container, or a stockpile location approved by the Engineer. No mixing of hazardous or restricted materials will be allowed. Stockpile locations shall be maintained in accordance with the following requirements:

The material shall not contain free liquids that separate readily from the material. The presence or absence of free liquids shall be demonstrated by United States Environmental Protection Agency Method 9095 as modified by Section 66264.314 of Title 22 of the California Code of Regulations (CCR).

The material shall be stored on undamaged 60-mil high-density polyethylene or an equivalent impermeable barrier unless the stockpiling location is on a paved surface. If the location is on a paved surface the thickness of the barrier can be reduced to 20-mil high-density polyethylene or its equivalent. The dimensions of the barrier shall exceed the dimensions of the stockpile at all times. Any seams in the barrier shall be sealed to prevent leakage.

At the end of each day the material shall be covered with undamaged 12-mil polyethylene or an equivalent impermeable barrier to prevent windblown dispersion and precipitation run-off and run-on. When more than one sheet is required to cover the material, the sheets shall be overlapped a minimum of 1.5 feet in a manner that prevents water from flowing onto the material. The cover shall be secured in a manner that keeps it in place at all times. Driven anchors shall not be used except at the perimeter of the stockpile. The cover shall be inspected and maintained in accordance with the requirements of "Water Pollution Control" of these special provisions.

These stockpiling requirements apply to all temporary storage of hazardous and restricted materials outside of an excavation or a transport container including, but not limited to, staging of excavated material next to the excavation prior to pick up by loading equipment, accumulating material for full transport loads, and awaiting test results required by a disposal facility. The removal of stockpiles shall begin within 30 days of accumulating 200 lbs. of hazardous or restricted material. After final removal has occurred the Contractor shall be responsible for any cleanup deemed necessary by the Engineer.

All hazardous and restricted material except groundwater on exteriors of transport vehicles shall be removed and placed either into the current transport vehicle or the excavation prior to the vehicle leaving the exclusion zone. No hazardous and restricted materials shall be deposited on public roads. The Contractor shall indemnify the State from any costs due to spillage during the transport of the hazardous and restricted materials to the disposal facility.

Disposal of additional material resulting from the Contractor's option to slope the excavations in lieu of shoring at locations where this is possible or any excavation operations outside structure excavation pay limits will be at the Contractor's expense. This resultant material shall be treated as either hazardous material or restricted material if the test results for the location indicate that the material being excavated is hazardous or restricted.

APPLICABLE RULES AND REGULATIONS.--Excavation, transport and disposal of hazardous and restricted materials shall be in accordance with the rules and regulations of the following agencies:

United States Department of Transportation (USDOT)
United States Environmental Protection Agency (USEPA)
California Environmental Protection Agency (CAL-EPA)

1. Department of Toxic Substance Control (DTSC)
2. Integrated Waste Management Board
3. State Water Resources Control Board
Regional Water Quality Control Board, Region 2 (RWQCB)
4. State Air Resources Board
Bay Area Air Quality Management District (BAAQMD)

California Division of Occupational Safety and Health Administration (CAL-OSHA)

PERMITS AND LICENSES.--The Contractor shall procure all permits and licenses, pay all charges and fees, and give all notices necessary and incident to the due and lawful prosecution of the work, including registration for transporting vehicles carrying the contaminated material and the hazardous material. The California Environmental Quality Act (CEQA) of 1970 (Chapter 1433, Stats. 1970), as amended may be applicable to permits, licenses and authorizations which the Contractor shall obtain from all agencies in connection with performing the work of the contract. The Contractor shall comply with the provisions of said statutes in obtaining such permits, licenses and other authorizations.

The Engineer will obtain the Environmental Protection Agency Generator Identification No. and Board of Equalization Identification Number as the State is the Generator.

HEALTH, SAFETY AND WORK PLAN.--The Contractor shall prepare a detailed Health, Safety and Work Plan for all site personnel in accordance with the DTSC and CAL-OSHA regulations. The Health, Safety and Work Plan shall include a plot plan indicating the exclusion zones, contaminant reduction (decontamination zones) and support zones in accordance with California Code of Regulations (CCR), Title 8, an air monitoring plan, site clean up procedures, and physical barrier; and shall be submitted at least 15 working days prior to beginning any work for review and acceptance by the Engineer. Prior to submittal, the Contractor shall have the Health, Safety and Work Plan approved by a Civil Engineer, registered in the State of California and by a Industrial Hygienist certified in Comprehensive Practice by the American Board of Industrial Hygiene.

SAFETY.--Prior to performing any work at the locations containing material classified as hazardous and restricted, personnel who have no training or are not current in their training status, including State Personnel, shall complete a safety training program which meets 29 CFR 1910.120, 8 CCR 5192, and 8 CCR 1532.1 covering the potential hazards as identified. The training shall be provided by the Contractor. The Contractor shall provide a certification of completion of the Safety Training Program to all personnel. Any personal protective equipment required by the Contractor's Health, Safety and Work Plan for personnel working within the exclusion zone will be supplied to State personnel by the Contractor. The number of State personnel requiring the above mentioned safety training program and personal protective equipment will be 5.

Water from decontamination procedures shall be collected and disposed of at an appropriate disposal site by the Contractor. Non-reusable protective equipment, once used by any personnel, including State personnel, shall be collected and disposed of at an appropriate disposal site by the Contractor. The Contractor shall include in the Health, Safety and Work Plan details to prevent exposure of personnel working in hazardous material excavations. The details to prevent exposure of personnel shall include the use of a physical barrier. The barrier shall be maintained by the Contractor. When no longer required, as determined by the Engineer, the physical barrier shall be removed and either decontaminated or disposed of by the Contractor.

SAMPLING AND ANALYSIS.--The Contractor shall test the material to be excavated at his own expense for any additional acceptance requirements put forth by the disposal facility. Sampling and analysis shall be performed using the sampling and analysis procedure required by the disposal facility.

The Contractor may perform additional tests on the material to be excavated at his option and expense for confirmation of the material classification as hazardous or restricted. Sampling and analysis shall be the same or equivalent tests specified in the Materials Information Handout. The Contractor shall submit for approval by the Engineer, his sampling and analysis procedure and the name and address of the laboratory to be used fifteen working days prior to beginning any sampling or analysis. The laboratory used shall be certified by the California Department of Health Services. Analytical results shall be made available within 48 hours. A summary report of sampling protocols, chain of custody, analysis and laboratory data sheets shall be supplied to the Engineer within 10 days of completion of sampling. Any proposed changes in material classification shall be described and supported in the report. The report shall base decisions on the data collected and provided in the reports and Materials Handout described elsewhere in these special provisions. The report shall be reviewed and approved by the Engineer prior to transporting the material for disposal.

MEASUREMENT AND PAYMENT.--Full compensation for conforming to the requirements of this section, except as otherwise provided in these special provisions, shall be considered as included in the prices paid for the various contract items of work affected by this section and no additional compensation will be allowed therefor.

The contract lump sum price paid for Health, Safety and Work Plan shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals and for doing the work involved in preparing and implementing the project specific Health, Safety and Work Plan, providing personal protective equipment, training and medical surveillance as specified in the Standard Specifications, these special provisions, and as directed by the Engineer.

5-1.24 INDEMNIFICATION AND INSURANCE

7-1.12 INDEMNIFICATION AND INSURANCE

The Contractor's obligations regarding indemnification of the State of California and the requirements for insurance shall conform to the provisions in Sections 7-1.12A, "Indemnification," and 7-1.12B, "Insurance," of this Section 7-1.12.

7-1.12A Indemnification

With the exception that this section shall in no event be construed to require indemnification by the Contractor to a greater extent than permitted by law, the Contractor shall defend, indemnify and save harmless the State, including its officers, directors, agents (excluding agents who are design professionals), and employees, and each of them (Indemnitees), from any and all claims, demands, causes of action, damages, costs, expenses, actual attorneys' fees, losses or liabilities, in law or in equity, of every kind and nature whatsoever (Claims), arising out of or in connection with the Contractor's performance of this contract for:

- A. Bodily injury including, but not limited to, bodily injury, sickness or disease, emotional injury or death to persons, including, but not limited to, the public, any employees or agents of the Contractor, State, Department, or any other contractor and;
- B. Damage to property of anyone including loss of use thereof;

caused or alleged to be caused in whole or in part by any negligent or otherwise legally actionable act or omission of the Contractor or anyone directly or indirectly employed by the Contractor or anyone for whose acts the Contractor may be liable.

Except as otherwise provided by law, the indemnification provisions above shall apply regardless of the existence or degree of fault of Indemnitees. The Contractor, however, shall not be obligated to indemnify Indemnitees for Claims arising from conduct delineated in Civil Code Section 2782. Further, the Contractor's indemnity obligation shall not extend to Claims to the extent they arise from any defective or substandard condition of the roadway which existed at or prior to the time the Contractor commenced work, unless this condition has been changed by the work or the scope of the work requires the Contractor to maintain existing Roadway facilities and the claim arises from the Contractor's failure to maintain. The Contractor's indemnity obligation shall extend to Claims arising after the work is completed and accepted only if these Claims are directly related to alleged acts or omissions of the Contractor which occurred during the course of the work. No inspection by the Department, its employees or agents shall be deemed a waiver by the Department of full compliance with the requirements of this section.

The Contractor's obligation to defend and indemnify shall not be excused because of the Contractor's inability to evaluate liability or because the Contractor evaluates liability and determines that the Contractor is not liable to the claimant. The Contractor will respond within 30 days to the tender of any claim for defense and indemnity by the State, unless this time has been extended by the State. If the Contractor fails to accept or reject a tender of defense and indemnity within 30 days, in addition to any other remedy authorized by law, so much of the money due the Contractor under and by virtue of the contract as shall reasonably be considered necessary by the Department, may be retained by the State until disposition has been made of the claim or suit for damages, or until the Contractor accepts or rejects the tender of defense, whichever occurs first.

With respect to third party claims against the Contractor, the Contractor waives any and all rights of any type to express or implied indemnity against the State, its directors, officers, employees, or agents (excluding agents who are design professionals).

7-1.12B Insurance

Insurance shall conform to the following requirements:

7-1.12B(1) Casualty Insurance

The Contractor shall, at the Contractor's expense, procure and maintain insurance on all of its operations with companies acceptable to the Department as follows. All insurance shall be kept in full force and effect from the beginning of the work through final acceptance by the State. In addition, the Contractor shall maintain completed operations coverage with a carrier acceptable to the Department through the expiration of the patent deficiency in construction statute of repose set forth in Section 337.1 of the Code of Civil Procedure.

7-1.12B(1)(a) Workers' Compensation and Employer's Liability Insurance

Workers' Compensation insurance shall be provided as specified in Section 7-1.01A(6), "Workers' Compensation." Employer's Liability Insurance shall be provided in amounts not less than:

- (a) \$1 000 000 for each accident for bodily injury by accident.
- (b) \$1 000 000 policy limit for bodily injury by disease.
- (c) \$1 000 000 for each employee for bodily injury by disease.

If there is an exposure of injury to the Contractors' employees under the U.S. Longshoremen's and Harbor Workers' Compensation Act, the Jones Act or under laws, regulations or statutes applicable to maritime employees, coverage shall be included for such injuries or claims.

7-1.12B(1)(b) Liability Insurance

The Contractor shall carry General Liability and Umbrella or Excess Liability Insurance covering all operations by or on behalf of the Contractor providing insurance for bodily injury liability, and property damage liability for the limits of liability indicated below and including coverage for:

- (a) premises, operations and mobile equipment.
- (b) products and completed operations.
- (c) broad form property damage (including completed operations).
- (d) explosion, collapse and underground hazards.
- (e) personal injury.
- (f) contractual liability.

7-1.12B(1)(c) Liability Limits/Additional Insureds

The limits of liability shall be at least:

- (a) \$1 000 000 for each occurrence (combined single limit for bodily injury and property damage).
- (b) \$2 000 000 aggregate for products-completed operations.
- (c) \$2 000 000 general aggregate. This general aggregate limit shall apply separately to the Contractor's work under this Agreement.
- (d) \$5 000 000 umbrella or excess liability. For projects over \$25 000 000 only, an additional \$10 000 000 umbrella or excess liability (for a total of \$15 000 000). Umbrella or excess policy shall include products liability completed operations coverage and may be subject to \$5 000 000 or \$15 000 000 aggregate limits. Further, the umbrella or excess policy shall contain a clause stating that it takes effect (drops down) in the event the primary limits are impaired or exhausted.

The State and the Department, including their officers, directors, agents (excluding agents who are design professionals), and State employees, shall be named as additional insureds under the General Liability and Umbrella Liability Policies with respect to liability arising out of or connected with work or operations performed by or on behalf of the Contractor under this contract. Coverage for such additional insureds shall not extend to liability:

- (1) arising from any defective or substandard condition of the Roadway which existed at or prior to the time the Contractor commenced work, unless such condition has been changed by the work or the scope of the work requires the Contractor to maintain existing Roadway facilities and the claim arises from the Contractor's failure to maintain; or
- (2) for claims occurring after the work is completed and accepted unless these claims are directly related to alleged acts or omissions of the Contractor which occurred during the course of the work; or
- (3) to the extent prohibited by Section 11580.04 of the Insurance Code.

The policy shall stipulate that the insurance afforded the additional insureds shall apply as primary insurance. Any other insurance or self insurance maintained by the Department or State will be excess only and shall not be called upon to contribute with this insurance. Such additional insured coverage shall be provided by a policy provision or by an endorsement providing coverage at least as broad as Additional Insured (Form B) endorsement form CG 2010, as published by the Insurance Services Office (ISO).

7-1.12B(2) Automobile Liability Insurance

The Contractor shall carry automobile liability insurance, including coverage for all owned, hired and non-owned automobiles. The primary limits of liability shall be not less than \$1 000 000 combined single limit each accident for bodily injury and property damage. The umbrella or excess liability coverage required under Section 7-1.12B(1)(c), "Liability Limits/Additional Insureds," shall also apply to automobile liability.

7-1.12B(3) Policy Forms, Endorsements and Certificates

The Contractor's General Liability Insurance shall be provided under Commercial General Liability policy form No. CG0001 as published by the Insurance Services Office (ISO) or under a policy form at least as broad as policy form No. CG0001.

Evidence of insurance in a form acceptable to the Department, including the required "additional insured" endorsements, shall be furnished by the Contractor to the Department at or prior to the pre-construction conference. The evidence of insurance shall provide that there will be no cancellation, lapse, or reduction of coverage without thirty (30) days' prior written notice to the Department. Certificates of Insurance, as evidence of required insurance, for the General Liability, Auto Liability and Umbrella-Excess Liability policies shall set forth deductible amounts applicable to each policy and all exclusions which are added by endorsement to each policy. The Department may expressly allow deductible clauses, which it does not consider excessive, overly broad, or harmful to the interests of the State. Standard ISO form No. CG 0001 or similar exclusions will be allowed provided they are not inconsistent with the requirements of this section. Allowance of any additional exclusions is at the discretion of the Department. Regardless of the allowance of exclusions or deductions by the Department, the Contractor shall be responsible for any deductible amount and shall warrant that the coverage provided to the Department is consistent with the requirements of this section.

7-1.12B(4) Enforcement

The Department may take any steps as are necessary to assure Contractor's compliance with its obligations. Should any insurance policy lapse or be canceled during the contract period the Contractor shall, within thirty (30) days prior to the effective expiration or cancellation date, furnish the Department with evidence of renewal or replacement of the policy. Failure to continuously maintain insurance coverage as herein provided is a material breach of contract. In the event the Contractor fails to maintain any insurance coverage required, the Department may, but is not required to, maintain this coverage and charge the expense to the Contractor or terminate this Agreement. The required insurance shall be subject to the approval of Department, but any acceptance of insurance certificates by the Department shall in no way limit or relieve the Contractor of the Contractor's duties and responsibilities under the Contract to indemnify, defend and hold harmless the State, its officers, agents, and employees. Insurance coverage in the minimum amounts set forth herein shall not be construed to relieve the Contractor for liability in excess of such coverage, nor shall it preclude the State from taking other actions as is available to it under any other provision of the contract or law. Failure of the Department to enforce in a timely manner any of the provisions of this section shall not act as a waiver to enforcement of any of these provisions at a later date.

7-1.12B(5) Self-Insurance

Self-insurance programs and self-insured retentions in insurance policies are subject to separate annual review and approval by the State of evidence of the Contractor's financial capacity to respond. Additionally, self-insurance programs or retentions must provide the State with at least the same protection from liability and defense of suits as would be afforded by first-dollar insurance.

7-1.12B(6) Miscellaneous

Nothing contained in the Contract is intended to make the public or any member thereof a third party beneficiary of the Insurance or Indemnity provisions of these Standard Specifications, nor is any term, condition or other provision of the Contract intended to establish a standard of care owed to the public or any member thereof.

7-1.125 Legal Actions Against the Department

In the event litigation is brought against the Department concerning compliance by the Department with State or Federal laws, rules or regulations applicable to highway work, the provisions of this Section 7-1.125 shall apply.

- (A) If, pursuant to court order, the Department prohibits the Contractor from performing all or any portion of the work, the delay will be considered a right of way delay within the meaning of Section 8-1.09, "Right of Way Delays," unless the contract is terminated as hereinafter provided.
- (B) If, pursuant to court order (other than an order to show cause) the Department is prohibited from requiring the Contractor to perform all or any portion of the work, the Department may, if it so elects, eliminate the enjoined work pursuant to Section 4-1.03, "Changes," or terminate the contract.
- (C) If the final judgment in the action prohibits the Department from requiring the Contractor to perform all or any portion of the work, the Department will either eliminate the enjoined work pursuant to Section 4-1.03, "Changes," or terminate the contract.
- (D) If the contract is to be terminated, the termination and the determination of the total compensation payable to the Contractor shall be governed by the provisions in Section 8-1.11, "Termination of Contract."

SECTION 6. (BLANK)

SECTION 7. (BLANK)

SECTION 8. MATERIALS

SECTION 8-1. MISCELLANEOUS

8-1.01 APPROVED TRAFFIC PRODUCTS

The Department maintains the following list of Approved Traffic Products. The Engineer shall not be precluded from sampling and testing products on the list of Approved Traffic Products.

The manufacturer of products on the list of Approved Traffic Products shall furnish the Engineer a Certificate of Compliance in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for each type of traffic product supplied.

Signing and delineation materials and products shall not be used in the work unless the material or product is on the list of Approved Traffic Products.

Materials and products may be added to the list of Approved Traffic Products if the manufacturer submits a New Product Information Form to the New Product Coordinator at the Transportation Laboratory. Upon a Departmental request for samples, sufficient samples shall be submitted to permit performance of required tests. Approval of materials or products will depend upon compliance with the specifications and tests the Department may elect to perform.

PAVEMENT MARKERS, PERMANENT TYPE

Retroreflective

- A. Apex, Model 921 (4 "x 4 ")
- B. Ray-O-Lite, Models SS (4 "x 4 "), RS (4 "x 4 ") and AA (4 "x 4 ")
- C. Stimsonite, Models 88 (4 "x 4 "), 911 (4 "x 4 "), 953 (2.75 "x 4.5 ")
- D. 3M Series 290 (3.5 "x 4 ")

Retroreflective With Abrasion Resistant Surface (ARS)

- A. Ray-O-Lite "AA" ARS (4 "x 4 ")
- B. Stimsonite, Models 911 (4 "x 4 "), 953 (2.75 "x 4.5 ")
- C. 3M Series 290 (3.5 "x 4 ")

Retroreflective With Abrasion Resistant Surface (ARS)

(Used for recessed applications)

- A. Stimsonite, Model 948 (2.3 "x 4.7 ")
 - B. Ray-O-Lite, Model 2002 (2.3 "x 4.6")
 - C. Stimsonite, Model 944SB (2.2 "x 4 ")*
 - D. Ray-O-Lite, Model 2004 ARS (2.2 "x 4 ")*
- *For use only in 4.5 "wide (older) recessed slots

Non-Reflective For Use With Epoxy Adhesive, 4 "Round

- A. Apex Universal (Ceramic)
- B. Highway Ceramics, Inc. (Ceramic)

Non-Reflective For Use With Bitumen Adhesive, 4 "Round

- A. Apex Universal (Ceramic)
- B. Apex Universal, Model 929 (ABS)
- C. Elgin Molded Plastics, "Empco-Lite" Model 900 (ABS)
- D. Highway Ceramics, Inc. (Ceramic)
- E. Hi-Way Safety, Inc., Models P20-2000W and 2001Y (ABS)
- F. Interstate Sales, "Diamond Back" (ABS) and (Polypropylene)
- G. Alpine Products, D-Dot (ABS)
- H. Road Creations, Model RCB4NR (Acrylic)

PAVEMENT MARKERS, TEMPORARY TYPE

Temporary Markers For Long Term Day/Night Use (6 months or less)

- A. Apex Universal, Model 924 (4 "x 4 ")
- B. Davidson Plastics Corp., Model 3.0 (4 "x 4 ")
- C. Elgin Molded Plastics, "Empco-Lite" Model 901 (4 " x 4 ")
- D. Road Creations, Model R41C (4 "x 4 ")
- E. Vega Molded Products "Temporary Road Marker" (3 "x 4 ")

Temporary Markers For Short Term Day/Night Use (14 days or less)

(For seal coat or chip seal applications, clear protective covers are required)

- A. Apex Universal, Model 932
- B. Davidson Plastics, Models T.O.M., T.R.P.M., and "HH" (High Heat)
- C. Hi-Way Safety, Inc., Model 1280/1281

STRIPING AND PAVEMENT MARKING MATERIALS

Permanent Traffic Striping and Pavement Marking Tape

- A. Advanced Traffic Marking, Series 300 and 400
- B. Brite-Line, Series 40
- C. Swarco Industries, "Director 35" (For transverse application only)
- D. Swarco Industries, "Director 60"
- E. 3M, "Stamark" Series 380 and 5730
- F. 3M, "Stamark" Series 420 (For transverse application only)

Temporary (Removable) Striping and Pavement Marking Tape (6 months or less)

- A. Brite-Line, Series 4
- B. P.B. Laminations, Aztec, Grade 102
- C. Swarco Industries, "Director-2"
- D. 3M, "Stamark," Series 620
- E. 3M Series A145 Removable Black Line Mask
(Black Tape: For use only on Asphalt Concrete Surfaces)
- F. Advanced Traffic Marking Black "Hide-A-Line"
(Black Tape: For use only on Asphalt Concrete Surfaces)

Preformed Thermoplastic (Heated in place)

- A. Flint Trading, "Premark" and "Premark 20/20 Flex"
- B. Pavemark, "Hotape"

Removable Traffic Paint

- A. Belpro, Series 250/252 and No. 93 Remover

CLASS 1 DELINEATORS

One Piece Driveable Flexible Type, 66 "

- A. Carsonite, Curve-Flex CFRM-400
- B. Carsonite, Roadmarker CRM-375
- C. Davidson Plastics, "Flexi-Guide Models 400 and 566"
- D. FlexStake, Model 654TM
- E. GreenLine Models HWD1-66 and CGD1-66
- F. J. Miller Industries, Model JMI-375 (with soil anchor)

Special Use Flexible Type, 66 "

- A. Carsonite, "Survivor" (with 450 "U-Channel base)
- B. FlexStake, Model 604
- C. GreenLine Models HWD and CGD (with 18 "U-Channel base)
- D. Safe-Hit with 8"pavement anchor (SH248-GP1)
- E. Safe-Hit with 15 "soil anchor (SH248-GP2) and with 18 "soil anchor (SH248-GP3)

Surface Mount Flexible Type, 48"

- A. Bent Manufacturing Company, "Masterflex" Model MF-180EX-48
- B. Carsonite, "Super Duck II"
- C. FlexStake, Surface Mount, Models 704 and 754TM

CHANNELIZERS

Surface Mount Type, 36 "

- A. Bent Manufacturing Company, "Masterflex" Models MF-360-36 (Round) and MF-180-36 (Flat)
- B. Carsonite, "Super Duck" (Flat SDF-436, Round SDR-336)
- C. Carsonite, "Super Duck II" Model SDCF203601MB "The Channelizer"
- D. Davidson Plastics, Flex-Guide Models FG300LD and FG300UR
- E. FlexStake, Surface Mount, Models 703 and 753TM
- F. GreenLine, Model SMD-36

- G. Hi-Way Safety, Inc. "Channel Guide Channelizer" Model CGC36
- H. The Line Connection, "Dura-Post" Model DP36-3 (Permanent)
- I. The Line Connection, "Dura-Post" Model DP36-3C (Temporary)
- J. Repo, Models 300 and 400
- K. Safe-Hit, Guide Post, Model SH236SMA

CONICAL DELINEATORS, 42 "

(For 28"Traffic Cones, see Standard Specifications)

- A. Bent Manufacturing Company "T-Top"
- B. Plastic Safety Systems "Navigator-42"
- C. Roadmaker Company "Stacker"
- D. Traffix Devices "Grabber"

OBJECT MARKERS

Type "K", 18"

- A. Carsonite, Model SMD-615
- B. FlexStake, Model 701KM
- C. Repo, Models 300 and 400
- D. Safe-Hit, Model SH718SMA
- E. The Line Connection, Model DP21-4K

Type "K-4" / "Q", 24"

(Shown as Type "Q" in the Traffic Manual)

- A. Bent Manufacturing "Masterflex" Model MF-360-24
- B. Carsonite, Super Duck II
- C. FlexStake, Model 701KM
- D. Repo, Models 300 and 400
- E. Safe-Hit, Models SH8 24SMA_WA and SH8 24GP3_WA
- F. The Line Connection, Model DP21-4Q

TEMPORARY RAILING (TYPE K) REFLECTORS AND CONCRETE BARRIER MARKERS

Impactable Type

- A. ARTUK, "FB"
- B. Davidson Plastics, Model PCBM-12
- C. Duraflex Corp., "Flexx 2020" and "Electriflexx"
- D. Hi-Way Safety, Inc., Model GMKRM 4

Non-Impactable Type

- A. ARTUK, JD Series
- B. Stimsonite, Model 967 (with 83 "Acrylic cube corner reflector)
- C. Stimsonite, Model 967LS
- D. Vega Molded Products, Models GBM and JD

THREE BEAM BARRIER MARKERS

(For use to the left of traffic)

- A. Duraflex Corp., "Railrider"
- B. Davidson Plastics, "Mini" (3 "x 10 ")

CONCRETE BARRIER DELINEATORS, 16"

(For use to the right of traffic. When mounted on top of barrier, places top of reflective element at 48")

- A. Davidson Plastics, Model PCBM T-16
- B. Safe-Hit, Model SH216RBM

CONCRETE BARRIER-MOUNTED MINI-DRUM (2.4 "x 14.1 "x 22.4 ")

- A. Stinson Equipment Company "SaddleMarker"

SOUND WALL DELINEATOR

(Applied to a vertical surface. Top of reflective element at 48")

- A. Davidson Plastics, PCBM S-36

GUARD RAILING DELINEATOR

(Top of reflective element at 16 "above plane of roadway)

Wood Post Type, 27 "

- A. Carsonite, Model 427
- B. Davidson Plastics FG 427 and FG 527
- C. FlexStake, Model 102 GR
- D. GreenLine GRD 27
- E. J. Miller Model JMI-375G
- F. Safe-Hit, Model SH227GRD

Steel Post Type

- A. Carsonite, Model CFGR-327 with CFGRBK300 Mounting Bracket

RETROREFLECTIVE SHEETING

Channelizers, Barrier Markers, and Delineators

- A. 3M, High Intensity
- B. Reflexite, PC- 40 Metalized Polycarbonate
- C. Reflexite, AC- 40 Acrylic
- D. Reflexite, AP- 40 Metalized Polyester
- E. Reflexite, AR- 40 Abrasion Resistant Coating
- F. Stimsonite, Series 6200 (For rigid substrate devices only)

Traffic Cones, 13 "Sleeves

- A. Reflexite SB (Polyester), Vinyl or "TR" (Semi-transparent)

Traffic Cones, 4 "and 5.9 "Sleeves

- A. 3M Series 3840
- B. Reflexite Vinyl, "TR" (Semi-transparent) or "Conformalite"

Barrels and Drums

- A. Reflexite, "Super High Intensity" or "High Impact Drum Sheeting"
- B. 3M Series 3810

Barricades: Type I, Engineer Grade

- A. American Decal, Adcolite
- B. Avery Dennison, 1500 and 1600
- C. 3M, Scotchlite, Series CW

Barricades: Type II, Super Engineer Grade

- A. Avery Dennison, "Fasign" 2500 Series
- B. Kiwalite Type II
- C. Nikkalite 1800 Series

Signs: Type II, Super Engineer Grade

- A. Avery Dennison, "Fasign" 2500 Series
- B. Kiwalite, Type II
- C. Nikkalite 1800 Series

Signs: Type III, High-Intensity Grade

- A. 3M Series 3800
- B. Nippon Carbide, Nikkalite Brand Ultralite Grade II

Signs: Type IV, High-Intensity Prismatic Grade

- A. Stimsonite Series 6200

Signs: Type VII, High-Intensity Prismatic Grade

- A. 3M Series 3900

Signs: Type VI, Roll-Up Signs

- A. Reflexite, Vinyl (Orange), Reflexite "SuperBright" (Fluorescent orange)
- B. 3M Series RS34 (Orange) and RS20 (Fluorescent orange)

SIGN SUBSTRATE FOR CONSTRUCTION AREA SIGNS

Aluminum

Fiberglass Reinforced Plastic (FRP)

- A. Sequentia, "Polyplate"
- B. Fiber-Brite

8-1.02 STATE-FURNISHED MATERIALS

Attention is directed to Section 6-1.02, "State-Furnished Materials," of the Standard Specifications and these special provisions.

The following materials will be furnished to the Contractor:

- A. Sign panels for roadside signs and overhead sign structures.
- B. Sign overlay panels for roadside signs and overhead sign structures.
- E. Hardware for mounting sign panels as follows:
 - 1. Blind rivets for mounting overlapping legend at sign panel joints.
 - 2. Closure inserts.
 - 3. Aluminum bolts and nuts and steel beveled washers for mounting laminated sign panels on overhead sign structures.
 - 4. Aluminum bolts, nuts, and washers for mounting overhead formed panels.

The Contractor shall notify the Engineer not less than 48 hours before State-furnished material is to be picked up by the Contractor. A full description of the material and the time the material will be picked up shall be provided.

SECTION 8-2. CONCRETE

8-2.01 PORTLAND CEMENT CONCRETE

Portland cement concrete shall conform to the provisions in Section 90, "Portland Cement Concrete," of the Standard Specifications and these special provisions.

Wherever the word "cement" is used in the Standard Specifications or the special provisions, and its use conforms to one of the following criteria, it shall be understood to mean "cementitious material":

- A. When the cement content of portland cement concrete is specified and Section 90, "Portland Cement Concrete," of the Standard Specifications is referenced.
- B. When the pounds of cement per cubic yard for portland cement concrete is specified and Section 90, "Portland Cement Concrete," of the Standard Specifications is referenced.

The above criteria shall not apply when the use of mineral admixture is not allowed. Section 90-1.01, "Description," of the Standard Specifications is amended to read:

90-1.01 Description.—Portland cement concrete shall be composed of cementitious material, fine aggregate, coarse aggregate, admixtures if used, and water, proportioned and mixed as specified in these specifications.

Unless otherwise specified, cementitious material to be used in portland cement concrete shall conform to the requirements for cement and mineral admixtures in Section 90-2, "Materials" and shall be either: 1) "Type IP (MS Modified) cement; or 2) a combination of "Type II Modified" portland cement and mineral admixture.

Unless otherwise specified, for precast, steam cured, or other high early strength concrete, mineral admixture will not be required if it has been determined by the Transportation Laboratory and documented in writing by the Engineer that the aggregate is from a source that is not alkali silica reactive.

Concrete for each portion of the work shall comply with the requirements for the Class, cementitious material content in pounds per cubic yard, 28-day compressive strength, minor concrete, or commercial quality concrete, as shown on the plans or specified in these specifications or the special provisions.

Class A concrete shall contain not less than 564 pounds of cementitious material per cubic yard.

Class B concrete shall contain not less than 470 pounds of cementitious material per cubic yard.

Class C concrete shall contain not less than 376 pounds of cementitious material per cubic yard.

Class D concrete shall contain not less than 658 pounds of cementitious material per cubic yard.

Minor concrete shall contain not less than 564 pounds of cementitious material per cubic yard unless otherwise specified in these specifications or the special provisions.

Unless otherwise designated on the plans or specified in these specifications or the special provisions, the amount of cementitious material used per cubic yard of concrete in structures or portions of structures shall conform to the following:

Use	Cementitious Material Content in pounds
Concrete which is designated by compressive strength:	
Deck slabs and slab spans of bridges	658 min., 800 max.
Roof sections of exposed top box culverts	658 min., 800 max.
Other portions of structures	564 min., 800 max.
Concrete not designated by compressive strength:	
Deck slabs and slab spans of bridges	658 min.
Roof sections of exposed top box culverts	658 min.
Prestressed members	658 min.
Seal courses	658 min.
Other portions of structures	564 min.

Whenever the 28-day compressive strength shown on the plans is 3,500 pounds per square inch or greater, the concrete shall be considered to be designated by compressive strength. If the plans show a 28-day compressive strength which is 4,500 pounds per square inch or greater, an additional 7 days will be allowed to obtain the specified strength. The 28-day compressive strengths shown on the plans which are less than 3,500 pounds per square inch, are shown for design information only and are not to be considered a requirement for acceptance of the concrete.

Concrete designated by compressive strength shall be proportioned such that the concrete will conform to the strength shown on the plans or specified in the special provisions.

The Contractor shall determine the mix proportions for all concrete except pavement concrete. The Engineer will determine the mix proportions for pavement concrete.

Before using concrete for which the mix proportions have been determined by the Contractor, or in advance of revising those mix proportions, the Contractor shall submit in writing to the Engineer a copy of the mix design.

Compliance with cementitious material content requirements will be verified in accordance with procedures described in California Test 518 for cement content. For testing purposes, mineral admixture shall be considered to be cement. Batch proportions shall be adjusted as necessary to produce concrete having the specified cementitious material content.

If any concrete used in the work has a cementitious material content, consisting of cement, mineral admixture, or cement plus mineral admixture, which is less than the minimum required for the work, the concrete shall be removed. However, if the Engineer determines that the concrete is structurally adequate, the concrete may remain in place and the Contractor shall pay to the State \$0.25 for each pound of cement, mineral admixture, or cement plus mineral admixture which is less than the minimum required for the work. The Department may deduct the amount from any monies due, or that may become due, the Contractor under the contract. The deductions will not be made unless the difference between the contents required and those actually provided exceeds the batching tolerances permitted by Section 90-5, "Proportioning." No deductions for cementitious material content will be made based on the results of California Test 518.

The requirements of the preceding paragraph shall not apply to minor concrete nor commercial quality concrete.

All concrete for which the mix proportions are determined either by the Contractor or the Engineer shall conform to the requirements of this Section 90.

The first paragraph in Section 90-2.01, "Portland Cement," of the Standard Specifications is amended to read:

90-2.01 Portland Cement.—Unless otherwise specified, portland cement shall be either "Type IP (MS) Modified" cement or "Type II Modified" portland cement.

"Type IP (MS) Modified" cement shall conform to the specifications for Type IP (MS) cement in ASTM Designation: C 595, and shall be comprised of an intimate mixture of Type II cement and not more than 25 percent of a mineral admixture. The type and minimum amount of mineral admixture used in the manufacture of "Type IP (MS) Modified" cement shall be in accordance with the provisions of Section 90-4.08, "Required Use of Mineral Admixtures."

"Type II Modified" portland cement shall conform to the specifications for Type II portland cement in ASTM Designation: C 150.

In addition, "Type IP (MS) Modified" cement and "Type II Modified" portland cement shall conform to the following requirements:

- A. The cement shall not contain more than 0.60 percent by weight of alkalies, calculated as the percentage of Na_2O plus 0.658 times the percentage of K_2O , when determined by either direct intensity flame photometry or by the atomic absorption method. The instrument and procedure used shall be qualified as to precision and accuracy in accordance with the requirements of ASTM Designation: C 114.
- B. The autoclave expansion shall not exceed 0.50 percent.
- C. Mortar, containing the cement to be used and Ottawa sand, when tested in accordance with California Test 527, shall not expand in water more than 0.010 percent and shall not contract in air more than 0.048 percent except that when cement is to be used for precast prestressed concrete piling, precast prestressed concrete members or steam cured concrete products, the mortar shall not contract in air more than 0.053 percent.

The second paragraph in Section 90-2.01, "Portland Cement," of the Standard Specifications is amended to read:

Type III and Type V portland cements shall conform to the specifications in ASTM Designation: C 150, and the modifications listed above for Type II Modified portland cement, except that when tested in accordance with California Test 527, mortar containing Type III portland cement shall not contract in air more than 0.075 percent.

The third paragraph in Section 90-2.01, "Portland Cement," of the Standard Specifications is deleted.

The twelfth paragraph in Section 90-2.02, "Aggregates," of the Standard Specifications is deleted.

The first paragraph in Section 90-2.03, "Water," of the Standard Specifications is amended to read:

90-2.03 Water.—In conventionally reinforced concrete work, the water for curing, for washing aggregates, and for mixing shall be free from oil and shall not contain more than 1,000 parts per million of chlorides as Cl, nor more than 1,300 parts per million of sulfates as SO_4 . In prestressed concrete work, the water for curing, for washing aggregates, and for mixing shall be free from oil and shall not contain more than 650 parts per million of chlorides as Cl, nor more than 1,300 parts per million of sulfates as SO_4 . In no case shall the water contain an amount of impurities that will cause either: 1) a change in the setting time of cement of more than 25 percent when tested in accordance with ASTM Designation: C 191 or ASTM Designation: C 266; or 2) a reduction in the compressive strength of mortar at 14 days of more than 5 percent, when tested in accordance with ASTM Designation: C 109, when compared to the results obtained with distilled water, tested in accordance with ASTM Designation: C 109.

The following section is added to Section 90-2, "Materials," of the Standard Specifications:

90-2.04 Admixture Materials.—Admixture materials shall conform to the requirements of the ASTM Designations shown below:

Chemical Admixtures—ASTM Designation: C 494.

Air-entraining Admixtures—ASTM Designation: C 260.

Calcium Chloride—ASTM Designation: D 98.

Mineral Admixtures—Coal fly ash, raw or calcined natural pozzolan as specified in ASTM Designation: C 618, except that the loss on ignition shall not exceed 4 percent, or, silica fume as specified in ASTM Designation: C 1240, with reduction of mortar expansion of 80 percent, minimum, using the cement from the proposed mix design.

Mineral admixtures shall be used in accordance with the provisions in Section 90-4.08, "Required Use of Mineral Admixtures."

Section 90-4.02, "Materials," of the Standard Specifications is amended to read:

90-4.02 Materials.—Admixture materials shall be as specified in Section 90-2.04, "Admixture Materials."

Section 90-4.05, "Optional Use of Chemical Admixtures," of the Standard Specifications is amended to read:

90-4.05 Optional Use of Chemical Admixtures.—The Contractor will be permitted to use Type A or F, water-reducing; Type B, retarding; or Type D or G, water-reducing and retarding admixtures as described in ASTM Designation: C 494 to conserve cementitious material or to facilitate any concrete construction application subject to the following conditions:

When a water-reducing admixture or a water-reducing and retarding admixture is used, the cementitious material content specified or ordered may be reduced by a maximum of 5 percent by weight except that the resultant cementitious material content shall be not less than 470 pounds per cubic yard.

When a reduction in cementitious material content is made, the dosage of admixture used shall be the dosage used in determining approval of the admixture.

Section 90-4.07, "Optional Use of Air-entraining Admixtures," of the Standard Specifications is amended to read:

90-4.07 Optional Use of Air-entraining Admixtures.—When air-entrainment has not been specified or ordered by the Engineer, the Contractor will be permitted to use an air-entraining admixture to facilitate the use of any construction procedure or equipment provided that the average air content, as determined by California Test 504, of 3 successive tests does not exceed 4 percent and no single test value exceeds 5.5 percent. If the Contractor elects to use an air-entraining admixture in concrete for pavement, the Contractor shall so indicate at the time the Contractor designates the source of aggregate as provided in Section 40-1.015, "Cement Content."

Section 90-4.08, "Required Use of Mineral Admixtures," of the Standard Specifications is amended to read:

90-4.08 Required Use of Mineral Admixtures.—Unless otherwise specified, mineral admixture shall be combined with cement to make cementitious material for use in portland cement concrete.

The calcium oxide content of mineral admixtures shall not exceed 10 percent and the alkali content as Na₂O shall not exceed 4 percent as determined by California Test 404.

The amounts of cement and mineral admixture used in cementitious material for portland cement concrete shall be sufficient to satisfy the minimum cementitious material content requirements specified in Section 90-1.01, "Description," or Section 90-4.05, "Optional Use of Chemical Admixtures," and shall conform to the following:

The minimum amount of cement shall not be less than 75 percent by weight of the specified minimum cementitious material content.

The minimum amount of mineral admixture to be combined with cement shall be determined using one of the following criteria:

- A. When the calcium oxide content of a mineral admixture, measured in conformance with the requirements of ASTM Designation: C 618 and Section 90-2.04, "Admixture Materials," is equal to or less than 2 percent by weight, the amount of mineral admixture shall not be less than 15 percent by weight of the total amount of cementitious material to be used in the mix.
- B. When the calcium oxide content of a mineral admixture, measured in conformance with the requirements of ASTM Designation: C 618 and Section 90-2.04, "Admixture Materials," is greater than 2 percent, the amount of mineral admixture shall not be less than 25 percent by weight of the total amount of cementitious material to be used in the mix.
- C. When a mineral admixture is used, which conforms to the requirements for silica fume in Section 90-2.04, "Admixture Materials," is used, the amount of mineral admixture shall not be less than 10 percent by weight of the total amount of cementitious material to be used in the mix.

If more than the required amount of cementitious material is used, the balance of the additional cementitious material in the mix may be either cement, mineral admixture or a combination of both; however, the maximum amount of mineral admixture shall not exceed 35 percent by weight of the total amount of cementitious material to be used in the mix. Where Section 90-1.01, "Description," specifies a maximum cementitious content in pounds per cubic yard, the total weight of cement and mineral admixture per cubic yard shall not exceed the specified maximum cementitious material content.

Section 90-4.09, "Optional Use of Mineral Admixture," of the Standard Specifications is deleted.

Section 90-4.11, "Storage, Proportioning, and Dispensing of Mineral Admixtures," of the Standard Specifications is amended to read:

90-4.11 Storage, Proportioning, and Dispensing of Mineral Admixtures.—Mineral admixtures shall be protected from exposure to moisture until used. Sacked material shall be piled to permit access for tally, inspection and identification for each shipment.

Adequate facilities shall be provided to assure that mineral admixtures meeting the specified requirements are kept separate from other mineral admixtures in order to prevent any but the specified mineral admixtures from entering the work. Safe and suitable facilities for sampling mineral admixtures shall be provided at the weigh hopper or in the feed line immediately in advance of the hopper.

Mineral admixtures shall be incorporated into concrete using equipment conforming to the requirements for cement weigh hoppers, and charging and discharging mechanisms in ASTM Designation: C 94, in Section 90-5.03, "Proportioning," and in this Section 90-4.11.

When interlocks are required for cement and mineral admixture charging mechanisms by Section 90-5.03A, "Proportioning for Pavement," and cement and mineral admixtures are weighed cumulatively, their charging mechanisms shall be interlocked to prevent the introduction of mineral admixture until the weight of cement in the cement weigh hopper is within the tolerances specified in Section 90-5.02, "Proportioning Devices."

Mineral admixture used in concrete for exposed surfaces of like elements of a structure shall be from the same source and of the same percentage.

Section 90-5.02, "Proportioning Devices," of the Standard Specifications is amended to read:

90-5.02 Proportioning Devices.—All weighing, measuring or metering devices used for proportioning materials shall conform to the requirements in Section 9-1.01, "Measurement of Quantities," and this Section 90-5.02. In addition, any automatic weighing systems used shall comply with the requirements for automatic proportioning devices in Section 90-5.03A, "Proportioning for Pavement." These automatic devices shall be automatic to the extent that the only manual operation required for proportioning the aggregates, cement, and mineral admixture for one batch of concrete is a single operation of a switch or starter.

Proportioning devices shall be tested at the expense of the Contractor as frequently as the Engineer may deem necessary to insure their accuracy.

Weighing equipment shall be insulated against vibration or movement of other operating equipment in the plant. When the plant is in operation, the weight of each batch of material shall not vary from the weight designated by the Engineer by more than the tolerances specified herein.

Equipment for cumulative weighing of aggregate shall have a zero tolerance of ± 0.5 percent of the designated total batch weight of the aggregate. For systems with individual weigh hoppers for the various sizes of aggregate, the zero tolerance shall be ± 0.5 percent of the individual batch weight designated for each size of aggregate. Equipment for cumulative weighing of cement and mineral admixtures shall have a zero tolerance of ± 0.5 percent of the designated total batch weight of the cement and mineral admixture. Equipment for weighing cement or mineral admixture separately shall have a zero tolerance of ± 0.5 percent of their designated individual batch weights. Equipment for measuring water shall have a zero tolerance of ± 0.5 percent of its designated weight or volume.

The weight indicated for any batch of material shall not vary from the preselected scale setting by more than the following:

- A. Aggregate weighed cumulatively shall be within 1.0 percent of the designated total batch weight of the aggregate. Aggregates weighed individually shall be within 1.5 percent of their respective designated batch weights.
- B. Cement shall be within 1.0 percent of its designated batch weight. When weighed individually, mineral admixture shall be within 1.0 percent of its designated batch weight. When mineral admixture and cement are permitted to be weighed cumulatively, cement shall be weighed first to within 1.0 percent of its designated batch weight, and the total for cement and mineral admixture shall be within 1.0 percent of the sum of their designated batch weights.

C. Water shall be within 1.5 percent of its designated weight or volume.

Each scale graduation shall be approximately 0.001 of the total capacity of the scale. The capacity of scales for weighing cement, mineral admixture, or cement plus mineral admixture and aggregates shall not exceed that of commercially available scales having single graduations indicating a weight not exceeding the maximum permissible weight variation above, except that no scale shall be required having a capacity of less than 1,000 pounds, with one-pound graduations.

Section 90-5.03, "Proportioning," of the Standard Specifications is amended to read:

90-5.03 Proportioning.—Proportioning shall consist of dividing the aggregates into the specified sizes, each stored in a separate bin, and combining them with cement, mineral admixture and water as provided in these specifications. Aggregates shall be proportioned by weight.

At the time of batching, all aggregates shall have been dried or drained sufficiently to result in a stable moisture content such that no visible separation of water from aggregate will take place during transportation from the proportioning plant to the point of mixing. In no event shall the free moisture content of the fine aggregate at the time of batching exceed 8 percent of its saturated, surface-dry weight.

Should separate supplies of aggregate material of the same size group, but of different moisture content or specific gravity or surface characteristics affecting workability, be available at the proportioning plant, withdrawals shall be made from one supply exclusively and the materials therein completely exhausted before starting upon another.

Bulk "Type IP (MS) Modified" cement, that conforms to the requirements in Section 90-2.01, "Portland Cement," shall be weighed in an individual hopper and shall be kept separate from the aggregates until the ingredients are released for discharge. Except as otherwise noted below, the cement hoppers may be attached to a separate scale for individual weighing. If the cement is weighed cumulatively, the cement shall be weighed before the other ingredients.

Bulk cement to be blended with mineral admixture for use in portland cement concrete for pavement and structures shall be proportioned by one of the following methods:

1. Bulk cement and mineral admixture shall be weighed in individual weigh-hoppers and shall be kept separate from each other and from the aggregates until the ingredients are released for discharge into the mixer. The weigh systems for the proportioning of the aggregate, the cement, and the mineral admixture shall be individual and distinct from all other weigh systems. Each weigh system shall be equipped with a hopper, a lever system, and a weight indicator to constitute an individual and independent material weighing device. The aggregate, the cement, and the mineral admixture shall be discharged into the mixer simultaneously.
2. Bulk cement and mineral admixture may be weighed in the same weigh hopper if the mix uniformity conforms to the requirements of Annex "A1, Concrete Uniformity Requirements," of ASTM Designation: C 94 as tested by the Contractor. The capability of the mixing methods and devices shall be established before starting production of portland cement concrete for contract work. Mix uniformity sampling and testing shall be done in the presence of the Engineer. The Engineer shall approve the mixing methods and devices as a supplement to California Test 109. The time between tests for mix uniformity testing shall be the same as that required by California Test 109 for portland cement concrete batch plant scale calibration.

The scale and weigh hopper for bulk weighing cement, mineral admixture, and cement plus mineral admixture shall be separate and distinct from the aggregate weighing equipment.

When the source of any aggregate is changed for concrete structures, the Contractor shall adjust the mix proportions and submit in writing to the Engineer a copy of the mix design before using such aggregates. When the source of any aggregate is changed for other concrete, the Engineer shall be allowed sufficient time to adjust the mix and such aggregates shall not be used until necessary adjustments are made.

For all batches with a volume of one cubic yard or more, the batching equipment shall conform to one of the following combinations:

- A. Separate boxes and separate dial or beam scale and indicator for weighing each size of aggregate.
- B. Single box and dial or multiple beam type scale indicator for all aggregates.
- C. Single box or separate boxes and automatic weighing mechanism for all aggregates.

In order to check the accuracy of batch weights, the gross weight and tare weight of batch trucks, truck mixers, truck agitators, and non-agitating hauling equipment shall be determined when ordered by the Engineer. The equipment shall be weighed at the Contractor's expense on scales designated by the Engineer.

Section 90-5.03A, "Proportioning for Pavement," of the Standard Specifications is amended to read:

90-5.03A Proportioning for Pavement.—Aggregates and bulk cement, mineral admixture, and cement plus mineral admixture for use in pavement shall be proportioned by weight by means of automatic proportioning devices of approved type conforming to the requirements specified in this Section 90-5.03A.

The Contractor shall install and maintain in operating condition an electrically actuated moisture meter that will indicate, on a readily visible scale, changes in the moisture content of the fine aggregate as it is batched within a sensitivity of 0.5 percent by weight of the fine aggregate.

The batching of cement, mineral admixture, or cement plus mineral admixture and aggregate shall be interlocked so that a new batch cannot be started until all weigh hoppers are empty, the proportioning devices are within zero tolerance, and the discharge gates are closed. The interlock shall permit no part of the batch to be discharged until all aggregate hoppers and the cement and mineral admixture hoppers or the cement plus mineral admixture hopper are charged with weights which are within the tolerances specified in Section 90-5.02, "Proportioning Devices."

The discharge gate on the cement and mineral admixture hoppers or the cement plus mineral admixture hopper shall be designed to permit regulating the flow of cement, mineral admixture, or cement plus mineral admixture into the aggregate as directed by the Engineer.

When separate weigh boxes are used for each size of aggregate, the discharge gates shall permit regulating the flow of each size of aggregate as directed by the Engineer.

Material discharged from the several bins shall be controlled by gates or by mechanical conveyors. The means of withdrawal from the several bins, and of discharge from the weigh box, shall be interlocked so that not more than one bin can discharge at a time, and that the weigh box cannot be tripped until the required quantity from each of the several bins has been deposited therein. Should a separate weigh box be used for each size of aggregate, all may be operated and discharged simultaneously.

When the discharge from the several bins is controlled by gates, each gate shall be actuated automatically so that the required weight is discharged into the weigh box, after which the gate shall automatically close and lock.

The automatic weighing system shall be designed so that all proportions required may be set on the weighing controller at the same time.

The third paragraph in Section 90-6.01, "General," of the Standard Specifications is amended to read:

All concrete shall be homogeneous and thoroughly mixed, and there shall be no lumps or evidence of undispersed cement, mineral admixture, or cement plus mineral admixture.

The third and fourth paragraphs in Section 90-6.02, "Machine Mixing," of the Standard Specifications are amended to read:

The batch shall be so charged into the mixer that some water will enter in advance of cementitious materials and aggregates. All water shall be in the drum by the end of the first one-fourth of the specified mixing time.

Cementitious materials shall be batched and charged into the mixer by means that will not result either in loss of cementitious materials due to the effect of wind, or in accumulation of cementitious materials on surfaces of conveyors or hoppers, or in other conditions which reduce or vary the required quantity of cementitious material in the concrete mixture.

The sixth paragraph in Section 90-6.02, "Machine Mixing," of the Standard Specifications is amended to read:

The total elapsed time between the intermingling of damp aggregates and all cementitious materials and the start of mixing shall not exceed 30 minutes.

The seventh and eighth paragraphs in Section 90-6.03, "Transporting Mixed Concrete," of the Standard Specifications are amended to read:

When a truck mixer or agitator is used for transporting concrete to the delivery point, discharge shall be completed within 1.5 hours, or before 250 revolutions of the drum or blades, whichever comes first, after the introduction of the cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 85° F., or above, a time less than 1.5 hours may be required.

When non-agitating hauling equipment is used for transporting concrete to the delivery point, discharge shall be completed within one hour after the addition of the cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 85° F., or above, the time between the introduction of cement to the aggregates and discharge shall not exceed 45 minutes.

The ninth and tenth paragraphs in Section 90-6.03, "Transporting Mixed Concrete," of the Standard Specifications are amended to read:

Each load of concrete delivered at the jobsite shall be accompanied by a ticket showing the mix identification number, non-repeating load number, date and time at which the materials were batched, the total amount of water (gallons) added to the load and for transit-mixed concrete, the reading of the revolution counter at the time the truck mixer is charged with cement. This ticket shall also show the actual scale weights (pounds) for the ingredients batched or the calculated portland cement concrete volume (cubic yards) calculated from actual scale weights. Theoretical or target batch weights shall not be used as a substitute for actual scale weights. When showing a calculated portland cement concrete volume on the delivery ticket, the Contractor shall maintain and have available a record of the following information for each batched load:

1. Mix identification number, specific to the contract.
2. Load number shall match the load number on the delivery ticket.
3. Date and time the load was batched.
4. Actual batch weight (pounds) for each ingredient.
5. Any water (gallons) added at the plant, in addition to the water proportioned for the batch.

When requested, the Contractor shall submit the recorded information for calculated portland cement concrete volumes to the Engineer. The information shall be provided in printed form, or if acceptable to the Engineer, data may be submitted in electronic media. Electronic media shall be presented in a tab delimited format on a 3.5-inch diskette with a capacity of at least 1.4 megabytes. Captured data, for the ingredients represented by each batch shall be LFCR (one line, separate record) with allowances for sufficient fields to satisfy the amount of data required by these specifications.

Section 90-6.05, "Hand-Mixing," of the Standard Specifications is amended to read:

90-6.05 Hand-Mixing.—Hand-mixed concrete shall be made in batches not more than one-third cubic yard and shall be mixed on a watertight, level platform. The proper amount of coarse aggregate shall be measured in measuring boxes and spread on the platform and the fine aggregate shall be spread on this layer, the 2 layers being not more than one foot in total depth. On this mixture shall be spread the dry cement and mineral admixture and the whole mass turned no fewer than 2 times dry; then sufficient clean water shall be added, evenly distributed, and the whole mass again turned no fewer than 3 times, not including placing in the carriers or forms.

The second paragraph in Section 90-6.06, "Amount of Water and Penetration," of the Standard Specifications is amended to read:

The amount of free water used in concrete shall not exceed 312 pounds per cubic yard, plus 20 pounds for each required 100 pounds of cementitious material in excess of 564 pounds per cubic yard.

The fourth paragraph in Section 90-6.06, "Amount of Water and Penetration," of the Standard Specifications is amended to read:

Where there are adverse or difficult conditions which affect the placing of concrete, the above specified penetration and free water content limitations may be exceeded providing the Contractor is granted permission by the Engineer in writing to increase the cementitious material content per cubic yard of concrete. The increase in water and cementitious material shall be at a ratio not to exceed 30 pounds of water per added 100 pounds of cementitious material per cubic yard. The cost of additional cementitious material and water added under these conditions shall be at the Contractor's expense and no additional compensation will be allowed therefor.

Section 90-9.01, "General," of the Standard Specifications is amended to read:

90-9.01 General.—Concrete compressive strength requirements consist of a minimum strength which must be attained before various loads or stresses are applied to the concrete and, for concrete designated by strength, a minimum strength at the age of 28 days or at the age otherwise allowed in Section 90-1.01, "Description." The various strengths required are specified elsewhere or are shown on the plans.

The compressive strength of concrete will be determined from test cylinders which have been fabricated from concrete sampled in accordance with California Test 539. Test cylinders will be molded and initial field cured in accordance with California Test 540. Test cylinders will be cured and tested after receipt at the testing laboratory in accordance with California Test 521. A strength test shall consist of the average strength of 2 cylinders fabricated from material taken from a single load of concrete, except that, if any cylinder should show evidence of improper sampling, molding, or testing, that cylinder shall be discarded and the strength test shall consist of the strength of the remaining cylinder.

When concrete compressive strength is specified as a prerequisite to applying loads or stresses to a concrete structure or member, test cylinders for other than steam cured concrete will be cured in accordance with Method 1 of California Test 540. The compressive strength of concrete determined for these purposes will be evaluated on the basis of individual tests.

When concrete is designated by 28-day compressive strength rather than by cementitious material content, the concrete strength to be used as a basis for acceptance of other than steam cured concrete will be determined from cylinders cured in conformance with Method 1 of California Test 540. If the result of a single compressive strength test at the maximum age specified or allowed is below the specified strength but is 95 percent or more of the specified strength, the Contractor shall, at the Contractor's expense, make corrective changes, subject to approval of the Engineer, in the mix proportions or in the concrete fabrication procedures, before placing additional concrete, and shall pay to the State \$10.00 for each in-place cubic yard of concrete represented by the deficient test. If the result of a single compressive strength test at the maximum age specified or allowed is below 95 percent of the specified strength, but is 85 percent or more of the specified strength, the Contractor shall make the corrective changes specified above, and shall pay to the State \$15.00 for each in place cubic yard of concrete represented by the deficient test. In addition, such corrective changes shall be made when the compressive strength of concrete tested at 7 days indicates, in the judgment of the Engineer, that the concrete will not attain the required compressive strength at the maximum age specified or allowed. All concrete represented by a single test which indicates a compressive strength of less than 85 percent of the specified 28-day compressive strength will be rejected in accordance with the provisions in Section 6-1.04, "Defective Materials."

If the test result indicates that the compressive strength at the maximum curing age specified or allowed is below the specified strength, but 85 percent or more of the specified strength, payments to the State as required above shall be made, unless the Contractor, at the Contractor's expense, obtains and submits evidence acceptable to the Engineer that the strength of the concrete placed in the work meets or exceeds the specified 28-day compressive strength. If the test result indicates a compressive strength at the maximum curing age specified or allowed below 85 percent, the concrete represented by that test will be rejected, unless the Contractor, at the Contractor's expense, obtains and submits evidence acceptable to the Engineer that the strength and quality of the concrete placed in the work are acceptable. If the evidence consists of tests made on cores taken from the work, the cores shall be obtained and tested in accordance with the specifications of ASTM Designation: C 42.

No single compressive strength test shall represent more than 300 cubic yards.

When a precast concrete member is steam cured, the compressive strength of the concrete will be determined from test cylinders which have been handled and stored in accordance with Method 3 of California Test 540. The compressive strength of steam cured concrete will be evaluated on the basis of individual tests representing specific portions of production. When the concrete is designated by 28-day compressive strength rather than by cementitious material content, the concrete shall be considered to be acceptable whenever its compressive strength reaches the specified 28-day compressive strength provided that strength is reached in not more than the maximum number of days specified or allowed after the member is cast.

When concrete is specified by compressive strength, prequalification of materials, mix proportions, mixing equipment, and procedures proposed for use, will be required prior to placement of the concrete. Prequalification shall be accomplished by the submission of acceptable certified test data or trial batch reports by the Contractor. Prequalification data shall be based on the use of materials, mix proportions, mixing equipment, procedures, and size of batch proposed for use in the work.

Certified test data, in order to be acceptable, must indicate that not less than 90 percent of at least 20 consecutive tests exceed the specified strength at the maximum number of cure days specified or allowed, and none of those tests are less than 95 percent of specified strength. Strength tests included in the data shall be the most recent tests made on concrete of the proposed mix design and all shall have been made within one year of the proposed use of the concrete.

Trial batch test reports, in order to be acceptable, must indicate that the average compressive strength of 5 consecutive concrete cylinders, taken from a single batch, at not more than 28 days (or the maximum age allowed) after molding shall be at least 600 pounds per square inch greater than the specified 28-day compressive strength, and no individual cylinder shall have a strength less than the specified strength at the maximum age specified or allowed. Data contained in the report shall be from trial batches which were produced within one year of the proposed use of specified strength concrete in the project. Whenever air-entrainment is required, the air content of trial batches shall be equal to or greater than the air content specified for the concrete without reduction due to tolerances.

All tests shall be performed in accordance with either the appropriate California Test methods or the comparable ASTM test methods. All equipment employed in testing shall be in good condition and shall be properly calibrated. If the tests are performed during the life of the contract, the Engineer shall be notified sufficiently in advance of performing the tests in order to witness the test procedures.

The certified test data and trial batch test reports shall include the following information:

- A. Date of mixing.
- B. Mixing equipment and procedures used.
- C. The size of batch in cubic yards and the weight, type and source of all ingredients used.
- D. Penetration of the concrete.
- E. The air content of the concrete if an air-entraining admixture is used.
- F. The age at time of testing and strength of all concrete cylinders tested.

All certified test data and trial batch test reports shall be signed by an official of the firm which performed the tests.

When approved by the Engineer, concrete from trial batches may be used in the work at locations where concrete of a lower quality is required and the concrete will be paid for as the type or class of concrete required at that location.

After materials, mix proportions, mixing equipment, and procedures for concrete have been prequalified for use, additional prequalification by testing of trial batches will be required prior to making any changes which, in the judgment of the Engineer, could result in a lowering of the strength of the concrete below that specified.

The Contractor's attention is directed to the time required to test trial batches and the Contractor shall be responsible for production of trial batches at a sufficiently early date so that the progress of the work is not delayed.

When precast concrete members are manufactured at the plant of an established manufacturer of precast concrete members, the mix proportions of the concrete shall be determined by the Contractor, and a trial batch and prequalification of the materials, mix proportions, mixing equipment, and procedures will not be required.

Section 90-10.02A, "Portland Cement," of the Standard Specifications is renamed "Cementitious Material" and amended to read:

90-10.02A Cementitious Material.—Cementitious material shall conform to the provisions in Section 90-1.01, "Description." Compressive strength requirements consist of a minimum strength which must be attained before various loads or stresses are applied to the concrete and, for concrete designated by strength, a minimum strength at the age of 28 days or at the age otherwise allowed in Section 90-1.01, "Description." The various strengths required are specified elsewhere or are shown on the plans.

The fifth paragraph in Section 90-10.02B, "Aggregate," of the Standard Specifications is deleted.

Section 90-10.03, "Production," of the Standard Specifications is amended to read:

90-10.03 Production.—Cementitious material, water, aggregate, and admixtures shall be stored, proportioned, mixed, transported, and discharged in conformance with recognized standards of good practice, which will result in concrete that is thoroughly and uniformly mixed, that is suitable for the use intended, and which conforms to requirements specified herein. "Recognized standards of good practice" are outlined in various industry publications such as are issued by American Concrete Institute, AASHTO, or California Department of Transportation.

The cementitious material content of minor concrete shall conform to the provisions in Section 90-1.01, "Description."

The amount of water used shall result in a consistency of concrete conforming to the provisions in Section 90-6.06, "Amount of Water and Penetration." Additional mixing water shall not be incorporated into the concrete during hauling or after arrival at the delivery point, unless authorized by the Engineer.

Discharge of ready-mixed concrete from the transporting vehicle shall be made while the concrete is still plastic and before any stiffening occurs. An elapsed time of 1.5 hours (one hour in non-agitating hauling equipment), or more than 250 revolutions of the drum or blades, after the introduction of the cementitious material to the aggregates, or a temperature of concrete of more than 90° F. will be considered as conditions contributing to the quick stiffening of

concrete. The Contractor shall take whatever action is necessary to eliminate quick stiffening, except that the addition of water will not be permitted.

The required mixing time in stationary mixers shall be not less than 50 seconds nor more than 5 minutes.

The minimum required revolutions at mixing speed for transit-mixed concrete shall be not less than that recommended by the mixer manufacturer, and shall be increased, if necessary, to produce thoroughly and uniformly mixed concrete.

Each load of ready-mixed concrete shall be accompanied by a ticket which shall be delivered to the Engineer at the discharge location of the concrete, unless otherwise directed by the Engineer. The ticket shall be clearly marked with the date and time of day when the load left the batching plant and, if hauled in truck mixers or agitators, the time the mixing cycle started.

A Certificate of Compliance in accordance with the provisions in Section 6-1.07, "Certificates of Compliance," shall be furnished to the Engineer, prior to placing minor concrete from a source not previously used on the contract, stating that minor concrete to be furnished meets all contract requirements, including minimum cementitious material content specified.

The third and fourth paragraphs in Section 90-11.02, "Payment," of the Standard Specifications are amended to read:

Should the Engineer order the Contractor to incorporate any admixtures in the concrete when their use is not required by these specifications or the special provisions, furnishing the admixtures and adding them to the concrete will be paid for as extra work as provided in Section 4-1.03D.

Should the Contractor use admixtures as permitted under Sections 90-4.05, "Optional Use of Chemical Admixtures;" or 90-4.07, "Optional Use of Air-entraining Admixtures;" or should the Contractor request and obtain permission to use other admixtures for the Contractor's benefit, the Contractor shall furnish those admixtures and incorporate them in the concrete at the Contractor's expense and no additional compensation will be allowed therefor.

SECTION 8-3. WELDING

8-3.01 WELDING

General

Flux core welding electrodes conforming to the requirements of AWS A5.20 E6XT-4 or E7XT-4 shall not be used to perform any type of welding for this project.

Wherever reference is made to the following AWS welding codes in the Standard Specifications, on the plans, or in these special provisions, the year of adoption for these codes shall be as listed:

AWS Code	Year of Adoption
D1.1	2000
D1.4	1992
D1.5	1995
D1.5 (metric only)	1996

Requirements of the AWS welding codes shall apply unless specified otherwise in the Standard Specifications, on the plans, or in these special provisions. Wherever the abbreviation AWS is used, it shall be equivalent to the abbreviations ANSI/AWS or ANSI/AASHTO/AWS.

Sections 6.1.2 through 6.1.4.3 of AWS D 1.1, Sections 7.1.1 and 7.1.2 of AWS D 1.4, and Sections 6.1.1.1 through 6.1.3.3 of AWS D 1.5 are replaced with the following:

Quality Control (QC) shall be the responsibility of the Contractor. As a minimum, the Contractor shall perform inspection and testing prior to welding, during welding, and after welding as specified in this section and additionally as necessary to ensure that materials and workmanship conform to the requirements of the contract documents.

The QC Inspector shall be the duly designated person who acts for and on behalf of the Contractor for inspection, testing, and quality related matters for all welding.

Quality Assurance (QA) is the prerogative of the Engineer. The QA Inspector is the duly designated person who acts for and on behalf of the Engineer.

Each QC Inspector shall be responsible for quality control acceptance or rejection of materials and workmanship, and shall be currently certified as an AWS Certified Welding Inspector (CWI) in conformance with the requirements in AWS QC1, "Standard and Guide for Qualification of Welding Inspectors."

The QC Inspector may be assisted by an Assistant QC Inspector provided that this individual is currently certified as an AWS Certified Associate Welding Inspector (CAWI) in conformance with the requirements in AWS QC1, "Standard and Guide for Qualification of Welding Inspectors," or has equivalent qualifications. The QC Inspector shall monitor the Assistant QC Inspector's work, and shall be responsible for signing all reports.

When the term "Inspector" is used without further qualification, it shall refer to the QC Inspector.

Section 6.14.6, "Personnel Qualification," of AWS D 1.1, Section 7.7.6, "Personnel Qualification," of AWS D 1.4, and Section 6.1.3.4, "Personnel Qualification," of AWS D 1.5 are replaced with the following:

Personnel performing NDT shall be qualified in conformance with the requirements of the American Society for Nondestructive Testing (ASNT) Recommended Practice No. SNT-TC-1A and the Written Practice of the NDT firm. The Written Practice of the NDT firm shall meet or exceed the requirements of the ASNT Recommended Practice No. SNT-TC-1A. Only individuals who are 1) qualified for NDT Level II, or 2) Level III technicians who have been directly certified by the ASNT and are authorized to perform the work of Level II technicians, shall perform NDT, review the results, and prepare the written reports.

Section 6.5.4, "Scope of Examination," of AWS D 1.1 and Section 7.5.4 of AWS D 1.4 are replaced with the following:

The QC Inspector shall inspect and approve the joint preparation, assembly practice, welding techniques, and performance of each welder, welding operator, and tack welder to make certain that the applicable requirements of this code and the approved WPS are met.

Section 6.5.4 of AWS D 1.5 is replaced with the following:

The QC Inspector shall inspect and approve the joint preparation, assembly practice, welding techniques, and performance of each welder, welding operator, and tack welder to make certain that the applicable requirements of this code and the approved WPS are met. The QC Inspector shall examine the work to make certain that it meets the requirements of Sections 3 and 9.21. The size and contour of welds shall be measured using suitable gages. Visual inspection for cracks in welds and base metal, and for other discontinuities should be aided by strong light magnifiers, or such other devices as may be helpful. Acceptance criteria different from those specified in this code may be used when approved by the Engineer.

Section 6.6.5, "Nonspecified Nondestructive Testing Other Than Visual," of AWS D 1.1, Section 6.6.5 of AWS D 1.4 and Section 6.6.5 of AWS D 1.5 shall not apply.

For any welding, the Engineer may direct the Contractor to perform NDT that is in addition to the visual inspection or NDT specified in the AWS welding codes, in the Standard Specifications, or in these special provisions. Additional NDT required by the Engineer, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications. Should any welding deficiencies be discovered by this additional NDT, the cost of the testing will not be paid for as extra work but shall be at the Contractor's expense.

Required repair work to correct welding deficiencies, whether discovered by the required visual inspection or NDT, or by additional NDT directed by the Engineer, and any associated delays or expenses caused to the Contractor by performing these repairs, shall be at the Contractor's expense.

The Engineer shall have the authority to verify the qualifications or certifications of any welder, QC Inspector, or NDT personnel to specified levels by retests or other means.

A sufficient number of QC Inspectors shall be provided to ensure continuous inspection when any welding is being performed. Continuous inspection, as a minimum, shall include (1) having QC Inspectors continually present when any welding operation is being performed, or (2) having a QC Inspector within such close proximity of all welding operations that inspections by the QC Inspector of each operation, at each welding location, shall not lapse for a period exceeding 30 minutes.

Inspection and approval of the joint preparation, assembly practice, welding techniques, and performance of each welder, welding operator, and tack welder shall be documented by the QC Inspector on a daily basis for each day that welding is performed.

When joint details that are not prequalified by the applicable AWS codes are proposed for use in the work, welders using these details shall perform a qualification test plate using the approved WPS variables and the joint detail to be used in production. The test plate shall be the maximum thickness to be used in production. The test plate shall be mechanically or radiographically tested as directed by the Engineer. Mechanical and radiographic testing and acceptance criteria shall be as specified in the applicable AWS codes.

The period of effectiveness for a welder's or welding operator's qualification shall be a maximum of 3 years for the same weld process, welding position, and weld type. A valid qualification at the beginning of work on a contract will be acceptable for the entire period of the contract, as long as the welder's work remains satisfactory.

Welding Quality Control

Welding quality control shall conform to the requirements in the AWS welding codes, the Standard Specifications, and these special provisions.

Unless otherwise specified, welding quality control shall apply when any work is welded in conformance with the provisions in Section 49, "Piling," Section 52, "Reinforcement," Section 55, "Steel Structures," Section 56-1, "Overhead Sign Structures," Section 75-1.035, "Bridge Joint Restrainer Units," or Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications.

In addition, welding quality control shall apply when welding is performed for the following The welding of fracture critical members (FCMs) shall conform to the provisions specified in the Fracture Control Plan (FCP) and herein.

The Contractor shall designate in writing a welding Quality Control Manager (QCM). The QCM shall be responsible directly to the Contractor for the quality of welding, including materials and workmanship, performed by the Contractor and subcontractors.

The QCM shall be the sole individual responsible to the Contractor for submitting, receiving, and approving all correspondence, required submittals, and reports to and from the Engineer.

The QCM shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors, who will provide other services or materials for the project. The QCM may be an employee of the Contractor.

Welding inspection personnel or NDT firms to be used in the work shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors, who will provide other services or materials for the project, except for the following conditions:

- A. The welding is performed at a permanent fabrication facility which is certified under the AISC Quality Certification Program, Category Cbr, Major Steel Bridges.
- B. The welding is performed at a permanent fabrication facility which is certified under the AISC Quality Certification Program, Category Sbd, Conventional Steel Building Structures. This condition shall apply only for work welded in conformance with the provisions in Section 56-1, "Overhead Sign Structures" or Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications.

For welding performed at such certified facilities, the inspection personnel or NDT firms may be employed or compensated by the fabrication facility performing the welding.

Prior to submitting the Welding Quality Control Plan (WQCP) required herein, a pre-welding meeting between the Engineer, Contractor, and any entity performing welding for this project, shall be held to discuss the requirements for the WQCP.

Except for work that is welded in conformance with Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications, prior to performing any welding, the Contractor shall submit to the Engineer, in conformance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications, 3 copies of a separate WQCP for each item of work for which welding is to be performed.

Prior to furnishing materials welded in conformance with Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications, the Contractor shall submit to the Engineer, in conformance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications, 3 copies of a separate WQCP for each fabrication facility supplying these materials or proof of previous Engineer approval of a WQCP for such a facility no more than one year prior to the delivery of materials for inspection.

As a minimum, each WQCP shall include the following:

- A. The name of the welding firm and any required NDT firm, should one be required;
- B. A manual prepared by the NDT firm that shall include equipment, testing procedures, code of safe practices, the Written Practice of the NDT firm, and the names, qualifications, and documentation of certifications for all personnel to be used;
- C. The name of the QCM and the names, qualifications, and documentation of certifications for all QC Inspectors and Assistant QC Inspectors to be used;
- D. An organizational chart showing all QC personnel and their assigned QC responsibilities;
- E. The methods and frequencies for performing all required quality control procedures, including QC inspection forms to be used, as required by the specifications including:

1. all visual inspections;
 2. all NDT including radiographic geometry, penetrameter and shim selection, film quality, film processing, radiograph identification and marking system, and film interpretation and reports; and
 3. calibration procedures and calibration frequency for all NDT equipment;
- F. A system for the identification and tracking of all welds, NDT, and any required repairs, and a procedure for the reinspection of repaired welds. The system shall have provisions for 1) permanently identifying each weld and the person who performed the weld, 2) placing all identification and tracking information on each radiograph, 3) a method of reporting nonconforming welds to the Engineer, and 4) a method of documentation of repairs and reinspection of nonconforming welds;
 - G. Standard procedures for performing noncritical repair welds. Noncritical repair welds are defined as welds to deposit additional weld beads or layers to compensate for insufficient weld size and to fill limited excavations that were performed to remove unacceptable edge or surface discontinuities, rollover or undercut. The depth of these excavations shall not exceed 65 percent of the specified weld size;
 - H. The WPS, including documentation of all supporting Procedure Qualification Record (PQR) tests performed, and the name of the testing laboratory who performed the tests, to verify the acceptability of the WPS. The submitted WPS shall be within the allowable period of effectiveness;
 - I. Documentation of all certifications for welders for each weld process and position that will be used. Certifications shall list the electrodes used, test position, base metal and thickness, tests performed, and the witnessing authority. All certifications shall be within the allowable period of effectiveness;
 - J. One copy each of all AWS welding codes and the FCP which are applicable to the welding to be performed. These codes and the FCP shall become the permanent property of the Department; and
 - K. Forms to be used for Certificates of Compliance, daily production logs, and daily reports.

The Engineer shall have 10 working days to review the WQCP submittal after a complete plan has been received. Except for work that is welded in conformance with Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications, no welding shall be performed until the WQCP is approved in writing by the Engineer. No materials welded in conformance with Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications, shall be incorporated into the work until the WQCP is approved in writing by the Engineer. Should the Engineer fail to complete the review within this time allowance and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in reviewing the WQCP, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

An amended WQCP or addendum shall be submitted to, and approved in writing by the Engineer, for proposed revisions to the approved WQCP. An amended WQCP or addendum will be required for revisions to the WQCP, including but not limited to a revised WPS, additional welders, changes in NDT firms or procedures, QC, or NDT personnel, or updated systems for tracking and identifying welds. The Engineer shall have 3 working days to complete the review of the amended WQCP or addendum. Work that is affected by any of the proposed revisions shall not be performed until the amended WQCP or addendum has been approved. Should the Engineer fail to complete the review within this time allowance and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in reviewing the amended WQCP or addendum, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

After final approval of the WQCP, amended WQCP, or addendum, the Contractor shall submit 7 copies to the Engineer of each of these approved documents.

It is expressly understood that the Engineer's approval of the Contractor's WQCP shall not relieve the Contractor of any responsibility under the contract for the successful completion of the work in conformity with the requirements of the plans and specifications. The Engineer's approval shall not constitute a waiver of any requirement of the plans and specifications nor relieve the Contractor of any obligation thereunder, and defective work, materials, and equipment may be rejected notwithstanding approval of the WQCP.

A daily production log for welding shall be kept by the QCM for each day that welding is performed. The log shall clearly indicate the locations of all welding, except partial penetration longitudinal seam welds performed in conformance with Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications. The log shall include the welders' names, amount of welding performed, any problems or deficiencies discovered, and any testing or repair work performed, at each location. The daily report from each QC Inspector shall also be included in the log.

The following items shall be included in a Welding Report that is to be submitted to the Engineer within 7 days following the performance of any welding. For work welded in conformance with Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications, the following items shall be included in a Welding Report that is to be submitted to the Engineer 48 hours prior to the Contractor furnishing a Certificate of Compliance for the material:

- A. Reports of all visual weld inspections and NDT;
- B. Radiographs and radiographic reports, and other required NDT reports;
- C. Documentation that the Contractor has evaluated all radiographs and other nondestructive tests and corrected all rejectable deficiencies, and all repaired welds have been reexamined by the required NDT and found acceptable; and
- D. Daily production log.

Radiographic envelopes shall have clearly written on the outside of the envelope the following information: name of the QCM, name of the nondestructive testing firm, name of the radiographer, date, contract number, complete part description, and all included weld numbers or a report number, as detailed in the WQCP. In addition, all innerleaves shall have clearly written on them the part description and all included weld numbers, as detailed in the WQCP.

Reports regarding NDT, including radiographs, shall be signed by both the NDT technician and the person that performed the review, and then submitted directly to the QCM for review and signature prior to submittal to the Engineer. Corresponding names shall be clearly printed or typewritten next to all signatures.

The Engineer will review the Welding Report to determine if the Contractor is in conformance with the WQCP. Unless otherwise specified, the Engineer shall be allowed 7 working days to review the report and respond in writing after a complete Welding Report has been received. Prior to receiving notification from the Engineer of the Contractor's conformance with the WQCP, the Contractor may encase in concrete or cover welds for which a Welding Report has been submitted. However, should the Contractor elect to encase or cover those welds prior to receiving notification from the Engineer, it is expressly understood that the Contractor shall not be relieved of the responsibility for incorporating material in the work that conforms to the requirements of the plans and specifications. Material not conforming to these requirements will be subject to rejection. Should the Contractor elect to wait to encase or cover welds pending notification by the Engineer, and should the Engineer fail to complete the review and provide notification within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in notification, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

The QC Inspector shall provide reports to the QCM on a daily basis for each day that welding is performed.

Except for noncritical weld repairs, the Engineer shall be notified immediately in writing when welding problems, deficiencies, base metal repairs, or any other type of repairs not submitted in the WQCP are discovered and also of the proposed repair procedures to correct them. The Engineer shall have 5 working days to review these procedures. No remedial work shall begin until the repair procedures are approved in writing by the Engineer. Should the Engineer fail to complete the review within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in reviewing the proposed repair procedures, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

The QCM shall sign and furnish to the Engineer, a Certificate of Compliance in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for each item of work for which welding was performed. The certificate shall state that all of the materials and workmanship incorporated in the work, and all required tests and inspections of this work, have been performed in conformance with the details shown on the plans and the provisions of the Standard Specifications and these special provisions.

Payment

Full compensation for conforming to the requirements of this section shall be considered as included in the contract prices paid for the various items of work involved and no additional compensation will be allowed therefor.

SECTION 9. DESCRIPTION OF BRIDGE WORK

The bridge work to be done consists, in general, of earthquake retrofitting portions of the following structure in accordance with the details shown on the plans and briefly described as:

DISTRIBUTION STRUCTURE BRIDGE
(Bridge No. 33-0061 R/L)

SECTION 10. CONSTRUCTION DETAILS

SECTION 10-1. GENERAL

Attention is directed to "Maintaining Traffic" of these special provisions and to the stage construction sheets of the plans.

Attention is directed to "Progress Schedule (Critical Path)" of these special provisions regarding the submittal of a general time-scaled logic diagram within 10 days after approval of the contract. The diagram shall be submitted prior to performing any work that may be affected by any proposed deviations to the construction staging of the project.

The work shall be performed in conformance with the stages of construction shown on the plans. Nonconflicting work in subsequent stages may proceed concurrently with work in preceding stages, provided satisfactory progress is maintained in the preceding stages of construction.

In each stage, after completion of the preceding stage, the first order of work shall be the removal of existing pavement delineation as directed by the Engineer. Pavement delineation removal shall be coordinated with new delineation so that lane lines are provided at all times on traveled ways open to public traffic.

Before obliterating any pavement delineation that is to be replaced on the same alignment and location, as determined by the Engineer, the pavement delineation shall be referenced by the Contractor, with a sufficient number of control points to reestablish the alignment and location of the new pavement delineation. The references shall include the limits or changes in striping pattern, including one- and 2-way barrier lines, limit lines, crosswalks and other pavement markings. Full compensation for referencing pavement delineation shall be considered as included in the contract prices paid for new pavement delineation and no additional compensation will be allowed therefor.

At those locations exposed to public traffic where guard railings or barriers are to be constructed, reconstructed, or removed and replaced, the Contractor shall schedule operations so that at the end of each working day there shall be no post holes open nor shall there be any railing or barrier posts installed without the blocks and rail elements assembled and mounted thereon.

10-1.01 ORDER OF WORK

Attention is directed to the provisions in Section 8-1.03, "Beginning of Work," in Section 8-1.06, "Time of Completion," and in Section 8-1.07, "Liquidated Damages," of the Standard Specifications and these special provisions.

Order of work shall conform to the provisions in Section 5-1.05, "Order of Work," of the Standard Specifications and these special provisions.

Construction of bents BM1 through BM9 and MB1 through MB12 on Route 80, Stage 1 & Stage 2 shall be the first order of work. Nonconflicting work may proceed concurrently with the construction of these bents, provided progress is maintained adequately to assure completion of these bents within 280 calendar days after approval of contract. In the event satisfactory progress is not maintained, the Engineer may order suspension of such nonconflicting work.

Retrofit work at bents 27W, 29W, 31W, 33W, 35W, 37W, 39W, and 41W except 43W shall be completed before any retrofit work can be done on the rest of the bents at the "MBL" line.

Removal operations involved in reconstructing and relocating structural steel members shall be performed immediately prior to new construction with which they conflict.

Existing restrainers shall be removed immediately prior to new construction with which they conflict. Removal of restrainers shall be as approved by the Engineer.

Existing piles, shown on the plans, to be removed shall be removed immediately prior to new construction with which they conflict. Removal of existing piles shall be as approved by the Engineer.

HEALTH, SAFETY AND WORK PLAN.--The Contractor shall prepare a detailed Health, Safety and Work Plan for all site personnel in accordance with the DTSC and CAL-OSHA regulations. The Health, Safety and Work Plan shall include a plot plan indicating the exclusion zones, contaminant reduction (decontamination zones) and support zones in accordance with California Code of Regulations (CCR), Title 8, an air monitoring plan, site clean up procedures, and physical barrier; and shall be submitted at least 15 working days prior to beginning any work for review and acceptance by the Engineer. Prior to submittal, the Contractor shall have the Health, Safety and Work Plan approved by a Civil Engineer, registered in the State of California and by a Industrial Hygienist certified in Comprehensive Practice by the American Board of Industrial Hygiene.

SAFETY.--Prior to performing any work at the locations containing material classified as hazardous and restricted, personnel who have no training or are not current in their training status, including State Personnel, shall complete a safety training program which meets 29 CFR 1910.120, 8 CCR 5192, and 8 CCR 1532.1 covering the potential hazards as identified. The training shall be provided by the Contractor. The Contractor shall provide a certification of completion of the Safety Training Program to all personnel. Any personal protective equipment required by the Contractor's Health, Safety and Work Plan for personnel working within the exclusion zone will be supplied to State personnel by the Contractor. The number of State personnel requiring the above mentioned safety training program and personal protective equipment will be 5.

Water from decontamination procedures shall be collected and disposed of at an appropriate disposal site by the Contractor. Non-reusable protective equipment, once used by any personnel, including State personnel, shall be collected and disposed of at an appropriate disposal site by the Contractor. The Contractor shall include in the Health, Safety and Work Plan details to prevent exposure of personnel working in hazardous material excavations. The details to prevent exposure of personnel shall include the use of a physical barrier. The barrier shall be maintained by the Contractor. When no longer required, as determined by the Engineer, the physical barrier shall be removed and either decontaminated or disposed of by the Contractor.

SAMPLING AND ANALYSIS.--The Contractor shall test the material to be excavated at his own expense for any additional acceptance requirements put forth by the disposal facility. Sampling and analysis shall be performed using the sampling and analysis procedure required by the disposal facility.

The Contractor may perform additional tests on the material to be excavated at his option and expense for confirmation of the material classification as hazardous or restricted. Sampling and analysis shall be the same or equivalent tests specified in the Materials Information Handout. The Contractor shall submit for approval by the Engineer, his sampling and analysis procedure and the name and address of the laboratory to be used fifteen working days prior to beginning any sampling or analysis. The laboratory used shall be certified by the California Department of Health Services. Analytical results shall be made available within 48 hours. A summary report of sampling protocols, chain of custody, analysis and laboratory data sheets shall be supplied to the Engineer within 10 days of completion of sampling. Any proposed changes in material classification shall be described and supported in the report. The report shall base decisions on the data collected and provided in the reports and Materials Handout described elsewhere in these special provisions. The report shall be reviewed and approved by the Engineer prior to transporting the material for disposal.

MEASUREMENT AND PAYMENT.--Full compensation for conforming to the requirements of this section, except as otherwise provided in these special provisions, shall be considered as included in the prices paid for the various contract items of work affected by this section and no additional compensation will be allowed therefor.

The contract lump sum price paid for Health, Safety and Work Plan shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals and for doing the work involved in preparing and implementing the project specific Health, Safety and Work Plan, providing personal protective equipment, training and medical surveillance as specified in the Standard Specifications, these special provisions, and as directed by the Engineer.

Retrofit work at bents 27W, 29W, 31W, 33W, 35W, 37W, 39W, 41W except 43W shall be completed before any retrofit work can be done on the rest of the bents on the "MBL" line.

Removal operations involved in reconstructing and relocating structural steel members shall be performed immediately prior to new construction with which they conflict. The Contractor shall submit to the Engineer for approval the proposed method and sequence of structural steel removal.

Existing restrainers shall be removed immediately prior to new construction with which the conflict. Removal of the restrainers shall be as approved by the Engineer.

The Contractor shall remove not more than 50 percent of the existing restrainers at any bent without being replaced with the same number of new restrainers. Removal of existing restrainers and placement of new restrainers shall be done symmetrically about the centerline of the bridge deck. At the bents where there are only two existing restrainers, a minimum of two new restrainers shall be placed symmetrically about the centerline of the existing bridge deck prior to the removal of any existing restrainers. The Contractor shall submit to the Engineer for approval the proposed method and sequence of restrainer removal or placement.

Existing piles, shown on the plans, to be removed shall be removed immediately prior to new construction with which the conflict. The Contractor shall submit to the Engineer for approval the proposed method of pile removal.

Proposed methods and sequence for structural steel removal and restrainer removal or placement, and proposed methods of pile removal shall conform to the requirements in Section 5-1.00, "Plans and Working Drawings," of the Standard Specifications.

10-1.02 WATER POLLUTION CONTROL

Water pollution control work shall conform to the provisions in Section 7-1.01G, "Water Pollution," of the Standard Specifications and these special provisions.

This project shall conform to the requirements of General Construction Activity Storm Water Permit No. CAS000002, Order No. 99-08-DWQ, and Caltrans Statewide Storm Water Permit No. CAS000003, Order No. 99-06-DWQ, issued by the State Water Resources Control Board. These Permits, hereafter referred to as the "Permit," regulates storm water discharges associated with construction activities.

Water pollution control work shall conform to the requirements in the Construction Contractor's Guide and Specifications of the Caltrans Storm Water Quality Handbooks, dated April 1997, and addenda thereto issued up to, and including, the date of advertisement of the project, hereafter referred to as the "Handbook." Copies of the Handbook and the General Permit may be obtained from the Department of Transportation, Material Operations Branch, Publication Distribution Unit, 1900 Royal Oaks Drive, Sacramento, California 95815, Telephone: (916) 445-3520.

In addition, a Conceptual Storm Water Pollution Prevention Plan, hereafter referred to as the "CSWPPP" has been prepared for this project by the Department. The CSWPPP shall be used as a reference tool for developing the contract specific Storm Water Pollution Prevention Plan. Copies of the Handbook, the CSWPPP, and the Permit are also available for review at 111 Grand Avenue Oakland, California 94612. Please call the Construction office Duty Senior, telephone number (510) 286-5209 to reserve a copy of the documents at least 24 hours in advance.

The Contractor shall know and fully comply with the applicable provisions of the Handbook, Permit, and Federal, State, and local regulations that govern the Contractor's operations and storm water discharges from both the project site and areas of disturbance outside the project limits during construction. The Contractor shall maintain a copy of the Permit at the project site and shall make the Permit available during construction.

Unless arrangements for disturbance of areas outside the project limits are made by the Department and made part of the contract, it is expressly agreed that the Department assumes no responsibility whatsoever to the Contractor or property owner with respect to any arrangements made between the Contractor and property owner to allow disturbance of areas outside the project limits.

The Contractor shall be responsible for the costs and for liabilities imposed by law as a result of the Contractor's failure to comply with the provisions set forth in this section "Water Pollution Control", including but not limited to, compliance with the applicable provisions of the Handbook, Permit and Federal, State and local regulations. For the purposes of this paragraph, costs and liabilities include, but are not limited to, fines, penalties, and damages whether assessed against the State or the Contractor, including those levied under the Federal Clean Water Act and the State Porter Cologne Water Quality Act.

In addition to the remedies authorized by law, some of the money due the Contractor under the contract, as determined by the Department, may be retained by the State of California until disposition has been made of the costs and liabilities.

The retention of money due the Contractor shall be subject to the following:

- A. The Department will give the Contractor 30 days notice of the Department's intention to retain funds from partial payments which may become due to the Contractor prior to acceptance of the contract. Retention of funds from payments made after acceptance of the contract may be made without prior notice to the Contractor.
- B. No retention of additional amounts out of partial payments will be made if the amount to be retained does not exceed the amount being withheld from partial payments pursuant to Section 9-1.06, "Partial Payments," of the Standard Specifications.
- C. If the Department has retained funds and it is subsequently determined that the State is not subject to the costs and liabilities in connection with the matter for which the retention was made, the Department shall be liable for interest on the amount retained at the legal rate of interest for the period of the retention.

Conformance with the provisions of this section "Water Pollution Control" shall not relieve the Contractor from the Contractor's responsibilities, as provided in Section 7, "Legal Relations and Responsibilities," of the Standard Specifications.

At reasonable times and upon presentation of credentials and other documents as may be required by law, the Contractor shall allow authorized agents of the California Regional Water Quality Control Board, State Water Resources Control Board, United States Environmental Protection Agency and the local storm water management agency to:

- A. Enter upon the construction site and the Contractor's facilities pertinent to the work;
- B. Have access to and copy records that must be kept as specified in the Permit;
- C. Inspect the construction site and related soil stabilization practices and sediment control measures; and
- D. Sample or monitor for the purpose of ensuring compliance with the Permit.

The Contractor shall notify the Engineer immediately upon request from the regulatory agencies to enter, inspect, sample, monitor or otherwise access the project site or the Contractor's records.

STORM WATER POLLUTION PREVENTION PLAN PREPARATION, APPROVAL AND UPDATES

As part of the water pollution control work, a Storm Water Pollution Prevention Plan, hereafter referred to as the "SWPPP," is required for this contract. The SWPPP shall conform to the provisions in Section 7-1.01G, "Water Pollution," of the Standard Specifications, the requirements in the Handbook, the requirements of the Permit, and these special provisions. Upon the Engineer's approval of the SWPPP, the SWPPP shall be deemed to fulfill the provisions in Section 7-1.01G of the Standard Specifications for development and submittal of a Water Pollution Control Program.

No work having potential to cause water pollution, as determined by the Engineer, shall be performed until the SWPPP has been approved by the Engineer.

Within 30 days after the approval of the contract, the Contractor shall submit 3 copies of the SWPPP to the Engineer. The Engineer will have 15 days to review the SWPPP. If revisions are required, as determined by the Engineer, the Contractor shall revise and resubmit the SWPPP within 15 days of receipt of the Engineer's comments. The Engineer will have 5 days to review the revisions. Upon the Engineer's approval of the SWPPP, 3 additional copies of the SWPPP, incorporating the required changes, shall be submitted to the Engineer. In order to allow construction activities to proceed, the Engineer may conditionally approve the SWPPP while minor revisions are being completed.

The SWPPP shall identify pollution sources that may adversely affect the quality of storm water discharges associated with the project and shall identify water pollution control measures, hereafter referred to as control measures, to be constructed, implemented, and maintained in order to reduce to the extent feasible pollutants in storm water discharges from the construction site both during and after construction is completed under this contract.

The SWPPP shall incorporate control measures in the following categories:

- A. Soil stabilization practices;
- B. Sediment control practices;
- C. Sediment tracking control practices;
- D. Wind erosion control practices; and
- E. Non-storm water management and waste management and disposal control practices.

Specific objectives and minimum requirements for each category of control measures are contained in the Handbook.

The Contractor shall consider the objectives and minimum requirements presented in the Handbook for each of the above categories. The special minimum requirements listed below supersede the minimum requirements listed in the Handbook for the same category. When minimum requirements are listed for any category, the Contractor shall incorporate into the SWPPP, and implement on the project, the listed minimum controls required in order to meet the pollution control objectives for the category. In addition, the Contractor shall consider other control measures presented in the Handbook and shall incorporate into the SWPPP and implement on the project the control measures necessary to meet the objectives of the SWPPP. The Contractor shall document the selection process in conformance with the procedure specified in the Handbook. The following special minimum requirements are established:

Category	Minimum Requirement(s)
Soil Stabilization Practices	CD22 Scheduling ,
Non-Storm Water Management & Waste Management & Disposal	CD7 Dewatering, CD10 Material Delivery and Storage, CD11 Material Use CD12 Spill Prevention and Control, CD12 Spill Prevention and Control, CD13 Solid Waste Management, CD15 Contaminated Soil Management, CD16 Concrete Waste Management, CD17 Sanitary/Septic Waste Management, CD18 Vehicle & Equipment Cleaning, CD19 Vehicle & Equipment Fueling, CD20 Vehicle and Equipment Maintenance, CD44 Illicit Discharge/Illegal Dumping, Detection and Reporting,

The following contract items of work, where shown on the project plans, shall be incorporated in the SWPPP as critical temporary control measures: Temporary Soil Stabilizers (Solids), Temporary Cover, Temporary Concrete Washout Facility, Temporary Entrance/Exit, Temporary Drainage Inlet Protection, and Temporary Silt Fence. The Contractor shall consider other control measures to supplement the critical temporary control measures when necessary to meet the pollution control objectives of the SWPPP.

The following contract items of work, as shown on the project plans, shall be incorporated in the SWPPP as permanent post-construction control measures: Erosion Control (Type D). These control measures shall be utilized as construction period control measures. Attention is directed to "Order of Work" of these special provisions. The Contractor shall consider other control measures to supplement these permanent, post-construction control measures when necessary to meet the pollution control objectives of the SWPPP. The Contractor shall maintain and protect the permanent control measures throughout the duration of the project and shall restore these controls to the lines and grades shown on the plans prior to acceptance of the project.

The SWPPP shall include, but not limited to, the following items as described in the Handbook and Permit:

- A. Source Identification;
- B. Erosion and Sediment Controls;
- C. Non-Storm Water Management;
- D. Waste Management and Disposal;
- E. Maintenance, Inspection and Repair;
- F. Training;
- G. List of Contractors and Subcontractors;
- H. Post-Construction Storm Water Management;
- I. Preparer;
- J. Copy of the Permit;
- K. BMP Consideration Checklist;
- L. SWPPP Checklist;
- M. Schedule of Values; and
- N. Water Pollution Control Drawings.

The Contractor shall amend the SWPPP, graphically and in narrative form, whenever there is a change in construction activities or operations which may affect the discharge of significant quantities of pollutants to surface waters, ground waters, municipal storm drain systems or when deemed necessary by the Engineer. The SWPPP shall be amended if the SWPPP is in violation of any condition of the Permit, or has not effectively achieved the objective of reducing pollutants in storm water discharges. Amendments shall show additional control measures or revised operations, including those in areas not shown in the initially approved SWPPP, which are required on the project to control water pollution effectively. Amendments to the SWPPP shall be submitted for review and approval by the Engineer in the same manner specified for the initially approved SWPPP. Approved amendments shall be dated and logged in the SWPPP. Upon approval of the amendment, the Contractor shall implement the additional control measures or revised operations.

The Contractor shall keep a copy of the SWPPP and approved amendments at the project site. The SWPPP shall be made available upon request of a representative of the Regional Water Quality Control Board, State Water Resources Control Board, United States Environmental Protection Agency or the local storm water management agency. Requests by the public shall be directed to the Engineer.

By June 15 of each year, the Contractor shall submit an annual certification to the Engineer stating conformance with the requirements governing the Permit. If the project is in non-compliance at any time, as determined by the Engineer in writing, the Contractor shall submit a written report to the Engineer within 2 days of identification of non-compliance. The report shall specify the time and nature of the non-compliance and include a course of action to correct the deficiency.

SCHEDULE OF VALUES

The Contractor shall submit with the SWPPP, for approval by the Engineer, a schedule of values detailing the cost breakdown of the contract lump sum item for water pollution control. The cost breakdown shall include both the special minimum requirements required by the Department and those selected by the Contractor for this project. The combined requirements shall be considered as items of work as part of the lump sum bid. The schedule of values shall reflect the all items of work, including both those required by the Department and those selected by the Contractor. The Contractor shall indicate quantities, and costs for the control measures shown in the schedule of values, except for critical temporary controls and permanent control measures which are shown on the project plans and for which there is a contract item of work. Adjustments in the items of work and quantities listed in the schedule of values shall be made when required to address approved amendments to the SWPPP.

The sum of the amounts for the units of work listed in the schedule of values shall be equal to the contract lump sum price for water pollution control.

If approved in writing by the Engineer, the schedule of values will be used to determine progress payments for water pollution control during the progress of the work. The schedule of values will be used as the basis for calculating any adjustment in compensation for the contract item for water pollution control due to changes in the work ordered by the Engineer.

SWPPP IMPLEMENTATION

Upon approval of the SWPPP, the Contractor shall be responsible throughout the duration of the project for installing, constructing, inspecting, and maintaining the control measures included in the SWPPP and any amendments thereto and for removing and disposing of temporary control measures. Unless otherwise directed by the Engineer or specified in these special provisions, the Contractor's responsibility for SWPPP implementation shall continue throughout any temporary suspension of work ordered in conformance with the provisions in Section 8-1.05, "Temporary Suspension of Work," of the Standard Specifications. Requirements for installation, construction, inspection, maintenance, removal, and disposal of control measures are specified in the Handbook and these special provisions.

Soil stabilization practices and sediment control measures, including minimum requirements, shall be provided throughout the rainy season, defined as between October 1 and May 1.

Implementation of soil stabilization practices and sediment control measures for soil-disturbed areas on the project site shall be completed, except as provided for below, not later than 20 days prior to the beginning of the winter season or upon start of applicable construction activities for projects which begin either during or within 20 days of the winter season.

Throughout the winter season, the active, soil-disturbed area of the project site shall be not more than 2.0 hectares. The Engineer may approve, on a case-by-case basis, expansions of the active, soil-disturbed area limit. The Contractor shall demonstrate the ability and preparedness to fully deploy soil stabilization practices and sediment control measures to protect soil-disturbed areas on the project site before the onset of precipitation. A quantity of soil stabilization and sediment control materials shall be maintained on site equal to 125 percent of that sufficient to protect unprotected, soil-disturbed areas on the project site. A detailed plan for the mobilization of sufficient labor and equipment shall be maintained to fully deploy control measures required to protect unprotected, soil-disturbed areas on the project site prior to the onset of precipitation. A current inventory of control measure materials and the detailed mobilization plan shall be included as part of the SWPPP.

Throughout the winter season, soil-disturbed areas of the project site shall be considered to be nonactive whenever soil disturbing activities are expected to be discontinued for a period of 20 or more days and the areas are fully protected. Areas that will become nonactive either during the winter season or within 20 days thereof shall be fully protected with soil stabilization practices and sediment control measures within 10 days of the discontinuance of soil disturbing activities or prior to the onset of precipitation, whichever is first to occur.

Throughout the winter season, active soil-disturbed areas of the project site shall be fully protected at the end of each day with soil stabilization practices and sediment control measures unless fair weather is predicted through the following work day. The weather forecast shall be monitored by the Contractor on a daily basis. The National Weather Service forecast shall be used. An alternative weather forecast proposed by the Contractor may be used if approved by the Engineer. If precipitation is predicted prior to the end of the following work day, construction scheduling shall be modified, as required, and functioning control measures shall be deployed prior to the onset of the precipitation.

The Contractor shall implement, year-round and throughout the duration of the project, control measures included in the SWPPP for sediment tracking, wind erosion, non-storm water management and waste management and disposal.

The Engineer may order the suspension of construction operations which create water pollution if the Contractor fails to conform to the provisions of this section "Water Pollution Control" as determined by the Engineer.

MAINTENANCE

To ensure the proper implementation and functioning of control measures, the Contractor shall regularly inspect and maintain the construction site for the control measures identified in the SWPPP. The Contractor shall identify corrective actions and time needed to address any deficient measures or reinitiate any measures that have been discontinued.

The construction site inspection checklist provided in the CSWPPP shall be used to ensure that the necessary measures are being properly implemented, and to ensure that the control measures are functioning adequately. One copy of each site inspection record shall be submitted to the Engineer.

Inspections of the construction site shall be conducted by the Contractor to identify deficient measures, as follows:

- A. Prior to a forecast storm;
- B. After any precipitation which causes runoff;
- C. At 24 hour intervals during extended precipitation events; and
- D. Routinely, at a minimum of once every 2 weeks.

If the Contractor or the Engineer identifies a deficiency in the deployment or functioning of an identified control measure, the deficiency shall be corrected immediately. The deficiency may be corrected at a later date and time if requested by the Contractor and approved by the Engineer in writing, but not later than the onset of subsequent precipitation. The correction of deficiencies shall be at no additional cost to the State.

PAYMENT

The contract lump sum price paid for prepare storm water pollution prevention plan shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals for doing all the work involved in developing, preparing, obtaining approval of, revising, and amending the SWPPP, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Attention is directed to Section 9-1.06, "Partial Payments," and Section 9-1.07, "Payment After Acceptance," of the Standard Specifications. Payments for prepare storm water pollution prevention plan will be made as follows:

- A. After the SWPPP has been approved by the Engineer, 75 percent of the contract item price for prepare storm water pollution prevention plan will be included in the monthly partial payment estimate; and
- B. After acceptance of the contract pursuant to Section 7-1.17, "Acceptance of Contract," payment for the remaining 25 percent of the contract item price for prepare storm water pollution prevention plan will be made in conformance with the provisions in Section 9-1.07.

The contract lump sum price paid for water pollution control shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in installing, constructing, maintaining, removing, and disposing of control measures, except those shown on the plans and for which there is a contract item of work, and excluding developing, preparing, obtaining approval of, revising, and amending the SWPPP, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Full compensation for changes in control measures required by an approved amendment to the SWPPP, except changes to those control measures shown on the plans and for which there is a contract item of work, shall be considered as included in the lump sum bid for the various items of work and no additional compensation will be allowed thereafter except changes to control measures required as a result of extra work as provided in Section 4-1.03D of the Standard Specifications and the following:

- A. If the control measure is listed in the approved SWPPP schedule of values, an adjustment in compensation for the contract item for water pollution control will be made by applying the increase or decrease in quantities to the approved schedule of values. No adjustment of compensation will be made to the unit price listed for items in the schedule of values due to any increase or decrease in the quantities, regardless of the reason for the increase or decrease. The provisions in Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications shall not apply to items listed in the schedule of values.
- B. If the control measure is not listed in the approved SWPPP schedule of values, payment will be made by force account.

Those control measures which are shown on the plans and for which there is a contract item of work will be measured and paid for as that contract item of work.

The Engineer will retain an amount equal to 25 percent of the estimated value of the contract work performed during estimate periods in which the Contractor fails to conform to the provisions of this section "Water Pollution Control" as determined by the Engineer.

Retentions for failure to conform to the provisions in this section "Water Pollution Control" shall be in addition to the other retentions provided for in the contract. The amounts retained for failure of the Contractor to conform to the provisions in this section will be released for payment on the next monthly estimate for partial payment following the date that an approved SWPPP has been implemented and maintained, and water pollution is adequately controlled, as determined by the Engineer.

Temporary soil stabilizer shall consist of applying a mixture of processed gypsum plaster, color hardener, fiber, and water to embankment slopes and all disturbed areas as directed by the Engineer.
 Preparation shall conform to the provisions in Section 20-3.02, "Preparation," of the Standard Specifications.
 Attention is directed to "Water Pollution Control" of these special provisions.

MATERIALS

Materials shall conform to the provisions in Section 20-2, "Materials," of the Standard Specifications and the following requirements for soil stabilizers:

Stabilizing Emulsion (Solids)

- A. Stabilizing emulsion (solids) shall consist of a gypsum plaster processed into a dry, ground powder of calcium sulfate hemi-hydrate. Plaster shall be furnished either in bags or bulk. Plaster that has set into a lumpy or caked condition prior to use shall be rejected.
- B. Stabilizing emulsion (solids) material shall be formulated specifically for use in erosion control and soil stabilization. Emulsion (solids) material shall be non-corrosive and shall be a water-soluble emulsion that, upon application, cures to a water insoluble binding and cementing agent.

Color Hardener

- A. Coloring material shall consist of a processed powdered cementitious hardener with a muted green color conforming to ASTM C 979.

APPLICATION

Temporary soil stabilizers shall be applied as follows:

- A. The application shall consist of applying the following mixture in the proportions indicated with hydro-seeding equipment:

Material	Pounds Per acre (Slope measurement)
Fiber	750
Stabilizing emulsion (solids)	6000
Color Hardener (solids)	48

- B. The dilution of stabilizing emulsion (solids) to water (gallon) per acre shall be as required to facilitate even application of material. Several applications may be required to apply all specified materials. Stabilizing emulsion (solids) and Color hardener (solids) shall be added to the water and fiber mixture in the tank.
- C. Stabilizers shall not be applied to areas with standing water.
- D. The application of soil stabilizer will be applied in a down slope direction to provide uniform coverage when possible. Application of material shall be performed during dry weather with a minimum of 8 hrs. of dry weather predicted following application prior to any anticipated rain.
- E. Due to the cementitious nature of the stabilizing emulsion (solids) and color hardener, it is recommended that application of the soil stabilizer be performed continuously without interruption to prevent setting up of the material. All equipment used to apply soil stabilizer shall be flushed immediately following application and cleaned thoroughly as soon as possible as recommended by the manufacturer.
- F. Any areas disturbed or displaced by construction operations or equipment following application shall be replaced by the Contractor at no cost to the State.

MEASUREMENT AND PAYMENT

Temporary soil stabilizer will be measured and paid for by the pound of solids prior to dilution.

No adjustment of compensation will be made for any increase or decrease in the quantities of temporary soil stabilizer required, regardless of the reason for the increase or decrease. The provisions in Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications shall not apply to temporary soil stabilizer.

Full compensation for fiber and color hardener shall be considered as included in the contract price paid per pound of Temporary Soil Stabilizer (solids) and no separate payment will be allowed therefor.

10-1.04 TEMPORARY FENCE (TYPE ESA)

Temporary fence (Type ESA) shall be furnished, constructed, maintained, and later removed as shown on the plans, as specified in these special provisions and as directed by the Engineer.

Temporary fence (Type ESA) shall be located so that it will be unobstructed from view by heavy equipment operators and other construction personnel.

Used materials may be installed provided the used materials are good, sound and are suitable for the purpose intended, as determined by the Engineer.

Materials may be commercial quality provided the dimensions and sizes of the materials are equal to, or greater than, the dimensions and sizes shown on the plans or specified herein. Fabric used for Temporary fence (Type ESA) shall also conform to the following:

Material:	Polypropylene or Polyethylene
Color:	Orange
Mesh opening:	2 inch x 2 inch
UV Resistance:	Fully Stabilized
Fabric Width, min.:	4 feet

Posts shall be either metal or wood at the Contractor's option, and shall be suitable for the purpose intended. Metal posts shall have a minimum diameter of 7/8 inch x 16 inches in length. Wood posts shall be fir or pine and shall be a minimum of 1 inch x 2 inch x 60 inches in length. Posts shall be driven into the soil a minimum of 16 inches. Post spacing shall be adequate to completely support the fence fabric in an upright position.

Galvanizing and painting of steel items will not be required.

Treating wood with a wood preservative will not be required.

Concrete footings for posts will not be required.

Temporary fence (Type ESA) that is damaged during the progress of the work shall be repaired or replaced by the Contractor at the Contractor's expense.

When no longer required for the work, as determined by the Engineer, temporary fence (Type ESA) shall be removed. Removed facilities shall become the property of the Contractor and shall be removed from the site of the work, except as otherwise provided in this section.

Holes caused by the removal of temporary fence (Type ESA) shall be backfilled in conformance with the provisions in the second paragraph of Section 15-1.02, "Preservation of Property," of the Standard Specifications.

MEASUREMENT AND PAYMENT

Temporary fence (Type ESA) shall be measured in the manner specified for permanent fences in Section 80, "Fences", of the Standard Specifications.

The contract price paid per linear foot for temporary fence (Type ESA) shall include full compensation for furnishing all labor, materials, tools, equipment and incidentals, and for doing all the work involved in constructing temporary fence (Type ESA) complete in place, including installation, maintenance, removal and disposal of materials as specified in these special provisions and as directed by the Engineer.

10-1.05 COOPERATION

Attention is directed to Section 7-1.14, "Cooperation," and Section 8-1.10, "Utility and Non-Highway Facilities," of the Standard Specifications and these special provisions.

In the event of a loss caused to the Contractor due to unnecessary delays or failure to finish the work within the time specified for completion caused by another contractor under contract with the Department performing work for the State, the State will reimburse the delayed contractor in conformance with the provisions in Section 8-1.09 "Right of Way Delays," of the Standard Specifications. Deductions will be made from moneys due or that may become due the contractor causing the loss or delay.

It is anticipated that work by another contractors on following projects may be in progress adjacent to or within the limits of this project during progress of the work on this contract.

Contract No.	Description	Route No.	Post Mile
04-292351	To construct a city street in Oakland	880 580	34.8/35.0 46.4
04-292261	To construct a bike path in Oakland	80 880	2.5/3.2 34.4
04-143541	Utility Relocation /Seismic Retrofit	580	46.3
04-254801	To construct a HOV lane in Oakland on Route 80	80	2.5/3.6

10-1.06 PROGRESS SCHEDULE (CRITICAL PATH)

Progress schedules will be required for this contract and shall conform to the requirements of these special provisions. Progress schedules shall utilize the Critical Path Method (CPM). Attention is directed to "Cooperation" and "Obstructions" of these special provisions. Nothing in these special provisions shall be construed as relieving the Contractor from the responsibilities specified in Section 7, "Legal Relations and Responsibility," of the Standard Specifications.

DEFINITIONS

The following definitions shall apply to these special provisions:

- A. Activity.—A task or item of work that shall be performed in order to complete a project.
- B. Baseline Schedule.—The initial CPM progress schedule as accepted by the Engineer representing the Contractor's original work plan.
- C. Concurrent Delay.—Two or more delays on the critical path that occur at the same time.
- D. Contract Completion Date.—The date the Contractor is contractually obligated to complete the project, including any authorized adjustments, as specified in Section 8-1.06, "Time of Completion," of the Standard Specifications.
- E. Contractor Delay.—A delay that extends the time required to complete a controlling operation caused by and within the control of the Contractor, subcontractors at any tier or suppliers.
- F. Controlling Operation.—A feature of work or activity on the critical path.
- G. Critical Path.—In a project network, the sequence of activities yielding the longest path in a CPM analysis necessary to complete the project.
- H. Critical Path Method (CPM).—A mathematical calculation using the sequence of activities and their interrelationships, interdependencies, resources, and durations to determine the critical path that shows the expected time to complete a project.
- I. Data Date.—The day after the date through which progress updates have been calculated; everything occurring earlier than the data date is "As-Built"; and everything on or after the data date is "Planned."
- J. Early Completion Time.—The difference in time between the contract completion date and the current State-accepted scheduled completion date.
- K. Float.—The amount of time between the early start date and the late start date or the early finish date and the late finish date of any activity or group of activities in the network.
- L. Free Float.—The amount of time an activity can be delayed before delaying a subsequent activity.
- M. Fragnet.—A section or fragment of the network diagram comprised of a group of activities.
- N. Milestone.—A marker in a network which is typically used to mark a point in time or denote the beginning or end of a sequence of activities. A milestone has zero duration and zero resources, but will otherwise function in the network as if the milestone were an activity.
- O. Narrative Report.—A report that identifies potential problem areas, current and anticipated delaying factors and their impact, actions taken or proposed, proposed changes in schedule logic, extension or contraction of activities, proposed addition or deletion of activities, explanation for changes in the critical path, explanation for changes in scheduled completion date, out of sequence work, and other topics related to job progress or scheduling.
- P. Near Critical Path.—A path having 10 working days or less of total float.
- Q. Punch List.—A list of details needing attention to complete task or work for both contract item and extra work.
- R. Schedule Revision.—A change in the future portion of the schedule that modifies logic; alters construction sequences such as performing sequential activities concurrently or concurrent activities sequentially; adds or deletes activities or significantly alters activity durations, as determined or accepted by the Engineer.

- S. Scheduled Completion Date.—The Contractor's scheduled completion date as shown on the accepted baseline schedule as modified by subsequent accepted schedule updates and revisions.
- T. State Owned Float Activity.—The activity documenting time saved on the critical path by contract changes or other actions of the State, except contract change orders that result from significant Contractor development and investment.
- U. Time Impact Analysis.—An analysis demonstrating the estimated time impact of a contract change order, delay or other event on the scheduled completion date.
- V. Total Float.—The amount of time that an activity may be delayed without delaying the scheduled completion date.
- W. Update.—The routine modification of the CPM progress schedule through a regular monthly review to incorporate actual past progress to date by activity, projected completion dates and approved time adjustments.

MATERIALS (COMPUTER SYSTEM)

The Contractor shall provide a computer system for the State's exclusive possession and use for CPM progress schedules. The minimum computer system to be furnished shall be complete with keyboard, mouse, monitor, printer and plotter. The system shall be from those identified by the Gartner Group as Tier 1 and shall conform to the following requirements:

- A. Latest industry-available Intel Pentium processor, Motorola RISC processor or equivalent.
- B. Latest computer operating system software compatible with the selected processor, either Windows or MACINTOSH.
- C. Minimum of 128 megabytes of random access memory (RAM).
- D. Internal drives, including: one 4-gigabyte minimum hard disk drive, one 1.44-megabyte 90 mm (3.5-inch) floppy disk drive, one Iomega Jaz drive with 2 one gigabyte minimum cartridges, and one 32x speed CD-ROM drive.
- E. Internal fax/modem, latest speed and software version of U.S. Robotics, 3COM or equivalent.
- F. A 430 mm (17-inch) minimum, color monitor capable of at least 1,024 x 768 pixels.
- G. A color-ink-jet-type, E-size plotter with a minimum 8 megabytes RAM, 12 dots per millimeter (300 dots per inch) color, 24 dots per millimeter (600 dots per inch) monochrome, or equivalent, compatible with the selected system capable of plotting, in color, fully legible time-scaled logic diagrams, network diagrams, and bar charts. The plotter shall have the capability of being connected to or networked with a minimum of 5 computers.
- H. A color-ink-jet-type, B-size plotter compatible with the selected system capable of printing fully legible, time-scaled charts, network diagrams and reports.
- I. A manual parallel cable switching device, with connecting cables, allowing the user to alternate printing between the plotters.
- J. CPM software shall be compatible with the hardware provided, shall be the latest version of Primavera Project Planner for Windows, SureTrak for Windows, or equal, and shall be able to create files that can easily be imported into the latest version of Primavera.
- K. General software shall be the latest versions of Microsoft Office Professional and McAfee VirusScan virus protection. The general software shall be compatible with the hardware provided.
- L. Upgrades to the CPM and general software shall be provided, as the upgrades become available.

The computer hardware and software furnished by the Contractor shall be compatible with that used for the production of the CPM progress schedule required by these special provisions, including original instruction manuals and other documentation normally provided with the CPM and general software. Before delivery and setup of the computer system, the Contractor shall submit, for approval of the Engineer, a detailed list of the computer hardware and software the Contractor proposes to furnish, including an itemized schedule of costs for the system.

The Contractor shall furnish, install, set up, maintain, and repair the computer system ready-for-use, and provide plotter supplies as necessary during the course of the project at a location determined by the Engineer. The first submittal of the baseline schedule will not be considered complete until the hardware and software are installed and ready for use with the submitted baseline schedule. The Contractor shall instruct and assist the Engineer in the use of the hardware and software. When requested by the Engineer, the Contractor shall provide one 8-hour session of outside commercial training in the use of the CPM software for a maximum of 2 project staff at a location acceptable to the Engineer. Hardware repairs shall be made within 48 hours of notification by the Engineer, or replacement equipment shall be furnished and installed by the Contractor until repairs have been completed.

Computer hardware and software furnished shall remain the property of the Contractor and shall be removed by the Contractor upon acceptance of the contract if no claims involving contract progress are pending. If contract claims involving contract progress are pending, computer hardware or software shall not be removed until the final estimate has been submitted to the Contractor.

GENERAL

Early completion time shall be considered a resource for the exclusive use of the Contractor. The Contractor may increase early completion time by increasing production or reallocating resources to be more efficient, or by proposing, and the State accepting, contract change orders that are the result of significant Contractor development and investment or from an appropriate share of an accepted Cost Reduction Incentive Proposal.

State owned float shall be considered a resource for the exclusive use of the State. The Engineer may either accrue State owned float to mitigate past or anticipated future State delays, or reduce contract working days. The State may reduce contract working days if the action is the result of a contract change order other than those that result from significant Contractor development and investment. The Engineer will document State owned float by directing the Contractor in writing to update the State owned float activity and the activity relative to the State action that created the float. The Contractor shall conduct a time impact analysis to determine the effect of the change in the same manner described in "Schedule Time Adjustment" specified herein, and shall include the impacts acceptable to the Engineer in the next update or revision. The Contractor shall include a log of the action in the State owned float activity and include a discussion of the action in the narrative report of the next schedule update.

The Contractor shall be responsible for assuring that the work sequences are logical and the network shows a coordinated plan for complete performance of the work. Failure of the Contractor to include in the schedule any element of work required for the performance of the contract shall not relieve the Contractor from completing the work within the time limit specified in the contract. If the Contractor or the Engineer discovers an undefined element of work, activity or logic, it shall be corrected by the Contractor in a schedule revision, as specified in these special provisions. If a planned activity requires greater-than-normal daily resources to accomplish, schedule revision submittals shall include a narrative describing the activity, and the amount and use of the extraordinary resources.

The Baseline Schedule or Schedule Update submitted for acceptance shall not show variances from the requirements of these special provisions unless approved by the Engineer. The Contractor shall make specific mention of the variations in the letter of transmittal and shall make the associated adjustments to the project schedule. The Contractor will not be relieved of the responsibility for executing the work in strict conformance with the provisions in the requirements of these special provisions. In the event of a conflict between the requirements of these special provisions and the information provided or shown on an accepted schedule, the requirements of these special provisions shall take precedence.

Each schedule submitted to the Engineer shall comply with the limits imposed by these special provisions, with the specified intermediate milestones and completion dates, and with the constraints, restraints or sequences included in these special provisions, except that after the Engineer accepts the baseline schedule, the Contractor may show a late scheduled completion date on subsequent updates or revisions. The degree of detail shall include factors to the satisfaction of the Engineer, including, but not limited to:

- A. Physical breakdown of the project;
- B. Contract milestones and completion dates, substantial completion dates, constraints, restraints, sequences of work shown in these special provisions, the planned substantial completion date, and the final completion date;
- C. Type of work to be performed, the sequences and the activities to be performed by subcontractors;
- D. Procurement, submittal, submittal review, manufacture, test, delivery, and installation of major materials and equipment that require approval;
- E. Preparation, submittal and approval of shop or working drawings and material samples showing time, as specified in these special provisions for the Engineer's review;
- F. Identification of interfaces and dependencies with preceding, concurrent and follow-on contractors, railroads, and utilities as indicated in these special provisions;
- G. Identification of each utility relocation or interface as a separate activity;
- H. Batch plant erection and plant certification;
- I. Erection and removal of falsework or shoring;
- J. Submission and approval of reports or results for major tests, such as that for pile loading or traffic controllers;
- K. Indicate long-term ramp and connector closing and opening events, traffic switches, and opening and closing of pavements to traffic as separate one day activities;
- L. Punch-list and final clean-up;
- M. State-owned float as the last activity in the schedule, at the end of which is the Scheduled Completion Date;
- N. Activity coding conventions shall include the following:

	Code	Value	Description
(1) Responsibility	RESP	CT	Caltrans
		UTIL	Utility Company
		RAIL	Railroad
		xxxx	Contractor
		xxxx	Subcontractor
		xxxx	others, as needed
(2) Stage	STGE	1	Stage 1
		2	Stage 2
		other designations	other descriptions, as needed
(3) Phase	PHAS	1	Phase 1
		2	Phase 2
		other phases	other phases, as needed
(4) Utilities	UTIL	PGE	Pacific Gas & Electric
		BELL	Pacific Bell
		GTE	GTE
		SCE	Southern California Edison
		other utilities	other utilities, as needed
The Contractor may include additional coding conventions, such as Ramps (RAMP), Facilities (FAC), and Events (EVNT).			

The work shall be executed in the sequence indicated in the accepted baseline schedule and subsequent accepted updates and revisions. Once the Engineer accepts a CPM schedule, the Contractor shall neither artificially improve the progress nor artificially change the quantity of float in any part of the schedule by artificially adding or deleting activities, revising schedule logic restraints, or changing planned activity durations. Schedule changes of planned work shall be documented in a properly submitted revision. The Contractor may improve the progress by performing sequential activities concurrently or by performing activities more quickly than planned. In the case of multiple critical paths, float generated by early completion of one or a sequence of activities will be considered in determining if that sequence of activities remains on the critical path.

The schedule shall be modified to reflect actual events and conditions, including non-work days, as these events and conditions occur for historical purposes and for use in time impact analysis. Submittals and Engineer review time shall be shown in the progress schedule, including CPM schedule updates and revisions. The duration of the Engineer review activity shall be 15 days unless specified otherwise in these special provisions.

The Contractor shall be allowed to show an early or late scheduled completion date on schedule updates and revisions. The Engineer will use the most current, accepted schedule update and revision, and Contractor-provided cause, time-impact and schedule-delay analysis that is acceptable to the Engineer to determine apparent impacts.

The Engineer shall have 20 days to review and accept or reject the baseline schedule. The Engineer shall have 15 days to review and accept or reject any updated or revised schedule. Rejected schedules shall be resubmitted to the Engineer within 5 days, at which time a new review period of 5 days will begin. After the baseline schedule is accepted, schedules that are not accepted or rejected within the required review period will be deemed to have been accepted by the Engineer. Acceptance of a schedule does not relieve the Contractor of the responsibility of submitting complete and accurate information.

PRE-CONSTRUCTION SCHEDULING CONFERENCE

The Contractor shall schedule, and the Engineer will conduct, a Pre-construction Scheduling Conference with the Contractor's Project Manager and Construction Scheduler within 10 days after approval of the contract. At this meeting, the Engineer will review the requirements of this section of the special provisions with the Contractor. The Contractor shall submit a general time-scaled logic diagram displaying the major activities and sequence of planned operations and shall be prepared to discuss the proposed work plan and schedule methodology that complies with the requirements of these special provisions. If the Contractor proposes deviations to the construction staging of the project, the Contractor shall submit a general time-scaled logic diagram displaying the deviations and resulting time impacts and shall be prepared to discuss the proposal. At this meeting, the Contractor shall additionally submit the alpha-numeric coding structure and the activity identification system for labeling the work activities. To easily identify relationships, each activity description shall indicate its associated scope or location of work by including such terms as quantity of material, type of work, Bridge Number, Station to Station location, side of highway (such as left, right, northbound, southbound), lane number, shoulder, ramp name, ramp line descriptor or mainline. The Engineer will review and comment on the logic diagram, the coding structure and activity identification system within 15 days after submission by the Contractor. The Contractor shall make modifications to

the time-scaled logic diagram, the coding structure, and activity identification system that the Engineer requests and shall employ that coding structure and identification system. The Contractor shall include the Engineer-requested modifications in the baseline schedule.

NETWORK DIAGRAM AND PROJECT SCHEDULE REPORTS

Schedules submitted to the Engineer, including the baseline schedule, shall include originally-plotted time-scaled network diagram(s). Network diagrams shall be based on early start and early finish dates of activities shown. The network diagrams submitted to the Engineer shall also be accompanied by the CPM software-generated tabular reports for each activity included in the project schedule. Three different report sorts shall be provided: Early Start, Total Float, and Activity Number which shall show the predecessors and successors for each activity. Tabular reports, size 8 1/2" x 11" , shall be submitted to the Engineer and shall include at a minimum, the following:

- A. Data date;
- B. Predecessor and successor activity numbers and descriptions;
- C. Activity number and description;
- D. Activity code(s);
- E. Scheduled, or actual and remaining durations for each activity;
- F. Earliest start date (by calendar date);
- G. Earliest finish date (by calendar date);
- H. Actual start date (by calendar date);
- I. Actual finish date (by calendar date);
- J. Latest start date (by calendar date);
- K. Latest finish date (by calendar date);
- L. Free Float, in work days;
- M. Total Float, in work days;
- N. Percentage of activity complete and remaining duration for incomplete activities;
- O. Lag(s); and
- P. Imposed constraints.

The networks shall be drafted time-scaled to show a continuous flow of information from left to right. The primary path(s) of criticality shall be clearly and graphically identified on the network(s). The network diagram shall be prepared on E-size sheets, 34" x 44", and shall have a title block in the lower right-hand corner and a timeline on each page. Exceptions to the size of the network sheets and the use of computer graphics to generate the networks shall be subject to the Engineer's approval.

The narrative report shall be organized as follows:

- A. Contractor's Transmittal Letter;
- B. Work completed during the period;
- C. Identification of unusual resources: manpower, material, or equipment restrictions or use, including multiple shifts, 6-day work weeks, specified overtime, or work at times other than regular days or hours;
- D. Description of the current critical path;
- E. Changes to the critical path since the last schedule submittal;
- F. Description of problem areas;
- G. Current and anticipated delays:
 - 1. Cause of delay,
 - 2. Impact of delay on other activities, milestones and completion dates,
 - 3. Corrective action and schedule adjustments to correct the delay;
- H. Pending items and status thereof:
 - 1. Permits,
 - 2. Change Orders,
 - 3. Time Adjustments,
 - 4. Non-Compliance Notices;

- I. Contract completion date(s) status:
 - 1. Ahead of schedule and number of days,
 - 2. Behind schedule and number of days,
 - 3. If date changes, explain the cause;

- J. Attached Updated Network Diagram and Reports.

Schedule network diagrams, tabular reports and narrative reports shall be submitted to the Engineer for acceptance in the following quantities:

- A. Two sets of originally-plotted, time-scaled network diagram(s);
- B. Two copies of each of the three sorts of the CPM software-generated tabular reports size (8 1/2" x 11");
- C. One 1.44-megabyte 89 mm (3.5 inch) floppy diskette containing the schedule data;
- D. Two copies of the narrative report.

BASELINE SCHEDULE REQUIREMENTS

Within 30 days after approval of the contract, the Contractor shall submit a baseline schedule to the Engineer. The baseline project schedule shall have a data date of the first working day of the contract and shall not include any completed work to-date. The baseline schedule shall be practicable; include the entire scope of work; meet interim target dates, milestones, stage construction requirements, and internal time constraints; show logical sequence of activities; and shall not extend beyond the number of working days originally provided in these special provisions. An early completion schedule will be acceptable provided that the schedule meets the requirements of these special provisions and the Standard Specifications.

The baseline CPM progress schedule submitted by the Contractor shall have a sufficient number of activities to assure adequate planning of the project, to permit monitoring and evaluation of progress, and the analysis of time impacts. The baseline schedule shall depict how the Contractor plans to complete the whole work involved, and shall show the activities that define the critical path. Multiple critical paths and near-critical paths shall be kept to a minimum, as determined by the Engineer. A total of not more than 50 percent of the baseline schedule activities shall be critical or near-critical, unless otherwise approved by the Engineer.

Activities shall have a duration of not less than one working day nor more than 20 working days, unless otherwise approved by the Engineer. The activities in the baseline schedule, with the exception of the first and last activities, shall have a minimum of one predecessor and a minimum of one successor. The baseline schedule shall not attribute negative float or negative lag to an activity.

MONTHLY SCHEDULE UPDATES

On or before the first calendar day of each month, the Contractor shall meet with the Engineer to review contract progress. At the monthly progress meeting the Contractor shall submit to the Engineer an update of the network diagram and project schedule reports as defined above. Update schedules shall have a data date of the twenty-first calendar day of the month, or other date as established by the Engineer, and shall include the information available up to that date. Durations for work that has been completed will be shown on the schedule as the work actually occurred, including Engineer submittal review and Contractor resubmittal times.

SCHEDULE REVISIONS

When the Contractor proposes a revision to an accepted schedule, the Contractor shall state in writing the reasons for the change, as well as the specifics, such as, but not limited to, revisions to activities, logic, durations, and other matters pertinent to the proposed revisions. If the Engineer considers a schedule revision to be of a major nature, the Engineer may require the Contractor to revise and submit for acceptance the affected portion(s) of the project schedule and an analysis to show the effect on the entire project. In addition to the revision submittal, the Contractor shall submit a schedule update with the same data date as the revision which is to reflect the project condition just prior to implementing the revision. The Contractor shall discuss contemplated revisions with the Engineer prior to the submittal.

Within 15 days, the Contractor shall submit a revised CPM network for approval when requested by the Engineer, or when any of the following occurs:

- A. There is a significant change in the Contractor's operations that affects the critical or near critical path(s).
- B. The scheduled completion date of the current submitted updated CPM schedule indicates that the contract progress is 20 days or more behind the current accepted schedule or revision.

- C. The Contractor or the Engineer considers that an approved or anticipated change will impact the critical or near critical path or contract progress.

SCHEDULE TIME ADJUSTMENT

When the Contractor requests a time adjustment due to contract change orders or delays, or if the Contractor or the Engineer considers that an approved or anticipated change will impact the critical path or contract progress, the Contractor shall submit a written time impact analysis to the Engineer illustrating the impacts of each change or delay on the current scheduled completion date or milestone completion date. The analysis shall use the currently accepted schedule that has a data date closest to and prior to the event. If the Engineer determines that the currently accepted schedule does not appropriately represent the conditions prior to the event, the schedule shall be updated to the day before the event being analyzed. An additional analysis shall be performed after the completion of the event. If the event is on the critical path at the time of its completion, then the difference between the scheduled completion dates of these 2 analyses shall be equal to the adjustment in time. The time impact analysis shall include one or more fragnet(s) demonstrating how the Contractor proposes to incorporate the event(s) into the schedule, including logic and duration of the proposed activities. Until such time that the Contractor provides the analysis, the Engineer may, at his option, construct and utilize the project as-built schedule or other recognized method to determine adjustments in contract time.

Time impact analyses shall be submitted in duplicate within 15 days of a delay and shall be used in determining contract change order days. Approval or rejection of each time impact analysis by the Engineer will be made within 15 days after receipt of the time impact analysis. In the event the Contractor does not agree with the decision of the Engineer regarding the impact of a change or delay, notice shall be given in conformance with the provisions in Section 9-1.04, "Notice of Potential Claim," of the Standard Specifications. The third paragraph of Section 4-1.03A of the Standard Specifications shall not apply.

FINAL SCHEDULE UPDATE

Within 30 days after acceptance of the contract by the Director, the Contractor shall submit a final update of the schedule (as-built schedule) with actual start and actual finish dates for the activities. The Contractor shall submit a written certificate with this submittal signed by the Contractor's Project Manager and an officer of the company stating "To the best of my knowledge, the enclosed final update of the project schedule reflects the actual start and completion dates of the actual activities for the project contained herein." An officer of the company may delegate in writing the authority to sign the certificate to a responsible manager. Submittal of the final schedule update and the certification shall be a condition precedent to the release of any retained funds under the contract.

PAYMENT

Progress schedule (critical path) will be paid for at a lump sum price. The contract lump sum price paid for progress schedule (critical path) shall include full compensation for furnishing all labor, material (including computer hardware and software), tools, equipment, and incidentals; and for doing all the work involved in preparing, furnishing, updating, and revising progress schedules; maintaining and repairing the computer hardware; and instructing and assisting the Engineer in the use of the computer hardware and software, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer. Payments for the progress schedule (critical path) contract item will be made as follows:

- A. A total of 50 percent of the progress schedule (critical path) contract item amount will be made upon achieving all of the following: 5 percent of all work completed, accepted baseline, all accepted required schedule updates and revisions, and required CPM training.
- B. A total of 60 percent of the progress schedule (critical path) contract item amount will be made upon achieving all of the following: 25 percent of all work completed, accepted baseline, and all accepted required schedule updates and revisions.
- C. A total of 75 percent of the progress schedule (critical path) contract item amount will be made when 50 percent of all work completed, accepted baseline, and all accepted required schedule updates and revisions.
- D. A total of 100 percent of the progress schedule (critical path) contract item amount will be made when 100 percent of all work completed, accepted baseline, all accepted required schedule updates and revisions, and a completed and certified Final Schedule Update.

The adjustment provisions in Section 4-1.03, "Changes," of the Standard Specifications shall not apply to the item of progress schedule (critical path). Adjustments in compensation for progress schedule (critical path) will not be made for any increased or decreased work ordered by the Engineer in furnishing progress schedules.

RETENTION

The Department will retain an amount equal to 25 percent of the estimated value of the work performed during each estimate period in which the Contractor fails to submit pre-construction scheduling documents, an acceptable baseline, acceptable updated schedule, or acceptable revised progress schedule (critical path) conforming to the requirements of these special provisions as determined by the Engineer. Retentions for failure to submit acceptable CPM progress schedules shall be in addition to other retentions provided for in the contract. Retentions for failure to submit progress schedules (critical path) will be released for payment on the next monthly estimate for partial payment following the date that pre-construction scheduling documents and acceptable progress schedules (critical path) are submitted to the Engineer, and no interest will be due the Contractor.

10-1.07 OBSTRUCTIONS

Attention is directed to Sections 8-1.10, "Utility and Non-Highway Facilities," and 15, "Existing Highway Facilities," of the Standard Specifications and these special provisions.

The Contractor's attention is directed to the existence of certain underground facilities that may require special precautions be taken by the Contractor to protect the health, safety and welfare of workmen and of the public. Facilities requiring special precautions include, but are not limited to: conductors of petroleum products, oxygen, chlorine, and toxic or flammable gases; natural gas in pipelines greater than 6 inches in diameter or pipelines operating at pressures greater than 60 psi gauge; underground electric supply system conductors or cables, with potential to ground of more than 300 volts, either directly buried or in duct or conduit which do not have concentric grounded conductors or other effectively grounded metal shields or sheaths.

The Contractor shall notify the Engineer and the appropriate regional notification center for operators of subsurface installations at least 2 working days, but not more than 14 calendar days, prior to performing any excavation or other work close to any underground pipeline, conduit, duct, wire or other structure. Regional notification centers include but are not limited to the following:

Notification Center	Telephone Number
Underground Service Alert-Northern California (USA)	1-800-642-2444 1-800-227-2600
Underground Service Alert-Southern California (USA)	1-800-422-4133 1-800-227-2600

If such facilities are not located on the plans in both alignment and elevation, no work shall be performed in the vicinity of said facilities until the owner, or his representative, has located the facility by potholing, probing, or other means that will locate and identify the facility. If, in the opinion of the Engineer, the Contractor's operations are delayed or interfered with by reason of the utility facilities not being located by the owner or his representative, the State will compensate the Contractor for such delays to the extent provided in Section 8-1.09, "Right of Way Delays," of the Standard Specifications, and not otherwise, except as provided in Section 8-1.10, "Utility and Non-Highway Facilities," of the Standard Specifications.

The utility facilities listed in the following table will be arranged as shown on the plans during construction operations to permit the pile driving or drilling operations and the substructure construction. It is anticipated that no other utility facilities will be rearranged or temporarily deactivated in advance of or during construction operations to permit pile driving or drilling operations or substructure construction, unless the Contractor makes the necessary arrangements as provided in Section 8-1.10:

Utility Facility	Location
PG&E	12KV Beach Street
PG&E	12 KV Ettic Street to Hannah Street

The Contractor shall notify the Engineer in writing at least 30 days in advance of the date or dates that the interfering utility facilities are to be rearranged. The Engineer will, in turn, notify the owners of the utility facilities.

The utility facilities listed in the following table, and other utility facilities that possibly exist at locations which might interfere with the pile driving or drilling operations or substructure construction, will not be rearranged in advance of or during construction operations. Should the Contractor desire to have any of the utility facilities rearranged or temporarily deactivated for his convenience, the Contractor shall make the necessary arrangements as provided in Section 8-1.10:

Utility Facility	Location
San Francisco Water 14 inch diameter	Beach Street to Treasure Island
San Francisco Gas 6 inch diameter	Beach Street to Treasure Island

Full compensation for conforming to the requirements of this section, not otherwise provided for, shall be considered as included in the prices paid for the various contract items of work involved and no additional compensation will be allowed therefor.

10-1.08 DUST CONTROL

Dust control shall conform to the provisions in Section 10, "Dust Control," of the Standard Specifications.

10-1.09 MOBILIZATION

Mobilization shall conform to the provisions in Section 11, "Mobilization," of the Standard Specifications.

10-1.10 CONSTRUCTION AREA TRAFFIC CONTROL DEVICES

Flagging, signs, and all other traffic control devices furnished, installed, maintained, and removed when no longer required shall conform to the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

Category 1 traffic control devices are defined as those devices that are small and lightweight (less than 100 lbs), and have been in common use for many years. The devices shall be known to be crashworthy by crash testing, crash testing of similar devices, or years of demonstrable safe performance. Category 1 traffic control devices include traffic cones, plastic drums, portable delineators, and channelizers.

If requested by the Engineer, the Contractor shall provide written self-certification for crashworthiness of Category 1 traffic control devices. Self-certification shall be provided by the manufacturer or Contractor and shall include the following: date, Federal Aid number (if applicable), expenditure authorization, district, county, route and kilometer post of project limits; company name of certifying vendor, street address, city, state and zip code; printed name, signature and title of certifying person; and an indication of which Category 1 traffic control devices will be used on the project. The Contractor may obtain a standard form for self-certification from the Engineer.

Category 2 traffic control devices are defined as those items that are small and lightweight (less than 45 kg), that are not expected to produce significant vehicular velocity change, but may otherwise be potentially hazardous. Category 2 traffic control devices include: barricades and portable sign supports.

Category 2 devices purchased on or after October 1, 2000 shall be on the Federal Highway Administration (FHWA) Acceptable Crashworthy Category 2 Hardware for Work Zones list. This list is maintained by FHWA and can be located at the following internet address: <http://safety.fhwa.dot.gov/fourthlevel/hardware/listing.cfm?code=workzone>. The Department maintains a secondary list at the following internet address: <http://www.dot.ca.gov/hq/traffops/signtech/signdel/pdffiles.htm>.

Category 2 devices that have not received FHWA acceptance, and were purchased before October 1, 2000, may continue to be used until they complete their useful service life or until January 1, 2003, whichever comes first. Category 2 devices in use that have received FHWA acceptance shall be labeled with the FHWA acceptance letter number and the name of the manufacturer by the start of the project. The label shall be readable. After January 1, 2003, all Category 2 devices without a label shall not be used on the project.

If requested by the Engineer, the Contractor shall provide a written list of Category 2 devices to be used on the project at least 5 days prior to beginning any work using the devices. For each type of device, the list shall indicate the FHWA acceptance letter number and the name of the manufacturer.

Full compensation for providing self-certification for crashworthiness of Category 1 traffic control devices and for providing a list of Category 2 devices used on the project and labeling Category 2 devices as specified shall be considered as included in the prices paid for the various contract items of work requiring the use of the Category 1 or Category 2 traffic control devices and no additional compensation will be allowed therefor.

10-1.11 CONSTRUCTION AREA SIGNS

Construction area signs shall be furnished, installed, maintained, and removed when no longer required in conformance with the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

Attention is directed to the provisions in "Approved Traffic Products" of these special provisions. Type II retroreflective sheeting shall not be used on construction area sign panels.

The Contractor shall notify the appropriate regional notification center for operators of subsurface installations at least 2 working days, but not more than 14 calendar days, prior to commencing excavation for construction area sign posts. The regional notification centers include, but are not limited to, the following:

Notification Center	Telephone Number
Underground Service Alert-Northern California (USA)	1-800-642-2444 1-800-227-2600
Underground Service Alert-Southern California (USA)	1-800-422-4133 1-800-227-2600

Excavations required to install construction area signs shall be performed by hand methods without the use of power equipment, except that power equipment may be used if it is determined there are no utility facilities in the area of the proposed post holes.

Sign substrates for stationary mounted construction area signs may be fabricated from fiberglass reinforced plastic as specified under "Approved Traffic Products" of these special provisions.

"Advance information signs" shown on the plans shall be placed at least 7 days before ramps are to be closed to public traffic. The signs shall show the dates and time of ramp closure.

10-1.12 MAINTAINING TRAFFIC

Attention is directed to Sections 7-1.08, "Public Convenience," 7-1.09, "Public Safety," and 12, "Construction Area Traffic Control Devices," of the Standard Specifications and to the provisions in "Public Safety" of these special provisions and these special provisions. Nothing in these special provisions shall be construed as relieving the Contractor from the responsibilities specified in Section 7-1.09.

Lane closures shall conform to the provisions in section "Traffic Control System for Lane Closure" of these special provisions.

In addition to the provisions set forth in "Public Safety" of these special provisions, whenever work to be performed on the freeway traveled way (except the work of installing, maintaining and removing traffic control devices) is within 6 ft of the adjacent traffic lane, the adjacent traffic lane shall be closed.

At all locations where falsework pavement lighting or pedestrian openings through falsework are designated, falsework lighting shall be installed in conformance with the provisions in Section 86-6.11, "Falsework Lighting," of the Standard Specifications.

Openings shall be provided through bridge falsework for the use of public traffic at each location where falsework is constructed over the streets or routes listed in the following table. The type, minimum width, height and number of openings at each location, and the location and maximum spacing of falsework lighting if required, for each opening, shall conform to the requirements in said table. The width of vehicular openings shall be the clear width between temporary railings or other protective work. The spacing shown for falsework pavement lighting is the maximum distance center to center in feet between fixtures.

Distribution Structure
at intersection of "MC2" line and "BM" Line

	Number	Width	Height
Vehicle	BM8	45	15
Openings	BM9	45	15

Location and Spacing of
Falsework Pavement Lighting
R and L 30

(Width and Height in feet.)
(R=right side of traffic. L=left side of traffic)
(C=Centered overhead.)

The exact location of openings will be determined by the Engineer.

The Contractor shall notify local authorities of his intent to begin work at least 5 days before work is begun. The Contractor shall cooperate with local authorities relative to handling traffic through the area and shall make his own arrangements relative to keeping the working area clear of parked vehicles.

Whenever vehicles or equipment are parked on the shoulder within 6 feet of a traffic lane, the shoulder area shall be closed with fluorescent traffic cones or portable delineators placed on a taper in advance of the parked vehicles or equipment and along the edge of the pavement at 25-foot intervals to a point not less than 25 feet past the last vehicle or piece of equipment. A minimum of 9 cones or portable delineators shall be used for the taper. A C23 (Road Work Ahead) or C24 (Shoulder Work Ahead) sign shall be mounted on a telescoping flag tree with flags. The flag tree shall be placed where directed by the Engineer.

Lanes shall be closed only during the hours shown on the charts included in this section "Maintaining Traffic." Except work required under said Sections 7-1.08 and 7-1.09, work that interferes with public traffic shall be performed only during the hours shown for lane closures.

Designated legal holidays are: January 1st, the third Monday in February, the last Monday in May, July 4th, the first Monday in September, November 11th, Thanksgiving Day, and December 25th. When a designated legal holiday falls on a Sunday, the following Monday shall be a designated legal holiday. When November 11th falls on a Saturday, the preceding Friday shall be a designated legal holiday.

Minor deviations from the requirements of this section concerning hours of work which do not significantly change the cost of the work may be permitted upon the written request of the Contractor if in the opinion of the Engineer public traffic will be better served and the work expedited. Such deviations shall not be adopted until the Engineer has indicated his written approval. All other modifications will be made by contract change order.

Chart No. 1																									
Multilane Lane Requirements																									
Location: WB Rte. 80 Connector To EB Rte. 580/SB Rte. 880												Direction: Westbound													
FROM HOUR TO HOUR	a.m.											p.m.													
	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9		10	11
Mondays through Thursdays	C	C	C	C	C																				C
Fridays	C	C	C	C	C																				
Saturdays	C	C	C	C	C	C	C																		
Sundays	C	C	C	C	C	C	C	C																	C
Day before designated legal holiday	C	C	C	C	C																				
Designated legal holidays	C	C	C	C	C	C	C	C																	C

Legend:

C Connector closure permitted

No closure permitted

REMARKS:

(See Detour No. 1)

Chart No. 2																								
Multilane Lane Requirements																								
Location: WB Rte. 580 Connector To EB Rte. 80												Direction: Westbound												
FROM HOUR TO HOUR	a.m.												p.m.											
	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11
Mondays through Thursdays	C	C	C	C	C	C																		C
Fridays	C	C	C	C	C	C																		
Saturdays	C	C	C	C	C	C	C																	
Sundays	C	C	C	C	C	C	C	C															C	C
Day before designated legal holiday	C	C	C	C	C	C																		
Designated legal holidays	C	C	C	C	C	C	C	C															C	C

Legend:

C Connector closure permitted

No closure permitted

REMARKS:

(See Detour No. 2)

Chart No. 3																								
Multilane Lane Requirements																								
Location: WB Rte. 580 Connector To WB Rte. 80												Direct: Westbound												
FROM HOUR TO HOUR	a.m.												p.m.											
	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11
Mondays through Thursdays	C	C	C	C	C																		C	C
Fridays	C	C	C	C	C																		C	C
Saturdays	C	C	C	C	C	C	C																	
Sundays	C	C	C	C	C	C	C	C	C												C	C	C	C
Day before designated legal holiday	C	C	C	C	C																		C	C
Designated legal holidays	C	C	C	C	C	C	C	C	C												C	C	C	C

Legend:

C Connector closure permitted

No closure permitted

REMARKS:

(See Detour No. 3)

Chart No. 4 Multilane Lane Requirements																								
Location: EB Rte. 80 Connector To EB Rte. 80												Direction: Eastbound												
FROM HOUR TO HOUR	a.m.											p.m.												
	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11
Mondays through Thursdays	C	C	C	C	C	C	C																	
Fridays		C	C	C	C	C	C																	
Saturdays		C	C	C	C	C	C	C																
Sundays	C	C	C	C	C	C	C	C	C															C
Day before designated legal holiday		C	C	C	C	C	C																	
Designated legal holidays	C	C	C	C	C	C	C	C	C															C

Legend:

C Connector closure permitted

No closure permitted

REMARKS:

(See Detour No. 4)

Chart No. 5 Multilane Lane Requirements																								
Location: WB Rte. 80 Connector To WB Rte. 80												Direction: Westbound												
FROM HOUR TO HOUR	a.m.											p.m.												
	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11
Mondays through Thursdays	2	2	2	2	2																			1
Fridays	1	2	2	2	2																			1
Saturdays	1	2	2	2	2	2	1	1																
Sundays	1	2	2	2	2	2	1	1																1
Day before designated legal holiday	1	2	2	2	2																			1
Designated legal holidays	1	2	2	2	2	2	1	1																1

Legend:

2 Closure of two adjacent lanes permitted

1 One lane closure permitted

No closure permitted

REMARKS:

Erection and removal of falsework at locations where falsework openings are required shall be undertaken at one location at a time. During falsework erection and removal, public traffic in the lanes over which falsework is being erected or removed shall be routed around the work area on adjacent streets or where 2 falsework openings are called for at one location, the public traffic may be routed through the work and through the opening for the opposing lanes of traffic by means of a local detour as shown on the plans. Removal shall include lowering falsework, blowing sand from sand jacks, turning screws on screw jacks and removing wedges.

Local detours shall be not less than 12 feet in width, adjacent to the median side of the opposing traffic lanes, and shall at no place encroach on said lanes.

Regardless of the construction procedure, methods and equipment selected, the Contractor shall have all necessary materials and equipment on the site to erect or remove the falsework in any one span or over any one opening prior to detouring public traffic, and shall erect or remove the falsework in an expeditious manner in order that inconvenience to public traffic will be a minimum.

10-1.13 CLOSURE REQUIREMENTS AND CONDITIONS

Lane closures shall conform to the provisions in "Maintaining Traffic" of these special provisions and these special provisions.

The term closure, as used herein, is defined as the closure of a traffic lane or lanes, including ramp or connector lanes, within a single traffic control system.

CLOSURE SCHEDULE

By Noon Monday, the Contractor shall submit a written schedule of planned closures for the following week period, defined as Friday Noon through the following Friday Noon.

The Closure Schedule shall show the locations and times when the proposed closures are to be in effect. The Contractor shall use the Closure Schedule request forms furnished by the Engineer. Closure Schedules submitted to the Engineer with incomplete, unintelligible or inaccurate information will be returned for correction and resubmittal. The Contractor will be notified of disapproved closures or closures that require coordination with other parties as a condition of approval.

Amendments to the Closure Schedule, including adding additional closures, shall be submitted to the Engineer, in writing, at least 3 working days in advance of a planned closure. Approval of amendments to the Closure Schedule will be at the discretion of the Engineer.

The Contractor shall confirm, in writing, all scheduled closures by no later than 8:00 a.m. 3 working days prior to the date on which the closure is to be made. Approval or denial of scheduled closures will be made no later than 4:00 p.m. 2 working days prior to the date on which the closure is to be made. Closures not confirmed or approved will not be allowed.

Confirmed closures that are cancelled due to unsuitable weather may be rescheduled at the discretion of the Engineer for the following working day.

CONTINGENCY PLAN

The Contractor shall prepare a contingency plan for reopening closures to public traffic. The Contractor shall submit the contingency plan for a given operation to the Engineer within one working day of the Engineer's request.

LATE REOPENING OF CLOSURES

If a closure is not reopened to public traffic by the specified time, work shall be suspended in conformance with the provisions in Section 8-1.05, "Temporary Suspension of Work," of the Standard Specifications. The Contractor shall not make any further closures until the Engineer has accepted a work plan, submitted by the Contractor, that will insure that future closures will be reopened to public traffic at the specified time. The Engineer will have 2 working days to accept or reject the Contractor's proposed work plan. The Contractor will not be entitled to any compensation for the suspension of work resulting from the late reopening of closures.

For each 10-minute interval, or fraction thereof past the time specified to reopen the closure, the Department will deduct \$4500 per interval from moneys due or that may become due the Contractor under the contract.

COMPENSATION

The Contractor shall notify the Engineer of any delay in the Contractor's operations due to the following conditions, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of those conditions, and the Contractor's loss due to that delay could not have been avoided by rescheduling the affected closure or by judicious handling of forces, equipment and plant, the delay will be considered a right of way delay within the meaning of Section 8-1.09, "Right of Way Delays," and compensation for the delay will be determined in conformance with the provisions in Section 8-1.09:

- A. The Contractor's proposed Closure Schedule is denied and his planned closures are within the time frame allowed for closures in "Maintaining Traffic" of these special provisions, except that the Contractor will not be entitled to any compensation for amendments to the Closure Schedule that are not approved.
- B. The Contractor is denied a confirmed closure.

Should the Engineer direct the Contractor to remove a closure prior to the time designated in the approved Closure Schedule, any delay to the Contractor's schedule due to removal of the closure will be considered a right of way delay within the meaning of Section 8-1.09, "Right of Way Delays," and compensation for the delay will be determined in conformance with the provisions in Section 8-1.09.

10-1.14 TRAFFIC CONTROL SYSTEM FOR LANE CLOSURE

A traffic control system shall consist of closing traffic lanes in accordance with the details shown on the plans, the provisions of Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications, the provisions under "Maintaining Traffic" and "Construction Area Signs" elsewhere in these special provisions and these special provisions.

The provisions in this section will not relieve the Contractor from the responsibility to provide such additional devices or take such measures as may be necessary to comply with the provisions in Section 7-1.09, "Public Safety," of the Standard Specifications.

During traffic stripe operations and pavement marker placement operations using bituminous adhesive, traffic shall be controlled, at the option of the Contractor, with either stationary or moving type lane closures. During all other operations traffic shall be controlled with stationary type lane closures. The Contractor's attention is directed to the provisions in Section 84-1.04, "Protection From Damage," and Section 85-1.06, "Placement," of the Standard Specifications.

If any component in the traffic control system is displaced, or ceases to operate or function as specified, from any cause, during the progress of the work, the Contractor shall immediately repair the component to its original condition or replace the component and shall restore the component to its original location.

STATIONARY TYPE LANE CLOSURE.--When lane closures are made for work periods only, at the end of each work period, all components of the traffic control system, except portable delineators placed along open trenches or excavation adjacent to the traveled way, shall be removed from the traveled way and shoulder. If the Contractor so elects, the components may be stored at selected central locations, approved by the Engineer, within the limits of the highway right of way.

Each vehicle used to place, maintain and remove components of a traffic control system on multilane highways shall be equipped with a Type II flashing arrow sign which shall be in operation when the vehicle is being used for placing, maintaining, or removing the components. Vehicles equipped with Type II flashing arrow sign not involved in placing, maintaining, or removing the components when operated within a stationary type lane closure shall only display the caution display mode. The sign shall be controllable by the operator of the vehicle while the vehicle is in motion. The flashing arrow sign shown on the plans shall not be used on the vehicles which are doing the placing, maintaining and removing of components of a traffic control system, and shall be in place before a lane closure requiring its use is completed.

The 500-foot section of lane closure, shown along lane lines between the 1,000-foot lane closure tapers on the plans entitled "Traffic Control System for Lane Closures on Freeways and Expressways" and "Traffic Control System for Lane and Complete Closures on Freeways and Expressways" shall not be used.

The traffic cones shown to be placed transversely across closed traffic lanes and shoulders on the plans entitled "Traffic Control System for Lane Closures on Freeways and Expressways" and "Traffic Control System for Lane and Complete Closures on Freeways and Expressways" shall not be placed.

MOVING TYPE LANE CLOSURE.--Flashing arrow signs used in moving lane closures shall be truck-mounted. Changeable message signs used in moving lane closure operations shall conform to Section 12-3.12, "Portable Changeable Message Signs," of the Standard Specifications, except the signs shall be truck-mounted and the full operation height of the bottom of the sign may be less than 7 feet above the ground, but should be as high as practicable.

Truck-mounted crash cushions (TMCC) for use in moving lane closures shall be any of the following approved models, or equal:

(1)

Hexfoam TMA Series 3000 and
Alpha 1000 TMA Series 1000 and
Alpha 2001 TMA Series 2001

Manufacturer:	Distributor(Northern):
Energy Absorption Systems, Inc. One East Wacker Drive Chicago, IL 60601-2076 Telephone (312) 467-6750	Traffic Control Service, Inc. 8585 Thys Court Sacramento, CA 95828 Telephone (800) 884-8274 FAX (916) 387-9734
	Distributor(Southern):
	Traffic Control Service, Inc. 1881 Betmor Lane Anaheim, CA 92805 Telephone (800) 222-8274

(2)

Cal T-001 Model 2 or Model 3

Manufacturer:	Distributor:
Hexcel Corporation 11711 Dublin Blvd. P.O. Box 2312 Dublin, CA 94568 Telephone (510) 828-4200	Hexcel Corporation 11711 Dublin Blvd. P.O. Box 2312 Dublin, CA 94568 Telephone (510) 828-4200

(3)

Renco Rengard Model Nos.
CAM 8-815 and RAM 8-815

Manufacturer:	Distributor:
Renco Inc. 1582 Pflugerville Loop Road P.O. Box 730 Pflugerville, TX 78660-0730 Telephone (800) 654-8182	Renco Inc. 1582 Pflugerville Loop Road P.O. Box 730 Pflugerville, TX 78660-0730 Telephone (800) 654-8182

Each TMCC shall be individually identified with the manufacturer's name, address, TMCC model number, and a specific serial number. The names and numbers shall each be a minimum 1/2 inch high, and located on the left (street) side at the lower front corner. The TMCC shall have a message next to the name and model number in 1/2 inch high letters which states, "The bottom of this TMCC shall be _____ inches \pm _____ inches above the ground at all points for proper impact performance." Any TMCC which is damaged or appears to be in poor condition shall not be used unless recertified by the manufacturer. The Engineer shall be the sole judge as to whether used TMCCs supplied under this contract need recertification. Each unit shall be certified by the manufacturer to meet the requirements for TMCCs in accordance with the standards established by the Transportation Laboratory Structures Research Section.

Approvals for new TMCC designs proposed as equal to the above approved models shall be in accordance with the procedures (including crash testing) established by the Transportation Laboratory Structures Research Section. For information regarding submittal of new designs for evaluation contact:

Transportation Laboratory
Structures Research Section
P.O. Box 19128
5900 Folsom Boulevard
Sacramento, CA 95819

New TMCCs proposed as equal to approved TMCCs or approved TMCCs determined by the Engineer to need recertification shall not be used until approved or recertified by the Transportation Laboratory Structures Research Section.

PAYMENT.--The contract lump sum price paid for traffic control system shall include full compensation for furnishing all labor (except for flagging costs), materials (including signs), tools, equipment and incidentals, and for doing all the work involved in placing, removing, storing, maintaining, moving to new locations, replacing and disposing of the components of the traffic control system as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer. Flagging costs will be paid for as provided in Section 12-2.02, "Flagging Costs," of the Standard Specifications.

Traffic control system required by work which is classed as extra work, as provided in Section 4-1.03D of the Standard Specifications, will be paid for as a part of the extra work.

10-1.15 PORTABLE CHANGEABLE MESSAGE SIGN

Portable changeable message signs shall be furnished, placed, operated, and maintained at locations shown on the plans and shall conform to the provisions of Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

Attention is directed to "Maintaining Traffic" of these special provisions concerning the use of the portable changeable message signs.

10-1.16 TEMPORARY RAILING

Temporary railing (Type K) shall be placed at the locations shown on the plans, specified in these special provisions or in the Standard Specifications or ordered by the Engineer, and shall conform to the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

Temporary railing (Type K) fabricated prior to January 1, 1993, with one longitudinal No. 5 reinforcing steel bar near the top in lieu of the 2 longitudinal No. 5 reinforcing steel bars near the top, as shown on the plans, may be used.

The Contractor's attention is directed to the provisions in "Public Safety" and "Order of Work" elsewhere in these special provisions.

Temporary railing (Type K) placed in accordance with the provisions in "Public Safety" elsewhere in these special provisions will not be measured nor paid for.

10-1.17 CHANNELIZER

Channelizers shall conform to the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

Channelizers shall conform to the provisions in "Approved Traffic Products" of these special provisions.

When no longer required for the work as determined by the Engineer, channelizers and underlying adhesive used to cement the channelizer bases to the pavement shall be removed. Removed channelizers and adhesive shall become the property of the Contractor and shall be removed from the site of work.

10-1.18 TEMPORARY CRASH CUSHION MODULE

This work shall consist of furnishing, installing, and maintaining sand filled temporary crash cushion modules in groupings or arrays at each location shown on the plans, as specified in these special provisions or where designated by the Engineer. The grouping or array of sand filled modules shall form a complete sand filled temporary crash cushion in conformance with the details shown on the plans and these special provisions.

Attention is directed to "Public Safety", "Order of Work", and "Temporary Railing" of these special provisions.

GENERAL

Whenever the work or the Contractor's operations establishes a fixed obstacle, the exposed fixed obstacle shall be protected with a sand filled temporary crash cushion. The sand filled temporary crash cushion shall be in place prior to opening the lanes adjacent to the fixed obstacle to public traffic.

Sand filled temporary crash cushions shall be maintained in place at each location, including times when work is not actively in progress. Sand filled temporary crash cushions may be removed during a work period for access to the work provided that the exposed fixed obstacle is 4.6 m or more from a lane carrying public traffic and the temporary crash cushion is reset to protect the obstacle prior to the end of the work period in which the fixed obstacle was exposed. When no longer required, as determined by the Engineer, sand filled temporary crash cushions shall be removed from the site of the work.

MATERIALS

At the Contractor's option, the modules for use in sand filled temporary crash cushions shall be either Energite III Inertial Modules, Fitch Inertial Modules or Traffix Sand Barrels manufactured after March 31, 1997, or equal:

- A. Energite III Inertial Modules, manufactured by Energy Absorption Systems, Inc., One East Wacker Drive, Chicago, IL 60601-2076, Telephone 1-312-467-6750, FAX 1-800-770-6755.
 - 1. Distributor (Northern): Traffic Control Service, Inc., 8585 Thys Court, Sacramento, CA 95828, Telephone 1-800-884-8274, FAX 1-916-387-9734
 - 2. Distributor (Southern): Traffic Control Service, Inc., 1881 Betmor Lane, Anaheim, CA 92805, Telephone 1-800-222-8274, FAX 1-714-937-1070.

- B. Fitch Inertial Modules, manufactured by Roadway Safety Service, Inc., 1050 North Rand Road, Wauconda, IL 60084, Telephone 1-800-426-0839, FAX 1-847-487-9820.
 - 1.. Distributor (Northern): Traffic Control Service, Inc., 8585 Thys Court, Sacramento, CA 95828, Telephone 1-800-884-8274, FAX 1-916-387-9734
 - 2. Distributor (Southern): Traffic Control Service, Inc., 1881 Betmor Lane, Anaheim, CA 92805, Telephone 1-800-222-8274, FAX 1-714-937-1070.

- C. Traffix Sand Barrels, manufactured by Traffix Devices, Inc., 220 Calle Pintoresco, San Clemente, CA 92672, Telephone 1-949-361-5663, FAX 1-949-361-9205.
 - 1. Russ Enterprises, Inc., 1533 Berger Drive, San Jose, CA 95112, Telephone 1-408-287-4303, FAX 1-408-287-1929.
 - 2. Statewide Safety, P.O. Box 1440, Pismo Beach, CA 93448, Telephone 1-800-559-7080, FAX 1-805-929-5786.

Modules contained in each temporary crash cushion shall be of the same type at each location. The color of the modules shall be the standard yellow color, as furnished by the vendor, with black lids. The modules shall exhibit good workmanship free from structural flaws and objectionable surface defects. The modules need not be new. Good used undamaged modules conforming to color and quality of the types specified herein may be utilized. If used Fitch modules requiring a seal are furnished, the top edge of the seal shall be securely fastened to the wall of the module by a continuous strip of heavy duty tape.

Modules shall be filled with sand in conformance with the manufacturer's directions, and to the sand capacity in kilograms for each module shown on the plans. Sand for filling the modules shall be clean washed concrete sand of commercial quality. At the time of placing in the modules, the sand shall contain not more than 7 percent water as determined by California Test 226.

Modules damaged due to the Contractor's operations shall be repaired immediately by the Contractor at the Contractor's expense. Modules damaged beyond repair, as determined by the Engineer, due to the Contractor's operations shall be removed and replaced by the Contractor at the Contractor's expense.

INSTALLATION

Temporary crash cushion modules shall be placed on movable pallets or frames conforming to the dimensions shown on the plans. The pallets or frames shall provide a full bearing base beneath the modules. The modules and supporting pallets or frames shall not be moved by sliding or skidding along the pavement or bridge deck.

A Type R or P marker panel shall be attached to the front of the crash cushion as shown on the plans, when the closest point of the crash cushion array is within 3.6 m of the traveled way. The marker panel, when required, shall be firmly fastened to the crash cushion with commercial quality hardware or by other methods determined by the Engineer.

At the completion of the project, temporary crash cushion modules, sand filling, pallets or frames, and marker panels shall become the property of the Contractor and shall be removed from the site of the work. Temporary crash cushion modules shall not be installed in the permanent work.

MEASUREMENT AND PAYMENT

Temporary crash cushion modules will be measured by the unit as determined from the actual count of modules used in the work or ordered by the Engineer at each location. Temporary crash cushion modules placed in conformance with the provisions in "Public Safety" of these special provisions and modules placed in excess of the number specified or shown will not be measured nor paid for.

Repairing modules damaged by public traffic will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications. Modules damaged beyond repair by public traffic, when ordered by the Engineer, shall be removed and replaced immediately by the Contractor. Modules replaced due to damage by public traffic will be measured and paid for as temporary crash cushion module.

If the Engineer orders a lateral move of the sand filled temporary crash cushions and the repositioning is not shown on the plans, moving the sand filled temporary crash cushion will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications and these temporary crash cushion modules will not be counted for payment in the new position.

The contract unit price paid for temporary crash cushion module shall include full compensation for furnishing all labor, materials (including sand, pallets or frames and marker panels), tools, equipment, and incidentals, and for doing all the work involved in furnishing, installing, maintaining, moving, and resetting during a work period for access to the work, and removing from the site of the work when no longer required (including those damaged by public traffic) sand filled temporary crash cushion modules, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.19 EXISTING HIGHWAY FACILITIES

The work performed in connection with various existing highway facilities shall conform to the provisions in Section 15, "Existing Highway Facilities," of the Standard Specifications and these special provisions.

REMOVE YELLOW TRAFFIC STRIPE

Traffic stripes to be removed shall be removed at the locations shown on the plans and at the locations designated by the Engineer.

Yellow thermoplastic and yellow painted traffic stripes may contain lead and chromium. Residue produced when yellow thermoplastic and yellow paint are removed may contain heavy metals in concentrations that exceed hazardous waste thresholds established by the California Code of Regulations and may produce toxic fumes when heated.

The removed yellow thermoplastic and yellow paint material shall be disposed of at a Class 1 disposal facility in conformance with the requirements of the disposal facility operator within 90 days after accumulating 200 lbs. of residue and dust. The Contractor shall make all arrangements with the operator of the disposal facility and perform all testing of the yellow thermoplastic and yellow paint residue required by the operator. The Contractor shall submit the name and location of the facility along with testing requirements to the Engineer not less than 21 days prior to removal of yellow thermoplastic and yellow painted traffic stripes .

The Contractor shall submit the written compliance programs required in Subsection (e)(2), "Compliance Program," of Section 1532.1, "Lead," of the Construction Safety Orders to the Engineer not less than 21 days prior to start of removal operations. The compliance programs shall be prepared by an industrial hygienist certified by the American Board of Industrial Hygiene and shall cover all Contractor or subcontractor employees removing or handling the yellow thermoplastic and yellow paint residue. Inspection reports shall be made in conformance with Section 1532.1, "Lead," and shall be submitted to the Engineer.

Prior to performing any removal, personnel who have no prior lead training, including State personnel, shall complete a safety training class provided by the Contractor, which meets the requirements of Title 8, Section 1532.1. The number of State personnel to be trained shall be 3.

Where grinding or other methods approved by the Engineer are used to remove yellow thermoplastic and yellow painted traffic stripes, the residue, including dust, shall be contained and collected immediately. Sweeping will not be allowed. Collection shall be by High Efficiency Particle Arresting (HEPA) vacuum attachment operated concurrently, or other equally effective method, with removal operations. The Contractor shall submit a removal, storage, and disposal workplan in writing to the Engineer for approval not less than 21 days prior to start of removal operations.

The collected residue shall be stored in properly labeled and covered containers approved by the United States Department of Transportation for transportation and temporary storage. The containers shall be handled in such a manner that no spillage will occur. The containers shall be stored in a secured enclosure at a location within the project limits approved by the Engineer while awaiting test results required by the operators of the disposal facility.

Contractors attention is directed to the Storm Water specifications contained in these special provisions.

Removed yellow thermoplastic and yellow paint material will remain the property of the State.

The removed material shall be transported to the Class 1 disposal facility by a transporter currently registered with the California Department of Toxic Substances Control using current manifesting procedures. The Engineer will obtain the United States Environmental Protection Agency Identification Number and sign all manifests as the generator. The California Board of Equalization Number (State's Generator ID) for this project is HY HQ 36-020676.

The Contractor shall assume that the yellow thermoplastic and yellow paint residue is not regulated under the Federal Resource Conservation and Recovery Act (RCRA). Additional disposal costs for residue regulated under RCRA, as determined by test results, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

Except as otherwise provided above for possible additional costs to be paid for as extra work, full compensation for submitting the required compliance programs, providing safety training for Contractor and State personnel, making arrangements with the Class 1 disposal facility operator, providing for the temporary storage of the residue within a secured area, testing the residue as required by the disposal facility operator, transportation of the residue to the Class 1 disposal facility, and disposal of the residue, all as specified herein, shall be considered as included in the contract prices paid per linear foot for remove yellow traffic stripe and no additional compensation will be allowed therefor.

Nothing in these special provisions shall relieve the Contractor from the Contractor's responsibilities as provided in Section 7-1.09, "Public Safety," of the Standard Specifications.

Plans of the existing bridges may be requested by fax from the Office of Structure Maintenance and Investigations, 1801 30th Street, Sacramento, California, Fax (916) 227-8357.

Plans of the existing bridges available to the Contractor are reproductions of the original contract plans with significant changes noted and working drawings and do not necessarily show normal construction tolerances and variances. Where dimensions of new construction required by this contract are dependent on the dimensions of existing the bridges, the Contractor shall verify the controlling field dimensions and shall be responsible for adjusting dimensions of the work to fit existing conditions.

Attention is directed to Section 7-1.06, "Safety and Health Provisions," of the Standard Specifications. Work practices and worker health and safety shall conform to the California Division of Occupational Safety and Health Construction Safety Orders Title 8, of the California Code of Regulations including Section 5158, "Other Confined Space Operations."

The existing paint systems on Bridge Number (33-0061) consist of lead, and chromium paints. Any work that disturbs the existing paint system will expose workers to health hazards and will (1) produce debris containing heavy metal in amounts that exceed the thresholds established in Titles 8 and 22 of the California Code of Regulations or (2) produce toxic fumes when heated. All debris produced when the existing paint system is disturbed shall be contained.

DEBRIS CONTAINMENT AND COLLECTION PROGRAM.—Prior to starting work, the Contractor shall submit a debris containment and collection program to the Engineer in conformance with the provisions in Section 5-1.02, "Plans and Working Drawings," for debris produced when the existing paint system is disturbed. The program shall identify materials, equipment, and methods to be used when the existing paint system is disturbed and shall include working drawings of containment systems, loads applied to the bridge by containment structures, and provisions for ventilation and air movement for visibility and worker safety

If the measures being taken by the Contractor are inadequate to provide for the containment and collection of debris produced when the existing paint system is disturbed, the Engineer will direct the Contractor to revise the operations and the debris containment and collection program. The directions will be in writing and will specify the items of work for which the Contractor's debris containment and collection program is inadequate. No further work shall be performed on the items until the debris containment and collection program is adequate and, if required, a revised program has been approved for the containment and collection of debris produced when the existing paint system is disturbed.

The Engineer will notify the Contractor of the approval or rejection of any submitted or revised debris containment and collection program within 2 weeks of submittal of the Contractor's program or revised program.

The State will not be liable to the Contractor for failure to approve all or any portion of an originally submitted or revised debris containment and collection program, nor for delays to the work due to the Contractor's failure to submit acceptable programs.

Full compensation for the debris containment and collection program shall be considered as included in the contract price paid for the item of work causing the existing paint system to be disturbed, and no additional compensation will be allowed therefor.

SAFETY AND HEALTH PROVISIONS.—Attention is directed to Section 7-1.06, "Safety and Health Provisions," of the Standard Specifications. Work practices and worker health and safety shall conform to the California Code of Regulations, Title 8, Construction Safety Orders, including Section 1532.1, "Lead."

The Contractor shall furnish the Engineer a written Code of Safe Practices, and shall implement an Injury and Illness Prevention Program, and a Hazard Communication Program in conformance with the requirements of Construction Safety Orders, Sections 1509 and 1510.

Prior to starting work that disturbs the existing paint system and when revisions to the program are required by Section 1532.1, "Lead," the Contractor shall submit the compliance programs required in subsection (e)(2), "Compliance Program," of Section 1532.1, "Lead," of the Construction Safety Orders to the Engineer in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications. The compliance programs shall include the data specified in subsections (e)(2)(B) and (e)(2)(C) of Section 1532.1, "Lead." Approval of the compliance programs by the Engineer will not be required. The compliance programs shall be reviewed and signed by a Certified Industrial Hygienist (CIH) who is certified in comprehensive practice by the American Board of Industrial Hygiene (ABIH). Copies of all air monitoring or jobsite inspection reports made by or under the direction of the CIH in accordance with Section 1532.1, "Lead," shall be furnished to the Engineer within 10 days after date of monitoring or inspection.

Full compensation for furnishing the Engineer the submittals and for implementing the programs required by this safety and health section shall be considered as included in the contract price paid for the item of work causing the existing paint system to be disturbed, and no additional compensation will be allowed therefor.

DEBRIS HANDLING.—Temporary storage on the ground of the debris produced when the existing paint system is disturbed will not be permitted. Debris accumulated inside the containment system shall be removed before the end of each work shift. Debris shall be stored in approved leak proof containers and shall be handled in such a manner that no spillage will occur.

Disposal of debris produced when the existing paint system is disturbed shall be performed in accordance with all applicable Federal, State and Local hazardous waste laws. Laws that govern this work include:

1. Health and Safety Code, Division 20, Chapter 6.5 (California Hazardous Waste Control Act).
2. Title 22; California Code of Regulations, Division 4.5, (Environmental Health Standards for the Management of Hazardous Waste).
3. Title 8, California Code of Regulations.

Except as otherwise provided herein, debris produced when the existing paint system is disturbed shall be disposed of by the Contractor at an approved Class 1 disposal facility in accordance with the requirements of the disposal facility operator. The debris shall be hauled by a transporter currently registered with the California Department of Toxic Substances Control using correct manifesting procedures and vehicles displaying current certification of compliance. The Contractor shall make all arrangements with the operator of the disposal facility and perform any testing of the debris required by the operator.

At the option of the Contractor, the debris produced when the existing paint system is disturbed may be disposed of by the Contractor at a facility equipped to recycle the debris, subject to the following requirements:

Copper slag abrasive blended by the supplier with a calcium silicate compound shall be used for blast cleaning.

The debris produced when the existing paint system is disturbed shall be tested by the Contractor to confirm that the solubility of the heavy metals is below regulatory limits and that the debris may be transported to the recycling facility as a non-hazardous waste.

The Contractor shall make all arrangements with the operator of the recycling facility and perform any testing of the debris produced when the existing paint system is disturbed that is required by the operator.

Full compensation for debris handling and disposal shall be considered as included in the contract price paid for the item of work causing the existing paint system to be disturbed, and no additional compensation will be allowed therefor.

WORK AREA MONITORING.—The Contractor shall perform work area monitoring of the ambient air and soil in and around the work area at the bridge site to verify the effectiveness of the containment system. The work area monitoring shall consist of collecting, analyzing and reporting of air and soil test results, and recommending any required corrective action when specified exposure levels are exceeded. The work area monitoring shall be carried out under the direction of a CIH. The samples shall be collected at locations designated by the Engineer.

Air samples shall be collected and analyzed in accordance with National Institute for Occupational Safety and Health (NIOSH) methods. Air samples for lead detection shall be collected and analyzed in accordance with NIOSH Method 7082, with a limit of detection of at least 0.5 µg/m³. Air samples for detection of other metals shall be collected and analyzed in accordance with NIOSH Method 7300, with a limit of detection of at least one percent of the appropriate Permissible Exposure Limits (PELs) specified by the California/Occupational Safety and Health Administration (Cal/OSHA). Alternative methods of sample collection and analysis, with equivalent limits of detection, may be used at the option of the Contractor.

The airborne metals exposure, outside either the containment system or work areas, shall not exceed the lower of either: (1) 10 percent of the Action Level specified for lead by Section 1532.1, "Lead," of the Construction Safety Orders, or (2) 10 percent of the appropriate PELs specified for other metals by Cal/OSHA.

The air samples shall be collected at least once per week during progress of work that disturbs the existing paint system. All air samples shall be analyzed within 48 hours at a facility accredited by the Environmental Lead Laboratory Accreditation Program of the American Industrial Hygiene Association (AIHA). When corrective action is recommended by the CIH, additional samples may be required by the Engineer to be taken, at the Contractor's expense.

Four soil samples per line shall be collected prior to start of work, and 4 soil samples per line shall be collected within 36 hours following completion of cleaning operations of existing structural steel. Where the cleaning operations extend over large areas of soil or many separate areas of soil at each bridge site, the samples shall be collected at various times during the contract, as determined by the Engineer. A soil sample shall consist of 5 plugs, each 3/4 inch diameter and 1/2 inch deep, taken at each corner and center of a one foot square area. Soil samples shall be analyzed for total of lead, and chromium in accordance with Method 3050 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods," SW-846 published by the United States Environmental Protection Agency.

There shall be no increase in the concentrations of heavy metal in the soil in the area affected when the existing paint system is disturbed. When soil sampling, after completion of work that disturbs the existing paint system, shows an increase in the concentrations of heavy metal, the area affected shall be cleaned and resampled at the Contractor's expense until soil sampling and testing shows concentrations of heavy metal less than or equal to the concentrations collected prior to start of work.

In areas where there is no exposed soil, there shall be no visible increase in the concentrations of heavy metal on the area affected when the existing paint system is disturbed. Any visible increase in the concentrations of heavy metal, after completion of work that disturbs the existing paint system, shall be removed at the Contractor's expense.

Air and soil sample laboratory analysis results, including results of additional samples taken after corrective action as recommended by the CIH, shall be submitted to the Engineer. The results shall be submitted both verbally within 48 hours after sampling and in writing with a copy to the Contractor, within 5 days after sampling. Sample analysis reports shall be prepared by the CIH as follows:

For both air and soil sample laboratory analysis results, the date and location of sample collection, sample number, contract number, bridge number, full name of the structure as shown on the contract plans, and District-County-Route-Post mile will be required.

For air sample laboratory analysis results, the following will be required:

1. List of emission control measures in place when air samples were taken.
2. Air sample results shall be compared to the appropriate PELs.
3. Chain of custody forms.
4. Corrective action recommended by the CIH to ensure airborne metals exposure, outside either the containment system or work areas, is within specified limits.

For soil sample laboratory analysis results, the concentrations of heavy metal expressed as parts per million will be required.

Work area monitoring will be paid for on the basis of a lump sum price.

The contract lump sum price paid for work area monitoring shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in collecting and analyzing of samples of ambient air and soil for heavy metals, complete in place, including reporting the test results, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

CONTAINMENT SYSTEM.—The containment system shall consist of, at the option of the Contractor, either (1) a ventilated containment structure, or (2) vacuum shrouded surface preparation equipment and drapes, tarps or other materials, or (3) an equivalent containment system. The containment system shall contain all water, resulting debris, and visible dust produced when the existing paint system is disturbed.

The containment system shall provide the clearances specified under "Maintaining Traffic" of these special provisions, except that when no clearances are specified a vertical clearance of 15 feet and a horizontal clearance of 32 feet shall be provided for the passage of public traffic.

Falsework or supports for the ventilated containment structure shall not extend below the vertical clearance level nor to the ground line at locations within the roadbed.

The containment system shall provide minimum clearances as required under "Relations with Railroad Company" of these special provisions for the passage of railroad traffic.

The ventilated containment structure shall conform to the provisions for falsework in Section 51-1.06, "Falsework," of the Standard Specifications.

The minimum total design load of the ventilated containment structure shall consist of the sum of the dead and live vertical loads. Dead load shall consist of the actual load of the ventilated containment structure. Live loads shall consist of a uniform load of not less than 45 pounds per square foot, which includes 20 pounds per square foot of sand load, applied over the area supported, and in addition, a moving 1000 pound concentrated load shall be applied to produce maximum stress in the main supporting elements. Assumed horizontal loads need not be included in the design of the ventilated containment structure.

The ventilated containment structure shall be supported with either rigid or flexible supports. The rigid or flexible containment materials on the containment structure shall retain air borne particles but may allow air flow through the containment materials. Flexible materials shall be supported and fastened to prevent escape of abrasive and blast materials due to whipping from traffic or wind and to maintain the clearances.

All mating joints between the ventilated containment structure and the bridge shall be sealed. Sealing may be by overlapping of seams when using flexible materials or by using tape, caulking, or other sealing measures.

Multiple flap overlapping door tarps shall be used at entry ways to the ventilated containment structure to prevent dust or debris from escaping.

Baffles, louvers, flapper seals or ducts shall be used at make-up air entry points to the ventilated containment structure to prevent escape of abrasives and resulting surface preparation debris.

The ventilated containment structure shall be properly maintained while work is in progress and shall not be changed from the approved working drawings without prior approval of the Engineer.

The ventilation system in the ventilated containment structure shall be of the forced input air flow type with fans or blowers.

Negative air pressure shall be employed within the ventilated containment structure and will be verified by visual methods by observing the concave nature of the containment materials while taking into account wind effects, or by using smoke or other visible means to observe air flow. The input air flow shall be properly balanced with the exhaust capacity throughout the range of operations.

The exhaust air flow of the ventilation system in the ventilated containment structure shall be forced into dust collectors (wet or dry) or bag houses.

Full compensation for the containment system shall be considered as included in the contract price paid for the item of work causing the existing paint system to be disturbed, and no additional compensation will be allowed therefor.

PROTECTIVE WORK CLOTHING AND HYGIENE FACILITIES.—Wherever there is exposure or possible exposure to heavy metals or silica dust at the bridge site, the Contractor shall, for State personnel: (1) furnish, clean, and replace protective work clothing and (2) provide access to hygiene facilities. The furnishing, cleaning, and replacement of protective work clothing and providing access to hygiene facilities shall conform to the provisions of subsections (g), "Protective work clothing and equipment," and (i), "Hygiene facilities and practices," of Section 1532.1, "Lead," of the Construction Safety Orders, and will be required for no more than 3 people.

The protective work clothing and access to hygiene facilities shall be provided during exposure or possible exposure to heavy metals or silica dust at the bridge site and during the application of the undercoats of paint.

Protective work clothing and hygiene facilities shall be inspected and approved by the Engineer before being used by State personnel.

The protective work clothing shall remain the property of the Contractor at the completion of the contract.

Full compensation for protective work clothing and access to hygiene facilities for State personnel shall be considered as included in the contract price paid for the item of work causing the existing paint system to be disturbed, and no additional compensation will be allowed therefor.

Existing footing concrete which is below ground and outside of the footing limits shown on the contract plans or original contract plans shall be removed as directed by the Engineer and such work will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

REMOVE METAL BEAM GUARD RAILING

Existing metal beam guard railing, where shown on the plans to be removed, shall be removed and disposed of.

Existing concrete anchors shall be completely removed and disposed of. Full compensation for removing concrete anchors shall be considered as included in the contract price paid per fee for remove metal beam guard railing and no separate payment will be made therefor.

Full compensation for removing cable anchor assemblies, terminal anchor assemblies or steel foundation tubes shall be considered as included in the contract price paid per foot for remove metal beam guard railing and no separate payment will be made therefor.

REMOVE PAVEMENT MARKER

Existing pavement markers, including underlying adhesive, when no longer required for traffic lane delineation as determined by the Engineer, shall be removed and disposed of.

REMOVE PAINTED TRAFFIC STRIPE

Painted traffic stripes to be removed shall be removed at the locations shown on the plans and at the locations designated by the Engineer.

10-1.20 REMOVE THERMOPLASTIC PAVEMENT MARKINGS

Thermoplastic pavement markings to be removed shall be removed at the locations shown on the plans and at the locations designated by the Engineer.

The first paragraph of Section 15-2.02B, "Traffic Stripes and Pavement Markings," of the Standard Specifications is amended to read:

15-2.02B Thermoplastic Pavement Markings.—Thermoplastic pavement markings shall be removed by any method that does not materially damage the existing pavement. Pavement marking images shall be removed in such a manner that the old message cannot be identified. Where grinding is used, the pavement marking image shall be removed by grinding a rectangular area. The minimum dimensions of the rectangle shall be the height and width of the pavement marking. Residue resulting from removal operations shall be removed from pavement surfaces by sweeping or vacuuming before the residue is blown by the action of traffic or wind, migrates across lanes or shoulders, or enters into drainage facilities.

Section 15-2.07, "Payment," of the Standard Specifications is amended by adding the following paragraph:

Full compensation for any additional grinding outside the limits of the existing thermoplastic pavement marking image to obtain a rectangular area shall be considered as included in the contract price paid for the item of work involved and no additional compensation will be allowed therefor.

Nothing in these special provisions shall relieve the Contractor from the Contractor's responsibilities as provided in Section 7-1.09, "Public Safety," of the Standard Specifications.

REMOVE CHAIN LINK FENCE

Existing chain link fence, at the locations shown on the plans, shall be removed. Full compensation for removing and disposing of fence shall be considered as included in the contract price paid per foot for remove chain link fence and no separate payment will be made therefor.

REMOVE CHAIN LINK FENCE GATE

Existing chain link fence gate at the locations shown on the plans, shall be removed. Fence removed in excess of that required for removing chain link fence gate shall be disposed of.

Full compensation for removing and disposing of chain link fence gate shall be considered as included in the contract price paid per each for remove chain link fence gate and no separate payment will be made therefor.

RESET ROADSIDE SIGN (WOOD POST)

Existing roadside signs (wood post), where shown on the plans to be reset, shall be removed and reset.

Each roadside sign (wood post) shall be reset on the same day that the sign is removed.

Two holes shall be drilled in each existing post as required to provide the breakaway feature shown on the plans.

10-1.21 BRIDGE REMOVAL (PORTION)

Removing portions of bridge shall conform to the requirements in Section 15-4, "Bridge Removal," of the Standard Specifications and these special provisions.

"BM" Line, Location A
"BC" Line, Location B
"MB" Line, Location C
"CB" Line, Location D
"E" Line, Location E
"MBL" Line, Location F

Existing piles, shown on the plans, to be removed shall be removed immediately prior to new construction with which they conflict. Removal of existing piles shall be as approved by the Engineer.

All removed materials that are not to be salvaged or used in the reconstruction shall become the property of the Contractor and shall be disposed of outside the highway right of way in accordance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

The Contractor shall submit bridge removal plan to the Engineer detailing procedures and sequence for removing portions of bridge, including all features necessary to remove the portions of bridge in a safe and controlled manner.

The bridge removal plan shall be furnished and shall include the following:

The removal sequence for removal of foundation at bent BM20.
Equipment locations on the structure during removal operations;
Temporary bracing for reconstructing or relocating existing structural steel;
Locations where work is to be performed over traffic or railroad property; and
Details and locations of protective covers or other measures to assure that people, property, utilities, and improvements will not be endangered.

Temporary bracing, and protective covers as required, shall be designed and constructed in conformance with the provisions in Section 51-1.06, "Falsework," of the Standard Specifications and the following:

The assumed horizontal load to be resisted by the temporary bracing, for removal operations only, shall be the sum of the actual horizontal loads due to equipment, construction sequence or other causes and an allowance for wind, but in no case shall the assumed horizontal load to be resisted in any direction be less than 5 percent of the total dead load of the structure to be removed.

The following additional requirements apply to the removal of portions of bridges that are over or adjacent to roadways that may be closed to public traffic for only brief periods of time:

The closure of roadways to public traffic shall conform to the requirements under "Order of Work" "Maintaining Traffic" of these special provisions.

Prior to closing a roadway to traffic to accommodate bridge removal operations, the Contractor shall have all necessary men, materials and equipment at the site as needed to proceed with the removal work in an expeditious manner. While the roadway is closed to public traffic, work shall be pursued promptly and without interruption until the roadway is reopened to public traffic.

All removal operations shall be performed during periods of time that the roadway is closed to public traffic except as specified herein for preliminary work.

Preliminary work shall be limited to operations that will not reduce the structural strength or stability of the bridge, or any element thereof, to a level that in the judgment of the Engineer would constitute a hazard to the public. Such preliminary work shall also be limited to operations that cannot cause debris or any other material to fall onto the roadway. Protective covers may be used to perform preliminary work such as chipping or cutting the superstructure into segments, provided the covers are of sufficient strength to support all loads and are sufficiently tight to prevent dust and fine material from sifting down onto the traveled way. Protective covers shall extend at least 4 feet beyond the limit of the work underway. Bottom slabs of box girders may be considered to be protective covers for preliminary work performed on the top slab inside the limits of the exterior girders.

Temporary support shoring, temporary bracing, and protective covers shall not encroach closer than 8 feet horizontally from the edge or 15 feet vertically above any traffic lane or shoulder that is open to public traffic.

During periods when the roadway is closed to public traffic, debris from bridge removal operations may be allowed to fall directly onto the lower roadway provided adequate protection is furnished for all highway facilities. The minimum protection for paved areas shall be a 2-foot thick earthen pad or a 1-inch thick steel plate placed over the area where debris can fall. Prior to reopening the roadway to public traffic, all debris, protective pads and devices shall be removed and the roadway swept clean with wet power sweepers or equivalent methods.

The removal operations shall be conducted in such a manner that the portion of the structure not yet removed remains in a stable condition at all times. For girder bridges, each girder shall be completely removed within a span before the removal of the adjacent girder is begun. For slab type bridges, removal operations within a span shall be performed along a front that roughly parallels the primary reinforcing steel.

The following additional requirements apply to the removal of portions of bridges whenever the removal work is to be performed over public traffic or railroad property:

A protective cover supported by falsework or members of the existing structure shall be constructed before beginning bridge removal work.

The construction and removal of the protective cover and the installation and removal of temporary railings shall conform to the provisions in "Order of Work" "Maintaining Traffic" and "Temporary Railings" of these special provisions.

The protective cover shall prevent any materials, equipment or debris from falling onto the public traffic or railroad property. The protective cover shall have a minimum strength equivalent to that provided by good, sound Douglas fir planking having a nominal thickness of 2 inches. Additional layers of material shall be furnished as necessary to prevent fine materials or debris from sifting down upon the traveled way and shoulders.

The protective cover shall extend at least 10 feet beyond the outside face of the bridge railing.

Before removal, the protective cover shall be cleaned of all debris and fine material.

The protective cover shall provide the openings specified under "Maintaining Traffic" of these special provisions, except that when no openings are specified for bridge removal a vertical opening of 15 feet and a horizontal opening of 32 feet shall be provided for the passage of public traffic.

The protective cover shall be in conformance with the guidelines of the railroad company involved and provide the minimum clearances required under "Relations with Railroad Company" of these special provisions for the passage of railroad traffic.

Falsework or supports for protective cover shall not extend below the vertical clearance level nor to the ground line at any location within the roadbed.

The Contractor shall submit to the Engineer working drawings, with design calculations, for the proposed bridge removal plan. The bridge removal plan shall be prepared by an engineer who is registered as a Civil Engineer in the State of California. The design calculations shall be adequate to demonstrate the stability of the structure during all stages of the removal operations. Calculations shall be provided for each stage of bridge removal and shall include dead and live load values assumed in design of protective cover.

The bridge removal plan shall conform to the requirements in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications. The number of sets of drawings and design calculations and times for review for any bridge removal plans shall be the same as specified for falsework working drawings in Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications.

The time to be provided for the Engineer's review of the working drawings for removing specific structures, or portions thereof, shall be as follows:

Structure or Portion of Structure	Review Time - Weeks
Distribution Structure	4

For bridge removal over railroads, approval by the Engineer of the bridge removal plans will be contingent upon the drawings being satisfactory to the railroad company involved.

Approval by the Engineer of the bridge removal plans or field inspection performed by the Engineer will in no way relieve the Contractor of full responsibility for the bridge removal plan and procedure.

Prior to proceeding with bridge removal where bridge removal plan is required, an engineer for the Contractor who is registered as a Civil Engineer in the State of California shall inspect the temporary bracing and protective coverings, for conformity with the working drawings. The Contractor's registered engineer shall certify in writing that the temporary bracing and protective coverings, substantially conform to the details on the working drawings, and that the

material and workmanship are satisfactory for the purpose intended. A copy of this certification shall be available at the site of the work at all times.

The Contractor's registered engineer shall be present at the bridge site where bridge removal plan is required at all times when bridge removal operations are in progress. The Contractor's registered engineer shall inspect the bridge removal operation and report in writing on a daily basis the progress of the operation and the status of the remaining structure. A copy of the daily report shall be available at the site of the work at all times. Should an unplanned event occur, the Contractor's registered engineer shall submit immediately to the Engineer for approval, the procedure of operation proposed to correct or remedy the occurrence.

10-1.22 TEMPORARY SUPPORTS

Temporary supports for existing structures during bridge removal, reconstruction and retrofit work shall be designed, furnished, constructed, monitored, maintained and removed in accordance with the requirements of these special provisions.

Construction sequence and application of temporary support jacking loads shall be as shown on the plans.

Temporary supports shall include jacking assemblies and appurtenant items necessary to jack and support the structures.

Attention is directed to the sections, "Order of Work," and "Maintaining Traffic," of these special provisions regarding the construction sequences and the required openings in temporary supports for the use of public traffic.

Approval by the Engineer of the temporary support working drawings or temporary support inspection performed by the Engineer will in no way relieve the Contractor of full responsibility for the temporary supports.

TEMPORARY SUPPORT DESIGN AND DRAWINGS.--The Contractor shall submit to the Engineer working drawings and design calculations for the temporary supports. Such drawings and design calculations shall be signed by an engineer who is registered as a Civil Engineer in the State of California. The temporary support working drawings and design calculations shall conform to the requirements in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications. The number of sets of drawings and design calculations and times for review for temporary supports shall be the same as specified for falsework working drawings in Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications.

In addition to the requirements in Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications, the following requirements shall apply:

The time to be provided for the Engineer's review of the working drawings for specific structures, or portions thereof, shall be as follows:

Structure or Portion of Structure	Review Time - Weeks
Bent "BM20"	4

Working drawings for any part of the temporary supports shall include stress sheets, anchor bolt layouts, shop details, erection and removal plans.

The temporary support working drawings shall include descriptions and values of all loads, including construction equipment loads, descriptions of equipment to be used, complete details and calculations for jacking and supporting the existing structure, provisions to jack the structure should settlement occur in the temporary supports, and descriptions of the displacement monitoring system. The displacement monitoring system shall include equipment to be used, location of control points, method and schedule of taking measurements.

A redundant system of supports shall be provided during the entire jacking operation for backup should any of the jacks fail. The redundant system shall include stacks of steel plates added as necessary to maintain the redundant supports at each jack location within 1/4 inch of the jacking sill or corbels.

For temporary supports over railroads, approval by the Engineer of the temporary support drawings will be contingent upon the drawings being satisfactory to the railroad company involved.

When footing type foundations are to be used, the Contractor shall determine the bearing value of the soil and shall show the values assumed in the design of the temporary supports on the temporary support drawings. Anticipated temporary support foundation settlement shall be shown on the temporary support drawings.

When pile type foundations are to be used, the temporary support drawings shall show the maximum horizontal distance that the top of a temporary support pile may be pulled in order to position it under its cap. The temporary support plans shall also show the maximum allowed deviation of the top of the pile, in its final position, from a vertical line through the point of fixity of the pile.

The Contractor may use the permanent piles as part of the temporary support foundation. Permanent piles shall not be moved or adjusted from the locations shown on the plans. Any use of the permanent piles and the loads imposed on them shall be shown on the temporary support drawings. Should the Contractor propose to provide piles longer than required for the work in order to support the temporary supports above the elevation of the top of the footing and later cut off the piles at their final elevation, shear devices adequate to transfer all pile reactions into the footing will be required.

Temporary support footings shall be designed to carry the load imposed upon them without exceeding the estimated soil bearing values and anticipated settlements.

Where temporary supports are supported on the deck of an existing structure then temporary supports shall conform to the following:

Temporary supports shall bear directly on girder stems or bent caps or shall bear on support sills which are structurally adequate to transmit the load to the stems or cap without over stressing any member of the new or existing structure. Temporary supports shall not induce permanent forces into the completed structure or produce cracking.

Temporary supports shall be in place beneath the existing structure where temporary support loads are imposed upon the existing structure. Such temporary supports shall be designed and constructed to support all loads imposed upon the existing structure from the upper structure and any other loads imposed as a result of the proposed construction operations.

Bracing shall be provided, as necessary, to withstand all imposed loads during erection and removal of any temporary supports. The temporary support drawings shall show provisions for such temporary bracing or methods to be used to conform to these requirements during each phase of erection and removal. Wind loads shall be included in the design of such bracing or methods. Wind loads shall conform to the provisions in Section 51-1.06A(1), "Design Loads," of the Standard Specifications.

The temporary support design calculations shall show a summary of computed stresses in the (1) temporary supports, (2) connections between temporary supports and the existing structure and (3) existing load supporting members. The computed stresses shall include the effect of the jacking sequence. The temporary support design calculations shall also include a lateral stiffness assessment of the temporary support system and conform to the design values shown on the plans.

The design of temporary supports will not be approved unless it is based on the use of loads and conditions which are no less severe than those described in the Section, "Temporary Support Design Criteria," of these special provisions and on the use of allowable stresses which are no greater than those described in Section 51-1.06A(2), "Design Stresses, Loadings, and Deflections," of the Standard Specifications.

If falsework loads are imposed on temporary supports, the temporary supports shall also satisfy the deflection criteria described in Section 51-1.06A(2), "Design Stresses, Loadings, and Deflections," of the Standard Specifications.

TEMPORARY SUPPORT DESIGN CRITERIA.--The temporary supports shall support the initial jacking loads and the minimum temporary support design loads and the minimum lateral design forces shown on the plans. The vertical design loads shall be adjusted for the weight of temporary supports and jacks, construction equipment loads and additional loads imposed by the Contractor's operations. The construction equipment loads shall be the actual weight of the construction equipment but in no case shall be less than 20 pounds per square foot of deck surface area of the frame involved. A frame is defined as the portion of the bridge between expansion joints.

The temporary supports shall resist the specified lateral design forces applied at the point where the column to be removed meets the superstructure. The lateral design forces to be resisted shall be increased to be compatible with the temporary support lateral stiffness if the stiffness exceeds the specified minimum. The temporary supports resisting transverse lateral loads shall be placed within a distance of not more than 1/2 of the span length from the existing bent. The temporary supports resisting longitudinal lateral loads shall be placed within the frame having column(s) removed.

The existing structure shall be mechanically connected to the temporary supports. The temporary supports shall be mechanically connected to their foundations. The mechanical connections shall be capable of resisting the lateral temporary support design forces. Friction forces developed between the existing structure and temporary supports shall not be used to reduce the lateral forces and shall not be considered as an effective mechanical connection. The mechanical connections shall be designed to tolerate adjustments to the temporary support frame throughout the use of the temporary supports.

If the concrete is to be prestressed, the temporary supports shall be designed to support any increased or readjusted loads caused by the prestressing forces.

MANUFACTURED ASSEMBLIES: Manufactured assemblies shall conform to the provisions in Section 51-1.06A(2), Design Stresses, Loadings, and Deflections," of the Standard Specifications and these special provisions.

Each jack shall be equipped with either a pressure gage or a load cell for determining the jacking force. Pressure gages shall have an accurately reading dial at least 6 inches in diameter. Each jack shall be calibrated by a private laboratory approved by the Transportation Laboratory within 6 months prior to use and after each repair. Each jack and its gage shall be calibrated as a unit with the cylinder extension in the approximate position that it will be at final jacking force and shall be accompanied by a certified calibration chart. Load cells shall be calibrated and provided with an indicator by which the jacking force is determined.

SPECIAL LOCATIONS.—Temporary supports shall conform to the provisions for falsework in Section 51-1.06A(3), "Special Locations," of the Standard Specifications.

Temporary crash cushion modules, as shown on the plans and conforming to the provisions in "Temporary Crash Cushion Module," of these special provisions, shall be installed at the approach end of temporary railings less than 15 feet from the edge of a traffic lane. For two-way traffic openings, temporary crash cushion modules shall be installed at the departing end of temporary railings less than 6 feet from edge of a traffic lane.

The installation of temporary crash cushion modules, if required, shall be complete before temporary support erection is begun. Temporary crash cushion modules at temporary supports shall not be removed until such removal is approved by the Engineer.

Temporary crash cushion modules installed as specified above will be measured and paid for as provided in "Temporary Crash Cushion Module," of these special provisions except that when the Engineer's Estimate does not include a contract item for temporary crash cushion modules, full compensation for furnishing, placing, maintaining, repairing, replacing and removing the temporary crash cushion modules at temporary support locations as specified in these special provisions shall be considered as included in the contract prices paid for the various items of work requiring temporary supports and no separate payment will be made therefor.

Prior to erecting any temporary support bent within 20 feet horizontally from the centerline of the railroad track, temporary collision posts shall be installed. The collision posts shall be located 10 feet clear of the centerline of the track or at the same clearance provided by the temporary support, whichever is less, and approximately 100 feet from each end of the temporary support bent. The collision posts shall consist of unspliced 25-foot long steel HP 10x42 sections set vertically with their webs parallel to the track in 6-foot deep concrete-backfilled holes. The diameter of the holes shall be not less than 6 inches larger than the greatest dimension of the post cross section. The concrete shall be Class B or minor concrete conforming to the provisions in Section 90, "Portland Cement Concrete," of the Standard Specifications. Alternative steel sections may be used if the section moduli are not less than those of an HP 10x42 section and the thickness of the metal is not less than 0.40-inch. Collision posts shall remain in place until the temporary support has been removed and then the posts shall be removed to at least one foot below the ground line. Full compensation for furnishing, installing and removing temporary collision posts shall be considered as included in the price paid per cubic yard for the cast-in-place concrete supported by the temporary support, and no additional compensation will be allowed therefor.

TEMPORARY SUPPORT CONSTRUCTION.—Temporary support construction shall conform to the provisions for falsework in Section 51-1.06B, "Falsework Construction," of the Standard Specifications.

Welding, welder qualification, and inspection of welding for all steel members shall conform to the requirements of ANSI/AASHTO/AWS D1.5.

Prior to proceeding with bridge removal, an engineer for the Contractor who is registered as a Civil Engineer in the State of California shall inspect the temporary supports, including jacking and displacement monitoring systems, for conformity with the working drawings. The Contractor's registered engineer shall certify in writing that the temporary supports, including jacking and displacement monitoring systems, conform to the working drawings, and that the material and workmanship are satisfactory for the purpose intended. A copy of this certification shall be available at the site of the work at all times.

The Contractor's registered engineer shall be present at the bridge site at all times when jacking operations or adjustments are in progress and when bridge removal operations are in progress. The Contractor's registered engineer shall inspect the jacking and removal operation and report in writing on a daily basis the progress of the operation and the status of the remaining structure. A copy of the daily report shall be available at the site of the work at all times. Should an unplanned event occur, the Contractor's registered engineer shall submit immediately to the Engineer for approval, the procedure or proposed operation to correct or remedy the occurrence.

The Contractor shall perform an initial survey as part of the displacement monitoring system to record the location of the existing structure prior to the commencement of any work. Two copies of the survey shall be signed by an engineer, who is registered as a Civil Engineer in the State of California, and submitted to the Engineer.

Vandal-resistant displacement monitoring equipment shall be provided and maintained. Vertical and horizontal displacements of the temporary supports and the existing structure shall be monitored continuously during jacking operations and shall be accurately measured and recorded at least weekly during removal and reconstruction work. As a minimum, elevations shall be taken prior to the start of jacking operations, immediately after jacking is complete, after bridge removal is complete, before connecting the retrofitted superstructure to the substructure, and after the temporary supports have been removed. As a minimum, the existing structure shall be monitored at the bent and at mid span of both adjoining spans. Control points at each location shall be located near the center and at both edges of the superstructure. The records of vertical and horizontal displacement shall be signed by an engineer who is registered as a Civil Engineer in the State of California and available to the Engineer at the jobsite during normal working hours, and a copy of the record shall be delivered to the Engineer at the completion of reconstructing each bent.

A force equal to the initial jacking load or the dead load shown on the plans shall be applied to the structure by the temporary support system and held until all initial compression and settlement of the system is completed before bridge removal work at the location being supported is begun.

Jacking operations shall be carefully controlled and monitored to ensure that the jacking loads are applied simultaneously to prevent distortion and excessive stresses that would damage the structure. The superstructure shall be jacked as necessary to maintain the total vertical displacements at control points to less than 1/4 inch from the elevations recorded prior to jacking or as modified by the Engineer.

Should unanticipated displacements, cracking or other damage occur, the construction shall be discontinued until corrective measures satisfactory to the Engineer are performed. Damage to the structure as a result of the Contractor's operations shall be repaired by the Contractor according to the requirements in Section 7-1.11, "Preservation of Property," of the Standard Specifications.

Following completion of the reconstruction, the monitored control points shall not deviate from the vertical position by more than 1/4 inch from the initial survey elevations or the elevations as modified by the Engineer.

REMOVING TEMPORARY SUPPORTS.—Removing temporary supports shall conform to the provisions for falsework in Section 51-1.06C, "Removing Falsework," of the Standard Specifications; except that when public traffic is carried on the structure on temporary supports, no temporary supports shall be released until the supported concrete has attained 100 percent of the specified strength.

Attachments shall be removed from the existing structure and concrete surfaces restored to original conditions, except where permanent alterations are shown on the plans.

PAYMENT.--The contract lump sum price paid for temporary supports shall include full compensation for furnishing all labor, materials, tools, equipment and incidentals, and for doing all the work involved in designing, constructing, maintaining, and removing the temporary supports, including jacking the existing structure and monitoring displacements, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.23 CLEARING AND GRUBBING

Clearing and grubbing shall conform to the provisions in Section 16, "Clearing and Grubbing," of the Standard Specifications.

10-1.24 EARTHWORK

Earthwork shall conform to the provisions in Section 19, "Earthwork," of the Standard Specifications and these special provisions.

HAZARDOUS AND RESTRICTED MATERIAL EXCAVATION.--All hazardous material and restricted material to be excavated as shown on the plans shall be transported to a disposal facility permitted to accept such material.

Attention is directed to "Hazardous and Restricted Material" elsewhere in these special provisions.

Roadway Excavation (Type H) and Structure Excavation (Type H) as designated in the plans shall be considered hazardous material and shall be disposed at a Class I facility. Structure Excavation (Type R) shall be considered restricted material and shall be disposed at a Class II facility. Structure Excavation (Bridge) shall be considered to have unrestricted reuse.

Attention is directed to the plans that summarizes the location of hazardous and restricted material by depth for each bent.

WATER CONTROL.—The Contractor shall provide a sealed excavation and prevent the flow of ground water, surface water runoff and tidal flow from entering any structural excavation including, but not limited to, footing excavations, pole foundation excavations, and excavations for storm drainage systems and their appurtenances. Well points and continuous pumping of excavations for dewatering purposes are not allowed. The Contractor may dewater an initial volume of water equivalent to the excavation pay limits for a particular excavation. The maximum seepage rate of the sealed excavation, after initial dewatering is complete, shall not exceed five gallons per square yard of the excavation area per eight-hour period. The excavation area shall be measured at the top of the excavation as seen in plan view. A meter that has been approved by the Engineer shall be used to measure all excavation discharges.

If the initial dewatering volume exceeds the volume of the structure excavation pay limits or the seepage rate exceeds the specified maximum rate, then the Contractor shall immediately stop all work within the excavation not related to the control of water and submit a plan of corrective measures to the Engineer. The Contractor may not resume operations in that excavation until the plan is approved by the Engineer.

The Contractor shall submit to the Engineer, as provided in Section 5-1.00, "Plans and Working Drawings," of the Standard Specifications, a plan which details the methods and measures that will be used to seal the sides and bottom of excavations, prevent the flow of water into excavations, and control seepage within the specified maximum seepage rate. The time to be provided for the Engineer's review and approval of the plan shall be two weeks prior to beginning excavation operations. Operations producing ground water will not be permitted until the plan has been approved by the Engineer.

Ground water encountered during excavation shall be transported to a disposal facility permitted to accept such material, based on the designation as hazardous or restricted material as required in Section 5-1.23, "Hazardous And Restricted Material, General". Contaminants have been discovered in the ground water through testing within the project limits, and have been reported in the Site Investigation Report. Portions of the Site Investigation Report that summarize the characteristics of the ground water samples collected during the investigation are included in the "Materials Information Handout". The complete report entitled "Site Investigation Report: I80/I580 Interchange, Oakland, California" is available for inspection at the Department of Transportation, Duty Senior's Desk, 111 Grand Avenue, Oakland, California, (510) 286-5209. Requests to review the reports must be made with the Duty Senior at least 24 hours in advance.

Nothing in this section "Water Control" will be construed as relieving the Contractor of full responsibility of complying with Section 7-1.16, "Contractor's Responsibility for the Work and Materials," of the Standard Specifications.

MEASUREMENT AND PAYMENT.--Full compensation for loading, transporting, and disposing of hazardous and restricted material, water control shall be considered as included in the contract price paid per cubic yard for structure and roadway excavation of the types designated in the Engineer's Estimate and no additional compensation will be allowed therefor.

10-1.25 LIGHTWEIGHT FILL (CELLULAR CONCRETE)

The work shall consist of constructing a lightweight fill (cellular concrete) to the lines, grades and dimensions shown on the plans, to the provisions in the Standard Specification, these special provisions and as directed by the Engineer.

MATERIALS.--

A foaming agent shall be used and shall be tested in accordance with ASTM C796.

Portland cement shall comply with ASTM C150, Types I, II or III. Pozzolans and other cementitious materials may be used when specifically approved by the manufacturer of the foaming agent.

The mixing water shall be potable and free of deleterious amounts of acids, alkali, salts, oils and organic materials which would adversely affect the setting or strength of the lightweight fill (cellular concrete).

MIX DESIGN.--

The Contractor shall furnish a mix design which will produce a cast density (at point of placement of 24 lbs. per cubic foot to 35 lbs. per cubic foot with a minimum compressive strength of 80 pounds per square inch at 28 days.

TESTING.--

At the point of placement, the density shall be in accordance with the specified cast density. No single cast density shall represent more than 300 cubic yards or one day's production, whichever is less.

The compressive strength shall be tested in accordance with ASTM C495, except as follows:

1. Unless otherwise approved by the Engineer, the specimens shall be 3 inch by 6 inch cylinders. Specimens shall be covered and protected immediately after casting to prevent damage and loss of moisture.

2. Specimens shall be moist cured for a period of up to 7 days prior to the 28 day compressive strength test. Specimens shall not be oven dried.

MIXING AND PLACING.--

Lightweight fill (cellular concrete) shall be job site batched, mixed with the foaming agent, and placed with specialized equipment certified by the manufacturer. Slurry coats and multilayer casting are acceptable methods of installation. Subgrade to receive lightweight fill (cellular concrete) shall be free of all loose and extraneous material. Subgrade shall be uniformly moist, and any excess water standing on the surface shall be removed prior to placing the lightweight fill (cellular concrete).

The exposed surface of the lightweight fill (cellular concrete) shall be covered with a prime coat to fill the surface voids. The prime coat shall conform to the requirements in Section 94, "Asphaltic Emulsions," of the Standard Specifications. A prime coat of SS-1 shall be applied uniformly at a rate of between 0.15 and 0.25 gallons per square yard. The exact rate will be determined by the Engineer.

MEASUREMENT AND PAYMENT.--

The quantities of lightweight fill (cellular concrete) will be measured by the cubic yard.

The contract price paid per cubic yard for lightweight fill (cellular concrete) shall include full compensation for furnishing all labor, materials (including furnishing and applying the prime coat), tools, equipment, and incidentals, and for doing all the work involved in furnishing, placing, hauling and compacting the lightweight fill (cellular concrete), complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

If structure excavation or structure backfill involved in bridges is not otherwise designated by type, and payment for the structure excavation or structure backfill has not otherwise been provided for in the Standard Specifications or these special provisions, the structure excavation or structure backfill will be paid for at the contract price per cubic yard for structure excavation (bridge) or structure backfill (bridge).

10-1.26 EROSION CONTROL (TYPE D)

Erosion control (Type D) shall conform to the provisions in Section 20-3, "Erosion Control," of the Standard Specifications and these special provisions.

Erosion control (Type D) work shall consist of applying erosion control materials to embankment and excavation slopes and other areas disturbed by construction activities. Erosion control (Type D) shall be applied during the period starting September 1 and ending November 30; or, if the slope on which the erosion control is to be placed is finished during the winter season as specified in "Water Pollution Control" of these special provisions, the erosion control shall be applied immediately; or, if the slope on which the erosion control is to be placed is finished outside both specified periods and the contract work will be completed before September 1, the erosion control shall be applied as a last item of work.

Prior to installing erosion control materials, soil surface preparation shall conform to the provisions in Section 19-2.05, "Slopes," of the Standard Specifications, except that rills and gullies exceeding 2 inches in depth or width shall be leveled. Vegetative growth, temporary erosion control materials and other debris shall be removed from areas to receive erosion control.

MATERIALS

Materials shall conform to the provisions in Section 20-2, "Materials," of the Standard Specifications and these special provisions.

Seed

Seed shall conform to the provisions in Section 20-2.10, "Seed," of the Standard Specifications. Individual seed species shall be measured and mixed in the presence of the Engineer.

Seed shall be delivered to the project site in unopened separate containers with the seed tag attached. Containers without a seed tag attached will not be accepted.

A sample of approximately 1.0 ounce of seed will be taken from each seed container by the Engineer.

Non-Legume Seed

Non-legume seed shall consist of the following:

NON-LEGUME SEED

Botanical Name (Common Name)	Percent Germination (Minimum)	Pounds Pure Live Seed Per Acre (Slope Measurement)
Achillea millefolium* (White Yarrow)	50	1.0
Elymys glaucus 'Berkeley'* (Blue Wildrye)	60	6.0
Hordeum brachyantherum* (California Meadow Barley)	60	20.0
Bromus carinatus* (California Brome)	60	6.0
Vulpia microstachys* (Six Weeks Fescue)	60	4.0
Festuca rubra 'Molate'* (Molate Red Fescue)	60	20.0

*Native California Seed Source

Commercial Fertilizer

Commercial fertilizer shall conform to the provisions in Section 20-2.02, "Commercial Fertilizer," of the Standard Specifications and shall have a guaranteed chemical analysis of 6 percent nitrogen, 20 percent phosphoric acid and 20 percent water soluble potash.

Straw

Straw shall conform to the provisions in Section 20-2.06, "Straw," of the Standard Specifications and these special provisions.

Wheat and barley straw shall be derived from irrigated crops.

Prior to delivery of wheat or barley straw to the project site, the Contractor shall provide the date of harvest and the name, address and telephone number of the grower.

Straw shall be derived from wheat or barley.

Compost

Compost shall be derived from green material consisting of chipped, shredded or ground vegetation or clean processed recycled wood products or a Class A, exceptional quality biosolids composts, as required by the United States Environmental Protection Agency (EPA), 40 CFR, Part 503c regulations or a combination of green material and biosolids compost. The compost shall be processed or completed to reduce weed seeds, pathogens and deleterious material, and shall not contain paint, petroleum products, herbicides, fungicides or other chemical residues that would be harmful to plant or animal life. Other deleterious material, plastic, glass, metal or rocks shall not exceed 0.1 percent by weight or volume. A minimum internal temperature of 135° F. shall be maintained for at least 15 continuous days during the composting process. The compost shall be thoroughly turned a minimum of 5 times during the composting process and shall go through a minimum 90-day curing period after the 15-day thermophilic compost process has been completed. Compost shall be screened through a maximum 0.25 inch screen. The moisture content of the compost shall not exceed 35 percent. Moisture content shall be determined by California Test 226. Compost products with a higher moisture content may be used provided the weight of the compost is increased to equal the compost with a moisture content of 35 percent. Compost will be tested for maturity and stability with a solvita test kit. The compost shall measure a minimum of 6 on the maturity and stability scale.

Stabilizing Emulsion

Stabilizing emulsion shall conform to the provisions in Section 20-2.11, "Stabilizing Emulsion," of the Standard Specifications and these special provisions. Stabilizing emulsion shall be nonflammable and shall have an effective life of at least one year.

Stabilizing emulsion shall be in a dry powder form, may be reemulsifiable, and shall be a processed organic adhesive derivative of Plantago ovata used as a soil tackifier.

APPLICATION

Erosion control materials shall be applied in 3 separate applications in the following sequence:

- A. The following mixture in the proportions indicated shall be applied with hydro-seeding equipment within 30 minutes after the seed has been added to the mixture:

Material	Pounds Per Acre (Slope Measurement)
Fiber	200
Non- Legume Seed	57
Compost	500

- B. Straw shall be applied at the rate of 2 tons per acre based on slope measurements. Incorporation of straw will not be required.
- C. The following mixture in the proportions indicated shall be applied with hydro-seeding equipment:

Material	Pounds Per Acre (Slope Measurement)
Fiber	200
Compost	500
Commercial Fertilizer	100
Stabilizing Emulsion (Solids)	135

- D. The ratio of total water to total stabilizing emulsion in the mixture shall be as recommended by the manufacturer.

Once straw work is started in an area, stabilizing emulsion applications shall be completed in that area on the same working day.

The proportions of erosion control materials may be changed by the Engineer to meet field conditions.

MEASUREMENT AND PAYMENT

The contract price paid per pound for compost (erosion control) and pure live seed (erosion control) shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in applying compost and pure live seed for erosion control, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.27 TEMPORARY ENTRANCE/EXIT

Temporary entrance/exit and clean out sump shall conform to the details shown on the plans and these special provisions. The minimum quantity of temporary entrance/exit entrance/exit required for this project shall be 10.

Temporary entrance/exit (Type 1 or 2) shall be furnished, installed, maintained and removed in conformance with the details as shown on the plans.

The Contractor shall provide as many temporary construction entrance/exits and clean out sumps as required for the duration of the contract. Attention is directed to "Water Pollution Control" elsewhere in these special provisions.

The Contractor shall use temporary entrance/exit as one of the various measures to prevent water pollution. The Storm Water Pollution Prevention Plan shall graphically show the use of temporary entrance/exit in relation to other water pollution control work specified elsewhere in these special provisions.

MATERIALS.—Materials shall conform the following:

- A. **Subgrade Enhancement Fabric.**--Subgrade enhancement fabric shall be placed where shown on the plans and at locations designated by the Engineer in accordance with this special provision.

Subgrade enhancement fabric shall be manufactured from one or more of the following materials: polyester, nylon or polypropylene. Subgrade enhancement fabric shall be, at the option of the contractor, either a woven filament or nonwoven type fabric conforming to the following:

	Woven	Non-Woven
Weight, Ounces per square yard Min. ASTM Designation: D3776	6	6
Grab Tensile Strength, Pounds (lbs.), Min. ASTM Designation: D4632	200	180
Tensile Strength at 10% Elongation, lbs., Min. ASTM Designation: D4632	110	--
Elongation at Break, Percent, Max. ASTM Designation: D4632	35 Max.	50 Min.

Subgrade enhancement fabric shall be furnished in an appropriate protective cover which shall protect it from ultraviolet radiation and from abrasion due to shipping and handling, and shall remain covered until installation. Subgrade enhancement fabric shall be accompanied by a Certificate of Compliance conforming to the provision in Section 6-1.07, "Certificate of Compliance" of the Standard Specifications.

- B. **Aggregate.**--Aggregate shall be uniformly graded angular rock or cobble ranging in size from 3 inches-7 inches. Rock shall be clean and free of organic matter and shall conform to the provisions in Section 26, "Aggregate Base," of the Standard Specifications and these special provisions.
- C. **Steel Corrugated Panels.**--Manufactured steel corrugated panels with raised bars shall be provided in individual sections. Steel plate and raised bars shall be a minimum 0.5 inches thick. Bars shall be a minimum of 1.5 inches in height and shall be uniformly distributed 7.5 inches apart longitudinally throughout the full section of each panel. Raised bars shall be welded to the bottom plate and approximately 0.5 inches thick at the base and tapering to 0.25 inches thick at the top of the bar. Each panel shall have a nominal dimension of 10 feet x 8 feet with an approximate weight of 3205 pounds for each panel. Each end of the panel shall have a slot or hooked section to facilitate coupling at the ends.

INSTALLATION

Temporary entrance/exit and clean out sump shall be installed in conformance with the details as shown on the plans and as follows:

- A. Prior to placing the subgrade enhancement fabric, the areas shall be cleared of all trash and debris. Weeds shall be removed to the ground level. Cleared trash, debris, and removed weeds shall be disposed of outside the highway right of way in accordance with the provisions in Section 7-1.13 of the Standard Specifications.
- B. Subgrade enhancement fabric shall be handled and placed in accordance with the manufacturer's recommendation and shall be positioned longitudinally along the alignment, pulled taut to form a tight wrinkle-free mat. The subgrade to receive the fabric, immediately prior to placing, shall conform to the compaction and elevation tolerance specified in Section 25-1.03, "Subgrade", of the Standard Specifications and these special provisions and shall be free of loose or extraneous material and sharp objects that may damage the fabric during the installation.

Adjacent borders of the fabric shall be overlapped a minimum of 18 inches.

The amount of subgrade enhancement fabric placed shall be limited to that which can be covered with aggregate material within 72 hours.

Aggregate material to be placed directly over the subgrade enhancement fabric shall be spread in the direction of fabric overlaps. Stockpiling of materials directly on the subgrade enhancement fabric is not allowed. Once a sufficient working platform has been constructed, all remaining materials shall be uniformly placed and spread with 1:4 (V:H) tapers at the perimeter edges of the temporary entrance/exit where it conforms to existing roadway and in accordance with the applicable sections of the special provisions and the Standard Specifications.

During spreading of the aggregate material, vehicles or equipment shall not be driven directly on the fabric. A sufficient thickness of material shall be maintained between the fabric and the equipment to prevent damage to the fabric. Damage to the fabric resulting from the Contractor's vehicles, equipment, or operations shall be repaired at the Contractor's expense.

Should the fabric be damaged during placing, the damaged section shall be repaired by placing a new piece of fabric over the damaged area. Said piece of fabric shall be large enough to cover the damaged area and provide a minimum 36 inch overlay on all edges.

Steel corrugated panels shall be installed as shown on the plans. A minimum of 3 panel sections coupled to one another is required at each temporary entrance/exit. Prior to installing panels, the ground surface shall be cleared of all debris which may prevent uniform contact with the ground surface.

A clean out sump shall be installed as shown on the plans and located within 20 feet of the entrance/exit facility. The sump shall be sized sufficiently to hold soil removed from the surfacing of the entrance /exit facility in order to maintain efficiency.

MAINTENANCE

The Contractor shall maintain the temporary entrance/exit and clean out sump throughout the contract period. The Contractor shall prevent displacement or migration of the aggregate surfacing or steel corrugated panels. Any significant depressions, as determined by the Engineer, which form due to settling or heavy traffic shall be repaired by the Contractor.

Sediment and soil built up in the temporary entrance/exit surface which compromises the efficiency for sediment and soil removing capability shall be removed as necessary or as determined by the Engineer. Removal and disposal of sediment and soils from the entrance/exit and the clean out sump shall be the responsibility of the Contractor.

Once the temporary entrance/exit and clean out sump is no longer needed, the aggregate, subgrade enhancement fabric and any soil and sediments shall be removed and disposed of as provided for in Section 7-1.13 'Disposal of Material Outside of the Highway Right of Way' of the Standard Specifications. Following removal of the temporary entrance/exit and clean out sump, the areas shall be graded smooth and compacted to conform with adjacent areas.

PAYMENT

Regardless of which type of temporary entrance/exit is installed (Type 1 or 2), each type shall be measured as a temporary entrance/exit. At the option of the Contractor, temporary entrance/exit (Type 2) may be substituted for temporary entrance/exit (Type 1) at no additional cost to the State.

The contract lump sum price paid for temporary entrance/exit shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in placing, maintaining and removing temporary entrance/exit and clean out sump, complete in place, including transporting and disposing of soil and sediments removed from temporary entrance/exit and any incidental grading required to grade and compact areas within the limits of temporary entrance/exit and clean out sump as shown on the plans, as specified in these special provisions, and as directed by the Engineer.

10-1.28 TEMPORARY CONCRETE WASHOUT FACILITY

Temporary concrete washout facilities shall be constructed, maintained, and later removed in conformance with the details as shown on the plans, as specified in these special provisions and as directed by the Engineer.

Temporary concrete washout facilities shall be installed prior to beginning any placement of concrete and located a minimum of 50 feet from storm drain inlets, open drainage facilities, and watercourses, unless determined infeasible by the Engineer. Each facility shall be located away from construction traffic or access areas to prevent disturbance or tracking.

A sign shall be installed as shown on the plans adjacent to each washout facility to inform concrete equipment operators to utilize the proper facilities.

Temporary concrete washout facilities shall be constructed on grade or below grade at the option of the Contractor. The minimum quantity of concrete washouts required for this project shall be 4.

Temporary concrete washout facilities shall be constructed and maintained in sufficient quantity and size to contain all liquid and concrete waste generated by washout operations for all concrete wastes. These facilities shall be constructed to contain all liquid and concrete waste without seepage, spillage or overflow.

MATERIALS

Materials used in the construction of temporary concrete washout facility shall conform to the following:

- A **PLASTIC SHEETING.**—Plastic sheeting shall be new and a minimum of 6 mil thick polyethylene sheeting and shall be free of holes, tears or other defects that compromise the impermeability of the material. Plastic sheeting shall not have seems or overlapping joints.

- B ROCK BAG.**—Rock bag fabric shall be woven polypropylene, with a minimum unit weight of 7.5 oz/yd². The fabric shall have a mullen burst strength of at least 363 PSI, per ASTM Designation D3786 and an ultraviolet (UV) stability exceeding 70 percent at 500 hours. Rock bags shall have a length of 24 inches to 32 inches, width of 16 inches to 20 inches, thickness of 6 inches to 8 inches, and capable of containing a weighted mass of 30 pounds to 50 pounds. Rock bag fill material shall be non-cohesive, gravel, free from deleterious material. Rock bags shall be filled and the opening secured such that rock shall not escape from the bag.
- C STRAW BALES.**—Straw for straw bales shall conform to the provisions in Section 20-2.06, "Straw," of the Standard Specifications.

Each straw bale shall be a minimum of 15 inches wide, 18 inches in height, 35 inches in length and shall have a minimum mass of 50 pounds. The straw bale shall be composed entirely of vegetative matter, except for binding material.

Bales shall be bound by either wire, nylon or polypropylene string. Jute and cotton binding shall not be used. Wire shall be a minimum of 16-gage baling wire. Nylon or polypropylene string shall be approximately 0.125 inch in diameter with 80 pound-force of breaking strength.

- D STAKES.**—Stakes shall be 2 inches x 2 inches wood posts. Each stake shall have a minimum length of 3 feet. Stakes shall be driven to within one inch of the top of the bale or cut off flush. If metal stakes are used instead of wood stakes, the tops of the metal stakes shall be bent over at a 90-degree angle. No additional compensation will be allowed for the use of a metal stake.
- E STAPLES.**—Staples for erosion control netting shall be made of 11-gage minimum steel wire and shall be U-shaped with 8 inch legs and 2 inch crown.

TEMPORARY CONCRETE WASHOUT FACILITY (TYPE ON GRADE)

Temporary concrete washout facility (type on grade) shall be constructed as shown on the plans with a minimum length of 10 feet and a minimum width of 10 feet. The length and width of a facility may be increased, at the Contractor's expense, upon approval of the Engineer.

TEMPORARY CONCRETE WASHOUT FACILITY (TYPE BELOW GRADE)

Temporary concrete washout facility (type below grade) shall be constructed as shown on the plans with a minimum length of 10 feet and a minimum width of 10 feet. The length and width of a facility may be increased, at the Contractor's expense, upon approval of the Engineer.

MAINTENANCE AND REMOVAL

Temporary concrete washout facilities shall be maintained to provide adequate holding capacity with a minimum freeboard of 4 inches for on grade facilities and 12 inches for below grade facilities. Maintaining temporary concrete washout facilities shall include removing and disposing of hardened concrete and returning the facilities to a functional condition. Hardened concrete materials shall be removed and disposed of in conformance with the provisions in Section 15-3.02, "Removal Methods," of the Standard Specifications. Minor holes and tears in the plastic sheeting may be taped as long as the repair does not compromise the impermeability of the material.

When temporary concrete washout facilities are no longer required for the work, as determined by the Engineer, the hardened concrete shall be removed and disposed of in conformance with the provisions in Section 15-3.02 of the Standard Specifications. Materials used to construct temporary concrete washout facilities shall become the property of the Contractor, shall be removed from the site of the work, and shall be disposed of outside the highway right of way in conformance with the provisions in Section 7-1.13 of the Standard Specifications.

Holes, depressions or other ground disturbance caused by the removal of the temporary concrete washout facilities shall be backfilled and repaired in conformance with the provisions in Section 15-1.02, "Preservation of Property," of the Standard Specifications.

PAYMENT

The contract lump sum price paid for temporary concrete washout facilities shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in constructing, maintaining and removing temporary concrete washout facilities, complete in place, including straw bales, plastic lining, sign, portable delineators, lath and flagging, and excavation and backfill, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.29 TEMPORARY COVER

Temporary cover shall conform to the details as shown on the plans. The minimum quantity of temporary cover required for this project shall be 16,000 square yards.

The Contractor shall use temporary cover as one of the various measures to prevent water pollution. The Storm Water Pollution Prevention Plan shall graphically show the use of temporary cover in relation to other water pollution control work specified elsewhere in these special provisions.

MATERIALS

Materials shall conform to the following for either plastic or fabric sheeting:

If fabric is used, the fabric shall be a minimum 4-6 ounce slit film woven fabric made of monofilaments of polypropylene. The fabric shall be non biodegradable, resistant to sunlight deterioration, inert to most soil chemicals and furnished with sealed edges on all sides to prevent unraveling. The fabric shall also conform to the following:

Properties	
Grab tensile strength	191- 213.5 pound force
Elongation at break (minimum)	15%

If plastic sheeting is used, the sheeting shall be polyethylene, new and a minimum of 6 mil-thickness.

INSTALLATION

Fabric or plastic sheeting shall be placed and anchored as shown on the plans. Abutting edges shall overlap a minimum of a 2 feet. A weight such as rock bags shall be placed on the overlap area at a maximum spacing of 8 feet. Anchoring temporary cover by using staples or wooden lath and anchors may be allowed in lieu of rock bags as determined by the Engineer. The Contractor shall submit details for any alternative anchoring system to the Engineer for approval prior to installation. Non-abutting edges shall be embedded a minimum of 6 inches in native soil.

Temporary cover damaged as a result of the Contractors operations shall be replaced by the Contractor at his expense.

MEASUREMENT AND PAYMENT

The contract lump sum price paid for temporary cover shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in constructing, maintaining and removing temporary cover, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer. If the Contractor removes the temporary cover in order to facilitate any other work, the temporary cover shall be replaced and secured by the contractor at no additional cost to the State.

10-1.30 TEMPORARY DRAINAGE INLET PROTECTION

Temporary drainage inlet protection shall be installed, maintained and later removed in conformance with the details as shown on the plans, as specified in these special provisions, and as directed by the Engineer.

Temporary drainage inlet protection shall be limited to those areas that are not adjacent to, nor drain toward, areas of active traffic.

The Contractor shall select the appropriate drainage inlet protection shown on the plans commensurate to the field condition around the drainage inlet. For all other drainage inlets within the project limits that do not conform to the details shown on the plans, the Contractor shall submit to the Engineer for approval, provisions for providing temporary drainage inlet protection.

Special attention shall be given to existing and new drainage inlets adjacent to traffic. The Engineer shall review the need for drainage inlet protection commensurate to each location. Any proposed drainage inlet protection in such cases shall be approved by the Engineer for safety related concerns.

Throughout the duration of the Contract, the Contractor shall be required to provide protection commensurate with the changing condition of the drainage inlet. It is recognized that the drainage inlet changes during the course of construction and the actual protection provided may require selecting the appropriate type or types of drainage inlet protection as it changes during the course of construction.

Some conditions may require combining materials outlined in the special provision to address conditions that cannot be accounted for at this time. The Contractor shall submit temporary drainage inlet protection drawings for such cases to the Engineer for approval prior to installation.

The Contractor shall use temporary drainage inlet protection as one of the various measures to prevent water pollution. The Storm Water Pollution Prevention Plan shall graphically show the use of temporary drainage inlet protection in relation to other water pollution control work specified elsewhere in these special provisions.

MATERIALS

Materials shall conform to the provisions in Section 20-2, "Materials," of the Standard Specifications and these special provisions.

- A. **SILT FENCE.**—Sedimentation control fabric for temporary silt fence shall be a prefabricated silt fence with a minimum woven polypropylene fabric width of 36 inches and a minimum tensile strength of 100 pounds-force, conforming to ASTM Designation: D 4632.
- B. **ROCK BAG.**— Rock bag fabric shall be woven polypropylene, with a minimum unit weight of 7.5 oz/yd². The fabric shall have a mullen burst strength of at least 363 PSI, per ASTM Designation D3786 and an ultraviolet (UV) stability exceeding 70 percent at 500 hours.

Rock bags shall have a length of 24 inches to 32 inches, width of 16 inches to 20 inches, thickness of 6 inches to 8 inches, and capable of containing a weighted mass of 30 pounds to 50 pounds.

Rock bag fill material shall be non-cohesive gravel, free from deleterious material. Rock bags shall be filled and the opening secured such that rock shall not escape from the bag.

- C. **TEMPORARY FLEXIBLE DIKE.**—Temporary flexible dike fabric cover and skirt shall be a woven polypropylene fabric with a minimum tensile strength of 100 pounds-force, conforming to ASTM Designation: D 4632. The prefabricated fabric shall be high visibility orange in color that is integral to the fabric; painting shall not be allowed. The fabric shall have an ultraviolet (UV) stability exceeding 70 percent.

Temporary flexible dike inner material shall be urethane foam and shall be shaped and dimensioned as shown on the plans.

Adhesive for temporary flexible dike shall be a solvent free rubber modified asphalt emulsion. The color of the emulsion shall be brown when wet and shall have a drying period of not more than 3 hours.

Anchoring nails or spikes for temporary flexible dike shall be a minimum of 1 inch in length and capable of penetrating concrete and asphalt surfaces.

- D. **EROSION CONTROL BLANKET.**—Erosion control blanket shall consist of straw and coconut or wood excelsior blanket secured in place with wire staples and shall conform to one of the following:

Excelsior Blanket.—Excelsior blanket material shall consist of machine produced mats of curled wood excelsior with 80 percent of the fiber 6 inches or longer. The erosion control blanket shall be of consistent thickness and the wood fiber shall be evenly distributed over the entire area of the blanket. The top surface of the blanket shall be covered with an extruded plastic mesh. The blanket shall be smolder resistant without the use of chemical additives and shall be non-toxic and non-injurious to plant and animal life. Erosion control blanket shall be furnished in rolled strips, 4 feet– 8 feet in width, and shall have an average mass of 12 oz/yd², ± 10 percent, at the time of manufacture.

Straw And Coconut Blanket.—Straw and coconut blanket shall be machine produced mats of straw and coconut with a light weight netting on top. The straw and coconut shall be adhered to the netting with biodegradable thread or glue strip. The straw and coconut erosion control blanket shall be of consistent thickness with the straw and coconut evenly distributed over the entire area of the blanket. Straw and coconut erosion control blanket shall be furnished in rolled strips with a minimum width of 6 feet, minimum length of 66 feet (± 3 feet) and a minimum weight of 8 oz/yd².

- E. **STAPLES.**—Staples for erosion control blankets shall be made of 11-gage minimum steel wire and shall conform to the dimensions shown on the plans.
- F. **SEDIMENT BAG.**—Sedimentation control fabric for sediment bags shall be a prefabricated sedimentation control fabric envelop with a woven polypropylene fabric and sewn with a double stitched seam using nylon thread. The fabric shall have a grab tensile strength of at least 265 lbs and grab elongation of 20 percent, per ASTM Designation: D4632. The fabric shall have a mullen burst strength of at least 2895 kPa, per ASTM Designation: D3786 and an ultraviolet (UV) stability exceeding 90 percent. The sedimentation control fabric shall be capable of a flow rate of 22 gal/minute/yd², per ASTM Designation: D4491.

The sediment bag shall be sized to fit the catch basin or drop inlet and be complete with lifting loops and dump straps attached at the bottom to facilitate emptying of the sediment bag. The sediment bags shall have a restraint cord approximately halfway up the bag to keep the sides away from the catch basin walls.

INSTALLATION AND MAINTENANCE

Temporary flexible dike consists of individual sections of dike installed in conjunction with one another adjacent to existing drainage inlets as shown on the plans. The spacing and angle of placement shall be in accordance with the table shown on the plans. Temporary flexible dike shall be installed flush against the sides of concrete or asphalt curbs, dikes and pavement with the inner material and fabric cover cut smoothly and evenly to provide a tight flush joint.

Temporary flexible dike and rock bag dike installed as part of temporary drainage inlet protection shall be maintained to provide for adequate sediment holding capacity. Sediment deposits shall be removed when the deposit reaches one-half of the temporary flexible dike height. Removed sediment shall be deposited within the project in such a way that it is not subject to erosion by wind or water, or as directed by the Engineer.

Temporary rock bag dike consisting of filled rock bags placed in multiple layers shall be installed as shown on the plans.

When no longer required for the purpose, as determined by the Engineer, temporary drainage inlet protection facilities shall be removed. Removed facilities shall become the property of the Contractor and shall be removed from the site of the work.

Temporary drainage inlet protection damaged due to storms or as a result of the Contractor's operations shall be replaced by the Contractor at his expense.

Sediment bags shall be installed by removing the drainage inlet grate, placing the sediment bag in the opening, and replacing the grate to secure the sediment bag in place. Removal of the bag shall be facilitated by the use of 1 inch steel reinforcing bars placed through the lifting loops.

Sediment bags installed as part of temporary drainage inlet protection shall be emptied when the restraint cords are no longer visible. Emptying of the bag shall be facilitated by the use of 1 inch steel reinforcing bars placed through the dump loops. The sediment bag shall be emptied of material with a shovel and rinsed before replacement in the catch basin or drop inlet.

MEASUREMENT AND PAYMENT

The quantity of temporary drainage inlet protection to be paid for will be determined from each drainage inlet protected conforming to the details shown on the plans. The protection is measured one time only and no additional measurement is recognized, and no additional compensation made, if it changes during the course of construction.

The contract price paid per temporary drainage inlet protection shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in installing temporary drainage inlet protection, complete in place, including excavation and backfill, all modifications occurring during the course of construction, and maintenance and removal of temporary drainage inlet protection, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Temporary drainage inlet protection for protection at drainage inlets other than as shown on the project plans or directed by the Engineer, in accordance with the Contractor's Storm Water Pollution Prevention Plan (SWPPP), will not be measured as temporary drainage inlet protection. Payment for drainage inlet protection that is required as part of the SWPPP, but is not shown on the project plans, will be paid for as specified in "Water Pollution Control" elsewhere in these special provisions.

No adjustment of compensation will be made for any increase or decrease in the quantities of temporary drainage inlet protection required, regardless of the reason for the increase or decrease. The provisions in Section 4-1.03B, "Increased or Decreased Quantities," shall not apply to temporary drainage inlet protection.

10-1.31 TEMPORARY SILT FENCE

Temporary silt fence shall conform to the details shown on the plans and these special provisions.

Temporary silt fence shall be furnished, installed, maintained, and removed at the locations shown on the plans.

Preparation shall conform to the provisions in Section 20-3.02, "Preparation," of the Standard Specifications.

Attention is directed to "Water Pollution Control" of these special provisions.

MATERIALS

Materials for temporary silt fence shall conform to the provisions in Section 20-2, "Materials," of the Standard Specifications and one of the following:

Temporary silt fence shall be a prefabricated silt fence with a minimum woven polypropylene fabric width of 36 inches and a minimum tensile strength of 100 pounds –force, conforming to the requirements of ASTM Designation: D 4632.

Temporary silt fence shall be a prefabricated silt fence with a minimum woven polypropylene fabric width of 36 inches and a minimum tensile strength of 100 pounds –force, conforming to the requirements of ASTM Designation: D 4632 and having an integral reinforcement layer. The reinforcement layer shall be a polypropylene or equivalent net provided by the manufacturer.

INSTALLATION

Temporary silt fence shall be installed as shown on the plans.

When joints are necessary, the temporary silt fence shall overlap a minimum of 6 inches with both posts tied together.

Temporary silt fences shall be maintained to provide for adequate sediment holding capacity. Sediment deposits shall be removed when the sediment deposit reaches approximately one-third of the fence height. Removed sediment shall be deposited within the project in such a way that the sediment is not subject to erosion by wind or water, or as directed by the Engineer.

When no longer required for the intended purpose, as determined by the Engineer, temporary silt fence shall be removed from the site of the work.

Holes, depressions or any other ground disturbance caused by the removal of the temporary silt fence shall be backfilled and repaired in conformance with the provisions in the second paragraph of Section 15-1.02, "Preservation of Property," of the Standard Specifications.

MEASUREMENT AND PAYMENT

The quantity of temporary silt fence will be measured by the foot as determined from actual measurements, the measurements to be made parallel with the ground slope along the line of the completed temporary silt fence, deducting the widths of openings.

The contract price paid per foot for temporary silt fence shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in installing temporary silt fence, complete in place, including trench excavation and backfill, and maintenance and removal of temporary silt fence, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Temporary silt fence placed at location other than as shown on the project plans or directed by the Engineer, in conformance with the Contractor's Storm Water Pollution Prevention Plan, will not be measured and will be paid for as specified in "Water Pollution Control" of these special provisions.

No adjustment of compensation will be made for any increase or decrease in the quantities of temporary silt fence required, regardless of the reason for the increase or decrease. The provisions in Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications shall not apply to temporary silt fence.

10-1.32 TEMPORARY FENCE (TYPE ESA)

Temporary fence (Type ESA) shall be furnished, constructed, maintained, and later removed in conformance with the details as shown on the plans, as specified in these special provisions and as directed by the Engineer.

Temporary fence (Type ESA) shall be located so that it will be unobstructed from view by heavy equipment operators and other construction personnel.

Used materials may be installed provided the used materials are good, sound and are suitable for the purpose intended, as determined by the Engineer.

Materials may be commercial quality provided the dimensions and sizes of the materials are equal to, or greater than, the dimensions and sizes shown on the plans or specified herein. Fabric used for temporary fence (Type ESA) shall also conform to the following:

Material:	Polypropylene or Polyethylene
Color:	Orange
Mesh opening:	2 inch x 2 inch
UV Resistance:	Fully Stabilized
Fabric Width, min.:	4 feet

Posts shall be either metal or wood at the Contractor's option, and shall be suitable for the purpose intended. Metal posts shall have a minimum diameter of 7/8 inch x 16 inches in length. Wood posts shall be fir or pine and shall be a minimum of 1 inch x 2 inch x 60 inches in length. Posts shall be driven into the soil a minimum of 16 inches. Posts shall be spaced at 6-foot centers minimum and shall at all times support the fence in a near vertical, upright position.

Galvanizing and painting of steel items will not be required.

Treating wood with a wood preservative will not be required.

Concrete footings for posts will not be required.

Temporary fence (Type ESA) that is damaged during the progress of the work shall be repaired or replaced by the Contractor at the Contractor's expense.

When no longer required for the work, as determined by the Engineer, temporary fence (Type ESA) shall be removed. Removed facilities shall become the property of the Contractor and shall be removed from the site of the work, except as otherwise provided in this section.

Holes caused by the removal of temporary fence (Type ESA) shall be backfilled in conformance with the provisions in the second paragraph of Section 15-1.02, "Preservation of Property," of the Standard Specifications.

MEASUREMENT AND PAYMENT

Temporary fence (Type ESA) shall be measured in the manner specified for permanent fences in Section 80, "Fences," of the Standard Specifications.

The contract price paid per linear foot for temporary fence (Type ESA) shall include full compensation for furnishing all labor, materials, tools, equipment and incidentals, and for doing all the work involved in constructing temporary fence (Type ESA) complete in place, including installation, maintenance, removal and disposal of materials as specified in these special provisions and as directed by the Engineer.

10-1.33 CLASS 3 AGGREGATE BASE

Aggregate base shall be Class 3 and shall conform to the provisions in Section 26, "Aggregate Bases," of the Standard Specifications and these special provisions.

The restriction that the amount of reclaimed material included in Class 3 aggregate base not exceed 50 percent of the total volume of the aggregate used shall not apply. Aggregate for Class 3 aggregate base may include reclaimed glass. Aggregate base incorporating reclaimed glass shall not be placed at locations where surfacing will not be placed over the aggregate base.

10-1.34 ASPHALT CONCRETE

Asphalt concrete shall be Type A and shall conform to the provisions in Section 39, "Asphalt Concrete," of the Standard Specifications.

10-1.35 PILING

Piling shall conform to the provisions in Section 49, "Piling," of the Standard Specifications, and these special provisions.

Foundation recommendations are included in the "Information Handout" available to the Contractor as provided for in Section 2-1.03, "Examination of Plans, Specifications, Contract, and Site of Work," of the Standard Specifications.

Rock cores are available for viewing at the Transportation Laboratory.

Attention is directed to "Welding Quality Control" of these special provisions.

Attention is directed to "Public Safety," of these special provisions. Before performing any pile handling or pile installation operation at any location that is closer than the length of the pile being handled or installed to the edge of any area open to public traffic or public use, the Contractor shall submit to the Engineer, as provided in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications, a detail plan of the measures that will be employed to provide for the safety of traffic and the public.

The second paragraph of Section 49-1.03, "Determination of Length," of the Standard Specifications is amended to read:

At the Contractor's option, the Contractor may conduct additional foundation investigation, including installing and axial load testing additional non-production indicator piling. The Engineer shall approve locations of additional foundation testing. The Contractor shall notify the Engineer at least 5 working days prior to beginning additional foundation investigation.

Additional foundation investigation shall be completed prior to requesting revised specified pile tip elevations or modification to the installation methods specified herein. Revisions to specified tip elevations and modifications to the specified installation methods will be subject to the provisions in Section 5-1.14, "Cost Reduction Incentive."

Modification to the specified installation methods and specified pile tip elevation will not be considered at locations where lateral load demands control design pile tip elevations or when the plans state that specified pile tip elevation shall not be revised.

The pile structural capacity design is based on the nominal strength as defined in Caltrans Bridge Design Specifications (Article 8.1.3) or the nominal resistance as defined in the Load Resistance Factor Design Bridge Design Specifications (Article 1.3.2.1). The nominal resistance of the pile, as shown on the plans, is the design capacity required to resist the factored axial load demands.

Indicator compression pile load testing shall conform to the requirements in ASTM Designation: D 1143. The pile shall sustain the first compression test load applied which is equal to the nominal compression resistance, as shown on the plans, with no more than 0.5-inch total vertical movement at the top of the pile measured relative to the top of the pile prior to the start of compression load testing.

Indicator tension pile load testing shall conform to the requirements in ASTM Designation: D 3689. The loading apparatus described as "Load Applied to Pile by Hydraulic Jack(s) Acting at One End of Test Beam(s) Anchored to the Pile" shall not be used. The pile shall sustain the first tension test load applied which is equal to the nominal tension resistance, as shown on the plans, with no more than 0.5-inch total vertical movement at the top of the pile measured relative to the top of the pile prior to the start of tension load testing.

Indicator piling shall be removed in conformance with the provisions in Section 15-4.02, "Removal Methods," and the remaining holes shall be backfilled with earth or other suitable material approved by the Engineer.

Section 49-1.04, "Test Piles," of the Standard Specifications is amended to read:

49-1.04 Load Test Piles.—When load test piles and anchor piles are shown on the plans or specified in the special provisions for a structure, the loading tests using those piles shall be completed before the remaining piles for that structure or specified control location are drilled, cast, cut to length or driven.

Load test piles shall be installed with the same type of equipment that is to be used for installation of foundation piles.

Load test piles which are shown on the plans or specified in the special provisions shall conform to the requirements for piling as specified in these specifications and, unless otherwise shown, shall be so located that they may be cut off and become a part of the completed structure.

Load test piles which are not to be incorporated in the completed structure shall be removed in conformance with the requirements in Section 15-4.02, "Removal Methods," and the remaining holes shall be backfilled with earth or other suitable material approved by the Engineer.

Load test anchorages in piles used as anchor piles shall conform to the following requirements:

High strength threaded steel rods shall conform to the provisions for bars in Section 50-1.05, "Prestressing Steel," except Type II bars shall be used.

High strength steel plates shall conform to the requirements in ASTM Designation: A 709, Grade 50.

Anchor nuts shall conform to the provisions in the second paragraph in Section 50-1.06, "Anchorages and Distribution."

The Contractor, at the Contractor's expense, may use additional cement or may use Type III cement in the concrete for the load test and anchor piles.

Testing of load test piles shown on the plans and specified in the special provisions will be performed by the Engineer without cost to the Contractor. The loading tests will be made when the concrete in the load test and anchor piles has developed a compressive strength of at least 2,000 pounds per square inch. The Engineer will require not more than 5 working days to perform each load test.

Should the Engineer fail to complete the load tests within the time specified and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in load testing of piles, the delay will be considered a right of way delay as specified in Section 8-1.09, "Right of Way Delays."

The Contractor shall furnish labor, materials, tools, equipment, and incidentals as required to assist the Engineer in the installation, operation and removal of State-furnished steel load test beams, State-furnished jacks, bearing plates, drills, and other test equipment. This work will be paid for as extra work as provided in Section 4-1.03D.

The first and second paragraphs of Section 49-1.05, "Driving Equipment," of the Standard Specifications are amended to read:

49-1.05 Driving Equipment.—Driven piles shall be installed with impact hammers that are approved in writing by the Engineer. Impact hammers shall be steam, hydraulic, air, or diesel hammers. Impact hammers shall develop sufficient energy to drive the piles at a penetration rate of not less than 1/8 inch per blow at the specified bearing value.

Vibratory hammers shall not be used for installation of piles.

Hammers with an external combustion engine that are not single action, shall have a transducer that records ram velocity.

Double acting diesel hammers with internal combustion engines shall have a transducer that records bounce chamber pressure.

For hammers with no visual way of observing the ram stroke, a printed readout showing hammer energy during driving operation shall be provided to the Engineer by the Contractor.

The fifth paragraph of Section 49-1.05, "Driving Equipment," of the Standard Specifications is amended to read:

When a follower or underwater hammer is used, its efficiency shall be verified by furnishing the first pile in each bent or footing sufficiently long and driving the pile without the use of a follower or underwater hammer.

The Section 49-1.06, "Predrilled Holes," of the Standard Specifications are amended to read:

49-1.06 Predrilled Holes.—Piles, to be driven through embankment constructed by the Contractor, shall be driven in holes predrilled or spudded through the embankment when the depth of new embankment at the pile location is in excess of 5 feet. The hole shall have a diameter of not less than the greatest dimension of the pile cross section plus 6 inches. After driving the pile the space around the pile shall be filled to ground surface with dry sand or pea gravel.

Material resulting from predrilling holes shall be disposed of as provided in Section 19-2.06, "Surplus Material."

At the option of the Contractor, internal drop hammers that strike the tip of closed ended piles, or impact hammers that do not meet the minimum energy requirements, will be allowed to advance the piles to within 3 feet of the specified tip elevation at the locations listed in the following table. The piles shall be driven the remaining 3 feet to specified tip elevation using impact hammers that conform to the requirements of Section 49-1.05, "Driving Equipment" of the Standard Specifications.

The first sentence of the first paragraph in Section 49-1.08, "Bearing Value and Penetration," of the Standard Specifications is amended to read:

49-1.08 Bearing Value and Penetration.—Except for piles to be load tested, driven piles shall be driven to a bearing value of not less than the design loading shown on the plans unless otherwise specified in the special provisions or permitted in writing by the Engineer.

The third through seventh paragraphs of Section 49-1.08, "Bearing Value and Penetration," of the Standard Specifications are amended to read:

The bearing values for driven piles shall be determined from the following formula in which "P" is the safe load in pounds, "E" is the manufacturer's rating for foot-pounds of energy developed by the hammer, and "s" is the penetration per blow in inches, averaged over the last few blows.

$$P =$$

The penetration per blow "s" shall be measured only when there is no appreciable rebound of the hammer and only when the last blow is struck on a sound pile head or driving block. The penetration per blow "s" may be measured either during initial driving or during redriving following a set period as determined by the Engineer.

Section 49-1.10, "Load Testing," of the Standard Specifications is deleted.

The third paragraph in Section 49-2.03, "Requirements," of the Standard Specifications is amended to read:

Untreated and treated timber piles shall be of Douglas fir or Southern Pine timber and shall be clean peeled.

Section 49-5.01, "Description," of the Standard Specifications is amended to read:

49-5.01 Description.—Steel piles shall include structural shape piles and pipe piles. Structural shape steel piles shall be of the rolled section shown on the plans or of the section specified in the special provisions and shall be structural steel conforming to the specifications of ASTM Designation: A 36/A 36M, or at the option of the Contractor, structural steel conforming to the specifications of ASTM Designation: A 572/A 572M.

Steel pipe piles shall conform to the following requirements:

- Steel pipe piles less than 360 mm in diameter shall conform to the requirements in ASTM Designation: A 252, Grade 2 or 3.
- Steel pipe piles 360 mm and greater in diameter shall conform to the requirements in ASTM Designation: A 252, Grade 3.
- Steel pipe piles shall be of the nominal diameter and nominal wall thickness shown on the plans or specified in the special provisions.

- The carbon equivalency (CE) of steel for steel pipe piles, as defined in AWS D 1.1, Section XI5.1, shall not exceed 0.45.
- The sulfur content of steel for steel pipe piles shall not exceed 0.05 percent.
- Seams in steel pipe piles shall be complete penetration welds and shall conform to the requirements in AWS D1.1 and amendments to AWS D1.1 in these specifications and the special provisions. Incomplete penetration welds and defective welds of steel pipe piles shall be repaired or restored to achieve complete joint penetration groove welds.

Steel piles shall not be joined by welded lap splicing.

The manufacturer or fabricator of steel piles shall furnish a Certificate of Compliance stating that the piles being supplied conform to these specifications and to the special provisions. The Certificate of Compliance shall include test reports for tensile, chemical, and any specified nondestructive tests. Samples for testing shall be taken from the base metal, steel, coil or from the manufactured or fabricated piles.

Section 49-5.02, "Splicing," of the Standard Specifications is amended to read:

49-5.02 Splicing.—Steel pile splices shall conform to the requirements in AWS D 1.1 and the special provisions. Structural shape steel piling splices shall be complete joint penetration groove welds. Steel pipe pile splices that are made at a permanent manufacture or fabrication facility, and that are made prior to furnishing the Certificate of Compliance shall be complete penetration welds. Steel pipe pile splices that are made in the field shall be complete joint penetration groove welds.

Ends of steel pipe piling to be spliced that have been damaged during driving shall be removed to a sound and uniform section conforming to the tolerances for diameter, edge alignment and roundness required to meet the steel pile splice welding requirements. Pipe ends shall be field cut using automated guided cutting equipment. Manual flame cutting shall not be used.

Difficult pile installation is anticipated due to the presence of soft bay mud overlying dense soils, caving soils, hazardous and contaminated materials tidal flow, high ground water, low overhead clearance, underground utilities, subsurface concrete debris and traffic control.

Note 3 on Standard Plan B2-5 is deleted.

Holes shall be predrilled through existing concrete footings for driving of steel piles at the locations shown on the plans.

Drilling through the existing reinforced concrete bridge footings shall be done in a manner which preserves as much as possible of the bottom area of the existing footings in a structurally sound, load supporting condition. Drilling methods and equipment shall be approved by the Engineer before starting the predrilling.

Full compensation for drilling holes, and disposing of material resulting from drilling shall be considered as included in the contract price paid per unit for drive steel pile of the size shown on the plans and no additional compensation will be allowed therefor.

Driving System Submittal--Prior to installing driven piling, the Contractor shall provide a driving system submittal, including driveability analysis, in accordance with provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications. A submittal shall be made for each control location shown below. All proposed driving systems (i.e., each hammer that may be brought onto the site) shall be included in the submittal.

The driving system submittal shall contain an analysis showing that the proposed driving systems will install piling to the specified tip elevation and specified bearing. Driving systems shall generate sufficient energy to drive the piles with stresses not more than 95 percent of the specified yield strength of the steel pile or unfilled steel shell. Submittals shall include the following:

1. Complete description of soil parameters used, including soil quake and damping coefficients, skin friction distribution, ratio of shaft resistance to nominal compression resistance, any assumptions made regarding the formation of soil plugs, and any assumptions made regarding drilling through the center of open ended steel shells.
2. List of all hammer operation parameters assumed in the analysis, including fuel settings, stroke limitations, and hammer efficiency
3. Driveability studies that are based on a wave equation analysis using a computer program that has been approved by the Engineer. Driveability studies shall model the Contractor's proposed driving systems, including the hammers, capblocks, and pile cushions, as well as determine driving resistance and pile stresses for assumed site conditions. Separate analyses shall be completed at elevations above the specified tip elevations where difficult driving is anticipated.

Studies shall include plots for a range of pile compression capacities above and below the nominal compression resistance shown on the plans. Plots shall include the following:

- a. Pile compressive stress versus blows per foot.
- b. Pile tensile stress versus blows per foot.
- c. Nominal compression resistance versus blows per foot.

When the driveability analysis hammers indicate that open ended pipe pile and steel shell penetration rates are less than 1.0 foot per 200 blows and the driving stresses will exceed 80% of the specified yield strength of the pipe and steel shell, the study shall include assumptions for drilling through the center of open ended pipe piles and steel shells.

4. Copies of all test results from any previous pile load tests, dynamic monitoring, and all driving records used in the analyses.
5. Completed "Pile and Driving Data Form," which is shown elsewhere in these special provisions.

The driving system submittal shall be stamped and signed by an engineer who is registered as a Civil Engineer in the State of California. The Contractor shall allow the Engineer 15 working days to review a driving system submittal after a complete set has been received, as determined by the Engineer, and prior to installing piling. Should the Engineer fail to complete his review within the time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in the driving system submittal review, the delay will be considered a right of way delay as specified in Section 8-1.07, "Liquidated Damages," in the Standard Specifications.

The Contractor shall use the driving system and installation methods described in the approved driving system submittal for a given control location. Any change in hammers from those submitted and approved by the Engineer shall also meet the requirements for driving system submittals. Revised and new driving system submittals shall be approved by the Engineer prior to using corresponding driving systems on production piling. The Contractor shall allow the Engineer 15 working days to review each revised and each new driving system submittal after a complete set has been received, as determined by the Engineer.

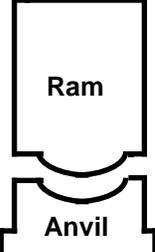
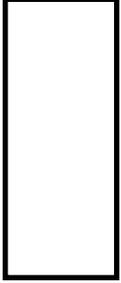
Approval of pile driving equipment shall not relieve the Contractor of his responsibility to drive piling free of damage to the specified penetration.

Full compensation for driving system submittals shall be considered as included in the contract unit price paid for drive pile and no additional compensation will be allowed therefor.

CALIFORNIA DEPARTMENT OF TRANSPORTATION
OFFICE OF TRANSPORTATION LABORATORY
PILE AND DRIVING DATA FORM

Structure Name : _____ Contract No.: _____
 _____ Project: _____
 Structure No.: _____ Pile Driving Contractor or Subcontractor _____
 Dist./Co./Rte./P.M.: _____

(Pile Driven By)

 <p style="text-align: center;">Ram Anvil</p>	Hammer	Manufacturer: _____ Model: _____ Type: _____ Serial No.: _____ Rated Energy: _____ at _____ Length of Stroke _____ Modifications: _____ _____ _____ _____				
	Capblock (Hammer Cushion)	Material: _____ Thickness: _____ Area: _____ Modulus of Elasticity - E: _____ (P.S.I.) Coefficient of Restitution - e: _____				
	Pile Cap	<table border="1" style="display: inline-table; vertical-align: middle;"> <tr><td>Helmet</td></tr> <tr><td>Bonnet</td></tr> <tr><td>Anvil Block</td></tr> <tr><td>Drivehead</td></tr> </table> Weight: _____	Helmet	Bonnet	Anvil Block	Drivehead
Helmet						
Bonnet						
Anvil Block						
Drivehead						
	Pile Cushion	Material: _____ Thickness: _____ Area: _____ Modulus of Elasticity - E: _____ (P.S.I.) Coefficient of Restitution - e: _____				
	Pile	Pile Type: _____ Length (In Leads): _____ Weight/ft.: _____ Taper: _____ Wall Thickness: _____ Cross Sectional Area: _____ sq.in. Design Pile Capacity: _____ (Tons) Description of Splice: _____ _____ Tip Treatment Description: _____ _____				

DISTRIBUTION
One Copy Each To:

<input type="checkbox"/>	Translab Geotechnical Engineering
<input type="checkbox"/>	Translab Engineering Geology
<input type="checkbox"/>	Resident Engineer

Note: If mandrel is used to drive the pile, attach separate manufacturer's detail sheet(s) including weight and dimensions.

Submitted By: _____ Date: _____

Phone No.: _____

Load Test Piles.—The Contractor shall notify the Engineer in writing not less than 10 days in advance of drilling or driving the piles to be load tested.

Before the remaining piles at the control locations listed in the following table are drilled, cast, cut to length or driven, load testing of each load test pile shown on the plans for the corresponding control locations shall be completed:

Bridge	Load Test Pile Location	Control Locations
Distribution Structure	A, MB-9	Bents BM 10 thru BM 13, Bents MB 7 thru MB17.
Distribution Structure	B, BM-17	Bents BC 4 thru BC 17, Bents CB 11 thru CB 22. Bents BM 14 thru BM 28, Bents MB 18 thru MB 31.
Distribution Structure	C, E-8	Bents BC 18 thru BC 21, Bents BM 29 thru BM 37 Bents MB 32 thru MB 41, Bents MBL 29,30,42&43, Bents E 6 thru E 20

The bottom of footing excavation shall be dewatered and made level before pile load testing. The excavation shall be kept dewatered during load testing.

Unless otherwise specified or shown on the plans, steel plates welded to the load test and anchor piling shall conform to the requirements in ASTM Designation: A 709/A 709M, Grade 36, and shall be welded to the piling in conformance with the requirements in AWS D1.1.

Pipe, couplings and fittings shall be commercially available materials of the types and ratings shown on the plans.

Extensometer conduit shall be installed on straight alignment and at the location shown on the plans. The conduit shall be blocked and tied to the reinforcement to prevent displacement of the conduit while placing pile concrete. The spacing of conduit blocking and ties shall not exceed 7 feet.

Dynamic Monitoring.—Driven test piles and anchor piles will be monitored during the final 25 feet of driving for dynamic response to the driving equipment. Monitoring will be done by State forces using State furnished dynamic pile analyzer monitoring instruments.

The Engineer will determine which piles will receive dynamic monitoring from each control location. Piles to be dynamically monitored shall be made available to State forces 2 working days prior to driving. They shall be safely supported a minimum of six inches off the ground in a horizontal position on at least 2 support blocks. The pile shall be positioned so that State forces have safe access to the entire pile length and circumference for the installation of anchorages and control marks for monitoring. The Contractor shall rotate the piles on the blocks as directed by the Engineer.

Piles to be dynamically monitored shall be prepared and driven in the following sequence:

1. Prior to driving, the Contractor shall rotate and align the pile in the driving leads as directed by the Engineer
2. The Contractor shall temporarily suspend driving operations for approximately 15 minutes when the pile tip is 25 feet above the elevation to which the tip is required to be finally driven.
3. During the 15 minute suspension, the Contractor shall bolt the one pound instrument package securely to plugs or expansion anchors previously installed in the pile by the State. The Contractor shall also connect electrical cables to the instrument package as directed by the Engineer.
4. Driving operations shall resume as directed by the Engineer. Driving operations shall be suspended approximately one foot above the required tip elevation, as directed by the Engineer.
5. The Contractor shall remove the cables and instrument package from the pile and deliver them to the Engineer.
6. The following work day, the Contractor shall install the instrument package on the pile and attach the cables and resume driving the pile to the required tip elevation, as directed by the Engineer.
7. The Contractor shall remove the cables and instruments from the monitored pile and deliver them to the Engineer.

The Contractor shall be responsible for any damage to the State's cables and instruments caused by the Contractor's operations, and shall replace damaged cables or instruments in kind.

Wave Equation.—The second paragraph of Section 49-1.03, "Determination of Length," Section 49-1.08, "Bearing Value and Penetration," of the Standard Specifications shall not apply to the pile types at the control locations listed herein. The Engineer will conduct a penetration and bearing analysis in conjunction with pile load testing and dynamic monitoring of the piles at these locations and develop bearing acceptance criteria curves for these piles. Penetration and bearing analyses will be based on a wave equation analysis.

The Contractor shall allow the Engineer 30 working days to perform the load test, complete dynamic monitoring, revise specified tip elevations and to provide the bearing acceptance criteria curves for a given control location. Day one of 30 shall be the first day after the load test and anchor piles have been installed at that same control location.

Should the Engineer fail to provide the bearing acceptance criteria curves for production piles within the time specified and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in providing the bearing acceptance criteria curves, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

Production piles, other than load test and anchor piles, shall not be installed until the bearing acceptance criteria curves for piles within the corresponding control location have been provided by the Engineer.

DYNAMIC MONITORING.--Driven test piles and anchor piles will be monitored during the final 25 feet of driving for dynamic response to the driving equipment. Monitoring will be done by State forces using State-furnished dynamic pile analyzer monitoring instruments.

Piles to be dynamically monitored shall be identified by the Contractor as to where they are to be driven and shall be made available to State forces two working days prior to driving. They shall be safely supported a minimum of six inches off the ground in a horizontal position on at least 2 support blocks. The pile shall be positioned so that State forces have safe access to the entire pile length and circumference for the installation of anchorages and control marks for monitoring. The Contractor shall rotate the piles on the blocks as directed by the Engineer.

Piles to be dynamically monitored shall be prepared and driven in the following sequence:

1. Prior to driving, the Contractor shall rotate and align the pile in the driving leads as directed by the Engineer
2. The Contractor shall temporarily suspend driving operations for approximately 15 minutes when the pile tip is 25 feet above the elevation to which the tip is required to be finally driven.
3. During the 15 minute suspension, the Contractor shall bolt the one pound instrument package securely to plugs or expansion anchors previously installed in the pile by the State. The Contractor shall also connect electrical cables to the instrument package as directed by the Engineer.
4. Driving operations shall resume as directed by the Engineer. Driving operations shall be suspended approximately one foot above the required tip elevation, as directed by the Engineer.
5. The Contractor shall remove the cables and instrument package from the pile and deliver them to the Engineer.
6. The following work day, the Contractor shall install the instrument package on the pile and attach the cables and resume driving the pile to the required tip elevation, as directed by the Engineer.
7. The Contractor shall remove the cables and instruments from the monitored pile and deliver them to the Engineer.

The Contractor shall be responsible for any damage to the State's cables and instruments caused by the Contractor's operations, and shall replace damaged cables or instruments in kind.

Full compensation for redriving monitored piles, for providing access for the Engineer, dewatering during monitoring, and for installing and removing the instruments from the pile shall be considered as included in the contract prices paid for drive piles and no separate payment will be made therefor. The length of piling to be paid as furnish piling of the classes listed in the Engineer's Estimate shall include the lengths that monitored piles are redriven..

CAST-IN-DRILLED-HOLE CONCRETE PILES.--Cast-in-drilled-hole concrete piling shall conform to the provisions in Section 49-4, "Cast-In-Place-Concrete Piles," of the Standard Specifications and these special provisions. Section 49-4.01, "Description," of the Standard Specifications is amended to read:

49-4.01 Description.—Cast-in-place concrete piles shall consist of one of the following:

- Steel shells driven permanently to the required bearing value and penetration and filled with concrete.
- Steel casings installed permanently to the required penetration and filled with concrete.
- Drilled holes filled with concrete.
- Rock sockets filled with concrete.

The drilling of holes shall conform to the provisions in these specifications. Concrete filling for cast-in-place concrete piles is designated by compressive strength and shall have a minimum 28-day compressive strength of 3500 pounds per square inch. At the option of the Contractor, the combined aggregate grading for the concrete shall be either the 1-inch maximum grading, the 1/2-inch maximum grading, or the 3/8-inch maximum grading. Concrete shall conform to the provisions in Section 90, "Portland Cement Concrete," and Section 51, "Concrete Structures." Reinforcement shall conform to the provisions in Section 52, "Reinforcement."

Cast-in-place concrete piles shall be constructed so that the excavation methods and the concrete placement procedures shall provide for placing the concrete against undisturbed material in a dry or dewatered hole.

The concrete filling for cast-in-place concrete piles shall be dense and homogeneous. The methods used to place the concrete shall prevent segregation. Concrete placed in steel shells, dry drilled holes or dewatered drilled holes shall not be permitted to fall from a height greater than 8 feet without the use of adjustable length pipes or tubes unless the flow of concrete is directed into the center of the hole using a hopper and not allowed to strike the reinforcement, reinforcement bracing and other objects in the hole.

Concrete filling for cast-in-place concrete piles shall be vibrated in the upper 15 feet of the pile.

Section 51-1.10, "Concrete Deposited Under Water," shall not apply to cast-in-drilled-hole concrete piling.

After placing concrete, the temporarily exposed surfaces of the cast-in-place concrete piles shall be cured in conformance with the provisions in Section 90-7.03, "Curing Structures."

Section 49-4.03, "Drilled Holes," of the Standard Specifications is amended to read:

49-4.03 Drilled Holes.— Except for cast-in-place concrete piling for soundwalls and retaining walls, when cast-in-place concrete piling is less than 24 inches in diameter, the Contractor may propose to increase the diameter and revise the pile tip elevation. The Contractor may propose to increase the diameter of cast-in-place concrete piling for soundwalls and retaining walls, but the pile tip elevations shall not be revised. No additional compensation or delays will be made for the Contractor's use of increased diameter cast-in-place concrete piling.

The axis of the hole shall not deviate from plumb more than 1 1/2 inches per 10 feet of length.

Care shall be taken during excavation to prevent disturbing the foundation material surrounding the pile. Equipment or methods used for excavating holes shall not cause quick soil conditions or cause scouring or caving of the hole. After excavation is begun, the pile shall be constructed expeditiously in order to prevent deterioration of the surrounding foundation material from air slaking or from the presence of water. Deteriorated foundation material, including material that has softened, swollen or degraded, shall be removed from the sides and the bottom of the hole and shall be disposed of. The bottom of the drilled hole shall be cleaned just before placing reinforcement or concrete to remove any loose sand, gravel, dirt, and drill cuttings.

After placing reinforcement and prior to placing concrete in the drilled hole, if caving occurs or deteriorated foundation material accumulates on the bottom of the hole, the bottom of the drilled hole shall be cleaned. The Contractor shall verify that the bottom of the drilled hole is clean.

Water that has infiltrated the hole shall be removed before placing concrete therein. Fluvial or drainage water shall not be permitted to enter the hole.

Temporary steel casings shall be furnished and placed tight in the hole where shown on the plans and where necessary to control water or to prevent quick soil conditions or caving of the hole. Temporary casing shall be watertight and of sufficient strength to withstand the loads from installation, removal, lateral concrete pressures and earth pressures. The casing shall be non-corrugated and the surfaces shall be smooth, clean and free from hardened concrete. The casing shall be removed while the concrete is being placed. In a dewatered hole the concrete in the casing shall be maintained at a level at least 60 inches above the bottom of the casing or at a level above the bottom of the casing adequate to prevent displacement of the concrete by material from outside the casing, whichever is greater. Casing may be vibrated or hammered when required to assist in removal of the casing from the hole, to prevent lifting of the reinforcement and to prevent concrete contamination. The withdrawal of casings shall not leave voids or cause contamination of the concrete with soil or other materials.

Portions of the holes may be enlarged, backfilled with slurry cement backfill, concrete or other material, and redrilled to the specified diameter to control caving. Backfill material at enlarged piles shall be chemically compatible with concrete and steel, shall be drillable and shall have the necessary strength required for the conditions.

Drill cuttings shall be disposed of in conformance with the provisions in Section 19-2.06, "Surplus Materials." Material resulting from placing concrete in piles shall be disposed of in conformance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," unless otherwise permitted in writing by the Engineer.

The reinforcement shall be placed and secured symmetrically about the axis of the pile and shall be securely blocked to clear the sides of the hole.

Reinforcement for cast-in-drilled-hole concrete piling with increased diameters and revised tip elevations shall conform to the following:

The size and number of the reinforcing bars, the percentage of bars required to extend to the pile tip and the size and pitch of the spiral reinforcement shall conform to the details shown on the plans for the original piles.

The required length of the spiral reinforcement and of any reinforcing bars which do not extend to the pile tip shall be that length which would have been required for the original specified or ordered tip elevation.

The diameter of the spiral reinforcement shall either remain the same as required for the original pile or be increased to provide not less than the concrete cover required for the original pile. Positive means shall be provided to ensure that the reinforcement is centered in the pile.

Steel shells shall conform to the requirements for steel pipe piles specified in Section 49-5, "Steel Piles."

The second and third paragraphs of Section 49-4.05, "Inspection," of the Standard Specifications are amended to read:

Driven shells and dewatered drilled holes shall be clean and free of water before reinforcement and concrete are placed.

The Contractor shall have available at all times a suitable light for inspecting the entire length of the shells or dewatered holes before placing the reinforcement and concrete.

Materials.--Aggregate grading shall conform to the requirements of Section 90-3, "Aggregate Gradings," and these special provisions. The combined aggregate grading for the concrete shall be the 1" Max. grading.

For cast-in-drilled-hole concrete piling, the following gradation is added to the table in the third paragraph in Section 90-3.01, "General," of the Standard Specifications:

Primary Aggregate Nominal Size	Sieve Sizes	Limits of Proposed Gradation
1/2 inch x No. 4	3/8 inch	40 - 78
3/8 inch x No. 8	3/8 inch	50 - 85

At the Contractor's option, the Contractor may use either the 1/2" maximum combined aggregate grading or the 3/8" maximum combined aggregate grading. The grading requirements for the optional 1/2" maximum coarse aggregate or the 3/8" maximum coarse aggregate are shown in the following table:

Percentage Passing				
Primary Aggregate Nominal Size				
	1/2" x No. 4		3/8" x No. 8	
Sieve Sizes	Operating Range	Contract Compliance	Operating Range	Contract Compliance
3/4"	100	100		
1/2"	82 - 100	80 - 100	100	
3/8"	X ± 15	X ± 22	X ± 15	X ± 20
No. 4	0 - 15	0 - 18	0 - 25	0 - 28
No. 8	0 - 6	0 - 7	0 - 6	0 - 7

The combined aggregate grading for the 1/2" x No. 4 primary aggregate nominal size or for the 3/8" x No. 8 primary aggregate nominal size shall be within the following limits:

Grading Limits of Combined Aggregate		
Sieve Sizes	Percentage Passing	
	1/2" Maximum	3/8" Maximum
3/4-inch	100	100
1/2-inch	90 - 100	90 - 100
3/8-inch	55 - 86	55 - 86
No. 4	45 - 63	45 - 63
No. 8	35 - 49	35 - 49
No. 16	25 - 37	25 - 37
No. 30	15 - 25	15 - 25
No. 50	5 - 15	5 - 15
No. 100	1 - 8	1 - 8
No. 200	0 - 4	0 - 4

The optional 1/2" x No. 4 and 3/8" x No. 8 aggregate gradations may require special mixing to meet grading requirements and may not be commercially available in some locations.

Portions of cast-in-drilled-hole concrete piles shown on the plans to be formed shall be formed and finished in conformance with the provisions for concrete structures in Section 51, "Concrete Structures," of the Standard Specifications.

SLURRY.--Slurry shall be commercial quality mineral or synthetic drilling slurry and shall conform the requirements of these special provisions

Water for slurry shall conform to the requirements in Section 90-2.03, "Water," of the Standard Specifications and these special provisions. Natural ground water in the drilled hole may be used for slurry when approved by the Engineer.

Slurry shall not weaken the bond between the concrete and both the reinforcement and the foundation material at the sides of the excavation.

The Contractor shall sample and test all slurry in the presence of the Engineer, unless otherwise directed. The date, time, names of the persons sampling and testing the slurry, and results of the tests shall be recorded and shall be approved by the Engineer before concrete is placed. A copy of slurry test results shall be delivered to the Engineer at the completion of each pile.

Mineral.--Mineral slurry shall be mixed and thoroughly hydrated in slurry tanks, and slurry shall be sampled from the slurry tanks and tested before placement in the drilled hole.

Slurry shall be recirculated or continuously agitated in the drilled hole to maintain the specified properties.

Recirculation shall include removal of drill cuttings from the slurry before discharging the slurry back into the drilled hole. When recirculation is used, the slurry shall be sampled and tested at least every 2 hours after beginning its use until tests show that the samples taken from the slurry tank and from near the bottom of the hole have consistent specified properties. Subsequently, slurry shall be sampled at least twice per shift as long as the specified properties remain consistent.

Slurry that is not recirculated in the drilled hole shall be sampled and tested at least every two hours after beginning its use. The slurry shall be sampled midheight and near the bottom of the hole. Slurry shall be recirculated when tests show that the samples taken from midheight and near the bottom of the hole do not have consistent specified properties.

Slurry shall also be sampled and tested prior to final cleaning of the bottom of the hole and again just prior to placing concrete. Samples shall be taken from midheight and near the bottom of the hole. Cleaning of the bottom of the hole and placement of the concrete shall not start until tests show that the samples taken from midheight and near the bottom of the hole have consistent specified properties.

Mineral slurry shall be tested for conformance to the requirements shown in the following table:

MINERAL SLURRY		
PROPERTY	REQUIREMENT	TEST
Density (pcf) - before placement in the drilled hole - during drilling - prior to final cleaning - immediately prior to placing concrete	64.3* to 69.1* 64.3* to 75.0*	Mud Weight (Density) API 13B-1 Section 1
Viscosity (seconds/quart) bentonite attapulgate	28 to 50 28 to 40	Marsh Funnel and Cup API 13B-1 Section 2.2
pH	8 to 10.5	Glass Electrode pH Meter or pH Paper
Sand Content (percent) - prior to final cleaning - immediately prior to placing concrete	less than or equal to 4.0	Sand API 13B-1 Section 5
*When approved by the Engineer, slurry may be used in salt water, and the allowable densities may be increased up to 2 pcf. Slurry temperature shall be at least 40 degrees Fahrenheit (4 degrees Celsius) when tested.		

Any caked slurry on the sides or bottom of hole shall be removed before placing reinforcement. If concrete is not placed immediately after placing reinforcement, the reinforcement shall be removed and cleaned of slurry, the sides of the drilled hole cleaned of caked slurry, and the reinforcement again placed in the hole for concrete placement.

Synthetic.--Synthetic slurries shall be used in conformance with the manufacturer's recommendations and these special provisions. The following synthetic slurries may be used:

PRODUCT	MANUFACTURER
SlurryPro CDP	KB Technologies Ltd. Suite 216 735 Broad Street Chattanooga, TN 37402 (800) 525-5237
Super Mud	PDS Company c/o Champion Equipment Company 8140 East Rosecrans Ave. Paramount, CA 90723 (562) 634-8180
Shore Pac GCV	CETCO Drilling Products Group 1350 West Shure Drive Arlington Heights, IL 60004 (847) 392-5800

Inclusion of a synthetic slurry on the above list may be obtained by meeting the Department's requirements for synthetic slurries. The requirements can be obtained from the Office of Structure Design, P.O. Box 942874, Sacramento, CA 94274-0001.

Synthetic slurries listed may not be appropriate for a given site.

Synthetic slurries shall not be used in holes drilled in primarily soft or very soft cohesive soils as determined by the Engineer.

A manufacturer's representative, as approved by the Engineer, shall provide technical assistance for the use of their product, shall be at the site prior to introduction of the synthetic slurry into a drilled hole, and shall remain at the site until released by the Engineer.

Synthetic slurries shall be sampled and tested at both mid-height and near the bottom of the drilled hole. Samples shall be taken and tested during drilling as necessary to verify the control of the properties of the slurry. Samples shall be taken and tested when drilling is complete, but prior to final cleaning of the bottom of the hole. When samples are in conformance with the requirements shown in the following tables for each slurry product, the bottom of the hole shall be cleaned and any loose or settled material removed. Samples shall be obtained and tested after final cleaning and just prior to placing concrete.

SlurryPro CDP synthetic slurries shall be tested for conformance to the requirements shown in the following table:

SLURRYPRO CDP KB Technologies Ltd.		
PROPERTY	REQUIREMENT	TEST
Density (pcf) - during drilling - prior to final cleaning - just prior to placing concrete	less than or equal to 67.0* less than or equal to 64.0*	Mud Weight (Density) API 13B-1 Section 1
Viscosity (seconds/quart) - during drilling -prior to final cleaning - just prior to placing concrete	50 to 120 less than or equal to 70	Marsh Funnel and Cup API 13B-1 Section 2.2
pH	6 to 11.5	Glass Electrode pH Meter or pH Paper
Sand Content (percent) - prior to final cleaning - just prior to placing concrete	less than or equal to 0.5	Sand API 13B-1 Section 5
*When approved by the Engineer, slurry may be used in salt water, and the allowable densities may be increased up to 2 pcf. Slurry temperature shall be at least 40 degrees Fahrenheit (4 degrees Celsius) when tested.		

Super Mud synthetic slurries shall be tested for conformance to the requirements shown in the following table:

SUPER MUD PDS Company		
PROPERTY	REQUIREMENT	TEST
Density (pcf) - prior to final cleaning - just prior to placing concrete	less than or equal to 64.0*	Mud Weight (Density) API 13B-1 Section 1
Viscosity (seconds/quart) - during drilling - prior to final cleaning - just prior to placing concrete	32 to 60 less than or equal to 60	Marsh Funnel and Cup API 13B-1 Section 2.2
pH	8 to 10.0	Glass Electrode pH Meter or pH Paper
Sand Content (percent) - prior to final cleaning - just prior to placing concrete	less than or equal to 0.5	Sand API 13B-1 Section 5
*When approved by the Engineer, slurry may be used in salt water, and the allowable densities may be increased up to 2 pcf. Slurry temperature shall be at least 40 degrees Fahrenheit (4 degrees Celsius) when tested.		

Water.--At the option of the Contractor water may be used as slurry when casing is used for the entire length of the drilled hole.

Water slurry shall be tested for conformance to the requirements shown in the following table:

WATER SLURRY		
PROPERTY	REQUIREMENT	TEST
Density (pcf) - prior to final cleaning - just prior to placing concrete	63.5 *	Mud Weight (Density) API 13B-1 Section 1
Sand Content (percent) - prior to final cleaning -just prior to placing concrete	less than or equal to 0.5	Sand API 13B-1 Section 5
*When approved by the Engineer, salt water slurry may be used, and the allowable densities may be increased up to 2 pcf..		

Construction.--The Contractor shall submit a placing plan to the Engineer for approval prior to producing the test batch for cast-in-drill hole piling and at least 10 working days prior to constructing piling. The plan shall include complete description, details, and supporting calculations as listed below:

A. Requirements for all cast-in-drilled hole piling:

1. Concrete mix design, certified test data, and trial batch reports.
2. Drilling methods and equipment.
3. Proposed casing installation and removal when necessary.
4. Plan view drawing of pile showing reinforcement and inspection pipes, if required.
5. Methods for placing, positioning and supporting bar reinforcement.
6. Methods and equipment for accurately determining the depth of concrete and actual and theoretical volume placed, including effects on volume of concrete when any casings are withdrawn.
7. Methods and equipment for verifying that the bottom of the drilled hole is clean prior to placing concrete.

B. Additional requirements when concrete is placed under slurry:

1. Concrete batching, delivery, and placing systems with time schedules and capacities therefor. Time schedules shall include the time required for each concrete placing operation at each pile.
2. Concrete placing rate calculations. When requested by the Engineer, calculations shall be based on the initial pump pressures or static head on the concrete and losses throughout the placing system, including anticipated head of slurry and concrete to be displaced.
3. Suppliers test reports on the physical and chemical properties of the slurry and any proposed slurry chemical additives including Material Safety Data Sheet.
4. Slurry testing equipment and procedures.
5. Removal and disposal of excavation, slurry, and contaminated concrete, including methods and rates of removal.
6. Slurry agitating, recirculating, and cleaning methods and equipment.

In addition to compressive strength requirements, the consistency of the concrete to be deposited under slurry shall be verified before use by producing a batch to be tested. The test batch shall be produced and delivered to the job under conditions and in time periods similar to those expected during the placement of concrete in the piles. Concrete for the test batch shall be placed in an excavated hole or suitable container of adequate size to allow testing in accordance with California Test 533. Depositing of test batch concrete under slurry will not be required. The test batch shall demonstrate that the proposed concrete mix design achieves the specified nominal penetration and a penetration of at least 2 inches after twice the time required for each concrete placing operation at each pile, as submitted in the placing plan, has elapsed. The time period shall begin at the start of placement. The concrete shall not be vibrated or agitated during the test period. Upon completion of testing, the concrete shall be disposed of in accordance with Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

When slurry is used, the slurry level shall be maintained within one foot of the top of the drilled hole.

The concrete deposited under slurry shall be carefully placed in a compact, monolithic mass and by a method that will prevent washing of the concrete. Placing concrete shall be a continuous operation lasting not more than the time required for each concrete placing operation at each pile, as submitted in the placing plan, unless otherwise approved in writing by the Engineer. The concrete shall be placed with concrete pumps and delivery tube system of adequate number and size to complete the placing of concrete in the time specified. The delivery tube system shall consist of one of the following:

1. A tremie tube or tubes which are each at least 10-inches in diameter fed by one or more concrete pumps.
2. One or more concrete pump tubes each fed by a single concrete pump.

The delivery tube system shall consist of watertight tubes with sufficient rigidity to keep the ends always in the mass of concrete placed. If only one delivery tube is utilized to place the concrete, the tube shall be placed near the center of the drilled hole. Multiple tubes shall be uniformly spaced in the hole. Internal bracing for the steel reinforcing cage shall accommodate the delivery tube system. Tremies shall not be used for piles without space for a 10-inch tube.

When slurry is used, a fully operational standby concrete pump, adequate to complete the work in the time specified, shall be provided at the site during concrete placement.

Spillage of concrete into the slurry during concrete placing operations shall not be allowed. Delivery tubes shall be capped with a water tight cap, or plugged above the slurry level with a good quality, tight fitting, moving plug that will expel the slurry from the tube as it is charged with concrete. The cap or plug shall be designed to be released as the tube is charged. The pump discharge or tremie tube shall extend to the bottom of the hole before charging the tube with concrete. After charging the delivery tube system with concrete, the flow of concrete through a tube shall be induced by slightly raising the discharge end. During concrete placement, the tip of the delivery tube shall be maintained to prevent reentry of the slurry into the tube. Until at least 10 feet of concrete has been placed, the tip of the delivery tube shall be within 6 inches of the bottom of the drilled hole, and then the embedment of the tip shall be maintained at least ten feet below the top surface of the concrete. Rapid raising or lowering of the delivery tube shall not be permitted. If the seal is lost or the delivery tube becomes plugged and must be removed, the tube shall be withdrawn, the tube cleaned, the tip of the tube capped to prevent entrance of the slurry, and the operation restarted by pushing the capped tube 10 feet into the concrete and then reinitiating the flow of concrete.

A log of the placing of the concrete in each drilled hole shall be maintained by the Contractor when concrete is deposited under slurry. The log shall show the pile location, tip elevation, dates of excavation and concrete placement, total quantity of concrete deposited, length and tip elevation of any casing, and details of any hole stabilization method and materials used. The log shall include an 8 1/2" x 11" sized graph of the concrete placed versus depth of hole filled. The graph shall be plotted continuously throughout placing of concrete. The depth of drilled hole filled shall be plotted vertically with the pile tip oriented at the bottom and the quantity of concrete shall be plotted horizontally. Readings shall be made at least at each 5 foot of pile depth, and the time of the reading shall be indicated. The graph shall be labeled with the pile location, tip elevation, cutoff elevation, and the dates of excavation and concrete placement. The log shall be delivered to the Engineer within one working day of completion of placing concrete in the pile.

If conditions render it impossible or inadvisable in the opinion of the Engineer to dewater the permanent steel casing prior to drilling or coring the rock socket below, then the bottom of the casing shall be sealed in conformance with the provisions in Section 51-1.10, "Concrete Deposited Under Water," of the Standard Specifications. The sealed casing shall then be dewatered and cleaned out as specified herein.

The axis of the hole shall not deviate from plumb more than 1 1/2 inches per 10 feet of length.

Care shall be taken during excavation to prevent disturbing the foundation material surrounding the pile. Equipment or methods used for excavating holes shall not cause quick soil conditions or cause scouring or caving of the hole. After excavation is begun, the pile shall be constructed in a continuous and expeditious manner in order to prevent deterioration of the surrounding foundation material from air slaking or from the presence of water. Deteriorated foundation material, including material that has softened, swollen or degraded, shall be removed from the sides and the bottom of the hole and shall be disposed of. The bottom of the drilled hole shall be cleaned just before placing reinforcement or concrete to remove any loose sand, gravel, dirt, and drill cuttings.

After placing reinforcement and prior to placing concrete in the drilled hole, if caving occurs or deteriorated foundation material accumulates on the bottom of the hole or drill cuttings settle out of slurry, as determined by the Engineer, the reinforcement shall be removed and the bottom of the drilled hole cleaned.

Water that has infiltrated the hole shall be removed before placing concrete therein except when concrete is deposited under slurry. Fluvial or drainage water shall not be permitted to enter the hole.

Portions of the holes may be enlarged, backfilled with slurry cement backfill, concrete, or other material, and redrilled to the specified diameter to control caving. Backfill material at enlarged piles shall be chemically compatible with concrete and steel, shall be drillable, and shall have the necessary strength required for the conditions.

Drill cuttings shall be disposed of in accordance with the provisions in Section 19-2.06, "Surplus Materials," of the Standard Specifications. Material resulting from placing concrete in piles, including slurry, shall be disposed of in accordance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," unless otherwise permitted in writing by the Engineer.

Acceptance Testing and Mitigation.--Vertical inspection pipes for acceptance testing shall be provided in all cast-in-drilled hole piles that are 24 inches in diameter or larger, except when the holes are dry or when the holes are dewatered without the use of temporary casing to control ground water.

Inspection pipes shall be Schedule 40 polyvinyl chloride pipe with an inside diameter of 2 inches. Each inspection pipe shall be capped top and bottom and shall have watertight couplers to provide a clean, dry and unobstructed 2-inch diameter clear opening from 3 feet above the pile cutoff down to the bottom of the reinforcing cage.

If the Contractor drills the hole below the specified tip elevation, the reinforcement and the inspection pipes shall be extended to 3 inches clear of the bottom of the drilled hole.

Inspection pipes shall be placed around the pile, inside the outermost spiral or hoop reinforcement, and 3 inches clear of the vertical reinforcement, at a uniform spacing not exceeding 2 feet 9 inches measured along the circle passing through the centers of inspection pipes. A minimum of 2 inspection pipes per pile shall be used. When the vertical reinforcement is not bundled and each bar is not more than one inch in diameter, inspection pipes may be placed 2 inches clear of the vertical reinforcement. The inspection pipes shall be placed to provide the maximum diameter circle that passes through the centers of the inspection pipes while maintaining the clear spacing required herein. The pipes shall be installed in straight alignment and securely fastened in place to prevent misalignment during installation of the reinforcement and placing concrete in the hole.

The Contractor shall log the location of the inspection pipe couplers with respect to the plane of pile cut off, and these logs shall be delivered to the Engineer upon completion of the placement of concrete in the drilled hole.

After placing concrete and before requesting acceptance tests, each inspection pipe shall be tested by the Contractor in the presence of the Engineer by passing a 1.90 inch diameter rigid cylinder 2 feet long through the complete length of pipe. If the 1.90 inch diameter rigid cylinder fails to pass any of the inspection pipes, the Contractor shall attempt to pass a 1.26 inch diameter rigid cylinder 4.5 feet long through the complete length of those pipes in the presence of the Engineer. If an inspection pipe fails to pass the 1.26 inch diameter cylinder, the Contractor shall immediately fill all inspection pipes in the pile with water.

Cored holes shall be made with a split tube type core barrel. Coring methods and equipment shall provide intact cores for the entire length of the pile concrete. The coring operation shall be logged by an Engineering Geologist or Civil Engineer licensed in the state of California and experienced in core logging. Coring logs shall include complete descriptions of inclusions and voids encountered during coring, and shall be delivered to the Engineer upon completion. Concrete cores shall be preserved, identified as to location and made available for inspection by the Engineer.

Acceptance tests of the concrete will be made by the Engineer, without cost to the Contractor. Acceptance tests will evaluate the homogeneity of the placed concrete. Tests will include gamma-gamma logging. Tests may also include crosshole sonic logging and other means of inspection selected by the Engineer. The Contractor shall not conduct operations within 26 feet of the gamma-gamma logging operations. The Contractor shall separate reinforcing steel as necessary to allow the Engineer access to the inspection pipes to perform gamma-gamma logging or other acceptance testing. After requesting acceptance tests and providing access to the piling, the Contractor shall allow 15 working days for the Engineer to conduct these tests if the 1.90 inch diameter cylinder passed all inspection pipes, and 20 working days if only the 1.26 inch diameter cylinder passed all inspection pipes.. Should the Engineer fail to complete such tests within the time allowance, and if in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in inspection, the delay will be considered a right of way delay as specified in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

All inspection pipes and cored holes shall be dewatered and filled with grout after notification by the Engineer that the pile is acceptable. Placement and removal of water in the inspection pipes shall be at the Contractor's expense. Grout shall conform to the provisions in Section 50-1.09, "Bonding and Grouting," of the Standard Specifications. The inspection pipes and holes shall be filled using grout tubes that extend to the bottom of the pipe or hole or into the grout already placed.

If acceptance testing performed by the Engineer determines that a pile does not meet the requirements of the specifications, then that pile will be rejected and all depositing of concrete under slurry or concrete placed using temporary casing for the purpose of controlling groundwater shall be suspended until written changes to the methods of pile construction are approved in writing by the Engineer.

The Contractor shall submit to the Engineer for approval, a mitigation plan for repair, supplementation, or replacement for each rejected cast-in-drilled-hole concrete pile, and this plan shall conform to the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications. Prior to submitting this mitigation plan, the Engineer will hold a repair

feasibility meeting with the Contractor to discuss the feasibility of repairing rejected piling. The Engineer will consider the size of the defect, the location of the defect, and the design information and corrosion protection considerations for the pile. This information will be made available to the Contractor, if appropriate, for the development of the mitigation plan. If the Engineer determines that it is not feasible to repair the rejected pile, the Contractor shall not include repair as a means of mitigation and shall proceed with the submittal of a mitigation plan for replacement or supplementation of the rejected pile.

- A. The designation and location of the pile addressed by the mitigation plan.
 - B. A review of the structural, geotechnical, and corrosion design requirements of the rejected pile.
 - C. A step by step description of the mitigation work to be performed, including drawings if necessary.
 - D. An assessment of how the proposed mitigation work will address the structural, geotechnical, and corrosion design requirements of the rejected pile.
 - E. Methods for preservation or restoration of existing earthen materials.
 - F. A list of affected facilities, if any, with methods and equipment for protection of these facilities during mitigation.
 - G. The State assigned contract number, bridge number, full name of the structure as shown on the contract plans, District-County-Route-Post Mile , and the Contractor's (and Subcontractor's if applicable) name on each sheet.
 - H. A list of materials, with quantity estimates, and personnel, with qualifications, to be used to perform the mitigation work.
 - I. The seal and signature of an engineer who is licensed as a Civil Engineer by the State of California.
- A. An assessment of the nature and size of the anomalies in the rejected pile.
 - B. Provisions for access for additional pile testing if required by the Engineer.

For rejected piles to be replaced or supplemented, the Contractor shall submit a pile mitigation plan that contains the following additional information:

- A. The proposed location and size of additional piling.
- B. Structural details and calculations for any modification to the structure to accommodate the replacement or supplemental piling.

All provisions for cast-in-drilled-hole concrete piling shall apply to replacement piling.

The Contractor shall allow the Engineer 15 working days to review the mitigation plan after a complete submittal has been received.

Should the Engineer fail to review the complete pile mitigation submittal within the time specified, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in reviewing the pile mitigation plan, an extension of time commensurate with the delay in completion of the work thus caused will be granted in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

All inspection pipes and cored holes shall be dewatered and filled with grout after notification by the Engineer that the pile is acceptable tests are completed. Placement and removal of water in the inspection pipes shall be at the Contractor's expense. Grout shall conform to the provisions requirements in Section 50-1.09, "Bonding and Grouting," of the Standard Specifications. The inspection pipes and holes shall be filled using grout tubes that extend to the bottom of the pipe or hole or into the grout already placed.

STEEL PIPE PILING

General

Steel pipe piling shall consist of unfilled steel pipe piling, steel shells for open and closed ended cast-in-steel-shell concrete piling, and permanent steel casing for cast-in-drilled-hole concrete piling. Steel pipe piling shall conform to the provisions in Section 49-5, "Steel Piles," of the Standard Specifications and these special provisions.

Wherever reference is made to the following American Petroleum Institute (API) specifications in the Standard Specifications, on the project plans, or in these special provisions, the year of adoption for these specifications shall be as follows:

API Codes	Year of Adoption
API 2B	1990
API 5L	1995

All requirements of the codes listed above shall apply unless specified otherwise in the Standard Specifications, on the plans or in these special provisions.

Only steel pipe pile seam welds may be made by the electric resistance welding method. Such welds shall be welded in conformance with the requirements in API 5L and any amendments to API 5L in the Standard Specifications or these special provisions.

Seams in steel pipe piles made by submerged arc welding may be welded in conformance with the requirements in API 5L and any amendments to API 5L in the Standard Specifications or these special provisions.

Handling devices may be attached to steel pipe piling. Welds attaching these devices shall be aligned parallel to the axis of the pile and shall conform to the requirements for field welding specified herein. Permanent bolted connections shall be corrosion resistant. Prior to making attachments, the Contractor shall submit a plan to the Engineer that includes the locations, handling and fitting device details, and connection details. Attachments shall not be made to the steel pipe piling until the plan is approved in writing by the Engineer. The Engineer shall have 7 days to review the plan. Should the Engineer fail to complete the review within 7 days, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in reviewing the plan, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

Each length of steel pipe piling shall be marked in conformance with the requirements in ASTM Designation: A 252.

For steel pipe piling, including bar reinforcement in the piling, the Engineer shall be allowed 48 hours to review the "Welding Report," specified in "Welding Quality Control" of these special provisions, and respond in writing after the required items have been received. No field welded steel pipe piling shall be installed, and no reinforcement in the piling shall be encased in concrete until the Engineer has approved the above requirements in writing. Should the Engineer fail to complete the review and provide notification within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in notification, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

At the Contractor's option, a steel pipe pile may be re-tapped to prevent pile set-up; however, the field welded splice shall remain at least one 3 feet above the work platform until that splice is approved in writing by the Engineer.

Manufactured Steel Pipe

Manufactured steel pipe is defined as pipe produced at a permanent facility where an automatic welding process, electric resistance welder, or seamless pipe operation is used in conformance with ASTM Designations: A 252, A 53, A 135, A 139, API 5L, or AWWA C200; where this steel pipe can be produced in lengths at least 9 m long without a circumferential splice; and where this manufacturing can be done on a daily basis. Manufactured steel pipe is not a specifically engineered product. (i.e. Manufactured steel pipe is an off-the-shelf item.)

Manufactured steel pipe used for steel pipe piling shall conform to the following requirements:

- A. The outside circumference of the steel pipe piling end shall not vary by more than 3/8 inch from that corresponding to the diameter shown on the plans.
- B. The maximum allowable misalignment for adjacent steel pipe pile edges to be welded shall be 0.1875 times the wall thickness, but not more than 1/16 inch.
- C. Steel pipe pile straightness shall conform to the requirements in API 5L, Section 7.6, "Straightness."
- D. Welds made at a permanent manufacturing facility shall be made by either an automatic welding process or an electric resistance welding process.

Fabricated Steel Pipe

Fabricated steel pipe is defined as pipe produced at a permanent facility where a variety of steel fabrication including roll forming and welding steel plate into pipe is performed, where this pipe is at least 3/4 inch in wall thickness, where this pipe is produced in conformance with API 2B, and where this fabrication can be done on a daily basis. Fabricated steel pipe is a specifically engineered product. (i.e., Fabricated steel pipe is engineered for a specific project.)

Fabricated steel pipe used for steel pipe piling shall conform to API 2B and the following requirements:

- A. An API site license and API monogram are not required.
- B. Weld filler metal shall conform to the requirements of AWS D1.5 for the welding of ASTM Designation: A 709, Grade 50 steel, except that the qualification, pretest, and verification test requirements need not be conducted if certified test reports are provided for the consumables to be used.

Field Welding

Field welding of steel piling is defined as welding performed after the certificate of compliance has been furnished by the manufacturer or fabricator and shall conform to the following requirements:

- A. Match marking of pipe ends at the manufacturing or fabrication facility is recommended for piling to ensure weld joint fit-up. Prior to positioning any 2 sections of steel pipe to be spliced by field welding, including those that have been match marked at the manufacturing or fabrication facility, the Contractor shall equalize the offsets of the pipe ends to be joined and match mark the pipe ends.
- B. Welds made in the flat position or vertical position (where the longitudinal pipe axis is horizontal) shall be single-vee groove welds. Welds made in the horizontal position (where the longitudinal pipe axis is vertical) shall be single-bevel groove welds. Joint fit-ups shall conform to the requirements for tubular sections in AWS D1.1 and these special provisions.
- C. The minimum thickness of the backing ring shall be 1/4 inch, and the ring shall be continuous. Splices in the backing ring shall be made by complete penetration welds. These welds shall be completed and inspected prior to final insertion into a pipe end. Attachment of backing rings to pipe ends shall be done using the minimum size and spacing of tack welds that will securely hold the backing ring in place. Tack welding shall be done in the root area of the weld splice. Cracked tack welds shall be removed and replaced prior to subsequent weld passes. The gap between the backing ring and the steel pipe piling wall shall be no greater than 5/16 inch. One localized portion of the splice, that is equal to or less than a length that is 20 percent of the outside circumference of the pipe, as determined by the Engineer, may be offset by a gap equal to or less than 1/4 inch provided that this localized portion is first seal welded using shielded metal arc E7016 or E7018 electrodes. The Contractor shall mark this localized portion so that it can be referenced during any required nondestructive testing (NDT). Backing rings shall have a minimum width of 1 1/2 times the thickness of the pile to be welded so that they will not interfere with the interpretation of the NDT.
- D. For steel pipe with an outside diameter greater than 44 inches, and with a wall thickness greater than 1 inch, the root opening tolerances may be increased to a maximum of 3/16 inch over the specified tolerances.
- E. Weld filler metal shall conform to the requirements shown in AWS D1.5 for the welding of ASTM Designation: A 709, Grade 50 steel, except that the qualification, pretest, and verification test requirements need not be conducted if certified test reports are provided for the consumables to be used.
- F. For field welding, including attaching backing rings and making repairs, the preheat and interpass temperature shall be in conformance with AWS D1.1, Section 3.5, "Minimum Preheat and Interpass Temperature Requirements," and with Table 3.2, Category C; and the minimum preheat and interpass temperature shall be 19° F. regardless of the pipe pile wall thickness or steel grade. In the event welding is disrupted, preheating to 19° F. must occur before welding is resumed.
- G. Welds shall not be water quenched. Welds shall be allowed to cool unassisted.

Radiographic, magnetic particle, or ultrasonic testing shall be used to assure soundness of backing rings in conformance with the requirements in AWS D1.1, Section 6.

OPEN ENDED CAST-IN-STEEL SHELL CONCRETE PILING.--Cast-in-steel shell concrete piling shall consist of driven open ended steel shells filled with reinforced cast-in-place concrete and shall conform to the requirements of Section 49-4, "Cast-in-Place Concrete Piles," of the Standard Specifications and these special provisions.

Concrete for filling open ended cast-in-steel shell concrete piles is designated by compressive strength and shall have a minimum 28-day compressive strength of 3500 pounds per square inch. The combined aggregate grading for the concrete shall be the 1" Max. grading.

In addition to driving, it is anticipated that drilling through the center of open ended steel shells to obtain the specified penetration may be necessary. The diameter of the drilled hole shall be less than the inside diameter of the piling. Equipment or methods used for drilling holes shall not cause quick soil conditions or cause scouring or caving of the hole. Drilling shall not be used within 5 feet of the specified tip elevation.

The piles shall be installed open ended and no internal plates shall be used.

Cleaning Out Steel Shells.--The Contractor shall submit for approval by the Engineer a cleanout method for open ended cast-in-steel shell concrete piling. Care shall be taken during cleaning out of open ended steel shells to prevent disturbing the foundation material surrounding the pile. The bottom 8 feet of the pile shall not be cleaned out. Equipment or methods used for cleaning out steel shells shall not cause quick soil conditions or cause scouring or caving around or below the piles. Open ended steel shells shall be free of any soil, rock or other material deleterious to the bond between concrete and steel prior to placing reinforcement and concrete.

After the steel shells have been cleaned out, the pile shall be constructed expeditiously in order to prevent deterioration of the surrounding foundation material from the presence of water. Deteriorated foundation materials, including materials that have softened, swollen or degraded, shall be removed from the bottom of the steel shells and shall be disposed of.

Attention is directed to "Contaminated and Hazardous Materials" elsewhere in these special provisions. Material resulting from cleaning out the steel shells shall be disposed of in conformance of the provisions of Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," unless otherwise specified or permitted by the Engineer.

Placing Reinforcement.--The reinforcement shall be placed and secured symmetrically about the axis of the pile and shall be securely blocked to clear the sides of the open ended steel shell.

Placing Concrete.--Water which has infiltrated the open ended steel shell shall be removed before placing concrete therein. Surface water shall not be permitted to enter the steel shell.

The second sentence in paragraph 3 of Section 51-1.09, "Placing Concrete," of the Standard Specifications is amended to read:

Concrete placed in steel shells shall not be permitted to fall from a height greater than 8 feet without the use of adjustable length pipes or tubes unless the flow of concrete is directed into the center of the steel shell using a hopper and not allowed to strike the reinforcement, reinforcement bracing and other objects in the steel shell.

The provisions concerning vibration in Section 51-1.09, "Placing Concrete," of the Standard Specifications shall not apply to open ended cast-in-steel shell concrete piles. Only the upper 15 feet of concrete in open ended cast-in-steel shell concrete piling shall be vibrated.

The nominal and maximum penetrations shown in the table in Section 90-6.06, "Amount of Water and Penetration," are amended to read:

The range of nominal penetration is 2 1/2 inches to 3 1/2 inches with a maximum penetration of 4 inches. Type F or Type G chemical admixtures may be required to achieve the specified penetration. When admixtures are used in accordance with the requirements in Section 90-4, "Admixtures," the penetration of the concrete will be measured after the admixture is added.

If conditions render it impossible or inadvisable in the opinion of the Engineer to dewater the open ended cast-in-steel shell concrete piling prior to placing reinforcement and concrete, then the bottom of the shell shall be sealed in conformance with the provisions in Section 51-1.10, "Concrete Deposited Under Water," of the Standard Specifications. The sealed shell shall then be dewatered and cleaned in conformance with "Cleaning Out Steel Shells" elsewhere in the special provisions.

MEASUREMENT AND PAYMENT

Measurement and payment for the various types and classes of piles shall conform to the provisions in Sections 49-6.01, "Measurement," and 49-6.02, "Payment," of the Standard Specifications and these special provisions.

Cast-in-place concrete piling will be paid for as provided in Section 49-6.02, "Payment," of the Standard Specifications except that, when the diameter of cast-in-place concrete piling is shown on the plans as 24-inch or larger, reinforcement in such piling will be paid for as bar reinforcing steel (bridge).

Full compensation for slurry, depositing concrete under slurry, test batches, inspection pipes, filling inspection holes and pipes with grout, drilling oversize cast-in-drilled-hole concrete piling, filling cave-ins and oversize piles with concrete, and re-drilling through concrete shall be considered as included in the contract prices paid per linear foot for cast-in-drilled-hole concrete piling of the sizes listed in the Engineer's Estimate and no additional compensation will be allowed therefor.

The sixth paragraph in Section 49-6.02, "Payment," of the Standard Specifications is amended to read:

If piling is manufactured or fabricated more than 300 air miles from both Sacramento and Los Angeles, additional shop inspection expenses will be sustained by the State. Whereas it is and will be impractical and extremely difficult to ascertain and determine the actual increase in such expenses, it is agreed that payment to the Contractor for furnishing piling of the types shown in the Engineer's Estimate will be reduced \$5000 for each manufacture or fabrication site located more than 300 air line miles from both Sacramento and Los Angeles and an additional \$3000 (\$8000 total) for each manufacture or fabrication site located more than 3000 air line miles from both Sacramento and Los Angeles.

The eighth paragraph in Section 49-6.02, "Payment," of the Standard Specifications is amended to read:

Load test piles and adjacent anchor piles that become a part of the completed structure, or are shown on the plans, or are specified, will be paid for at the contract prices for the type or class of piling shown in the Engineer's Estimate.

Full compensation for furnishing and placing additional testing reinforcement, load test anchorages, and for cutting off test piles as specified shall be considered as included in the contract price paid for piling of the type or class shown in the Engineer's Estimate, and no additional compensation will be allowed therefor.

No extension of time will be made for additional foundation investigation, installation and testing of indicator piling, cutting off piling and restoring the foundation investigation and indicator pile sites, or review of request by the Engineer.

Full compensation for slurry, depositing concrete under slurry, test batches, inspection pipes, filling inspection holes and pipes with grout, drilling oversize cast-in-drilled-hole concrete piling, filling cave-ins and oversize piles with concrete, and redrilling through concrete shall be considered as included in the contract prices paid per linear foot for cast-in-drilled-hole concrete piling of the sizes listed in the Engineer's Estimate and no additional compensation will be allowed therefor.

Full compensation for cleaning out the open ended steel shells prior to installing reinforcement and filling with concrete, for disposing of materials inside the pile, and for placing seal course concrete and dewatering the open ended steel shells, as shown on the plans, and as specified in these special provisions, and as directed by the Engineer shall be considered as included in the contract unit price paid for drive pile and no additional compensation will be allowed therefor.

Full compensation for conforming to the requirements of "Steel Pipe Piling" of these special provisions shall be considered as included in the contract prices paid for the various contract items of work involved and no additional compensation will be allowed therefor.

Full compensation for redriving monitored piles, for providing access for the Engineer, dewatering during monitoring, and for installing and removing the instruments from the pile shall be considered as included in the contract unit price paid for drive pile and no separate payment will be made therefor. The length of piling to be paid as furnish piling of the classes listed in the Engineer's Estimate shall include the lengths that monitored piles are redriven.

Full compensation for drilling through the center of open ended steel shells to obtain the specified penetration and for disposing of this material shall be considered as included in the contract unit price paid for drive pile and no additional compensation will be allowed therefor.

Removing existing seal course, where shown on the plans will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

10-1.36 PILE CORROSION PROTECTION

This work shall consist of connecting copper cable to steel pile to ensure electrical isolation of the steel pile from footing reinforcement. The work shall be in accordance with the details shown on the plans and as specified in these special provisions.

COPPER CABLE TO BAR REINFORCING STEEL CONNECTION.--The copper cable shall be fusion welded to the bar reinforcing steel by an exothermic type welding process as shown on the plans. Materials used shall be in accordance with the manufacturer's recommendations regarding the mold size and shape, and the charge size and alloy mixture for the powder.

The copper cable shall conform to the requirements in Section 86-2.08B, "Multiple Circuit Conductors," of the Standard Specifications.

Rubber splicing compound, commercially available, shall be applied to the welded connection.

PLASTIC PIPE.-- Plastic pipe shall conform to the provisions for pipe for edge drains and edge drain outlets in Section 68-3, "Edge Drains," of the Standard Specifications. PVC plastic pipe shall be Schedule 40.

BAR REINFORCING STEEL WRAPPING.--Wrapping the bar reinforcing steel for encapsulating the bar and PVC pipe shall be plastic sheathing.

The plastic sheathing shall conform to the following: polyvinyl chloride (PVC) sheathing, high density polyethylene (HDPE) sheathing, and polypropylene sheathing.

Polyvinyl chloride (PVC) sheathing shall conform to ASTM Designation: D 1784, Class 13464-B. Corrugated PVC sheathing shall have a nominal wall thickness of 40 mils. High density polyethylene (HDPE) sheathing shall have a density between 0.940 gram/cm³ and 0.960 gram/cm³ as measured in accordance with ASTM Designation: D 792, A-2. Corrugated HDPE sheathing shall have a nominal wall thickness of 60 mils for sheathing with an outside diameter of 3 inches or greater, and a nominal thickness of 40 mils for sheathing with an outside diameter less than 3 inches, with a tolerance of minus 10 mils. Polypropylene sheathing may be used for the smooth plastic sheathing encapsulating individual strands of strand type

tendons. Polypropylene sheathing shall have a density between 0.900 gram/cm³ and 0.910 gram/cm³. Smooth polypropylene sheathing shall have a minimum wall thickness of 40 mils.

PAYMENT .-- The contract lump sum price paid for pile corrosion protection shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in connecting copper cable to bar reinforcing steel and providing PVC and plastic sheathing shall be considered as included in the contract prices paid for at a lump sum price for pile corrosion protection, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.37 PRESTRESSING CONCRETE

Prestressing concrete shall conform to the provisions in Section 50, "Prestressing Concrete," of the Standard Specifications and these special provisions.

The first paragraph in Section 50-1.02, "Drawings," of the Standard Specifications is amended to read:

The Contractor shall submit to the Office of Structure Design, Documents Unit, Mail Station 9, P.O. Box 942874, Sacramento, California 94274-0001 (1801 30th Street, Sacramento, CA 95816), telephone (916) 227-8252, for approval in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings," working drawings of the prestressing system proposed for use. For initial review, 6 sets of such drawings shall be submitted for railroad bridges and 4 sets shall be submitted for other structures. After review, between 6 and 12 sets, as requested by the Engineer, shall be submitted to the said Office for final approval and for use during construction.

The sixth paragraph in Section 50-1.02, "Drawings," of the Standard Specifications is amended to read:

At the completion of each structure on the contract, one set of reduced prints on 20 pound (minimum) bond paper, 11 inches by 17 inches in size, of the corrected original tracings of all working drawings for each structure shall be furnished to the Engineer. Reduced prints of drawings which are common to more than one structure shall be submitted for each structure. An index prepared specifically for the drawings for each structure containing sheet numbers and titles shall be included on the first reduced print in the set for each structure. Reduced prints for each structure shall be arranged in the order of drawing numbers shown in the index.

The seventh paragraph in Section 50-1.02, "Drawings," of the Standard Specifications is amended to read:

The edge of the corrected original tracing image shall be clearly visible and visually parallel with the edges of the page. A clear, legible symbol shall be provided as near to the upper left side of each page as is feasible within the original print to show the amount of reduction and a horizontal and vertical scale shall be provided on each reduced print to facilitate enlargement to original scale.

The eighth paragraph in Section 50-1.02, "Drawings," of the Standard Specifications is amended to read:

For railroad bridges, in addition to the reduced prints of the working drawings, the Contractor shall furnish to the Engineer one set of working drawings consisting of either ink tracings on cloth, ink tracings on polyester base drafting film, silver sensitized cloth duplicate tracings, or silver sensitized polyester based reproduction films with matte surface on both sides.

The second paragraph in Section 50-1.08, "Prestressing," of the Standard Specifications is amended to read:

The maximum temporary tensile stress (jacking stress) in prestressing steel shall not exceed 75 percent of the specified minimum ultimate tensile strength of the prestressing steel. Pretensioned prestressing steel shall be anchored at stresses that will result in the ultimate retention of working forces at not less than those shown on the plans, but in no case shall the stress at anchorages after seating exceed 70 percent for normal relaxation strand, or 75 percent for low relaxation strand, of the specified minimum ultimate tensile strength of the prestressing steel.

The seventh paragraph in Section 50-1.08, "Prestressing," of the Standard Specifications is amended to read:

Each jack used to stress tendons shall come equipped with either: (1) two pressure gages or (2) one pressure gage and a load cell, at the option of the Contractor. The jack body shall be permanently marked with the ram area. Each pressure gage shall be fully functional and have accurately reading dials at least 6 inches in diameter. The jack and each gage shall be calibrated as a unit with the cylinder extension in the approximate position that it will be at final jacking

force. The load cell, if used, shall be calibrated and shall be provided with an indicator which may be used to determine the prestressing force in the tendon. The range of the load cell shall be such that the lower 10 percent of the manufacturer's rated capacity will not be used in determining the jacking stress. The jacking equipment calibration procedure shall be as follows:

Each jack used to stress tendons, which are permanently anchored at 25 percent or more of the specified minimum ultimate tensile strength of the prestressing steel, shall be calibrated by the Transportation Laboratory within one year prior to use and after each repair, unless otherwise directed. The Contractor shall be responsible for:

- 1) scheduling of calibration of the jacking equipment with the Transportation Laboratory, telephone (916) 227-7251;
- 2) verifying that the jack and supporting systems are complete, with proper components, and are in good operating condition;
- 3) mechanically calibrating the gages with a dead weight tester or other approved means prior to calibration of the jacking equipment by the Transportation Laboratory,
- 4) providing sufficient labor, equipment, and material to install and support the jacking and calibration equipment and to remove the equipment after the calibration is complete, and;
- 5) plotting the calibration results.

Each jack used to stress tendons, which are permanently anchored at less than 25 percent of the specified minimum ultimate tensile strength of the prestressing steel, shall be calibrated by a private laboratory approved by the Transportation Laboratory within 6 months prior to use and after each repair, unless otherwise directed.

The fourth paragraph in Section 50-1.11, "Payment," of the Standard Specifications is amended to read:

Full compensation for furnishing and placing additional concrete and deformed bar reinforcing steel required by the particular system used, ducts, anchoring devices, distribution plates or assemblies and incidental parts, for furnishing samples for testing, for calibration of jacking equipment done by a private laboratory, and for pressure grouting ducts shall be considered as included in the contract lump sum price paid for prestressing cast-in-place concrete or in the contract price for furnish precast members, and no additional compensation will be allowed therefor.

10-1.38 CONCRETE STRUCTURES

Portland cement concrete structures shall conform to the provisions in Section 51, "Concrete Structures," of the Standard Specifications and these special provisions.

GENERAL.--Concrete mix used in the foundations, including Cast-In-Drilled-Hole piles, and footing extensions shall have Type V or Type II Portland Cement with a minimum cement content of 758 pound per cubic yard and 25% by weight Type F flyash replacement. In addition, the water/cement ratio should be lowered to a maximum of 0.4.

Ten days prior to placing new column concrete at bent BM 20 the Contractor shall submit to the Engineer, for approval, details of the procedure to be used to assure placement of concrete to provide full bearing under the existing bent caps. Also, ten days prior to placing new concrete for catcher bents, the Contractor shall submit to the Engineer, for approval, details of the procedure to be used to assure placement of concrete to provide full bearing under the existing girders.

Finishing surfaces with mortar, where shown on the plans, shall conform to the requirements in Section 51-1.135, "Mortar," of the Standard Specifications.

Shotcrete shall not be used as a alternative construction method for reinforced concrete members unless otherwise specified.

The first sentence of the tenth paragraph in Section 51-1.05, "Forms," of the Standard Specifications is amended to read:

Form panels for exposed surfaces shall be plywood conforming to or exceeding the requirements of U.S. Product Standard PS 1 for Exterior B-B (Concrete Form) Class I Plywood or any material which will produce a smooth uniform concrete surface substantially equal to that which would result from the use of such plywood.

The third paragraph in Section 51-1.15, "Drains in Walls," of the Standard Specifications is amended to read:

In addition to the drain holes and weep holes specified in the preceding paragraph, holes approximately 3 inches in diameter for relief of hydrostatic pressure shall be provided at the bottom of walls, immediately above the footing, at approximately 15-foot centers.

The first paragraph of Section 51-1.20, "Sidewalks, Curbs and Stairways on Structures," of the Standard Specifications is amended to read:

The concrete shall be finished in conformance with the provisions for finishing surfaces in Section 73-1.06, "Sidewalk, Gutter Depression, Island Paving, Curb Ramp (Wheelchair Ramp), and Driveway Construction," except that surfaces shall not be marked.

FALSEWORK.--Falsework shall be designed and constructed in conformance with the requirements in Section 51-1.06, "Falsework," of the Standard Specifications and these special provisions.

Attention is directed to "Railroad Relations and Insurance," of these special provisions for additional requirements for falsework over railroads.

Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications is amended to read:

51-1.06A Falsework Design and Drawings.—The Contractor shall submit to the Engineer working drawings and design calculations for falsework proposed for use at bridges. For bridges where the height of any portion of the falsework, as measured from the ground line to the soffit of the superstructure, exceeds 14 feet; or where any individual falsework clear span length exceeds 16 feet; or where provision for vehicular, pedestrian, or railroad traffic through the falsework is made; the drawings shall be signed by an engineer who is registered as a Civil Engineer in the State of California. Six sets of the working drawings and 2 copies of the design calculations shall be furnished. Additional working drawings and design calculations shall be submitted to the Engineer when specified in "Railroad Relations and Insurance" of the special provisions.

The falsework drawings shall include details of the falsework erection and removal operations showing the methods and sequences of erection and removal and the equipment to be used. The details of the falsework erection and removal operations shall demonstrate the stability of all or any portions of the falsework during all stages of the erection and removal operations.

Attention is directed to Section 5-1.02, "Plans and Working Drawings."

For falsework over railroads, approval by the Engineer of the falsework drawings will be contingent upon the drawings being satisfactory to the railroad company involved.

Except for placement of foundation pads and piles, the construction of any unit of falsework shall not start until the Engineer has reviewed and approved the drawings for that unit.

Except as otherwise provided in the special provisions, the Contractor shall allow 3 weeks after complete drawings and all support data are submitted, for the review of any falsework plan.

In the event that several falsework plans are submitted simultaneously, or an additional plan is submitted for review before the review of a previously submitted plan has been completed, the Contractor shall designate the sequence in which the plans are to be reviewed. In such event, the time to be provided for the review of any plan in the sequence shall be not less than the review time specified above for that plan, plus 2 weeks for each plan of higher priority which is still under review. A falsework plan submittal shall consist of plans for a single bridge, or portion thereof, or a single frame of a multi-frame bridge.

Should the Engineer fail to complete the review within the time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in falsework plan review, the delay will be considered a right of way delay as specified in Section 8-1.09, "Right of Way Delays."

The Contractor may revise approved falsework drawings provided sufficient time is allowed for the Engineer's review and approval before construction is started on the revised portions. The additional time will not be more than that which was originally allowed.

If structural composite lumber is proposed for use, the falsework drawings shall clearly identify the structural composite lumber members by grade (E value), species, and type. The Contractor shall provide technical data from the manufacturer showing the tabulated working stress values of the composite lumber. The Contractor shall furnish a certificate of compliance as specified in Section 6-1.07, "Certificates of Compliance," for each delivery of structural composite lumber to the project site.

The falsework drawings shall include a superstructure placing diagram showing the concrete placing sequence and construction joint locations. When a schedule for placing concrete is shown on the contract plans, no deviation will be permitted.

The maximum length of falsework spans used to support T-beam girder bridges shall not exceed 14 feet plus 8.5 times the depth of the T-beam girder.

When footing type foundations are to be used, the Contractor shall determine the bearing value of the soil and shall show the values assumed in the design of the falsework on the falsework drawings.

When pile type foundations are to be used, the falsework drawings shall show the maximum horizontal distance that the top of a falsework pile may be pulled in order to position the falsework pile under its cap. The falsework plans shall

also show the maximum allowed deviation of the top of the pile, in its final position, from a vertical line through the point of fixity of the pile.

For falsework piles with a calculated loading capacity greater than 100 tons, the falsework piles shall be designed by an engineer who is registered as either a Civil Engineer or a Geotechnical Engineer in the State of California, and the calculations shall be submitted to the Engineer.

Anticipated total settlements of falsework and forms shall be shown on the falsework drawings. These should include falsework footing settlement and joint take-up. Anticipated settlements shall not exceed 1 inch. Falsework supporting deck slabs and overhangs on girder bridges shall be designed so that there will be no differential settlement between the girders and the deck forms during placement of deck concrete.

Falsework footings shall be designed to carry the load imposed upon the footings without exceeding the estimated soil bearing values and anticipated settlements.

Foundations for individual steel towers where the maximum leg load exceeds 30 kips shall be designed and constructed to provide uniform settlement under all legs of each tower under all loading conditions.

The support systems for form panels supporting concrete deck slabs and overhangs on girder bridges shall also be considered to be falsework and designed as such.

Temporary bracing shall be provided, as necessary, to withstand all imposed loads during erection, construction, and removal of any falsework. The falsework drawings shall show provisions for the temporary bracing, or methods to be used to conform to this requirement during each phase of erection and removal. Wind loads shall be included in the design of the bracing or methods.

The falsework design calculations shall show the stresses and deflections in load supporting members.

The design of falsework will not be approved unless it is based on the use of loads and conditions which are no less severe than those described in Section 51-1.06A(1), "Design Loads," and based on the use of stresses and deflections which are no greater than those described in Section 51-1.06A(2), "Design Stresses, Loadings, and Deflections." The Contractor is responsible for the proper evaluation of the falsework materials and design of the falsework to safely carry the actual loads imposed.

Section 51-1.06A(1), "Design Loads," of the Standard Specifications is amended to read:

51-1.06A(1) Design Loads.—The design load for falsework shall consist of the sum of dead and live vertical loads, and an assumed horizontal load. The minimum total design load for any falsework, including members that support walkways, shall be not less than 100 pounds per square foot for the combined live and dead load regardless of slab thickness.

Dead loads shall include the loads due to the mass of concrete, reinforcing steel, forms, and falsework. The loads due to the mass of concrete, reinforcing steel, and forms shall be assumed to be not less than 160 pounds per cubic foot for normal concrete and not less than 130 pounds per cubic foot for lightweight concrete.

Live loads shall consist of the actual load of any equipment to be supported by falsework applied as concentrated loads at the points of contact, and a uniform load of not less than 20 pounds per square foot applied over the area supported, plus 75 pounds per linear foot applied at the outside edge of deck overhangs.

The assumed horizontal load to be resisted by the falsework bracing system shall be the sum of the actual horizontal loads due to equipment, construction sequence, or other causes, and an allowance for wind, but in no case shall the assumed horizontal load to be resisted in any direction be less than 2 percent of the total dead load. The falsework shall be designed so that it will have sufficient rigidity to resist the assumed horizontal load without considering the load due to the concrete.

The minimum horizontal load to be allowed for wind on heavy-duty steel shoring or steel pipe column falsework having a vertical load carrying capacity exceeding 30 kips per leg or column shall be the sum of the products of the wind impact area, shape factor, and applicable wind pressure value for each height zone. The wind impact area is the total projected area of all the elements in the tower face or falsework bent normal to the direction of the applied wind. The shape factor shall be taken as 2.2 for heavy-duty shoring and 1.0 for pipe column falsework. Wind pressure values shall be determined from the following table:

Height Zone (Feet above ground)	Wind Pressure Value (psf)	
	Shores or Columns Adjacent to Traffic	At Other Locations
0-30	20	15
30-50	25	20
50-100	30	25
over 100	35	30

The minimum horizontal load to be allowed for wind on all other types of falsework, including falsework supported on heavy-duty shoring or pipe column falsework, shall be the sum of the products of the wind impact area and applicable wind pressure value for each height zone. The wind impact area is the gross projected area of the falsework and any unrestrained portion of the permanent structure, excluding the areas between falsework bents or towers where diagonal bracing is not used. Wind pressure values shall be determined from the following table:

Height Zone (Feet above ground)	Wind Pressure Value	
	For Members Over and Bents Adjacent to Traffic Opening	At Other Locations
0 to 30	2.0 Q psf	1.5 Q psf
30-50	2.5 Q psf	2.0 Q psf
50-100	3.0 Q psf	2.5 Q psf
Over 100	3.5 Q psf	3.0 Q psf

$Q = 1 + 0.2 W$; but shall not be more than 10.

W = width of the falsework system, in feet, measured in the direction of the wind force being considered.

The entire superstructure cross-section, except railing, shall be considered to be placed at one time except as provided herein. Girder stems and connected bottom slabs, if placed more than 5 days prior to the top slab, may be considered to be self supporting between falsework posts at the time the top slab is placed provided that the distance between falsework posts does not exceed 4 times the depth of the portion of the girder placed in the first pour.

In addition to the minimum requirements specified in this Section 51-1.06A, falsework for box girder structures with internal falsework bracing systems using flexible members capable of withstanding tensile forces only, shall be designed to include the vertical effects caused by the elongation of the flexible member and the design horizontal load combined with the dead and live loads imposed by concrete placement for the girder stems and connected bottom slabs. Falsework comprised of individual steel towers with bracing systems using flexible members capable of withstanding tensile forces only to resist overturning, shall be exempt from these additional requirements.

If the concrete is to be prestressed, the falsework shall be designed to support any increased or readjusted loads caused by the prestressing forces.

Section 51-1.06A(2), "Design Stresses, Loadings, and Deflections," of the Standard Specifications is amended to read:

51-1.06A(2) Design Stresses, Loadings, and Deflections.—The maximum allowable design stresses and loadings listed in this Section 51-1.06A(2), are based on the use of undamaged, high-quality materials, and such stresses and loadings shall be reduced by the Contractor if lesser quality materials are to be used.

The maximum allowable stresses, loadings, and deflections used in the design of the falsework shall be as follows:

Timber:

Compression perpendicular to the grain	450 psi
Compression parallel to the grain	$480,000 \div (L/d)^2$ psi; not to exceed 1,600 psi
Flexural stress	1,800 psi; 1,500 psi for members with a nominal depth of 8 inches or less
Horizontal shear	140 psi
Axial tension	1,200 psi
Deflection due to concrete loading only	0.0042 of the span, irrespective of deflection compensated for by camber strips
Modulus of elasticity (E)	1.6×10^6 psi
Timber piles	45 tons

L = unsupported length.

d = least dimension of a square or rectangular column, or the width of a square of equivalent cross-sectional area for round columns (in the same units as L).

Timber connections shall be designed in conformance with the procedures, stresses, and loads permitted in the Falsework Manual as published by the Department of Transportation.

Steel:

For identified grades of steel, design stresses, except stresses due to flexural compression, shall not exceed those specified in the Manual of Steel Construction as published by the AISC.

When the grade of steel cannot be positively identified, design stresses, except stresses due to flexural compression, shall not exceed either those specified in the AISC Manual for ASTM Designation: A 36/A 36M steel or the following:

Tension, axial and flexural	22,000 psi
Compression, axial	16,000-0.38(L/r) ² psi; except L/r shall not exceed 120
Shear on gross section of web of rolled shapes	14,500 psi
Web crippling for rolled shapes	27,000 psi

For all grades of steel, design stresses and deflections shall not exceed the following:

Compression, flexural	12,000,000 Ld/bt	psi, but not to exceed 22,000 psi for unidentified steel or steel conforming to the requirements in ASTM Designation: A 36/A 36M nor 0.6F _y for other identified steel
Deflection due to concrete loading only	0.0042 of the span, irrespective of deflection compensated for by camber strips	

In the foregoing formulas, L is the unsupported length; d is the least dimension of rectangular columns, or the width of a square of equivalent cross-sectional area for round columns, or the depth of beams; b is the width and t is the thickness of the compression flange; and r is the radius of gyration of the member. All dimensions are expressed in inches. F_y is the specified minimum yield stress, in psi, for the grade of steel used.

The modulus of elasticity (E) used for steel shall be 30 x 10⁶ psi.

Manufactured Assemblies:

The maximum loadings and deflections used on jacks, brackets, columns, joists, and other manufactured devices shall not exceed the manufacturer's recommendations except that the dead load deflection of the joists used at locations other than under deck slabs between girders shall not exceed 0.0042 of their spans. If requested by the Engineer, the Contractor shall furnish engineering data from the manufacturer verifying the manufacturer's recommendations, or shall perform tests as necessary to demonstrate the adequacy of the devices proposed for use.

Welding and Nondestructive Testing.—Welding of steel members, except for when fillet welds are used where load demands are less than or equal to 1000 pounds per inch for each 1/8 inch of fillet weld, shall conform to AWS D1.1 or other recognized welding standard. The welding standard to be utilized shall be specified by the Contractor on the working drawings.

Splices made by field welding of steel beams at the project site shall undergo nondestructive testing (NDT). At the option of the Contractor, either ultrasonic testing (UT) or radiographic testing (RT) shall be used as the method of NDT for each field weld and any repair made to a previously welded splice in a steel beam. Testing shall be performed at locations selected by the Contractor. The length of a splice weld where NDT is to be performed, shall be a cumulative weld length equal to 25 percent of the original splice weld length. The cover pass shall be ground smooth at the locations to be tested. The acceptance criteria shall conform to the requirements of AWS D1.1, Section 6, for cyclically loaded nontubular connections subject to tensile stress. If repairs are required in a portion of the weld, additional NDT shall be performed on the repaired sections. The NDT method chosen shall be used for an entire splice evaluation including any required repairs.

For all field welded splices and previously welded splices, the Contractor shall furnish to the Engineer a letter of certification which certifies that all welding and NDT, including visual inspection, are in conformance with the specifications and the welding standard shown on the approved working drawings. The letter of certification shall be signed by an engineer who is registered as a Civil Engineer in the State of California and shall be provided prior to placing any concrete for which the falsework is being erected to support.

Section 51-1.06A(3), "Special Locations," of the Standard Specifications is amended to read:

51-1.06A(3) Special Locations.—In addition to the minimum requirements specified in this Section 51-1.06A, falsework over or adjacent to roadways or railroads which are open to traffic shall be designed and constructed so that the falsework will be stable if subjected to impact by vehicles. Falsework posts which support members that cross over a roadway or railroad shall be considered as adjacent to roadways or railroads. Other falsework posts shall be considered as adjacent to roadways or railroads only if they are located in the row of falsework posts nearest to the roadway or railroad, and the horizontal distance from the traffic side of the falsework to the edge of pavement, or to a point 10 feet from the centerline of track, is less than the total height of the falsework and forms. The Contractor shall provide any additional features for the work needed to ensure that falsework will be stable if subjected to impact by vehicles and to comply with the provisions in Section 7-1.09, "Public Safety." The falsework design at these locations shall include, but not be limited to, the following minimum provisions:

The vertical load used for the design of falsework posts and towers, but not footings, which support the portion of the falsework over openings, shall be the greater of the following:

- (1) 150 percent of the design load calculated in conformance with the provisions for design load previously specified but not including any increased or readjusted loads caused by the prestressing forces, or
- (2) the increased or readjusted loads caused by the prestressing forces.

Falsework posts adjacent to roadways or railroads shall consist of either steel with a minimum section modulus about each axis of 9.5 inches cubed or sound timbers with a minimum section modulus about each axis of 250 inches cubed.

Each falsework post adjacent to roadways or railroads shall be mechanically connected to its supporting footing at its base, or otherwise laterally restrained, so as to withstand a force of not less than 2,000 pounds applied at the base of the post in any direction except toward the roadway or railroad track. The posts also shall be mechanically connected to the falsework cap or stringer. The mechanical connection shall be capable of resisting a load in any horizontal direction of not less than 1,000 pounds.

For falsework spans over roadways, all exterior falsework stringers, and stringers adjacent to the ends of discontinuous caps, the stringer or stringers over points of minimum vertical clearance and every fifth remaining stringer, shall be mechanically connected to the falsework cap or framing. The mechanical connections shall be capable of resisting a load in any direction, including uplift on the stringer, of not less than 500 pounds. The connections shall be installed before traffic is allowed to pass beneath the span. For falsework spans over railroads, all falsework stringers shall be so connected to caps.

When timber members are used to brace falsework bents which are located adjacent to roadways or railroads, all connections for the timber bracing shall be of the bolted type using 5/8 inch diameter or larger bolts.

The falsework shall be located so that falsework footings or piles are at least 3 inches clear of railing posts and barriers, and all other falsework members are at least one foot clear of railing members and barriers.

Falsework bents within 20 feet of the center line of a railroad track shall be sheathed solid in the area between 3 feet and 17 feet above the track elevation on the side facing the track. Sheathing shall consist of plywood not less than 5/8 inch thick or lumber not less than one inch thick (nominal). Bracing on these bents shall be adequate so that the bent will resist the required assumed horizontal load or 5,000 pounds, whichever is greater.

The dimensions of the clear openings to be provided through falsework for roadways shall be as specified in "Maintaining Traffic," of the special provisions.

The dimensions of clear openings to be provided through the falsework for railroads shall be as specified in "Railroad Relations and Insurance," of the special provisions.

Section 51-1.06B, "Falsework Construction," of the Standard Specifications is amended to read:

51-1.06B Falsework Construction.—The falsework shall be constructed to substantially conform to the falsework drawings. The materials used in the falsework construction shall be of the quality necessary to sustain the stresses required by the falsework design. When manufactured assemblies are used in falsework, the Contractor shall furnish to the Engineer a letter of certification which certifies that all components of these manufactured assemblies are used in conformance with the manufacturer's recommendations. The workmanship used in falsework construction shall be of such quality that the falsework will support the loads imposed on the falsework without excessive settlement or take-up beyond that shown on the falsework drawings.

Falsework shall be founded on a solid footing safe against undermining, protected from softening, and capable of supporting the loads imposed on the falsework. When requested by the Engineer, the Contractor shall demonstrate by suitable load tests that the soil bearing values assumed for the design of the falsework do not exceed the supporting capacity of the soil.

When falsework is supported on piles, the piles shall be driven and the actual bearing value assessed in conformance with the provisions in Section 49, "Piling."

For falsework piles with a calculated loading capacity greater than 100 tons, the Contractor shall conduct dynamic monitoring of pile driving and conduct penetration and bearing analyses based on a wave equation analysis. These analyses shall be signed by an engineer who is registered as a Civil Engineer in the State of California and submitted to the Engineer prior to completion of falsework erection.

When falsework is over or adjacent to roadways or railroads, all details of the falsework system which contribute to horizontal stability and resistance to impact, except for bolts in bracing, shall be installed at the time each element of the falsework is erected and shall remain in place until the falsework is removed.

Prior to the placement of falsework members above the stringers, the final bracing system for the falsework shall be installed.

Temporary railing (Type K), conforming to the provisions in Section 12-3, "Traffic-Handling Equipment and Devices," shall be installed on both sides of all vehicular openings through falsework and, when ordered by the Engineer, at all other falsework less than 12 feet from the edge of a traffic lane. Temporary railings shall begin approximately 150 feet in advance of the falsework and shall extend past the falsework, in the direction of adjacent traffic flow. For 2-way traffic openings, the temporary railing shall extend at least 60 feet past the falsework, in the direction of adjacent traffic flow. The location and length of railing and the type of flare to be used shall be as ordered by the Engineer. The clear vehicular opening between temporary railings shall be not less than that specified in the special provisions.

The installation of temporary railing shall be complete before falsework erection is begun. Temporary railing at falsework shall not be removed until the removal is approved by the Engineer.

Temporary railing (Type K) installed as specified above will be measured and paid for as provided in Section 12-4, "Measurement and Payment," except that when the Engineer's Estimate does not include a contract item for temporary railing (Type K), full compensation for furnishing, placing, maintaining, repairing, replacing, and removing the temporary railing at falsework locations as specified in this Section 51-1.06B, shall be considered as included in the contract prices paid for the various items of work requiring falsework, and no separate payment will be made therefor.

Camber strips shall be used where directed by the Engineer to compensate for falsework deflection, vertical alignment, and anticipated structure deflection. The Engineer will furnish to the Contractor the amount of camber to be used in constructing the falsework.

The Contractor shall provide tell-tales attached to the soffit forms and readable from the ground in enough systematically placed locations to determine the total settlement of the entire portion of the structure where concrete is being placed.

Deck slab forms between girders shall be constructed with no allowance for settlement relative to the girders.

Dead loads, other than those due to forms and reinforcing steel, shall not be applied to any falsework until authorized by the Engineer.

Should unanticipated events occur, including settlements that deviate by more than $\pm 3/8$ inch from those indicated on the falsework drawings, which in the opinion of the Engineer would prevent obtaining a structure conforming to the requirements of these specifications, the placing of concrete shall be discontinued until corrective measures satisfactory to the Engineer are provided. In the event satisfactory measures are not provided prior to initial set of the concrete in the affected area, the placing of concrete shall be discontinued at a location determined by the Engineer. All unacceptable concrete shall be removed.

Section 51-1.06C, "Removing Falsework," of the Standard Specifications is amended to read:

51-1.06C Removing Falsework.—Falsework supporting any span of a simple span bridge shall not be released before 10 days after the last concrete, excluding concrete above the bridge deck, has been placed. Unless otherwise permitted by the Engineer, falsework supporting any span of a continuous or rigid frame bridge shall not be released before 10 days after the last concrete, excluding concrete above the bridge deck, has been placed in that span and in the adjacent portions of each adjoining span for a length equal to at least one-half the length of the span where falsework is to be released.

Falsework for cast-in-place prestressed portions of structures shall not be released until after the prestressing steel has been tensioned.

Falsework supporting any span of a continuous or rigid frame bridge shall not be removed until all required prestressing has been completed in that span and in the adjacent portions of each adjoining span for a length equal to at least one-half the length of the span where falsework is to be released.

Falsework for arch bridges shall be removed uniformly and gradually, beginning at the crown and working toward the springing, to permit the arch to take its load slowly and evenly. Falsework for adjacent arch spans shall be struck simultaneously.

Falsework supporting overhangs, deck slabs between girders, and girder stems which slope 45 degrees or more off vertical shall not be released before 7 days after the deck concrete has been placed.

Falsework supporting the sides of the girder stems which slope less than 45 degrees off vertical may be removed prior to placing deck slab concrete, providing a reshoring system is installed. The reshoring system shall consist of lateral supports which are designed to resist all rotational forces acting on the stem, including those caused by the placement of deck slab concrete. The lateral supports shall be installed immediately after each form panel is removed and prior to the release of supports for the adjacent form panel.

Falsework for bent caps which will support steel or precast concrete girders shall not be released before 7 days after the cap concrete has been placed. Girders shall not be erected onto the bent caps until the concrete in the cap has attained a compressive strength of 2,600 pounds or 80 percent of the specified strength, whichever is higher.

Unless otherwise specified, removing falsework supporting any span of structural members subject to bending, shall conform to the requirements for removing falsework supporting any span of a simple span bridge.

In addition to the above requirements, no falsework for bridge spans shall be released until the supported concrete has attained a compressive strength of 2,600 pounds or 80 percent of the specified strength, whichever is higher.

Falsework for box culverts and other structures with decks lower than the roadway pavement and with span lengths of 14 feet or less shall not be released until the last placed concrete has attained a compressive strength of 1,500 pounds per square inch, provided that curing of the concrete is not interrupted. Falsework removal for other box culverts shall conform to the requirements for release of bridge falsework.

Falsework for arch culverts shall not be released before 40 hours after the supported concrete has been placed.

The falsework removal operation shall be conducted in such a manner that any portion of the falsework not yet removed remains in a stable condition at all times.

All falsework materials shall be completely removed. Falsework piling shall be removed at least 2 feet below the surface of the original ground or original streambed. When falsework piling is driven within the limits of ditch or channel excavation areas, the falsework piling within those areas shall be removed to at least 2 feet below the bottom and side slopes of the excavated areas.

All debris and refuse resulting from the work shall be removed and the premises left in a neat and presentable condition.

The third paragraph of Section 51-1.06B "Falsework Construction" of the Standard Specifications is amended to read:

When falsework is supported on piles, the piles shall be driven and the actual bearing value assessed in conformance with Section 49, "Piling," as specified in these specifications.

Temporary crash cushion modules, as shown on the plans and conforming to the provisions in "Temporary Crash Cushion Module," elsewhere in these special provisions, shall be installed at the approach end of temporary railings less than 15 feet from the edge of a traffic lane. For two-way traffic openings, temporary crash cushion modules shall be installed at the departing end of temporary railings less than 6 feet from edge of a traffic lane.

The installation of temporary crash cushion modules, if required, shall be complete before falsework erection is begun. Temporary crash cushion modules at falsework shall not be removed until such removal is approved by the Engineer.

Temporary crash cushion modules installed as specified above will be measured and paid for as provided in "Temporary Crash Cushion Module," of these special provisions except that when the Engineer's Estimate does not include a contract item for temporary crash cushion modules, full compensation for furnishing, placing, maintaining, repairing, replacing and removing the temporary crash cushion modules at falsework locations as specified in these special provisions shall be considered as included in the contract prices paid for the various items of work requiring falsework and no separate payment will be made therefor.

10-1.39 DRILL AND GROUT DOWELS

Drilling and grouting dowels shall conform to the details shown on the plans, and the provisions in Section 51-1.13, "Bonding," of the Standard Specifications and these special provisions.

The reinforcing steel dowels shall conform to the provisions in "Reinforcement" of these special provisions.

Unless otherwise provided, dowels to be grouted into drilled holes will be paid for as bar reinforcing steel (bridge).

The contract price paid per linear foot for drill and grout dowel shall include full compensation for furnishing all labor, materials (except reinforcing steel dowels), tools, equipment, and incidentals, and for doing all work involved in drilling the holes and grouting the dowels, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.40 DRILL AND BOND DOWEL (EPOXY CARTRIDGE)

Drilling and bonding dowels with epoxy cartridges shall conform to the details shown on the plans and the requirements in these special provisions.

Reinforcing steel dowels shall conform to the provisions in "Reinforcement" of these special provisions.

Threaded rods used as dowels shall conform to the provisions in Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications. The threaded rods shall be installed in accordance with these requirements for dowels specified herein.

The Contractor shall select an epoxy cartridge system which has passed the testing requirements of the International Conference of Building Officials (ICBO) document - AC58 and additional test requirements as specified in the Caltrans Augmentation/Revisions to ICBO AC58. Testing shall be performed by an independent testing facility and the results will be reviewed and approved by the Transportation Laboratory. The Caltrans Augmentation/Revisions to ICBO AC58 document may be obtained by contacting the Transportation Laboratory, telephone: (916) 227-7000.

The epoxy cartridge system used shall be appropriate for the ambient concrete temperature and installation conditions at the time of installation in accordance with the manufacturer's specifications.

Epoxy cartridges shall be accompanied by a Certificate of Compliance as provided in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications. The certificate shall state that the material complies in all respects to the requirements of ICBO AC58 and Caltrans Augmentation/Revisions to ICBO AC58.

Each epoxy cartridge shall be clearly and permanently marked with the manufacturer's name, model number of the epoxy cartridge system, manufacturing date, and lot number. Each carton of epoxy cartridges shall contain the manufacturer's recommended installation procedures, minimum cure time, and such warning or precautions concerning the contents as may be required by State or Federal Laws and Regulations.

The holes shall be drilled by methods that will not shatter or damage the concrete adjacent to the holes. If reinforcement is encountered during drilling, before the specified depth is attained, the Engineer shall be notified. Unless the Engineer approves, in writing, coring through the reinforcement, the hole will be rejected and a new hole, in which reinforcement is not encountered, shall be drilled adjacent to the rejected hole to the depth recommended by the manufacturer.

The drilled holes shall be cleaned in accordance with the manufacturer's instructions and shall be dry at the time of placing the epoxy cartridge bonding material and the steel dowels. The bonding material shall be a two-component epoxy system contained in a cartridge having two separate chambers and shall be inserted into the hole using a dispensing gun and replaceable mixing nozzle approved by the manufacturer. Unless otherwise specified, the depth of hole and the installation procedure shall be as recommended by the manufacturer. A copy of the manufacturer's recommended installation procedure shall be provided to the Engineer at least 2 days prior to the start of work.

Immediately after inserting the dowels into the epoxy, the dowels shall be supported as necessary to prevent movement during curing and shall remain undisturbed until the epoxy has cured a minimum time as specified by the manufacturer. Dowels that are improperly bonded, as determined by the Engineer, will be rejected. Adjacent new holes shall be drilled, and new dowels shall be placed and securely bonded to the concrete. All work necessary to correct improperly bonded dowels shall be performed at the Contractor's expense.

Unless otherwise provided, dowels to be bonded into drilled holes will be measured and paid for as bar reinforcing steel (bridge).

Unless otherwise provided, drilling and bonding dowels with epoxy cartridges will be measured and paid for by the unit as drill and bond dowel (epoxy cartridge). The number of units to be paid for will be determined from actual count of the completed units in place.

The contract unit price paid for drill and bond dowel (epoxy cartridge) shall include full compensation for furnishing all labor, materials (except dowels), tools, equipment and incidentals, and for doing all the work involved in drilling the holes and bonding dowels with epoxy cartridges, including coring through reinforcement when approved by the Engineer, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.41 DRILL AND BOND DOWELS

Drilling and bonding dowels shall conform to the details shown on the plans, the provisions in Section 83-2.02D(1), "General," of the Standard Specifications and these special provisions.

Dowels shall conform to the provisions for bar reinforcement in "Reinforcement" elsewhere in these special provisions.

If reinforcement is encountered during drilling, before specified depth is attained, the Engineer shall be notified. Unless the Engineer approves coring through the reinforcement, the hole will be rejected and a new hole, in which reinforcement is not encountered, shall be drilled adjacent to the rejected hole to the depth shown on the plans.

Unless otherwise provided, dowels to be bonded into drilled holes will be paid for as bar reinforcing steel (bridge).

Unless otherwise provided, drilling and bonding dowels will be measured and paid for by the linear foot determined by the number and the required depth of holes as shown on the plans, or as ordered by the Engineer.

The contract price paid per linear foot for drill and bond dowel shall include full compensation for furnishing all labor, materials (except reinforcing steel dowels), tools, equipment, and incidentals, and for doing all the work involved in drilling the holes, including coring through reinforcement when approved by the Engineer, and bonding the dowels, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.42 CORE AND BOND RODS

Coring and bonding high strength rods shall conform to the details shown on the plans, the provisions in Section 83-2.02D(1), "General," of the Standard Specifications and these special provisions.

Where shown on the plans, High strength rods shall conform to the provisions in "Miscellaneous Metal (Bridge)" of these special provisions Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications, except that galvanizing will not be required.

High strength rods will be paid for as miscellaneous metal (bridge).

The holes shall be cored by methods that will not shatter or damage the concrete adjacent to the holes.

Water for core drilling operations shall comply with the provisions in Section 90-2.03, "Water," of the Standard Specifications and shall not contain any impurities in a sufficient amount to cause discoloration of the concrete or produce etching of the surface.

Water from core drilling operations shall not be permitted to fall on public traffic, to flow across shoulders or lanes occupied by public traffic, or to flow into gutters or other drainage facilities.

Unless otherwise provided, coring and bonding rods will be measured and paid for by the linear foot determined by the number and the required depth of holes as shown on the plans, or as ordered by the Engineer.

The contract price paid per linear foot for core and bond rod shall include full compensation for furnishing all labor, materials (except rods), tools, equipment, and incidentals, and for doing all the work involved in coring the holes, and bonding the rods, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.43 CORE AND BOND DOWELS

Coring and bonding dowels shall conform to the details shown on the plans, the provisions in Section 83 -2.02D(1), "General," of the Standard Specifications and these special provisions.

Dowels shall conform to the provisions for bar reinforcement in "Reinforcement" elsewhere in these special provisions.

The holes shall be cored by methods that will not shatter or damage the concrete adjacent to the holes.

Water for core drilling operations shall comply with the provisions in Section 90-2.03, "Water," of the Standard Specifications and shall not contain any impurities in a sufficient amount to cause discoloration of the concrete or produce etching of the surface.

Water from core drilling operations shall not be permitted to fall on public traffic, to flow across shoulders or lanes occupied by public traffic, or to flow into gutters or other drainage facilities.

Unless otherwise provided, dowels to be bonded into cored holes will be paid for as bar reinforcing steel (bridge).

Unless otherwise provided, coring and bonding dowels will be measured and paid for by the linear foot determined by the number and the required depth of holes as shown on the plans, or as ordered by the Engineer.

The contract price paid per linear foot for core and bond dowel shall include full compensation for furnishing all labor, materials (except reinforcing steel dowels), tools, equipment, and incidentals, and for doing all the work involved in coring the holes, and bonding the dowels, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.44 DRILL AND PRESSURE GROUT BAR REINFORCING STEEL

Drilling and pressure grouting bar reinforcing steel shall conform to the details shown on the plans, and the provisions in Section 51-1.13, "Bonding," of the Standard Specifications and these special provisions.

Unless otherwise specified, bar reinforcing steel to be pressure grouted into drilled holes will be paid for as bar reinforcing steel (bridge).

Grout shall be a non-shrink grout, premixed package blend of portland cement, graded silica sand and water reducing, plasticizing and time release expansion agents, which conforms to the requirements of ASTM Designation: C 1107 and provides a minimum 5000 psi compressive strength at 28 days when tested by California Test 551. The grout shall be mixed in accordance with the manufacturer's recommendation. Water shall comply with the provisions in Section 90-2.03, "Water".

Admixtures shall not contain more than 500 parts per million of chlorides as Cl, when tested by California Test 422, and shall not contain more than 2500 parts per million of sulfates as SO₄, when tested by California Test 417.

After bar reinforcing steel placement, ends of the drilled hole containing the bar reinforcing steel shall be sealed, with one vent tube and an injection feed tube. The tubes shall be placed in the hole in a manner which will allow the air to vent and the hole to be completely filled with grout. Sufficient pressure shall be achieved to ensure that the hole is free of voids. Grout shall be pumped through the holes and continually wasted until no visible slugs or other visible evidence of water or air are ejected.

Grout and water shall not be permitted to flow into any waterway, on to public traffic, across shoulders or lanes occupied by public traffic, or into gutters or other drainage facilities.

The contract price paid per linear foot for drill and pressure grout bar reinforcing steel shall include full compensation for furnishing all labor, materials (except bar reinforcing steel), tools, equipment, and incidentals, and for doing all work involved in drilling the holes and pressure grouting the bar reinforcing steel, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.45 CORE CONCRETE (2") AND PRESSURE GROUT DOWEL

Coring concrete and pressure grouting dowels shall consist of coring 2" diameter holes through concrete members, placing dowels, and filling holes with hydraulic-cement grout, as shown on the plans and in conformance with the requirements in these special provisions.

Dowels to be placed in the cored holes shall conform to the provisions for bar reinforcement in "Reinforcement" elsewhere in these special provisions.

Unless otherwise specified, dowels to be pressure grouted into cored holes will be paid for as bar reinforcing steel (bridge).

The holes shall be cored by methods that will not shatter or damage the concrete adjacent to the holes.

Water for coring operations shall comply with the provisions in Section 90-2.03, "Water" of the Standard Specifications and shall not contain any impurities in a sufficient amount to cause discoloration of the concrete or produce etching of the surface.

Concrete areas and steel surfaces to be in contact with the grout shall be cleaned of all loose or foreign material that would in any way prevent bonding and shall be flushed with water and allowed to dry to a surface dry condition immediately prior to grouting.

Grout shall be a non-shrink grout, premixed package blend of portland cement, graded silica sand and water reducing, plasticizing and time release expansion agents, which conforms to the requirements of ASTM Designation: C 1107 and provides a minimum 5000 psi compressive strength at 28 days when tested by California Test 551. The grout shall be mixed in accordance with the manufacturer's recommendation. Water shall comply with the provisions in Section 90-2.03, "Water".

Admixtures shall not contain more than 500 parts per million of chlorides as Cl, when tested by California Test 422, and shall not contain more than 2500 parts per million of sulfates as SO₄, when tested by California Test 417.

After dowel placement, ends of the cored hole containing the dowel shall be sealed, with one vent tube and an injection feed tube. The tubes shall be placed in the hole in a manner which will allow the air to vent and the hole to be completely filled with grout. Sufficient pressure shall be achieved to ensure that the hole is free of voids. Grout shall be pumped through the holes and continually wasted until no visible slugs or other visible evidence of water or air are ejected.

Grout and water shall not be permitted to flow into any waterway, on to public traffic, across shoulders or lanes occupied by public traffic, or into gutters or other drainage facilities.

Coring concrete (2") and pressure grouting dowel will be measured and paid for by the linear foot as listed in the Engineer's Estimate. The cored concrete will be measured along the centerline of the hole without deduction for expansion joints.

The contract price paid per linear foot for core concrete (2") and pressure grout dowel as listed in the Engineer's Estimate shall include full compensation for furnishing all labor, materials (including grout), tools, equipment, and incidentals, and for doing all work involved in coring the holes, placing dowels in the holes, and pressure grouting the holes, including control of water from core drilling, as shown on the plans, as specified in these special provisions, and as directed by the Engineer.

10-1.46 CORE CONCRETE

Coring concrete shall consist of coring holes through reinforced concrete bridge members as shown on the plans and in conformance with the requirements in these special provisions.

For cored holes greater than 10 feet in length, the following shall apply:

Prior to coring, the Contractor shall submit, in accordance with Section 5-10.2, "Plans and Working Drawings," of the Standard Specifications, the methods and equipment to be used in the coring operations.

The deviation in alignment of cored holes from that shown on the plans shall not be more than 1/2 inch per 10 feet of cored hole length with a maximum deviation of not more than 3 inches.

Immediately after coring, the concrete cores shall be identified by the Contractor with a description of the core locations and submitted to the Engineer for inspection.

The holes shall be cored by methods that will not shatter or damage the concrete adjacent to the holes.

Water for core drilling operations shall be from the local domestic water supply or shall not contain more than 1,000 parts per million of chlorides as Cl, nor more than 1,300 parts per million of sulfates as SO₄, nor shall it contain any impurities in a sufficient amount to cause discoloration of the concrete or produce etching of the surface.

Water from core drilling operations shall not be permitted to fall on public traffic, to flow across shoulders or lanes occupied by public traffic, or to flow into gutters or other drainage facilities.

Coring concrete will be measured and paid for by the linear foot as core concrete of the sizes listed in the Engineer's Estimate. The cored concrete will be measured along the centerline of the hole without deduction for expansion joints.

The contract price paid per linear foot for core concrete of the sizes listed in the Engineer's Estimate shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in coring the holes, including control of water from core drilling and repairing any damaged reinforcement, as shown on the plans, as specified in these special provisions, and as directed by the Engineer.

10-1.47 DIAPHRAGM BOLSTER

Diaphragm bolsters shall consist of reinforced concrete blocks constructed at hinge diaphragms as shown on the plans and in conformance with the provisions in Section 51, "Concrete Structures," of the Standard Specifications and these special provisions.

Concrete for bolsters shall conform to the provisions of Section 90-10, "Minor Concrete," of the Standard Specifications except as follows:

1. The maximum size of aggregate used shall be at the option of the Contractor, but in no case shall the maximum size be larger than 1 1/2 inches nor smaller than 3/8 inch.
2. If the 3/8 inch maximum size aggregate grading is used, the concrete shall contain a minimum of 658 pounds of cement per cubic yard and not more than 0.53-pounds of water per pound of cement.
3. Non-chloride Type C chemical admixtures may be used.

The non-chloride Type C chemical admixture shall be approved by the Engineer and shall conform to the requirements of ASTM Designation: C 494 and Section 90-4, "Admixtures," of the Standard Specifications.

Drilling and bonding dowels shall conform to the provisions in Section 83-2.02D(1), "General," of the Standard Specifications. If reinforcement is encountered during drilling, before specified depth is attained, the Engineer shall be notified. Unless the Engineer approves coring through the reinforcement, the hole will be rejected and a new hole, in which reinforcement is not encountered, shall be drilled adjacent to the rejected hole, at the Contractor's expense, to the depth shown on the plans.

Reinforcing bars shall be low alloy steel deformed bars conforming to the specifications of ASTM Designation: A 706.

Cleaning construction joints between existing concrete and bolster concrete will not be required.

SHOTCRETE.--At the Contractor's option, shotcrete may be substituted for cast-in-place concrete at diaphragm bolsters. Shotcrete for bolsters shall conform to the provisions in Section 53, "Shotcrete," and Section 51, "Concrete Structures," of the Standard Specifications and these special provisions.

Shotcrete operations shall completely encase all reinforcement and other obstructions shown on the plans. Exceptional care shall be taken to properly encase the reinforcement and other obstructions with shotcrete.

Attention is directed to the section, "Order of Work," elsewhere in these special provisions regarding furnishing preconstruction shotcrete test panels.

Shotcrete shall be applied by the wet-mix process only.

Shotcrete shall have a minimum compressive strength of 3250 pounds per square inch at 28 days or as shown on the plans, whichever is greater. No shotcrete work shall be performed prior to verification by the Engineer of the required compressive strength.

Splicing of reinforcing bars No. 7 or larger in shotcrete shall be by butt splicing only.

The Contractor shall be responsible for obtaining and testing all required preconstruction and production test cores. All coring and testing shall be at the Contractor's expense and performed in the presence of the Engineer, unless otherwise directed. The Engineer shall be notified a minimum of 24 hours prior to the Contractor performing any coring or testing operations.

All cores shall be obtained and tested for compressive strength in accordance with the specifications of ASTM Designation: C 42. Cores used for determining compressive strength shall not contain any bar reinforcement or other

obstructions. The testing shall be performed at an independent testing facility approved by the Engineer. A copy of the test results shall be furnished to the Engineer within 5 days following completion of testing.

All test panels shall become the property of the Contractor and shall be disposed of as provided in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

PRECONSTRUCTION REQUIREMENTS FOR SHOTCRETE.--Prior to performing shotcrete work, the Contractor shall construct at least 2 preconstruction shotcrete test panels for each mixture being considered unless otherwise specified.

Prior to constructing any shotcrete test panels, the Contractor shall submit, in accordance with Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications, the proposed method of shotcrete placement for the actual work and qualifications of the nozzleperson who will be performing the work. The nozzleperson shall have a minimum of 3000 hours experience as a nozzleperson on projects with a similar application.

Shotcrete test panels shall be constructed by the nozzleperson and application crew scheduled to do the work, using equipment, materials, mixing proportions, ambient temperatures and procedures proposed for the work. The preconstruction shotcrete test panels shall conform to the following:

One shotcrete test panel, of the size determined by the Contractor, shall be unreinforced and shall have 3 cores taken from it and tested for compressive strength. The compressive strength shall be the average strength of the 3 cores, except that, if any core should show evidence of improper coring, the core shall be discarded and the compressive strength shall be the average strength of the remaining cores. The test panel shall be identified and submitted with the test results including a description of the mixture, proportions, and ambient temperature.

One shotcrete test panel shall have the same (1) thickness, (2) bar size and amount of bar reinforcement or other obstructions and (3) positioning of bar reinforcement or obstructions as the most heavily reinforced section of shotcrete to be placed. The test panel shall be square with the length of the sides equal to at least 3 times the thickness of the most heavily reinforced section of shotcrete to be placed, but not less than 30 inches. After a minimum 7 days of cure, the test panel shall be broken by the Contractor, in the presence of the Engineer, into pieces no larger than 10 inches in greatest dimension. The surfaces of the broken pieces shall be dense and free of laminations and sand pockets, and shall verify that the bar reinforcement or other obstructions are completely encased.

Both test panels shall be cured under conditions similar to the actual work.

At the option of the Contractor, cores to be used for determining the compressive strength may be taken from the reinforced test panel described above in lieu of making a separate unreinforced test panel as described above. The compressive strength shall be the average strength of the 3 cores, except that, if any core should show evidence of improper coring or contains bar reinforcement or other obstructions, the core shall be discarded and the compressive strength shall be the average strength of the remaining cores. If cores are taken from the reinforced test panel, the panel shall not be broken into pieces, as described above, until it has cured for a minimum of 14 days.

The requirements for constructing preconstruction shotcrete test panels may be eliminated, when approved by the Engineer, if a test panel report and certified compressive strength test data are furnished from a State highway project with a similar application of approximately equal thickness, including similar amounts and placement of reinforcement or other obstructions. The nozzleperson, proposed to be used, shall have constructed the test panel described in the test panel report. The test panel report shall list the names of the application crew, equipment used, materials, mixing proportions, ambient temperatures and procedures used to make the test panels. The certified compressive strength test data shall be for cores taken from the same test panels.

PLACING OF SHOTCRETE.--An air blowpipe shall be used to remove rebound, over spray and other debris from the areas to receive shotcrete.

Construction joints shall be tapered, and shall conform to the provisions in Sections 51-1.13, "Bonding," of the Standard Specifications.

All overspray and rebound shall be removed prior to final set and before placement of shotcrete on adjacent surfaces.

Rebound or any other material which has already exited the nozzle shall not be reused.

Shotcrete shall be cured in accordance with the provisions of Section 90-7.03, "Curing Structures," of the Standard Specifications.

TESTING AND ACCEPTANCE OF SHOTCRETE.--At least 1 production shotcrete test core shall be taken from each bolster. The cores shall be 3-inches in diameter by a length equal to 1 inch less than the shotcrete thickness. The location where cores are to be taken will be designated by the Engineer. Test cores shall be identified by the Contractor and a description of the core location and mixture, including proportions, shall be submitted to the Engineer with the test cores, immediately after coring. Cored holes shall be filled with mortar in accordance with the requirements of Section 51-1.135, "Mortar," of the Standard Specifications.

Upon receipt of the cores, the Engineer will perform a visual examination to determine acceptance, as described below. Within 48 hours after receipt, the Engineer will return the cores to the Contractor for compressive strength testing.

The compressive strength test shall be performed using the shotcrete production test cores described above. The compressive strength for three consecutively placed bolsters shall be the average strength of the 3 cores, except that, if any core should show evidence of improper coring, the core shall be discarded and the compressive strength shall be the average strength of the remaining cores.

The compressive strength test shall be performed using the shotcrete production test cores described above and cores taken from a production test panel. The size of the panel shall be determined by the Contractor, shall be unreinforced and shall be made at the same time the shotcrete is placed in the bolster. The compressive strength shall be the average strength of 3 cores, except that, if any core should show evidence of improper coring, the core shall be discarded and the compressive strength shall be the average strength of the remaining cores.

The basis of acceptance for production shotcrete test cores shall be (1) that the core is dense and free of laminations and sand pockets, and shows that the reinforcement or other obstructions are completely encased and (2) the same as specified for test cylinders in the fourth and fifth paragraphs of Section 90-9.01, "General," of the Standard Specifications.

If any production test core shows signs of defective shotcrete as described in (1) above, the shotcrete represented by such test core will be rejected, unless the Contractor, at the Contractor's expense, obtains and submits evidence acceptable to the Engineer that the strength and quality of the shotcrete placed in the work are acceptable.

Shotcrete extending into the space shown on the plans for cast-in-place concrete shall be removed.

MEASUREMENT AND PAYMENT.--Concrete bolsters will be measured and paid for by the unit as diaphragm bolster. Bolsters to be paid for will be determined from actual count of the completed units in place.

The contract unit price paid for diaphragm bolster shall include full compensation for furnishing all labor, materials, (including portland cement concrete and bar reinforcement), tools, equipment, and incidentals, for doing all the work involved in constructing the diaphragm bolsters, including constructing and breaking test panels, furnishing and testing cores, patching cored holes, coring and filling holes in bridge decks, and drilling and bonding dowels, complete in place, as shown on the plans, and as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.48 REINFORCEMENT

Reinforcement shall conform to the provisions in Section 52, "Reinforcement," of the Standard Specifications and these special provisions.

Attention is directed to "Welding Quality Control" elsewhere in these special provisions.

The first paragraph of Section 52-1.02A, "Bar Reinforcement," of the Standard Specifications is amended as follows:

Reinforcing bars shall be low-alloy steel deformed bars conforming to the specifications of ASTM Designation: A 706/A 706M, except that deformed or plain billet-steel bars conforming to ASTM Designation: A 615/A 615M, Grade 40 or 60, may be used as reinforcement in the following:

1. Slope and channel paving;
2. Minor structures;
3. Sign and signal foundations (pile and spread footing types);
4. Roadside rest facilities; and
5. Concrete barrier Type 50 and Type 60 series and temporary railing.

Deformations specified in ASTM Designation: A 706/A 706M will not be required on bars used as spiral or hoop reinforcement in structures and concrete piles.

Section 52-1.02C, "Welded Wire Fabric," of the Standard Specifications is amended to read:

52-1.02C Welded Wire Fabric.—Welded wire fabric shall be either plain or deformed conforming to the requirements in ASTM Designation: A 185 or ASTM Designation: A 497, respectively.

Section 52-1.02D, "Reinforcing Wires and Plain Bars," of the Standard Specifications is amended to read:

52-1.02D Reinforcing Wire.—Wire used as reinforcement in structures and concrete piles, as shown on the plans, shall be cold drawn steel wire conforming to the specifications of ASTM Designation: A 82.

The third paragraph of Section 52-1.04, "Inspection," of the Standard Specifications is amended to read:

A Certificate of Compliance conforming to the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications shall also be furnished for each shipment of epoxy-coated bar reinforcement or wire reinforcement certifying that the coated reinforcement conforms to the requirements in ASTM Designation: A 775/A 775M or A 884/A 884M, respectively, and the provisions in Section 52-1.02B, "Epoxy-coated Bar Reinforcement," of the Standard Specifications. The Certificate of Compliance shall include all of the certifications specified in ASTM Designation: A 775/A 775M or A 884/A 884M respectively, and a statement that the coating material has been prequalified by acceptance testing performed by the Valley Forge Laboratories, Inc., Devon, Pennsylvania.

The last paragraph of Section 52-1.07, "Placing," of the Standard Specifications is amended to read:

Attention is directed to the provisions in Section 7-1.09, "Public Safety." Whenever a portion of an assemblage of bar reinforcing steel that is not encased in concrete exceeds 20 feet in height, the Contractor shall submit to the Engineer for approval, in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings," working drawings and design calculations for the temporary support system to be used. The working drawings and design calculations shall be signed by an engineer who is registered as a Civil Engineer in the State of California. The temporary support system shall be designed to resist all expected loads and shall be adequate to prevent collapse or overturning of the assemblage. If the installation of forms or other work requires revisions to or temporary release of any portion of the temporary support system, the working drawings shall show the support system to be used during each phase of construction. The minimum horizontal wind load to be applied to the bar reinforcing steel assemblage, or to a combined assemblage of reinforcing steel and forms, shall be not less than 20 pounds per square foot on the gross projected area of the assemblage.

The sixth paragraph of Section 52-1.08, "Splicing," of the Standard Specifications is amended to read:

Except when otherwise specified, mechanical lap splicing shall conform to the details shown on the plans, the requirements for mechanical butt splices as specified in this Section 52-1.08, and Sections 52-1.08C, "Mechanical Butt Splices," 52-1.08D, "Qualification of Welding and Mechanical Splicing," and 52-1.08E, "Job Control Tests," and the following:

The mechanical lap splice shall be a unit consisting of a sleeve, in which the reinforcing bars are positioned, and a wedge driven through holes in the sleeve and between the reinforcing bars. The mechanical lap splice shall only be used for splicing non-epoxy-coated deformed reinforcing bars Nos. 4, 5 and 6.

The eighth and ninth paragraphs of Section 52-1.08, "Splicing," of the Standard Specifications are amended to read:

Unless otherwise shown on the plans or approved by the Engineer, splices in adjacent reinforcing bars at any particular section shall be staggered. The minimum distance between staggered lap splices or mechanical lap splices shall be the same length required for a lapped splice in the largest bar. The minimum distance between staggered butt splices shall be 2 feet, measured between the midpoints of the splices along a line which is centered between the axes of the adjacent bars.

Completed butt splices shall develop a minimum tensile strength, based on the nominal bar area, of 63,000 psi for ASTM Designation: A 615/A 615M Grade 40 bars, and of 80,000 psi for ASTM Designation: A 615/A 615M Grade 60 and ASTM Designation: A 706/A 706M bars. If butt splices are made between two bars of dissimilar strengths, the minimum required tensile strength for the splice shall be that required for the weaker bar.

The second sentence of the eleventh paragraph of Section 52-1.08, "Splicing," of the Standard Specifications is amended to read:

Job control tests shall be made on sample splices representing each lot of mechanical butt splices as provided in Section 52-1.08E, "Job Control Tests."

Section 52-1.08B, "Butt Welded Splices," of the Standard Specifications is replaced with the following:

52-1.08B Butt Welded Splices.— Butt welded splices in reinforcing bars shall be complete joint penetration butt welds conforming to the requirements in AWS D1.4, and the requirements of these specifications and the special provisions. At the option of the Contractor, shop produced resistance butt welds, that are produced by a fabricator who

is approved by the Transportation Laboratory, may be used. These welds shall conform to the requirements of these specifications and the special provisions.

Only the joint details and dimensions as shown in Figure 3.2, "Direct Butt Joints," of AWS D 1.4-92, shall be used for making complete joint penetration butt welds of bar reinforcement. Split pipe backing shall not be used.

Material used as backing for complete joint penetration butt welds of bar reinforcement shall be a flat plate conforming to the requirements of ASTM Designation: A 709/A 709M, Grade 36[250]. The flat plate shall be 0.25-inch thick with a width, as measured perpendicular to the axis of the bar, equal to the nominal diameter of the bar, and a length which does not exceed twice the nominal diameter of the bar. The flat plate backing shall be fitted tightly to the bar with the root of the weld centered on the plate. Any bar deformation or obstruction preventing a tight fit shall be ground smooth and flush with the adjacent surface. Tack welds used to fit backing plates shall be within the weld root area so that they are completely consumed by the finished weld. Backing plates shall not be removed.

Butt welds shall be made with multiple weld passes using a stringer bead without an appreciable weaving motion. The maximum stringer bead width shall be 2.5 times the diameter of the electrode and slagging shall be performed between each weld pass. Weld reinforcement shall not exceed 1/8-inch in convexity.

Before any electrodes or flux-electrode combinations are used, the Contractor, at the Contractor's expense, shall furnish certified copies of test reports for all the pertinent tests specified in AWS A5.1, AWS A5.5, AWS A5.18 or AWS A5.20, whichever is applicable, made on electrodes or flux-electrode combinations of the same class, brand and nearest specified size as the electrodes to be used. The tests may have been made for process qualification or quality control, and shall have been made within one year prior to manufacture of the electrodes and fluxes to be used. The report shall include the manufacturer's certification that the process and material requirements were the same for manufacturing the tested electrodes and the electrodes to be used. The forms and certificates shall be as directed by the Engineer.

Electrodes for manual shielded metal arc welding of ASTM Designation: A 615/A 615M, Grade 60 bars shall conform to the requirements of AWS A5.5 for E9018-M or E10018-M electrodes.

Electrodes for manual shielded metal arc welding of ASTM Designation: A 706/A 706M bars shall conform to the requirements of AWS A5.5 for E8016-C3 or E8018-C3 electrodes.

Solid and composite electrodes for semiautomatic gas metal-arc and flux-cored arc welding of Grade 40 reinforcing bars shall conform to the requirements of AWS A5.18 for ER70S-2, ER70S-3, ER70S-6 or ER70S-7 electrodes; or AWS A5.20 for E70T-1, E70T-5, E70T-6 or E70T-8 electrodes.

Electrodes for semiautomatic welding of ASTM Designation: A 615/A 615M, Grade 60 and ASTM Designation: A 706/A 706M bars shall produce a weld metal deposit with properties conforming to the requirements of Section 5.3.4 of AWS D1.1-96 for ER80S-Ni1, ER80S-Ni2, ER80S-Ni3, ER80S-D2, E90T1-K2 and E91T1-K2 electrodes.

Reinforcing bars shall be preheated for a distance of not less than 6 inches on each side of the joint prior to welding.

For all welding of ASTM Designation: A 615/A 615M, Grade 40 or Grade 60 bars, the requirements of Table 5.2, "Minimum Preheat and Interpass Temperatures," of AWS D1.4-92 are superseded by the following:

The minimum preheat and interpass temperatures shall be 400° F. for Grade 40 bars and 600° F. for Grade 60 bars. Immediately after completing the welding, at least 6 inches of the bar on each side of the splice shall be covered by an insulated wrapping to control the rate of cooling. The insulated wrapping shall remain in place until the bar has cooled below 200° F.

When welding different grades of reinforcing bars, the electrode shall conform to Grade 40 bar requirements and the preheat shall conform to the Grade 60 bar requirements.

In the event that any of the specified preheat, interpass and post weld cooling temperatures are not met, all weld and heat affected zone metal shall be removed and the splice rewelded.

Welding shall be protected from air currents, drafts, and precipitation to prevent loss of heat or loss of arc shielding. The method of protecting the welding area from loss of heat or loss of arc shielding shall be subject to approval by the Engineer.

Reinforcing bars shall not be direct butt spliced by thermite welding.

The first paragraph of Section 52-1.08C, "Mechanical Butt Splices," of the Standard Specifications is amended to read:

Mechanical butt splices shall be the sleeve-filler metal type, the sleeve-threaded type, the sleeve-swaged type, the sleeve-filler grout type, the sleeve-lockshear bolt type, the two-part sleeve-forged bar type, or the two-part sleeve-friction bar type, at the option of the Contractor.

The third paragraph of Section 52-1.08C, "Mechanical Butt Splices," of the Standard Specifications is amended to read:

The total slip of the reinforcing bars within the splice sleeve after loading in tension to 29 ksi and relaxing to 2.9 ksi shall not exceed the values listed in the following table. The slip shall be measured between gage points that are clear of the splice sleeve.

Reinforcing Bar Number	Total Slip (mils)
4	9.84
5	9.84
6	9.84
7	13.78
8	13.78
9	13.78
10	17.72
11	17.72
14	23.62
18	29.53

The following is added after the third paragraph of Section 52-1.08C, "Mechanical Butt Splices," of the Standard Specifications:

Slip requirements shall not apply to mechanical lap splices.

The following is added after Section 52-1.08C(3), "Sleeve-Swaged Mechanical Butt Splices," of the Standard Specifications:

52-1.08C(4) Sleeve-Filler Grout Mechanical Butt Splices.—The sleeve-filler grout type of mechanical butt splices shall consist of a steel splice sleeve that fits closely over the reinforcing bars with a non-shrink grout filler in the annular space between the reinforcing bars and the sleeve and between the ends of the reinforcing bars.

No vibration or movement of the reinforcing steel or sleeve at the splice shall be allowed while the splice is developing sufficient strength to support the reinforcing bars. The Contractor shall submit complete details of the bracing and clamping system to eliminate all vibration or movement at the splice during setup of the filler in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings."

52-1.08C(5) Sleeve-Lockshear Bolt Mechanical Butt Splices.—The sleeve-lockshear bolt type of mechanical butt splices shall consist of a seamless steel sleeve, center hole with centering pin, and bolts that are tightened until the bolt heads shear off with the bolt ends left embedded in the reinforcing bars. The seamless steel sleeve shall be either formed into a V configuration or shall have 2 serrated steel strips welded to the inside of the sleeve.

52-1.08C(6) Two-Part Sleeve-Forged Bar Mechanical Butt Splices.—The two-part sleeve-forged bar type of mechanical butt splices shall consist of a shop machined two-part threaded steel sleeve that interlocks two hot-forged reinforcing bars ends. The forged bar ends may be either shop produced or field produced.

52-1.08C(7) Two-Part Sleeve-Friction Bar Mechanical Butt Splices.—The two-part sleeve-friction bar type of mechanical butt splices shall consist of a shop machined two-part threaded steel sleeve whose ends are friction welded, in the shop, to the reinforcing bars ends.

The third paragraph of Section 52-1.08D, "Qualification of Welding and Mechanical Splicing," of the Standard Specifications is replaced with the following:

Resistance butt welds shall be produced by a fabricator approved by the Transportation Laboratory.

Each operator qualification test for mechanical splices shall consist of 2 sample splices. Each mechanical splice procedure test shall consist of 2 sample splices.

For sleeve-filler, sleeve-threaded, sleeve-lockshear bolt and two-part sleeve friction bar mechanical butt splices, sample splices shall be made on the largest reinforcing bar size to be spliced by the procedure or operator being tested except that No. 14 bars may be substituted for No. 18 bars.

For sleeve-swaged and two-part sleeve-forged mechanical butt splices, and mechanical lap splices, sample splices shall be made on the largest reinforcing bar size of each deformation pattern to be spliced by the procedure or operator being tested. When joining new reinforcing bars to existing reinforcement, the qualification test sample bars shall be made with the deformation pattern of the new reinforcement to be joined.

Section 52-1.08E, "Job Control Tests," of the Standard Specifications is replaced with the following:

52-1.08E Job Control Tests.— When mechanical butt splices, shop produced complete joint penetration butt welded splices, or shop produced resistance butt welded splices are used, the Contractor shall furnish job control tests from a local qualified testing laboratory. A job control test shall consist of the fabrication, under conditions used to produce the splice, and the physical testing of 3 sample splices for each lot of 150 splices.

A lot of mechanical butt splices is defined as 150, or fraction thereof, of the same type of mechanical butt splices used for each combination of bar size and bar deformation pattern that is used in the work.

A lot of shop produced complete joint penetration butt welded splices, or shop produced resistance butt welded splices, is defined as 150, or fraction thereof, of the same type of welds used for each combination of bar size and bar deformation pattern that is used in the work.

When joining new reinforcing bars to existing reinforcement, the job control test shall be made using only the deformation patterns of the new reinforcement to be joined.

A sample splice shall consist of a splice made at the job site to connect two 30-inch, or longer, bars using the same splice materials, position, location, and equipment, and following the same procedures as are being used to make splices in the work. Shorter sample splice bars may be used if approved by the Engineer.

Sample splices shall be made and tested in the presence of the Engineer or the Engineer's authorized representative.

Sample splices shall be suitably identified with weatherproof markings prior to shipment to the testing laboratory.

For sleeve-threaded mechanical butt splices, the reinforcing bars to be used for job control tests shall be fabricated on a random basis during the cutting of threads on the reinforcing bars of each lot and shipped to the job site with the material they represent.

For shop produced complete joint penetration butt welds, shop produced resistance butt welded splices and all types of mechanical butt splices, except the sleeve-threaded type, the Engineer will designate when samples for job control tests are to be fabricated, and will determine the limits of the lot represented by each job control test.

Should the average of the results of tests made on the 3 sample splices or should more than one sample splice in any job control test fail to meet the requirements for splices, all splices represented by that test will be rejected in accordance with the provisions in Section 6-1.04, "Defective Materials," of the Standard Specifications. This rejection shall prevail unless the Contractor, at the Contractor's expense, obtains and submits evidence, of a type acceptable to the Engineer, that the strength and quality of the splices in the work are acceptable.

Section 52-1.08F, "Nondestructive Splice Tests" of the Standard Specifications is replaced with the following:

52-1.08F Nondestructive Splice Tests.—All required radiographic examinations of complete joint penetration butt welded splices shall be performed by the Contractor in accordance with the requirements of AWS D 1.4 and these specifications.

Prior to radiographic examination, welds shall meet the requirements of Section 4.4, "Quality of Welds," of AWS D1.4-92.

Radiographic examinations shall be performed on 25 percent of all complete joint penetration butt welded splices from a production lot. The size of a production lot will be a maximum of 100 splices. The Engineer will select the splices which will compose the production lot and also the splices within each production lot to be radiographically examined.

Should more than 12 percent of the splices which have been radiographically examined in any production lot be defective, an additional 25 percent of the splices, selected by the Engineer from the same production lot, shall be radiographically examined. Should more than 12 percent of the cumulative total of splices tested from the same production lot be defective, all remaining splices in the lot shall be radiographically examined.

Additional radiographic examinations performed due to the identification of defective splices shall be at the Contractor's expense.

All defects shall be repaired in accordance with the requirements of AWS D1.4.

In addition to radiographic examinations performed by the Contractor, any mechanical or welded splice may be subject to inspection or nondestructive testing by the Engineer. The Contractor shall provide sufficient access facilities in the shop and at the jobsite to permit the Engineer or his agent to perform the inspection or testing.

The Contractor shall notify the Engineer in writing 48 hours prior to performing any radiographic examinations.

The radiographic procedure used shall conform to the requirements of ASME Boiler and Pressure Vessels Code, Section V, Article 2 and the following:

Two exposures shall be made for each complete joint penetration butt welded splice. For each of the two exposures, the radiation source shall be centered on each bar to be radiographed. The first exposure shall be made with the radiation source placed at zero degrees from the top of the weld and perpendicular to the weld root and identified with a station mark of "0." When obstructions prevent a zero degree placement of the radiation source for the first exposure, and when approved in writing by the Engineer, the source may be rotated, around the centerline of the reinforcing bar, a maximum of 25 degrees. The second exposure shall be at 90 degrees to the "0" station mark and shall be identified with a station mark of "90."

For field produced complete joint penetration butt welds, no more than one weld shall be radiographed during one exposure. For shop produced complete joint penetration butt welds, if more than one weld is to be radiographed during one exposure, the angle between the root line of each weld and the direction to the radiation source shall be not less than 65 degrees.

Radiographs shall be made by either X-ray or gamma ray. Radiographs made by X-ray or gamma rays shall have densities of not less than 2.3 nor more than 3.5 in the area of interest. A tolerance of 0.05 in density is allowed for densitometer variations. Gamma rays shall be from the iridium 192 isotope and the emitting specimen shall not exceed 0.175-inch in the greatest diagonal dimension.

The radiographic film shall be placed perpendicular to the radiation source at all times; parallel to the root line of the weld unless source placement determines that the film must be turned; and as close to the root of the weld as possible.

The minimum source to film distance shall be maintained so as to insure that all radiographs maintain a maximum geometric unsharpness of 0.020 at all times, regardless of the size of the reinforcing bars.

All penetrameters shall be placed on the source side of the bar and perpendicular to the radiation source at all times. One penetrometer shall be placed in the center of each bar to be radiographed, perpendicular to the weld root, and adjacent to the weld. Penetrometer images shall not appear in the weld area.

When radiography of more than one weld is being performed per exposure, each exposure shall have a minimum of one penetrometer per bar, or three penetrameters per exposure. When 3 penetrameters per exposure are used, one penetrometer shall be placed on each of the 2 outermost bars of the exposure, and the remaining penetrometer shall be placed on a centrally located bar.

An allowable weld buildup of 1/8 inch may be added to the total material thickness when determining the proper penetrometer selection. No image quality indicator equivalency will be accepted. Wire penetrameters or penetrometer blocks shall not be used.

Penetrameters shall be sufficiently shimmed using a radiographically identical material. Penetrometer image densities shall be a minimum of 2.0 and a maximum of 3.6.

All radiographic film shall be Class 1, regardless of the size of reinforcing bars.

Radiographs shall be free of film artifacts and processing defects, including, but not limited to, streaks, scratches, pressure marks, or marks made for the purpose of identifying film or welding indications.

Each splice shall be clearly identified on each radiograph and the radiograph identification and marking system shall be established between the Contractor and the Engineer before radiographic inspection begins. Film shall be identified by lead numbers only; etching, flashing, or writing in identifications of any type will not be permitted. Each piece of film identification information shall be legible and shall include, as a minimum, the following information: Contractor's name, date, name of nondestructive testing firm, initials of radiographer, contract number, part number, and weld number. The letter "R" and repair number shall be placed directly after the weld number to designate a radiograph of a repaired weld.

Radiographic film shall be developed within a time range of one minute less to one minute more than the film manufacturer's recommended maximum development time. Sight development will not be allowed.

Processing chemistry shall be done with a consistent mixture and quality, and processing rinses and tanks shall be clean to ensure proper results. Records of all developing processes and any chemical changes to the developing processes shall be kept and furnished to the Engineer upon request. The Engineer may request, at any time, that a sheet of unexposed film be processed in the presence of the Engineer to verify processing chemical and rinse quality.

The results of all radiographic interpretations shall be recorded on a signed certification and a copy kept with the film packet.

Technique sheets prepared in accordance with ASME Boiler and Pressure Vessels Code, Section V, Article 2 Section T-291 shall also contain the developer temperature, developing time, fixing duration and all rinse times.

Individual hoops, made continuous with butt welded splices, which are substituted for spiral reinforcement, shall conform to the requirements for "Ultimate Butt Splices" of these special provisions.

ULTIMATE BUTT SPLICES

Ultimate butt splices shall be either welded or mechanical splices, shall be used at the locations shown on the plans, and shall conform to the provisions in Section 52, "Reinforcement," of the Standard Specifications and these special provisions.

GENERAL REQUIREMENTS

The Contractor shall designate in writing an ultimate butt splicing Quality Control Manager (QCM). The QCM shall be responsible directly to the Contractor for 1) the quality of all ultimate butt splicing including the inspection of materials and workmanship performed by the Contractor and all subcontractors; and 2) submitting, receiving, and approving all correspondence, required submittals, and reports regarding ultimate butt splicing to and from the Engineer.

The QCM shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors, who will provide other services or materials for the project. The QCM may be an employee of the Contractor.

The length of any type of ultimate mechanical butt splice shall not exceed 10 times the bar diameter of the larger bar to be spliced.

All ultimate prejob, production, and job control sample splices shall be 1) a minimum length of 60 inches for reinforcing bars No. 8 or smaller and 80 inches for reinforcing bars No. 9 or larger, with the splice located at mid-point, and 2) suitably identified prior to shipment with weatherproof markings that do not interfere with the Engineer's tamper-proof markings or seals. Any splice that shows signs of tampering will be rejected.

A minimum of one control bar shall be removed from the same bar as, and adjacent to, all ultimate prejob, production, and job control sample splices. Control bars shall be 1) a minimum length of 40 inches for reinforcing bars No. 8 or smaller and 60 inches for reinforcing bars No. 9 or larger, and 2) suitably identified prior to shipment with weatherproof markings that do not interfere with the Engineer's tamper-proof markings or seals. The portion of adjacent bar remaining in the work shall also be identified with weatherproof markings that correspond to its adjacent control bar.

Shorter length sample splice and control bars may be furnished if approved in writing by the Engineer.

Each sample splice and its associated control bar shall be identified and marked as a set. Each set shall be identified as representing a prejob, production, or job control sample splice.

The portion of hoop reinforcing bar, removed to obtain a sample splice and control bar, shall be replaced using a prequalified ultimate mechanical butt splice, or the hoop shall be replaced in kind.

Reinforcing bars, other than hoops, from which sample splices are removed, shall be repaired using ultimate mechanical butt splices conforming to the provisions in "Prejob Test Requirements for Ultimate Butt Splices" specified herein, or the bars shall be replaced in kind. These bars shall be repaired or replaced such that no splices are located in the "No Splice Zone" shown on the plans.

Section 52-1.08E, "Job Control Tests," of the Standard Specifications shall not apply.

The provisions for total slip shall not apply to any ultimate splices that are welded or that are used on hoops.

The independent qualified testing laboratory used to perform the testing of all ultimate butt sample splices and control bars shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors who will provide other services or materials for the project, and shall have the following:

- A. Proper facilities, including a tensile testing machine capable of breaking the largest size of reinforcing bar to be tested.
- B. A device for measuring the total slip of the reinforcing bars across the splice to the nearest 25 μm , that, when placed parallel to the longitudinal axis of the bar is able to simultaneously measure movement across the splice, at 2 locations, 180 degrees apart.
- C. Operators who have received formal training for performing the testing requirements of ASTM Designation: A 370/A 370M and California Test 670.
- D. A record of annual calibration of testing equipment performed by an independent third party that has 1) standards that are traceable to the National Institute of Standards and Technology, and 2) a formal reporting procedure, including published test forms.

ULTIMATE BUTT SPLICE TEST CRITERIA

Ultimate prejob, production, and job control sample splices shall be tensile tested in conformance with the requirements described in ASTM Designation: A 370/A 370M and California Test 670.

Ultimate prejob and production sample splices shall rupture in the reinforcing bar either: 1) outside of the affected zone or 2) within the affected zone, provided that the sample has achieved at least 95 percent of the ultimate tensile strength of the

control bar associated with the sample. In addition, necking of the bar shall be visibly evident at rupture regardless of whether the bar breaks inside or outside the affected zone.

The affected zone is the portion of the reinforcing bar where any properties of the bar, including the physical, metallurgical, or material characteristics, have been altered by fabrication or installation of the splice.

The ultimate tensile strength of each control bar shall be determined by tensile testing the bar to rupture and shall be determined for all control bars, regardless of where each sample splice ruptures. If 2 control bars are tested for one sample splice, the bar with the lower ultimate tensile strength shall be considered the control bar.

Testing to determine the minimum tensile strength, in conformance with the provisions in the ninth paragraph of Section 52-1.08, "Splicing," of the Standard Specifications, will not be required.

PREJOB TEST REQUIREMENTS FOR ULTIMATE BUTT SPLICES

Prior to use in the work, all ultimate butt splices shall conform to the following prejob test requirements:

- A. Eight prejob sample splices for each bar size of each splice type including ultimate mechanical butt splices, ultimate complete joint penetration butt welded splices, and ultimate resistance butt welded splices, that will be used in the work, shall be fabricated by the Contractor. For deformation-dependent types of couplers, 8 sample prejob splices shall also be fabricated for each reinforcing bar size and deformation pattern that will be used in the work.
- B. The sample splices shall be fabricated using the same splice materials, position, operators, location, and equipment, and following the same procedures as will be used to make the splices in the work. In addition, for resistance butt welded splices, the sample splices shall have the weld flash removed and be epoxy-coated as specified elsewhere in these special provisions.
- C. At the option of the Contractor, operator qualification tests may be performed simultaneously with the preparation of prejob sample splices.
- D. If different diameters of hoops are shown on the plans, prejob sample splices, as described above, will only be required for the smallest hoop diameter. In addition, these splices shall be fabricated using the same radius as shown on the plans for these hoops.
- E. Unless otherwise directed in writing by the Engineer, 4 prejob sample splices and control bar sets shall be shipped to the Transportation Laboratory and the remaining 4 sets shall be tested by the Contractor's independent qualified testing laboratory.
- F. Each group of 4 sets from a prejob test shall be securely bundled together and identified by location and contract number with weatherproof markings prior to shipment. Bundles containing fewer than 4 sets will not be tested by the Transportation Laboratory, nor shall they be tested by the independent laboratory.
- G. All 8 sample splices from each prejob test shall conform to the provisions in "Ultimate Butt Splice Test Criteria" specified herein.
- H. Prior to performing any tensile tests on prejob test sample splices, one of the 4 samples shall be tested for, and shall conform to, the provisions for total slip. Should this sample not meet these requirements, one retest, in which the 3 remaining samples are tested for total slip, will be allowed. All 3 of these remaining samples tested shall conform to the aforementioned slip requirements.
- I. For each bundle of 4 sets, a Prejob Test Report shall be prepared by the independent testing laboratory performing the testing. The report shall 1) be signed by an engineer who represents the laboratory and is registered as a Civil Engineer in the State of California; 2) include, as a minimum, the following information for each set: contract number, bridge number, bar size, type of splice, length of mechanical splice, physical condition of test sample splice and control bar, any notable defects, limits of affected zone, total measured slip, location of visible necking area, ultimate strength of each splice, ultimate strength and 95 percent of this ultimate strength for each control bar, and a comparison between 95 percent of the ultimate strength of each control bar and the ultimate strength of its associated splice; and 3) be submitted to the QCM for review and approval, and then to the Engineer.
- J. Test results for each bundle of 4 sets will be reported in writing to the Contractor within 10 working days after receipt of the bundle by the Transportation Laboratory. In the event that more than one bundle is received on the same day, 2 additional working days shall be allowed for providing test results for each additional bundle received. A test report will be made for each bundle received.
- K. Should the Engineer fail to provide the test results within this time allowance and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in providing the test results, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

PRODUCTION TEST REQUIREMENTS FOR ULTIMATE BUTT SPLICES

Production tests shall be performed for all ultimate butt splices used in the work. A production test shall consist of 4 sets of sample splices and control bars removed from each lot of completed splices, except when quality assurance tests are performed.

A lot of ultimate butt splices is defined as 1) 150, or fraction thereof, of the same type of ultimate mechanical butt splices used for each bar size and each bar deformation pattern that is used in the work or 2) 150, or fraction thereof, of ultimate complete joint penetration butt welded splices, or ultimate resistance butt welded splices for each bar size used in the work. If different diameters of hoop reinforcement are shown on the plans, separate lots shall be used for each different hoop diameter.

After all splices in a lot have been completed and the bars have been epoxy-coated, the QCM shall notify the Engineer in writing that all couplers in this lot conform to the specifications and are ready for testing. The sample splices will either be selected by the Engineer at the job site or a fabrication facility, provided the facility is located within an 80-km radius of the jobsite.

At the option of the Contractor, sample splices for spiral reinforcement may be either 1) removed from the completed lot, or 2) prepared in the same manner as specified herein for ultimate prejob sample splices and control bars.

After notification has been received, the Engineer will randomly select the 4 sample splices to be removed from the lot and place tamper-proof markings or seals on them. The Contractor or QCM shall select the adjacent control bar for each sample splice bar, and the Engineer will place tamper-proof markings or seals on them. These ultimate production sample splices and control bars shall be removed by the Contractor, and tested by an independent qualified testing laboratory, in the presence of either the Engineer or the Engineer's authorized representative.

The Engineer or the Engineer's authorized representative will be at the independent qualified testing laboratory within a maximum of 5 working days after receiving written notification that the samples are at the laboratory and ready for testing. Should the Engineer or the Engineer's authorized representative fail to be at the laboratory within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of this action, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

A sample splice or control bar from any set will be rejected if any tamper-proof marking or seal is disturbed prior to testing.

The 4 sets from each production test shall be securely bundled together and identified with a completed sample identification card prior to shipment to the independent laboratory. The card will be furnished by the Engineer. Bundles of samples containing fewer than 4 sets of splices shall not be tested.

A Production Test Report for all testing performed on each lot shall be prepared by the independent testing laboratory performing the testing and submitted to the QCM for review and approval. The report shall be signed by an engineer who represents the laboratory and is registered as a Civil Engineer in the State of California. The report shall include, as a minimum, the following information for each set: contract number, bridge number, lot number and location, bar size, type of splice, length of mechanical splice, physical condition of test sample splice and control bar, any notable defects, limits of affected zone, total measured slip, location of visible necking area, ultimate strength of each splice, ultimate strength and 95 percent of this ultimate strength for each control bar, and a comparison between 95 percent of the ultimate strength of each control bar and the ultimate strength of its associated splice.

The QCM must review, approve, and forward each Production Test Report to the Engineer for review before any splices represented by the report are encased in concrete. The Engineer shall have 3 working days to review each Production Test Report and respond in writing after a complete report has been received. Should the Contractor elect to encase any splices prior to receiving notification from the Engineer, it is expressly understood that the Contractor will not be relieved of the Contractor's responsibility for incorporating material in the work that conforms to the requirements of the plans and specifications. Any material not conforming to these requirements will be subject to rejection. Should the Contractor elect to wait to encase any splices pending notification by the Engineer, and should the Engineer fail to complete the review and provide notification within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in notification, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

Prior to performing any tensile tests on production test sample splices, one of the 4 samples shall be tested for, and shall conform to, the provisions for total slip. Should this sample not meet these requirements, one retest, in which the 3 remaining samples are tested for total slip, will be allowed. Should any of the 3 remaining samples not conform to these requirements, all splices in the lot represented by this production test will be rejected.

If 3 or more sample splices from any production test conform to the provisions in "Ultimate Butt Splice Test Criteria" specified herein, all splices in the lot represented by this production test will be considered acceptable.

Should only 2 sample splices from any production test conform to the provisions in "Ultimate Butt Splice Test Criteria" specified herein, one additional production test shall be performed on the same lot of splices. Should any of the 4 sample

splices from this additional test fail to conform to these provisions, all splices in the lot represented by these production tests will be rejected.

If only one sample splice from any production test conforms to the provisions in "Ultimate Butt Splice Test Criteria" specified herein, all splices in the lot represented by this production test will be rejected.

If a production test for any lot fails, the Contractor will be required to repair or replace all reinforcing bars from which sample splices were removed, complete in place, before the Engineer selects any additional splices from this lot for further testing.

Whenever any lot of ultimate butt splices is rejected, additional ultimate butt splices shall not be used in the work until 1) the QCM performs a complete review of the Contractor's quality control process for these splices, 2) a written report is submitted to the Engineer describing the cause of failure for the splices in this lot and provisions for correcting these failures in future lots, and 3) the Engineer has provided the Contractor with written notification that the report is acceptable. The Engineer shall have 3 working days after receipt of the report to provide notification to the Contractor. Should the Engineer not provide notification within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of this action, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

Production tests will not be required on any repaired splice from a lot, regardless of the type of prequalified ultimate mechanical butt splice used to make the repair.

Should an additional production test be required, the Engineer may select any repaired splice for use in the additional production test.

QUALITY ASSURANCE TEST REQUIREMENTS FOR ULTIMATE BUTT SPLICES

For the first production test performed, and for at least one, randomly selected by the Engineer, of every 5 additional production tests, or portion thereof, performed thereafter, the Contractor shall concurrently prepare 4 additional ultimate job control sample splices along with associated control bars. These ultimate job control samples shall be prepared in the same manner as specified herein for ultimate prejob sample splices and control bars.

Each time 4 additional ultimate job control sample splices are prepared, 2 of these job control sample splice and associated control bar sets and 2 of the production sample splice and associated control bar sets, together, shall conform to the requirements for ultimate production sample splices in "Production Test Requirements for Ultimate Butt Splices" specified herein.

The 2 remaining job control sample splice and associated control bar sets, along with the 2 remaining production sample splice and associated control bar sets shall be shipped, unless otherwise directed in writing by the Engineer, to the Transportation Laboratory for quality assurance testing. The 4 sets shall be securely bundled together and identified by location and contract number with weatherproof markings prior to shipment. Bundles containing fewer than 4 sets will not be tested.

Quality assurance testing will be performed in conformance with the requirements for ultimate production sample splices in "Production Test Requirements for Ultimate Butt Splices" specified herein.

Test results for each bundle of 4 sets will be reported in writing to the Contractor within 3 working days after receipt of the bundle by Transportation Laboratory. In the event that more than one bundle is received on the same day, 2 additional working days shall be allowed for providing test results for each additional bundle received. A test report will be made for each bundle received. Should the Contractor elect to encase any splices prior to receiving notification from the Engineer, it is expressly understood that the Contractor will not be relieved of the Contractor's responsibility for incorporating material in the work that conforms to the requirements of the plans and specifications. Any material not conforming to these requirements will be subject to rejection. Should the Contractor elect to wait to encase any splices pending notification by the Engineer, and should the Engineer fail to complete the review and provide notification within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in notification, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

EPOXY-COATED REINFORCEMENT

Epoxy-coated reinforcement shall conform to the provisions in Section 52, "Reinforcement," of the Standard Specifications and these special provisions.

Section 52-1.02B, "Epoxy-coated Bar Reinforcement," of the Standard Specifications is replaced with the following:

52-1.02B Epoxy-coated Reinforcement.—Bar reinforcement to be epoxy-coated shall conform to the ASTM Designation and grade required or permitted by Section 52-1.02A, "Bar Reinforcement," for the location or type of structure involved. The epoxy-coated bar reinforcement shall conform to the provisions of ASTM Designation: A 775/A 775M, except as provided herein. Fabrication and jobsite handling of the epoxy-coated bar reinforcement shall conform to the provisions of ASTM Designation: D 3963/D 3963M, except as provided herein.

Wire reinforcement to be epoxy-coated shall conform to the ASTM Designation and grade required or permitted by Section 52-1.02D, "Reinforcing Wire and Plain Bars," for the location or type of structure involved. The coated wire reinforcement shall conform to the provisions for Class A, Type 1 coating of ASTM Designation: A 884/A 884M except as provided herein.

Appendices X1, "Guidelines For Job-Site Practices," of ASTM Designations: A 775/A 775M and A 884/A 884M shall apply except as provided herein. The term "shall" shall replace the term "should" in these appendices. Sections X1.2 shall not apply.

All coatings shall be light green in color.

Except for field welding of butt splices, all welding of reinforcement shall be complete prior to epoxy coating the reinforcement.

When any portion of a reinforcing bar or wire requires epoxy coating, the entire bar or wire shall be coated.

Within areas where epoxy-coated reinforcement is required, tie wire and bar chairs or other metallic devices used to secure or support the reinforcement shall be plastic-coated or epoxy-coated to prevent corrosion of the devices or damage to the coated reinforcement.

Prior to coating, the Contractor shall furnish to the Transportation Laboratory a representative 4-ounce sample from each batch of epoxy coating material to be used. Each sample shall be packaged in an airtight container identified with the manufacturer's name and batch number.

Two 30-inch long samples of coated bar or wire reinforcement from each size and from each load shipped to the jobsite shall be furnished to the Engineer for testing. These samples shall be representative of the material furnished. These samples, as well as any additional random samples taken by the Engineer, may be tested for specification compliance. Such additional sampling, and all tests performed by the Engineer, may be performed at any location deemed appropriate by the Engineer. Failure of any sample to meet the requirements of the specifications will be cause for rejection.

If any bar or wire reinforcement tested for coating thickness or for flexibility of coating fails to meet the requirements for coated bars in Section 8 of ASTM Designation: A 775/A 775M or A 884/A 884M, respectively, 2 retests on random samples taken from bars represented by the failed test will be conducted for each failed test. If the results of both retests meet the specified requirements, the coated bars represented by the samples may be certified as meeting the test requirements.

Epoxy-coated reinforcement shall be covered with an opaque polyethylene sheeting or other suitable protective material to protect the reinforcement from exposure to sunlight, salt spray and weather. For stacked bundles, the protective covering shall be draped around the perimeter of the stack. The covering shall be adequately secured; however, it should allow for air circulation around the reinforcement to prevent condensation under the covering. Epoxy-coated reinforcement shall not be stored within 1000 feet of ocean or tidal water for more than 2 months.

All visible damage to the coatings caused by shipping, handling or installation shall be repaired as required for repairing coating damaged prior to shipment as specified in ASTM Designation: A 775/A 775M for bar reinforcement or ASTM Designation: A 884/A 884M for wire reinforcement. When the extent of coating damage prior to repair exceeds 2 percent of the bar or wire surface area in any one foot length, repair of the bar or wire will not be allowed and the coated bar or wire will be rejected.

The patching material and process shall be suitable for field application. The patching material shall be prequalified as required for the coating material and shall be either identified on the container as a material compatible with the bar reinforcement coating, or shall be accompanied by a Certificate of Compliance certifying that the material is compatible with the bar reinforcement coating. Damaged areas shall be patched in accordance with the patching material manufacturer's recommendations. If damage to a bar occurs during field bending the area shall be patched immediately with the prequalified patching material.

Except for lap splices, all splices for epoxy-coated reinforcement shall be coated with a corrosion protection covering that is on the Department's list of approved products. The covering shall be installed in accordance with the manufacturer's recommendations and as directed by the Engineer. The list is available from the Transportation Laboratory, 5900 Folsom Boulevard, Sacramento, CA 95819, telephone (916) 227-7000.

Epoxy-coated reinforcement will be measured and paid for as bar reinforcing steel (Bridge).

10-1.49 WELDED HEADED BAR REINFORCEMENT

Welded headed bar reinforcement, consisting of furnishing and friction welding heads onto one or both ends of bar reinforcement, shall conform to the details shown on the plans, the provisions of Section 52, "Reinforcement," of the Standard Specifications and these special provisions.

GENERAL.--Prior to performing any manufacturing, the Contractor shall submit to the Engineer the manufacturer's Quality Control Manual (QCM) for the fabrication of welded headed bar reinforcement. As a minimum, the manual shall include the following:

- 1) The pre-production procedures for the qualification of materials and equipment;
- 2) The methods and frequencies for performing all quality control procedures during production;
- 3) The calibration procedures and calibration frequency for all equipment;
- 4) A system for the identification and tracking of all welds. The system shall have provisions for permanently identifying each weld and the parameters used to perform it;
- 5) The welding procedure specification (WPS); and
- 6) A system for marking welded headed bar reinforcement.

A daily production log for the manufacture of welded headed bar reinforcement shall be kept by the manufacturer for each day of production. The log shall clearly indicate the production lot numbers, the heats of bar material and head material used in the manufacture of each production lot, the number of bars in each production lot, welding records, including tracking and production parameters for all welds, and results of all tests performed. A test report shall be furnished by the manufacturer containing, on a per heat basis, the chemical analysis of the bar and of the head material, including all elements represented in the carbon equivalent formula in ASTM Designation: A 706/A 706M, in addition to phosphorus and sulfur.

A production lot of welded headed bar reinforcement is defined as 150 reinforcing bars, or fraction thereof, of the same bar size, with welded heads of the same size and type, produced from bar material of a single heat number and head material of a single heat number. A new production lot shall be started if the heat number of either the bar material or the head material changes before the maximum production lot size of 150 is reached.

The daily production log shall be submitted in writing to the Engineer within 7 calendar days following the manufacture of any welded headed bar reinforcement.

The manufacturer shall furnish certificates of compliance to the Engineer in accordance with the provisions in Section 6-1.07, "Certificates of Compliance," for all material used in the manufacture of welded headed bar reinforcement.

MATERIALS AND MANUFACTURE.--All bar reinforcement to be used in the fabrication of welded headed bar reinforcement shall conform to the provisions of "Reinforcement" elsewhere in these special provisions.

Heads to be used in the fabrication of welded headed bar reinforcement shall be forge formed or cut from properly identified heats of mold cast or strand cast steel using the open-hearth, basic oxygen or electric-furnace process. The chemical composition of the heads shall conform to the requirements in ASTM Designation: A 29/A 29M, A 36/A 36M, A 108 Grade 1018, A 304, A 572/A 572M, or A 706/A 706M. Forging of heads shall conform to the requirements in ASTM Designation: A 788. Heads cut from plate shall conform to the provisions of Section 55, "Steel Structures," of the Standard Specifications.

Welding, welder qualifications, and inspection of welding shall conform to the requirements for friction welding in ANSI/AWS C6.1.

All welding shall be performed at an established and permanent fabrication facility.

All equipment used to perform friction welding shall be fitted with an effective in-process monitoring system to record essential production parameters that describe the process of welding the head onto the bar reinforcement. As a minimum, the parameters to be recorded shall include friction welding force, forge force, rotational speed, friction upset distance and time, forge upset distance and time, and other elements of the production process. The data from this in-process monitoring shall be recorded and preserved by the manufacturer and shall be provided to the Engineer upon request.

Heads shall be forge formed or cut from plate into a round, elliptical, or rectangular shape. Nominal head dimensions to be used for standard bar sizes shall conform to the following:

Nominal Head Dimensions			
Standard Bar Designation No.	Min. thickness in.	Min. cross-sectional area in. ²	Min. width in
3	0.375	1.1	0.75
4	0.4375	2.0	0.87
5	0.500	3.1	1.00
6	0.5625	4.4	1.38
7	0.625	6.0	1.46
8	0.625	7.9	1.57
9	0.6875	10.0	1.69
10	0.750	12.7	2.00
11	0.8125	15.0	2.17
14	1.250	22.5	2.56
18	1.625	40.0	3.15

Notes: (1) These head dimensions are based on concrete compressive strength of 4300 psi. (2) The head thickness shall be measured parallel to the reinforcing bar longitudinal axis, and the head width shall be measured perpendicular to the reinforcing bar axis. (3) The cross-sectional area of the head shall be the projected area measured perpendicular to the axis of the bar.

The Contractor may request, in writing, to use alternative head dimensions to those specified herein. The alternative head dimensions shall be designed using the concrete compressive strength shown on the plans. Alternative head dimensions will not be considered for approval unless it can be proven by the Contractor that the alternative heads have been successfully produced and have had at least 2 years of satisfactory service in conditions similar to this application. The Contractor shall furnish, at the Contractor's expense, documentation satisfactory to the Engineer that the alternative head dimensions are suitable for the intended application. The documentation shall include, but not be limited to, calculations and test reports showing the following:

- 1) The alternative head is capable of resisting the nominal tensile strength of the reinforcing bar when the bar reinforcement with welded head is embedded in concrete; and
- 2) Shear or bending forces do not cause premature failure of the alternative head or crushing failure of the concrete under the alternative head.

Quality Control (QC) is the responsibility of the Contractor. As a minimum, the Contractor shall perform inspection and testing prior to welding, during welding and after welding and as necessary to ensure that materials and workmanship conform to the requirements of the specifications.

All equipment and materials for performing all pre-production and production testing shall be furnished by the Contractor at the Contractor's expense. All testing shall be performed 1) at the manufacturer's plant or at an approved laboratory, 2) in the presence of the Engineer, unless otherwise directed in writing, and 3) at the Contractor's expense.

TENSILE TEST CRITERIA.--Tensile testing of the welded headed bar reinforcement shall be performed in accordance with the requirements described in ASTM Designation: A 370.

Tensile test specimens shall be the full cross-section of the bar as rolled with a head attached to one end of the reinforcing bar. A specimen with a head welded to one end shall be placed in the testing machine with the head supported by a steel plate or other fixture to prevent movement and bending of the head. The fixture shall be placed concentrically with the longitudinal axis of the reinforcing bar directly against the flat inner surface of the head. The fixture shall provide clearance between the head support and the head-to-bar connection. Provisions shall be made for clearance between the support and any weld or forming material on the reinforcing bar-to-head connection. The free end of the bar, without a head attached, shall be gripped by the test machine.

All tensile test specimens for welded headed bar reinforcement shall conform to the following requirements:

- 1) The tensile strength, yield strength and elongation shall conform to the requirements in Table 2, "Tensile Requirements," in ASTM Designation: A 706/A 706M;
- 2) At rupture, there shall be no observed partial or total fracture of the head, the head-to-bar connection or the reinforcing bar within one bar diameter of the head-to-bar connection; and

- 3) At rupture, there shall be visible signs of necking in the reinforcing bar, at a minimum distance of one bar diameter away from the head-to-bar connection.

PRE-PRODUCTION TESTING.--Prior to production, successful test results from 3 tensile tests and 3 bend tests shall be furnished by the Contractor for each combination of 1) reinforcing bar size, 2) head size, 3) head type and, 4) head material specification to be used in the work. Bend tests will not be required for reinforcing bars Nos. 14 and 18.

Tensile tests shall conform to the requirements of "Tensile Test Criteria" of this section.

The bend tests shall be performed in accordance with the requirements described in ASTM Designation: A 706/A 706M, except that the test specimen shall be bent around a test mandrel to an angle of at least 90-degrees.

The mandrel shall be placed so as to directly bend the welded region. The mandrel dimensions for bend testing shall conform to the requirements for mandrel (pin) diameters in ASTM Designation: A 706/A 706M. The centerline of the bend test mandrel shall be placed at the intersection of the reinforcing bar and the weld.

Bend test specimens shall be the full cross-section of the bar as rolled with a head attached to one end of the reinforcing bar. For welded heads directly attached to the end of the reinforcing bar where the head interferes with placement of the bend test mandrel, sufficient head material and any excess material associated with the welding process shall be removed along one edge of the reinforcing bar to provide a flat surface on the specimen for the bend mandrel. For welded headed bar reinforcement where the head does not interfere with the positioning of the bend test mandrel, no specimen preparation shall be performed.

All welded headed bar reinforcement bend test specimens shall conform to the following requirements:

- 1) There shall be no observed partial or total fracture of the head, the head-to-bar connection or the bar within one bar diameter of the head-to-bar connection; and
- 2) There shall be no cracking on the outside of the bent portion.

PRODUCTION TESTING.--Production testing shall be performed using samples that have been randomly selected by the Engineer from each production lot of welded headed bar reinforcement which is ready for shipment to the job site. The Engineer shall be notified in writing at least 7 days prior to conducting any tests.

A minimum of 3 samples of welded headed bar reinforcement from each production lot shall be tested. One tensile test shall be conducted on each sample.

All tensile test specimens shall conform to the requirements of "Tensile Test Criteria" of this section, except that if one of the test specimens fails to meet said requirements, one retest may be performed on one additional sample, selected by the Engineer, from the same production lot. Should this additional test specimen, or should more than one of the original test specimens, fail to meet said requirements, all welded headed bar reinforcement represented by the tests will be rejected in accordance with the provisions in Section 6-1.04, "Defective Materials," of the Standard Specifications.

All welded headed bar reinforcement of each bar size from each production lot to be shipped to the site shall be tagged in such a manner that each such production lot can be accurately identified at the job site. All unidentified welded headed bar reinforcement received at the job site will be rejected.

MARKING.--All welded headed bar reinforcement shall be identified by a distinguishing set of marks legibly stamped onto the flat outer side of the head, away from the bar, to denote the following:

- 1) Point of Origin--Letter or symbol established as the manufacturer's designation.
- 2) Type of Welded Headed Reinforcing Bar--Letter T indicating that the welded headed bar reinforcement was produced to this specification.

MEASUREMENT AND PAYMENT.--Quantities of welded headed bar reinforcement will be measured as units determined from the number of welded heads shown on the plans or as directed by the Engineer.

The contract unit price paid for welded headed bar reinforcement shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in furnishing heads and friction welding heads to bar reinforcement, including conforming to all testing requirements, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Bar reinforcement to be used in the manufacture of welded headed bar reinforcement will be measured and paid for as specified in Section 52, "Reinforcement," of the Standard Specifications, except that the lengths to be used in the computation of calculated weights of the bar reinforcement shall be the entire length of the welded headed bar, including heads.

Full compensation for placing the completed welded headed bar reinforcement into the work shall be considered as included in the contract price paid per pound for the bar reinforcement involved and no additional compensation will be allowed therefor.

10-1.50 WATERPROOFING

Waterproofing shall conform to the provisions in Section 54, "Waterproofing," of the Standard Specifications and these special provisions.

Membrane waterproofing shall be applied to the painted undercoat of steel columns in the same manner as provided for waterproofing concrete surfaces.

The exposed surfaces of the membrane waterproofing applied to steel columns shall be of uniform height above ground without unsightly bulges, depressions, or other imperfections.

At the option of the Contractor, a preformed membrane waterproofing system may be furnished and applied in lieu of the asphalt membrane waterproofing specified above. Preformed membrane waterproofing shall conform to the requirements in these special provisions.

A Certificate of Compliance conforming to the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications shall be furnished for the preformed membrane sheet. The Certificate of Compliance shall include the following information: (1) type of preformed membrane sheet, and (2) the conditioner or primer application rates.

The preformed membrane waterproofing system shall consist of an adhesive, conditioner or primer applied to a prepared surface; a preformed membrane sheet of rubberized asphalt, or polymer modified bitumen; mastic or tape for sealing the edges of the sheet; and a protective covering over the sheet held by an adhesive.

The preformed membrane sheet shall be either permanently applied to a polyethylene film or reinforced with a polypropylene mesh fabric, polyester/polypropylene fabric or a fiberglass mesh fabric. The membrane sheet shall conform to the following requirements:

Property	Test	Requirement	
		Polyethylene Film	Fabric Reinforced
Tensile Strength (Minimum)(1)	ASTM D 882 (2)	20 lbs/in. (3)	20 lbs/in. (3)
Percent Elongation at break (Minimum) (4)	ASTM D 882 (2)	150 percent (3)	25 percent (3)
Pliability	ASTM D 146 (5)	No cracks	No cracks
Thickness (Minimum) (6)		60 mils	60 mils
Rubberized Asphalt Softening Point (Minimum)	AASHTO T 53	165° F.	165° F
Polymer Modified Bitumen Softening Point (Minimum)	AASHTO T 53	210° F	210° F
Notes: (1) Breaking factor in machine direction. (2) Method A, average 5 samples. (3) At 73.4° F. ± 3.6° F. (4) Machine direction. (5) 180-degree bend over a one-inch mandrel at 10° F. (6) Total thickness of preformed membrane sheet and polyethylene film or fabric reinforcement.			

Adhesives, conditioners, primers, mastics and sealing tapes shall be manufactured for use with the respective preformed membrane sheet materials and shall be applied according to the manufacturer's recommendations.

The protective covering shall be 1/8 inch hardboard or other material that furnishes equivalent protection. Backfill material and equipment shall not cut, scratch, depress or cause any other damage to the preformed membrane.

Surfaces designated to receive preformed membrane waterproofing shall be thoroughly cleaned of dirt, dust, loose or unsound concrete and other extraneous material and shall be free from fins, sharp edges and protrusions that would, in the opinion of the Engineer, puncture or otherwise damage the membrane. Sharp corners to be covered shall be rounded (outside) or chamfered (inside).

Surfaces shall be dry when components of the preformed membrane waterproofing system are applied.

Preformed membrane waterproofing shall not be applied to any surface until the Contractor is prepared to follow its application with the placing of the protective covering and backfill within a sufficiently short time that the membrane will not be damaged by men or equipment, exposure to weathering, or from any other cause. Damaged membrane or protective covering shall be repaired or replaced by the Contractor at his expense.

All projecting pipe, conduits, sleeves or other facilities passing through the preformed membrane waterproofing shall be flashed with prefabricated or field-fabricated boots, fitted coverings or other devices as necessary to provide watertight construction.

All conditioner or primers shall be thoroughly mixed and continuously agitated during application. Conditioner, primers or adhesive shall be allowed to dry to a tack free condition prior to placing membrane sheets.

The surfaces shall be recoated if membrane sheets are not placed over primer, conditioner or adhesive within the time recommended by the manufacturer.

The preformed membrane sheet shall not be applied in wet or foggy weather, nor when the ambient temperature is below 40° F.

Preformed membrane material shall be placed starting at the bottom and lapped by a minimum of 6 inches at splices and at repairs to holes or tears.

Exposed edges of membrane sheets shall have a trowelled bead of manufacturer's recommended mastic or sealing tape applied after the membrane is placed.

The surface of the preformed membrane shall be cleaned free of dirt and other deleterious material before the protective covering is placed.

The protective covering shall be placed on a coating of adhesive of a type recommended by the manufacturer. The adhesive shall be applied at a rate sufficient to hold the protective covering in position until the backfill is placed.

Preformed membrane waterproofing will be measured and paid for by the square foot as asphalt membrane waterproofing.

10-1.51 STEEL STRUCTURES

Construction of steel structures shall conform to the provisions in Section 55, "Steel Structures," of the Standard Specifications and these special provisions.

GENERAL

Steel transverse keys and tiedown assemblies used in connection with bent retrofit details shall be considered as structural steel, bridge.

Attention is directed to "Welding Quality Control" of these special provisions.

The first paragraph in Section 55-1.02, "Drawings," of the Standard Specifications is amended to read:

55-1.02 Drawings.—The Contractor shall submit working drawings for structural steel to the Office of Structure Design, Documents Unit, P.O. Box 942874, Mail Stop 9, Sacramento, California 94274-0001 (1801 30th Street, Sacramento, CA 95816), telephone (916) 227-8230, for approval in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings." For initial review, 6 sets of the drawings shall be submitted for highway bridges and 10 sets shall be submitted for railroad bridges. After review, between 6 and 12 sets, as requested by the Engineer, shall be submitted to the Office for final approval and for use during construction.

Paragraphs 7 through 9 of Section 55-1.02, "Drawings," of the Standard Specifications are amended to read:

At the completion of each structure on the contract, one set of reduced prints on 20 pound (minimum) bond paper, 11 inches by 17 inches in size, of the corrected original tracings of working drawings for each structure shall be furnished to the Engineer. Reduced prints that are common to more than one structure shall be submitted for each structure. An index prepared specifically for the drawings for each structure containing sheet numbers and titles shall be included on the first reduced print in the set for each structure. Reduced prints for each structure shall be arranged in the order of drawing numbers shown in the index.

The edge of the corrected original tracing image shall be clearly visible and visually parallel with the edges of the page. A clear, legible symbol shall be provided on the upper left side of each page to show the amount of reduction and a horizontal and vertical scale shall be provided on each reduced print to facilitate enlargement to original scale.

For railroad bridges, in addition to the reduced prints of the working drawings, the Contractor shall furnish to the Engineer one set of working drawings consisting of either ink tracings on cloth, ink tracings on polyester base drafting film, silver sensitized cloth duplicate tracings, or silver sensitized polyester based reproduction films with matte surface on both sides.

Steel for members, shown on the plans as fracture critical members, shall conform to the requirements of ANSI/AASHTO/AWS D1.5, Section 12, "AASHTO/AWS Fracture Control Plan (FCP) for Non-Redundant Members." Charpy V-notch (CVN) impact values for fracture critical members shall conform to the requirements for Zone 2.

Additional certified test reports for fastener assemblies will be required as specified in "Fabrication" of this specification.

MATERIALS

The first paragraph, including the material table, in Section 55-2.01, "Description," of the Standard Specifications is amended to read:

55-2.01 Description.—The various materials shall conform to the specifications of ASTM as listed in the following tabulation with certain modifications and additions as specified:

MATERIAL	SPECIFICATION
Structural steel	ASTM Designation: A 709/A 709M, Grade 36 [250] or A 36/A 36M ^(a)
High strength low alloy columbium vanadium steel	ASTM Designation: A 709/A 709M, Grade 50 [345] or A 572/A 572M, Grade 50 [345] ^(a)
High strength low alloy structural steel	ASTM Designation: A 709/A 709M, Grade 50W [345 W] or A 588/A 588M ^(a)
High-yield strength, quenched and tempered alloy steel plate suitable for welding	ASTM Designation: A 709/A 709M, Grade 100 [690] and Grade 100W [690W] or A 514/A 514M ^(a)
Steel fasteners for general applications:	
Bolts and studs which include threaded rods and nonheaded anchor bolts	ASTM Designation: A 307 or AASHTO Designation: M 314, Grade 36 or 55
Nuts	ASTM Designation: A 563 including Appendix X1 ^(b,c)
Washers	ASTM Designation: F 844

High strength steel fasteners:	
Bolts for structural steel joints	ASTM Designation: A 325 or A 325M
Bolts and studs which include threaded rods and nonheaded anchor bolts, for general applications	ASTM Designation: A 449
Nuts	ASTM Designation: A 563 including Appendix X1 ^(b) or A 563M including Appendix X1 ^(b,c)
Washers	ASTM Designation: F 436 or F 436M
Direct tension indicators	ASTM Designation: F 959 or F 959M, zinc coated
Carbon steel for forgings, pins and rollers	ASTM Designation: A 668/A 668M, Class D
Alloy steel for forgings	ASTM Designation: A 668/A 668M, Class G
Pin nuts	ASTM Designation: A 36/A 36M
Carbon-steel castings	ASTM Designation: A 27/A 27M, Grade 65-35 [450-240], Class 1
Malleable iron castings	ASTM Designation: A 47, Grade 32510 or A 47M, Grade 22010
Gray iron castings	ASTM Designation: A 48, Class 30B
Carbon steel structural tubing	ASTM Designation: A 500, Grade B or A 501
Steel pipe (Hydrostatic testing will not apply)	ASTM Designation: A 53, Type E or S, Grade B; A 106, Grade B; or A 139, Grade B

Stud connectors	ASTM Designation: A 108 and ANSI/AASHTO/AWS D1.5
<p>(a) Grades that may be substituted for the equivalent ASTM Designation: A 709 steel, at the Contractor's option, subject to the modifications and additions specified and to the requirements of A 709.</p> <p>(b) Nuts made and marked in accordance with the requirements of ASTM Designation: A 194/A 194M, Grade 2H are an acceptable substitution for heavy hex nuts complying with ASTM Designation: A 563, Grade DH. This substitution is permitted, provided that the zinc coating, overtapping, lubrication, rotational capacity requirements and testing of the substituted nuts meet the same requirements as specified for the A 563 nuts, including all supplementary requirements. Proof load testing and stresses required for ASTM A 194 zinc-coated nuts shall be the same as required for ASTM A 194 plain uncoated nuts.</p> <p>(c) All zinc-coated nuts that will be tightened beyond snug or wrench tight shall be furnished with a dry lubricant conforming to Supplementary Requirement S2 in ASTM Designation: A 563.</p>	

The second paragraph in Section 55-2.01, "Description," of the Standard Specifications is deleted.
The fifth paragraph in Section 55-2.01, "Description," of the Standard Specifications is amended to read:

All structural steel plate used for the fabrication of tension members, tension flanges, eyebars and hanger plates and for splice plates of tension members, tension flanges and eyebars shall meet the longitudinal Charpy V-notch impact value requirements specified herein. Sampling procedures shall conform to the provisions in ASTM Designation: A 673/A 673M. The H (Heat) frequency of testing shall be used for structural steels conforming to ASTM Designations: A 709/A 709M, Grades 36, 50 and 50W. The P (Piece) frequency of testing shall be used for structural steel conforming to ASTM Designation: A 709/A 709M, Grades 100 and 100W. Charpy V-notch impact values shall be determined in accordance with ASTM Designation: E 23.

The first paragraph in Section 55-2.02, "Structural Steel," of the Standard Specifications is amended to read:

55-2.02 Structural Steel.—Unless otherwise specified or shown on the plans, all structural steel plates, shapes and bars shall conform to ASTM Designation: A 709/A 709M, Grade 36.

Fastener assemblies, and other bolts attached to structural steel with nuts and washers shall be zinc-coated. Tension control bolt assemblies shall be zinc-coated by the mechanically deposited process.

Rotational capacity tests prior to shipment to the job site shall be performed as specified in "Fabrication" of these special provisions.

FABRICATION

The first paragraph of Section 55-3.05, "Facing and Bearing Surfaces," of the Standard Specifications is amended to read:

55-3.05 Faying and Bearing Surfaces.—Surfaces of bearing and base plates and other metal bearing surfaces that are to come in contact with each other or with ground concrete surfaces or with asbestos sheet packing shall be flat to within 1/32 inch tolerance in 12 inches and to within 1/16 inch tolerance overall. Surfaces of bearing and base plates and

other metal bearing surfaces that are to come in contact with preformed fabric pads, elastomeric bearing pads or portland cement mortar shall be flat to within 1/8 inch tolerance in 12 inches and to within 3/16 inch tolerance overall.

Paragraphs 1 through 5 of Section 55-3.14, "Bolted Connections," of the Standard Specifications are amended to read:

55-3.14 Bolted Connections.—Bolted connections, unless otherwise shown on the plans or specified in the special provisions, shall be made with high-strength steel fastener assemblies. Fastener assemblies for high-strength connections shall be either 1) a high-strength steel bolt, nut and washer assembly, 2) a tension control bolt assembly, or 3) a high-strength bolt, nut and washer with a direct tension indicator (DTI).

When threaded studs are shown on the plans to be used in high-strength fastener assemblies, these assemblies shall conform to the requirements specified herein for high-strength fastener assemblies.

Bolted connections using high-strength fastener assemblies shall conform to the "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts," approved by the Research Council on Structural Connections of the Engineering Foundation (RCSC Specification), and the requirements of these special provisions.

When reference is made to the RCSC Specification, the "Allowable Stress Design" version shall be used when allowable stress design is shown on the plans and the "Load and Resistance Factor Design" version shall be used when load and resistance factor design is shown on the plans.

All connections made with high-strength fastener assemblies shall be tensioned and inspected after tensioning, whether classified as a slip critical or bearing type connection, unless otherwise designated on the plans.

All high-strength bolts shall be installed with a hardened washer under the nut or bolt head, whichever is the element turned in tightening. Nuts shall be located, wherever practicable, on the side of the member that will not be visible from the traveled way. Nuts for bolts that will be partially embedded in concrete shall be located on the side of the member that will be encased in concrete.

All fastener assemblies used in any one joint of a high-strength bolted connection shall be from the same rotational capacity lot.

The Contractor shall provide, calibrate and maintain all equipment and tools necessary for the preliminary testing, installation and inspection of all fasteners.

Bolt tension measuring devices and torque wrenches shall be calibrated within one year prior to first being used on the job, and a minimum of once each year thereafter. This calibration shall be done by a qualified independent laboratory or authorized warranty repair and calibration center recognized by the tool manufacturer. Bolt tension measuring devices shall be calibrated, to within one percent of the actual tension value, with a minimum of 4 verification readings evenly spaced over a range of 20 to 80 percent of full scale. All torque wrenches shall have either a dial gage or digital read-out. Torque wrenches shall be calibrated, to within 2 percent of the actual torque value, with a minimum of 4 verification readings evenly spaced over a range of 20 to 100 percent of full scale. All test equipment used for certification and calibration standards shall be traceable to the National Institute of Standards and Technology.

Prior to the use of bolt tension measuring devices or torque wrenches, the Contractor shall furnish to the Engineer certificates of calibration with plots of verification readings for each device or wrench.

In addition to the submittals required in Section 55-1.03, "Inspection," of the Standard Specifications, the Contractor shall furnish certified test reports of tests on fastener components and fastener assemblies performed prior to shipment to the job-site. Certified test reports for fastener components and fastener assemblies shall be furnished to the Engineer prior to use of the fastener assembly. The certified test reports shall include the rotational capacity lot numbers for fastener assemblies supplied and test reports specified in the "Certification," "Report," "Number of Tests and Retests," and "Certification and Test Report" sections in the appropriate ASTM specifications for the fastener components. In addition, certified test reports as specified in the "Certification and Test Report" section of ASTM Designation: A 325 shall be provided for any type of bolt used in a fastener assembly.

Section 55-3.14, "Bolted Connections," of the Standard Specifications is amended by adding the following paragraphs:

55-3.14B Surface Preparation.—Contact surfaces of all high-strength bolted connections shall be cleaned and coated before assembly in accordance with the provisions for cleaning and painting structural steel in the special provisions.

55-3.14C Installation.—If water soluble lubricants are used on nuts, fastener installation will not be permitted when surface moisture is present at any high-strength bolted connection. The Engineer may require the Contractor to perform additional installation tension tests before fastener installation and tensioning is performed at any high-strength bolted connection during inclement weather.

Bolts shall be tightened to the required tension by use of a calibrated power wrench, a calibrated manual torque wrench, the turn-of-nut method, or by using mechanically zinc coated direct tension indicators.

The threaded ends of fastener assemblies, where first full formed threads are present, shall be at least flush with, but not extend more than 1/4-inch beyond, the outer face of the nut. A maximum of one additional hardened washer may be installed under the non-turning element of the fastener assembly. The threaded ends of studs, rods and anchor bolts, shall extend at least 1/8-inch beyond the outer face of the nut.

Larger bolts, having diameters up to 1/4-inch greater than the diameter of the bolt shown on the plans, may be used if approved by the Engineer provided that spacing and edge distance requirements for the larger bolt are met and the net section is adequate.

When direct tension indicators are used, one DTI shall be installed under each bolt head with the DTI protrusions contacting the bearing surface of the bolt head. To tension the bolt, the bolt head shall be held stationary and the nut turned. Unless otherwise specified, manufacturer's installation procedures shall be followed. Each bolt shall be tensioned in at least 2 tightening stages until at least 50% of the gaps on each DTI are greater than zero and less than 0.005 inch. Complete crushing of all DTI protrusions (0 gaps) is not permitted on any given DTI and will be cause for rejection.

55-3.14D Rotational Capacity Testing Prior to Shipment to Job Site.—Rotational capacity tests shall be performed on all fastener assemblies prior to shipment to the job-site. Galvanized assemblies shall be tested as galvanized. One washer shall be used under each nut for all tests.

Each combination of bolt production lot, nut lot and washer lot shall be tested as an assembly.

A rotational capacity lot number shall be assigned to each combination of lots tested. Each shipping unit of fastener assemblies shall be plainly marked with the rotational capacity lot number.

Two fastener assemblies from each rotational capacity lot shall be tested.

The following equipment, procedure and acceptance criteria shall be used to perform rotational capacity tests on, and determine acceptance of long bolts. Long bolts are fasteners that can achieve full nut thread engagement when installed in a bolt tension measuring device.

Long Bolt Test Equipment:

1. Calibrated bolt tension measuring device with adequate tension capacity for the bolts being tested.
2. Calibrated dial or digital torque wrench. A torque multiplier may be required for large diameter bolts.
3. Washers having an inside diameter no more than 1/16 inch greater than the nominal diameter of the bolt to be tested. Spacers with the same inside diameter and equal or larger outside diameter as the washers may also be required.
4. Steel beam or member, such as a girder flange or cross frame, to which the bolt tension measuring device will be attached. The device must be accessible from the ground.

Long Bolt Test Procedure:

1. Measure the bolt length. The bolt length is the distance from the end of the threaded portion of the shank to the underside of the bolt head.
2. Install the nut on the bolt so that 3 to 5 full threads of the bolt are located between the bearing face of the nut and the underside of the bolt head. Measure and record the thread stickout of the bolt. Thread stickout is determined by measuring the distance from the outer face of the nut to the end of the threaded portion of the shank.
3. Insert the bolt into the bolt tension measuring device and install the required number of washers, and any additional spacers as needed, directly beneath the nut to produce the thread stickout measured in Step 2.
4. Tighten the nut using a hand wrench to a snug-tight condition. The snug tension shall not be less than the Table A value but may exceed the Table A value by a maximum of 2 kips.

Table A

Fastener Assembly Tension Values to Approximate Snug-Tight Condition	
Bolt Diameter (inch)	Snug Tension (kips)
1/2	1
5/8	2
3/4	3
7/8	4
1	5
1 1/8	6
1 1/4	7
1 3/8	9
1 1/2	10

5. Match-mark the assembly by placing aligning marks on one corner of the nut, across the flat on the end of the bolt, and a heavy reference line on the face plate of the bolt tension measuring device. Place an additional mark on the outside of the socket that lines up with the mark on the nut corner so that it is visible while turning the nut. Make an additional small mark on the face plate, either 2/3 of a turn, one turn, or 1 1/3 turn clockwise from the heavy reference line, depending on the bolt length being tested as shown in Table B.

Table B

Required Nut Rotation for Rotational Capacity Tests ^(a,b)	
Bolt Length (measured in Step 1)	Required Rotation (turn)
4 bolt diameters or less	2/3
Greater than 4 bolt diameters but no more than 8 bolt diameters	1
Greater than 8 bolt diameters ^(c)	1 1/3
<p>(a) Nut rotation is relative to bolt, regardless of the element (nut or bolt) being turned. For bolts installed by 1/2 turn and less, the tolerance shall be plus or minus 30 degrees; for bolts installed by 2/3 turn and more, the tolerance shall be plus or minus 45 degrees.</p> <p>(b) Applicable only to connections in which all material within grip of the bolt is steel.</p> <p>(c) When bolt lengths exceed 12 diameters, the required rotation must be determined by actual tests in a suitable tension device simulating the actual conditions.</p>	

6. Tension the bolt by turning the nut to achieve the applicable minimum tension value listed in Table C. After reaching this tension, record the moving torque, in foot-pounds, required to turn the nut, and also record the corresponding bolt tension value in pounds. Torque must be measured with the nut in motion. Calculate the value, T , $T = [(\text{the measured tension in pounds}) \times (\text{the bolt diameter in inches}) / 48]$.

Table C

Minimum Tension Values for Fastener Assemblies	
Bolt Diameter (inch)	Minimum Tension (kips)
1/2	12
5/8	19
3/4	28
7/8	39
1	51
1 1/8	56
1 1/4	71
1 3/8	85
1 1/2	103

7. Tension the nut further until the rotation listed in Table B is reached. The rotation is measured from the heavy reference line made on the face plate after the bolt was snug-tight. Record this bolt tension.
8. Loosen and remove the nut and examine the threads on both the nut and bolt.

Long Bolt Acceptance Criteria:

An assembly must pass all of the following requirements to be acceptable: 1) the measured moving torque (Step 6) must be less than or equal to the calculated torque value, T (Step 6), 2) the bolt tension measured in Step 7 must be greater than or equal to the applicable turn test tension value listed in Table D, 3) the nut must be able to be removed from the bolt without signs of thread stripping or galling after the required rotation in Step 7 has been achieved, 4) the bolt does not shear from torsion or fail during the test and 5) the assembly does not seize before the final rotation in Step 7 is reached. Elongation of the bolt in the threaded region between the bearing face of the nut and the underside of the bolt head will not be considered a failure. Both assemblies tested from one rotational capacity lot must pass for the rotational capacity lot to be acceptable.

Table D

Turn Test Tension Values	
Bolt Diameter (inch)	Turn Test Tension (kips)
1/2	14
5/8	22
3/4	32
7/8	45
1	59
1 1/8	64
1 1/4	82
1 3/8	98
1 1/2	118

The following equipment, procedure and acceptance criteria shall be used to perform rotational capacity tests on and determine acceptance of short bolts. Short bolts are fasteners that cannot achieve full nut thread engagement when installed in a bolt tension measuring device.

Short Bolt Test Equipment:

1. Calibrated dial or digital torque wrench. A torque multiplier may be required for large diameter bolts.
2. Spud wrench or equivalent.
3. Washers having an inside diameter no more than 1/16 inch greater than the nominal diameter of the bolt to be tested. Spacers with the same inside diameter and equal or larger outside diameter as the washers may also be required.

4. Steel plate or girder with a hole to install bolt. The hole size shall be 1/16 inch greater than the nominal diameter of the bolt to be tested. Any girder having an appropriately sized bolt hole and plate thickness with washers, and any additional spacers as needed, which will provide the proper number of threads within the grip, as required in Step 2 below, may be used.

Short Bolt Test Procedure:

1. Measure the bolt length. The bolt length is the distance from the end of the threaded portion of the shank to the underside of the bolt head.
2. Install the nut on the bolt so that 3 to 5 full threads of the bolt are located between the bearing face of the nut and the underside of the bolt head. Measure and record the thread stickout of the bolt. Thread stickout is determined by measuring the distance from the outer face of the nut to the end of the threaded portion of the shank.
3. Install the bolt into a hole on the plate or girder and install the required number of washers, and any additional spacers as needed, between the bearing face of the nut and the underside of the bolt head to produce the thread stickout measured in Step 2.
4. Tighten the nut using a hand wrench to a snug-tight condition. The snug condition shall be the full manual effort applied to the end of a 12-inch long wrench. This applied torque shall not exceed 20% of the maximum allowable torque in Table E.

Table E

Maximum Allowable Torque for Fastener Assemblies	
Bolt Diameter (inch)	Torque (ft-lbs)
1/2	145
5/8	285
3/4	500
7/8	820
1	1220
1 1/8	1500
1 1/4	2130
1 3/8	2800
1 1/2	3700

5. Match-mark the assembly by placing aligning marks on one corner of the nut, across the flat on the end of the bolt, and a heavy reference line on the steel plate or girder. Place an additional mark on the outside of the socket that lines up with the mark on the nut corner so that it is visible while turning the nut. Make two additional small marks on the steel plate or girder, one 1/3 of a turn and one 2/3 of a turn clockwise from the heavy reference line on the steel plate or girder.
6. Using the torque wrench, tighten the nut to the rotation value listed in Table F. The rotation is measured from the heavy reference line described in Step 5 made after the bolt was snug-tight. A second wrench must be used to prevent rotation of the bolt head during tightening. Measure and record the moving torque after this rotation has been reached. The torque must be measured with the nut in motion.

Table F

Nut Rotation Required for Turn-of-Nut (a,b) Installation	
Bolt Length (measured in Step 1)	Required Rotation (turn)
4 bolt diameters or less	1/3
(a) Nut rotation is relative to bolt, regardless of the element (nut or bolt) being turned. For bolts installed by 1/2 turn and less, the tolerance shall be plus or minus 30 degrees.	
(b) Applicable only to connections in which all material within grip of the bolt is steel.	

7. Tighten the nut further to the 2/3 turn mark as indicated in Table G. The rotation is measured from the heavy reference line made on the plate or girder when the bolt was snug-tight.

Table G

Required Nut Rotation for Rotational Capacity Test	
Bolt Length (measured in Step 1)	Required Rotation (turn)
4 bolt diameters or less	2/3

8. Loosen and remove the nut and examine the threads on both the nut and bolt.

Short Bolt Acceptance Criteria:

An assembly must pass all of the following requirements to be acceptable: 1) the measured moving torque from Step 6 must be less than or equal to the maximum allowable torque from Table E, 2) the nut must be able to be removed from the bolt without signs of thread stripping or galling after the required rotation in Step 7 has been achieved, 3) the bolt does not shear from torsion or fail during the test and 4) the assembly does not seize before the final rotation in Step 7 is reached. Elongation of the bolt in the threaded region between the bearing face of the nut and the underside of the bolt head will not be considered a failure. Both assemblies tested from one rotational capacity lot must pass for the rotational capacity lot to be acceptable.

55-3.14E Installation Tension Testing and Rotational Capacity Testing After Arrival to Job Site.—Installation tension tests and rotational capacity tests on fastener assemblies shall be performed by the Contractor prior to acceptance or installation, and after shipment of the fastener assemblies to the job-site. The installation tension tests and rotational capacity tests shall be performed at the job-site, in the presence of the Engineer, on each rotational capacity lot of fastener assemblies.

Installation tension tests shall be performed on 3 representative fastener assemblies in accordance with Section 8, "Installation and Tightening," of the RCSC Specification. For short bolts, Section 8(d), "Joint Assembly and Tightening of Slip-Critical and Direct Tension Connections," of the RCSC Specification shall be replaced by the "Pre-Installation Testing Procedures," of the "Structural Bolting Handbook," published by the Steel Structures Technology Center, Incorporated (SBH).

The rotational capacity tests shall be performed in accordance with the procedures for rotational capacity tests in "Rotational Capacity Testing Prior to Shipment to Job Site" of these specifications.

At the Contractor's expense, additional installation tension tests and rotational capacity tests shall be performed by the Contractor on each rotational capacity lot, in the presence of the Engineer, if 1) any fastener is not used within 3 months after shipment to the jobsite, 2) fasteners are improperly handled, stored, or subjected to inclement weather prior to final tightening, or 3) if significant changes are noted in original surface condition of threads, washers or nut lubricant.

Failure of a job-site installation tension test or a rotational capacity test will be cause for rejection of all fasteners represented by the rotational capacity lot.

When DTIs are used, installation verification tests shall be done using a bolt tension calibration device. Bolts shall be tensioned to a value 5% greater than the minimum required bolt tension and all gaps shall be checked with a tapered feeler gauge for refusal. Complete entry of a 0.005-inch feeler gauge shall occur in at least half of all the gaps for a DTI to be acceptable.

55-3.14F Inspection.—For all types of fastener assemblies, at least 10%, but no fewer than 2 bolts in each high-strength bolted connection shall be inspected after tensioning in accordance with the requirements of Section 9, "Inspection," of the RCSC Specification. The Contractor shall be responsible for determining the job inspecting torque as specified in Section 9(b), "Arbitration Inspection," of the RCSC Specification. The procedure described for determining arbitration torque in steps 1 through 9 of the "Arbitration of Disputes Inspection Torque Method-Short Bolts," section of the SBH, shall replace Section 9(b)(2) of the RCSC Specification for determining the job inspecting torque for short bolts. Bolt tension shall be checked at locations selected by the Engineer. All work required to perform such inspection shall be done by the Contractor in the presence of the Engineer and in such a manner that the Engineer can read the torque wrench gage or access the DTI gaps during checking.

New metal contact surfaces within the grip of all high-strength bolted connections shall be cleaned and coated before assembly in accordance with the provisions for cleaning and painting structural steel of these special provisions.

Prior to painting, the perimeter around all DTI gaps shall be completely sealed with non-silicone type sealing compound conforming to the provisions in Federal Specification TT-S-230, Type II. The sealant shall be gray in color and have a minimum thickness of 50 mils.

The sheared end of each tension control bolt shall be completely sealed with non-silicone type sealing compound conforming to the provisions in Federal Specification TT-S-230, Type II. The sealant shall be gray in color and shall have a minimum thickness of 50 mils. The sealant shall be applied to a clean sheared surface on the same day that the splined end is sheared off.

The third paragraph of Section 55-3.17, "Welding," of the Standard Specifications is amended to read:

The extent of radiographic testing on groove welds shall be in accordance with the requirements in ANSI/AASHTO/AWS D1.5, Subsection 6.7.1.2. In addition, twenty-five percent of all main member tension groove welds, in material in excess of 1/2 inch thickness, shall be ultrasonically tested.

The flat side of all butt welded joints shall not deviate from flatness by more than 3/16 inch in a length of 2 feet centered over the weld joint.

Table 2.2 of ANSI/ AASHTO/AWS D1.5 is superseded by the following table:

Base Metal Thickness of the Thicker Part Joined, in.	Minimum Partial Joint Penetration Groove Weld Size, in.*
Over 1/4 to 1/2 inclusive	3/16
Over 1/2 to 3/4 inclusive	1/4
Over 3/4 to 1 1/2 inclusive	5/16
Over 1 1/2 to 2 1/4 inclusive	3/8
Over 2 1/4 to 6 inclusive	1/2
Over 6	5/8
*Except the weld size need not exceed the thickness of the thinner part.	

Dimensional details and workmanship for welded joints in tubular and pipe connections shall conform to the provisions in Part A, Common Requirements of Nontubular and Tubular Connections and Part D, Specific Requirements for Tubular Connections, in Section 2 of AWS D1.1.

The last three paragraphs in Section 55-3.19, "Bearings and Anchorages," of the Standard Specifications are amended to read:

Mortar to be placed below masonry plates or bearing plates of the bearing assemblies and in anchor bolt sleeves or canisters shall conform to the requirements in Section 51-1.135, "Mortar," of the Standard Specifications except that the proportion of cement to sand shall be one to three.

The embedded end of anchor bolts shall be either headed or with a nut and washer, and anchor bolts shall be installed with or without either pipe sleeves or corrugated metal canisters, as detailed on the plans. The anchor bolts shall be carefully installed to permit true positioning of the bearing assemblies.

When anchor bolts are installed in pipe sleeves or metal canisters, the pipes or canisters shall be completely filled with mortar. Such mortaring and the construction of mortar pads under masonry plates, if required, shall be done after erection of girders and before placing deck concrete.

REPLACE FASTENERS.--Existing fasteners, shown on the plans to be replaced, shall be removed and replaced with new high strength bolts as shown on the plans, as required for fabrication and erection of new structural steel, as specified in these special provisions, and as directed by the Engineer.

The Contractor shall submit to the Engineer for approval the proposed method of fastener replacement. The Contractor may remove a maximum of two but not more than one-half the number of existing fasteners in any connection at one time. Fastener removal will not be permitted until the replacement method has been approved by the Engineer.

Existing fasteners, shown on the plans to be replaced, shall be removed and disposed of outside the highway right of way in accordance with the provisions in Section 7-1.13, "Disposal of Materials outside the Highway Right of Way," of the Standard Specifications.

MEASUREMENT AND PAYMENT.--Measurement and payment for steel structures shall conform to the provisions in Sections 55-4.01, "Measurement," and 55-4.02, "Payment," of the Standard Specifications and these special provisions.

The sixth paragraph in Section 55-4.02, "Payment," of the Standard Specifications is amended to read:

If a portion or all of the welded structural steel is fabricated more than 300 air line miles from both Sacramento and Los Angeles, additional shop inspection expenses will be sustained by the State. Whereas it is and will be impracticable and extremely difficult to ascertain and determine the actual increase in such expenses, it is agreed that payment to the Contractor for furnishing said structural steel from each fabrication site located more than 300 air line miles from both Sacramento and Los Angeles will be reduced \$5,000 or by an amount computed at \$0.020 per pound of structural steel fabricated, whichever is greater, or in the case of each fabrication site located more than 3,000 air line miles from both Sacramento and Los Angeles, payment will be reduced \$8,000 or by \$0.036 per pound of structural steel fabricated, whichever is greater.

Full compensation for replacing existing fasteners shall be considered as included in the contract price paid per pound for structural steel and no additional compensation will be allowed therefor.

10-1.52 COLUMN CASINGS

Column casings shall consist of cleaned and painted structural steel shells filled with grout, and furnishing and welding studs to the existing column casing, as shown on the plans and conforming to the provisions in Section 55, "Steel Structures," of the Standard Specifications and these special provisions.

Attention is directed to "Welding Quality Control" elsewhere in these special provisions.

The requirements of the first sentence of paragraph 3.13.2 of AWS D1.5 will not apply for the field welding of column casings.

Structural steel for column casings shall conform to ASTM Designation: A 36/A 36M, or at the Contractor's option, ASTM Designation: A 709/A 709M, Grade 36.

Studs welded to existing column casing shall conform to provisions "Steel Structures" elsewhere in these special provisions.

Polyethylene shall have a compressive strength of at least 10 psi at no more than 15 percent deflection determined according to ASTM Designation: D 3575, Test B. Polyethylene shall be bonded to the column using a suitable waterproof adhesive applied to the entire contact surface.

The spaces to be occupied by the column casing materials shall be cleared of plants and other materials prior to encasing the column.

Removed plants and other materials shall be disposed of outside the highway right of way in accordance with the provisions in Section 7-1.13 of the Standard Specifications.

The same information that is on existing columns shall be painted on casings in accordance with the provisions in Section 51-1.21, "Bridge Name, Number and Bent Numbers," of the Standard Specifications.

CLEAN AND PAINT STRUCTURAL STEEL.--All new metal surfaces, except where galvanized, shall be cleaned and painted in accordance with the provisions in Sections 59-2, "Painting Structural Steel," and 91, "Paint," of the Standard Specifications and these special provisions.

The fifth paragraph in Section 59-1.03, "Application," of the Standard Specifications is amended to read:

Unless otherwise specified, should 7 days elapse between paint applications, the painted surface shall be water rinsed prior to the next paint application. Water rinsing shall be defined as a pressurized water rinse with a minimum

nozzle pressure of 300 psi. During rinsing, the tip of the pressure nozzle shall be placed between 12 and 18 inches from the surface to be rinsed.

The ninth paragraph in Section 59-1.03, "Application," of the Standard Specifications is amended to read:

Runs, sags, thin and excessively thick areas in the paint film, skips and holidays, or areas of non-uniform appearance shall be considered as evidence that the work is unsatisfactory, and the Contractor may be required to blast clean the areas and reapply the paint.

The first subparagraph of the first paragraph in Section 59-2.12, "Painting," of the Standard Specifications is amended to read:

Structures, other than sign structures, shall be blast cleaned and painted with the total thickness of undercoats before erection. Finish coats and final coats shall be applied after erection. If concrete deck is to be placed on a steel member to be painted, finish coats and final coats shall be applied after concrete deck placement. After erection, deck placement, and before applying subsequent paint, all areas where paint has been damaged or has deteriorated and all exposed unpainted surfaces shall be thoroughly cleaned, all foreign substances shall be removed, and surfaces shall be spot painted with undercoats to the specified thickness. Damaged areas of undercoat paint shall be blast cleaned and painted as specified in the special provisions.

The fourth paragraph in Section 59-2.12, "Painting," of the Standard Specifications is amended to read:

The dry film thickness of the paint will be measured in place with a calibrated Type 2 magnetic film thickness gauge according to Steel Structure Painting Council Specification SSPC-PA2.

Column casing surfaces in contact with grout shall not be considered embedded in concrete.

Column casing surfaces to be painted with waterborne inorganic zinc coating shall be blast cleaned and painted with the single undercoat prior to shipment to the job-site.

CLEANING.--The surfaces to be cleaned and painted shall be dry blast cleaned in accordance with the provisions of Surface Preparation Specification No. 10, "Near White Blast Cleaning," of the Steel Structures Painting Council. Blast cleaning shall leave all surfaces with a dense, uniform, angular, anchor pattern of no less than 1 1/2 mils as measured in accordance with ASTM Designation: D 4417.

PAINTING.--All blast cleaned surfaces shall receive a single undercoat, and exposed surfaces shall receive a single undercoat and a final coat. The single undercoat and final coat shall consist of a waterborne inorganic zinc coating conforming to the provisions of AASHTO Designation M 300, Type II, except that the first 3 sentences of Section 4.7, "Primer Field Performance Requirement," and the entire Section 4.7.1 of the AASHTO Specification shall not apply. The inorganic zinc coating shall be listed on the qualified products list which may be obtained from the Transportation Laboratory, (916) 227-7000.

The color of the final coat of inorganic zinc coating shall closely match Federal Standard 595B No. 36373.

Inorganic zinc coating shall be used within 12 hours of initial mixing.

Application of inorganic zinc coating shall conform to the provisions for applying zinc-rich coating in Section 59-2.13, "Application of Zinc-Rich Primer," of the Standard Specifications.

Inorganic zinc coating shall not be applied when the atmospheric or surface temperature is less than 45° F or more than 100° F or when the relative humidity exceeds 85 percent.

The single undercoat of inorganic zinc coating shall be applied to the required dry film thickness in 2 or more applications within 4 hours after blast cleaning.

The total dry film thickness of all applications of the single undercoat of inorganic zinc coating shall be not less than 4 mils nor more than 8 mils.

All damaged areas and areas where mudcracking occurs in the inorganic zinc coating shall be blast cleaned and repainted with inorganic zinc coating to the specified thickness.

Except as approved by the Engineer, a minimum curing time of 72 hours shall be allowed between application of inorganic zinc coating and pressure rinsing with fresh water.

All exposed areas of inorganic zinc coating, where finish coats are specified, shall be thoroughly rinsed with a pressure system using fresh water and a minimum nozzle pressure of 300 psi. During rinsing, the tip of the pressure nozzle shall be placed between 12 and 18 inches from the surface to be rinsed.

The inorganic zinc coating shall be tested for adhesion and cure. The locations of the tests will be determined by the Engineer. The sequence of the testing operations shall be determined by the Contractor. The testing for adhesion and cure will be performed no sooner than 72 hours after application of the single undercoat of inorganic zinc coating. At the Contractor's expense, satisfactory access shall be provided to allow the Engineer to locate the tests and to test the inorganic zinc coating cure. The inorganic zinc coating shall pass both of the following tests:

The inorganic zinc coating shall have a minimum adhesion to steel of 600 psi when measured at 6 locations on each column in accordance with ASTM Designation: D 4541. The Contractor, at the Contractor's expense, shall: (1) verify compliance with the adhesion requirements, (2) furnish test results to the Engineer, and (3) repair the coating after testing.

The inorganic zinc coating cure will be checked by the Engineer. The inorganic zinc coating shall exhibit a solid, hard and polished metal surface when firmly scraped with the knurled edge of a quarter. Inorganic zinc coating that is powdery, soft or does not exhibit a polished metal surface, as determined by the Engineer, shall be repaired by the Contractor, at the Contractor's expense, by blast cleaning and repainting with inorganic zinc coating to the specified thickness.

The final coat of inorganic zinc coating shall be applied after testing for adhesion, testing for cure, and completion of all operations that may damage the steel surface, including correction of skips and holidays, or areas of non-uniform appearance.

The area to receive the final coat of inorganic zinc coating shall be lightly roughened by abrasive blasting using an abrasive no larger than 30 mesh. Abrasive blasting shall remove no more than 0.5 mil of inorganic zinc. The surface to be lightly roughened shall be free from moisture, dust, grease or any deleterious material. The undercoated areas of the under surfaces of bottom flanges shall be protected from abrasive blast cleaning operations.

The final coat of inorganic zinc coating shall be applied to the required dry film thickness in one uniform application within 24 hours after light roughening. The dry film thickness of the final coat of inorganic zinc coating shall be not less than 1 mil nor more than 3 mils.

The total dry film thickness of all applications of the single undercoat and final coat of inorganic zinc coating shall be not less than 5 mils nor more than 11 mils.

Finish coats will not be required.

GROUTING.--Grouting shall conform to the provisions in Section 50-1.09, "Bonding and Grouting," of the Standard Specifications and these special provisions.

For non-circular columns where the minimum gap to be filled with grout is one inch and the maximum gap is greater than 4 inches, aggregate shall be used to extend the grout, but only to the extent that the cement content of the grout is not less than 846 pounds per cubic yard of grout. California Test 541 will not be required nor will the grout be required to pass through a screen with a 0.07-inch maximum clear opening prior to being introduced into the grout pump. Aggregate shall consist of at least 70 percent fine aggregate and approximately 30 percent pea gravel, by weight. Fine aggregate shall conform to the requirements of Section 90-2, "Materials," of the Standard Specifications. The size of pea gravel shall be such that 100 percent passes the 1/2 inch screen, a minimum 90 percent passes the 3/8 inch screen and not more than 5 percent passes the No. 8 screen.

The Contractor shall limit the height of each lift of grout to minimize undulations and displacements of the surface of the shell during grouting. Undulations in the shell surface, including undulations from fabrication and erection, shall not exceed 1/4 inch per foot nor shall the total displacement from plan location exceed 2 inches at any point. At the Contractor's option, a bracing system or other means may be employed to restrain the casing within the specified tolerances. Except where shown on the plans, restraints shall not pass through the columns. The grout shall harden prior to placing the next lift of grout, unless a bracing system is used.

In addition to the above grout lift restrictions, the height of grout lifts for portions of column casings containing polyethylene shall not exceed 10 feet.

Suitable external grout injection valves shall be installed for filling of the casings. The filling operation shall begin at the bottom of the casing. Spacing of the valves shall be such that the grout will fill the gap between the casing and the polyethylene or column.

Casings shall be sealed at the bottom. Grout shall be pumped into the casing such that the grout head is maintained uniformly around the column, and no visible evidence of water or air is ejected at the top of the grout. The grout at the casing top shall be covered with mortar and sloped to drain. Mortar shall conform to Section 51-1.135, "Mortar," of the Standard Specifications.

Casings shall be positioned with spacers to center the casing around the existing column at the location shown on the plans. Spacers may be welded to the inside of the casing. Spacers shall not be used in areas occupied by the polyethylene.

Grout shall not be permitted to flow across shoulders or lanes occupied by public traffic, or to flow into gutters or other drainage facilities.

Clamps, valves, injection ports, lifting ears and other accessories shall be completely removed not less than 24-hours after placing grout. Voids shall be filled with mortar and finished flush with the exterior surface of the casing.

MEASUREMENT AND PAYMENT.--Column casings will be measured and paid for in accordance with the provisions in Section 55-4.01, "Measurement," of the Standard Specifications and these special provisions.

The contract price paid per pound for column casing shall include full compensation for furnishing all labor, materials (including studs for the existing column casings, polyethylene and adhesive), tools, equipment, and incidentals, and for doing all the work involved in column casings filled with grout, complete in place, including welding studs to existing column casings, and cleaning and painting of structural steel, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.53 CLEAN AND PAINT STRUCTURAL STEEL

All exposed new metal surfaces, except where galvanized, shall be cleaned and painted in accordance with the provisions in Sections 59-2, "Painting Structural Steel," and 91, "Paint," of the Standard Specifications and these special provisions.

The fifth paragraph in Section 59-1.03, "Application," of the Standard Specifications is amended to read:

Unless otherwise specified, should 7 days elapse between paint applications, the painted surface shall be water rinsed prior to the next paint application. Water rinsing shall be defined as a pressurized water rinse with a minimum nozzle pressure of 300 psi. During rinsing, the tip of the pressure nozzle shall be placed between 12 and 18 inches from the surface to be rinsed.

The ninth paragraph in Section 59-1.03, "Application," of the Standard Specifications is amended to read:

Runs, sags, thin and excessively thick areas in the paint film, skips and holidays, or areas of non-uniform appearance shall be considered as evidence that the work is unsatisfactory, and the Contractor may be required to blast clean the areas and reapply the paint.

Section 59-2.01, "General," of the Standard Specifications is amended by adding the following paragraph after the first paragraph:

- Unless otherwise specified, painting Contractors or subcontractors shall be required to have the following certifications from the "SSPC: The Society for Protective Coatings" (formerly the Steel Structures Painting Council), prior to performing the work:
 - A. For cleaning and painting of structural steel in the field, certification in conformance with the requirements in Qualification Procedure No. 1, "Standard Procedure For Evaluating Painting Contractors" (SSPC-QP 1).
 - B. For the removal of paint from structural steel, certification in conformance with the requirements in Qualification Procedure No. 2, "Standard Procedure For Evaluating The Qualifications of Painting Contractors To Remove Hazardous Paint" (SSPC-QP 2).
 - C. For cleaning and painting of structural steel in a permanent painting facility, certification in conformance with the requirements in Qualification Procedure No. 3, "Standard Procedure For Evaluating Qualifications of Shop Painting Contractors" (SSPC-QP 3). The AISC's Sophisticated Paint Endorsement (SPE) quality program will be considered equivalent to SSPC-QP 3.

The third paragraph of Section 59-2.03, "Blast Cleaning," of the Standard Specifications is amended to read:

- Exposed steel or other metal surfaces to be blast cleaned shall be cleaned in conformance with the requirements in Surface Preparation Specification No. 6, "Commercial Blast Cleaning," of the "SSPC: The Society for Protective Coatings." Blast cleaning shall leave all surfaces with a dense, uniform, angular anchor pattern of not less than 35 μm as measured in conformance with the requirements in ASTM Designation: D 4417.

The first subparagraph of the first paragraph in Section 59-2.12, "Painting," of the Standard Specifications is amended to read:

Structures, other than sign structures, shall be blast cleaned and painted with the total thickness of undercoats before erection. Finish coats and final coats shall be applied after erection. If concrete deck is to be placed on a steel member to be painted, finish coats and final coats shall be applied after concrete deck placement. After erection, deck placement, and before applying subsequent paint, all areas where paint has been damaged or has deteriorated and all exposed

unpainted surfaces shall be thoroughly cleaned, all foreign substances shall be removed, and surfaces shall be spot painted with undercoats to the specified thickness. Damaged areas of undercoat paint shall be blast cleaned and painted as specified in the special provisions.

The third paragraph in Section 59-2.12, "Painting," of the Standard Specifications is amended to read:

At contact surfaces of stiffeners, railings, or built up members, any open seam exceeding 6 mils in width that would retain moisture shall be caulked with non-silicone type sealing compound conforming to the provisions in Federal Specification TT-S-230, Type II, or other approved material. The sealing compound shall be applied no sooner than 72 hours after the last application of undercoat. The sealing compound shall be allowed to cure as recommended by the manufacturer prior to the pressure rinsing with fresh water and the application of first finish coat. When no finish coats are applied, the sealing compound shall be gray in color.

The fourth paragraph in Section 59-2.12, "Painting," of the Standard Specifications is amended to read:

The dry film thickness of the paint will be measured in place with a calibrated Type 2 magnetic film thickness gauge according to Steel Structure Painting Council Specification SSPC-PA2.

Contact surfaces of high strength bolted connections shall be cleaned and painted before assembly in accordance with the requirements for bolted connections in "Steel Structures," of these special provisions.

CLEANING.--All exposed new metal surfaces shall be dry blast cleaned in accordance with the provisions of Surface Preparation Specification No. 10, "Near White Blast Cleaning," of the Steel Structures Painting Council. Blast cleaning shall leave all surfaces with a dense, uniform, angular, anchor pattern of no less than 1 1/2 mils as measured in accordance with ASTM Designation: D 4417.

PAINTING.--All blast cleaned surfaces shall receive a single undercoat, and a final coat where specified, consisting of a waterborne inorganic zinc coating conforming to the provisions of AASHTO Designation M 300, Type II, except that the first 3 sentences of Section 4.7, "Primer Field Performance Requirement," and the entire Section 4.7.1 of the AASHTO Specification shall not apply. The inorganic zinc coating shall be listed on the qualified products list which may be obtained from the Transportation Laboratory, Telephone No. (916) 227-7000.

When no finish coats are specified, the color of the final application of inorganic zinc coating shall essentially match Federal Standard 595B No. 36373.

Inorganic zinc coating shall be used within 12 hours of initial mixing.

Application of inorganic zinc coating shall conform to the provisions for applying zinc-rich coating in Section 59-2.13, "Application of Zinc-Rich Primer," of the Standard Specifications.

Inorganic zinc coating shall not be applied when the atmospheric or surface temperature is less than 45° F nor more than 100° F nor when the relative humidity exceeds 85 percent.

The single undercoat of inorganic zinc coating shall be applied to the required dry film thickness in 2 or more applications within 4 hours after blast cleaning.

The total dry film thickness of all applications of the single undercoat of inorganic zinc coating shall be not less than 4 mils nor more than 8 mils.

All areas where mudcracking occurs in the inorganic zinc coating shall be blast cleaned and repainted with inorganic zinc coating to the specified thickness.

The inorganic zinc coating shall be tested for adhesion and cure. The locations of the tests will be determined by the Engineer. The sequence of the testing operations shall be determined by the Contractor. The testing for adhesion and cure will be performed no sooner than 72 hours after application of the single undercoat of inorganic zinc coating. At the Contractor's expense, satisfactory access shall be provided to allow the Engineer to locate the tests and to test the inorganic zinc coating cure. The inorganic zinc coating shall pass both of the following tests:

The inorganic zinc coating shall have a minimum adhesion to steel of 600 psi when measured at no more than 6 locations per span on each girder in accordance with ASTM Designation: D 4541. The Contractor, at the Contractor's expense, shall: (1) verify compliance with the adhesion requirements, (2) furnish test results to the Engineer, and (3) repair the coating after testing.

The inorganic zinc coating cure will be checked by the Engineer. The inorganic zinc coating shall exhibit a solid, hard and polished metal surface when firmly scraped with the knurled edge of a quarter. Inorganic zinc coating that is powdery, soft or does not exhibit a polished metal surface, as determined by the Engineer, shall be repaired by the

Contractor, at the Contractor's expense, by blast cleaning and repainting with inorganic zinc coating to the specified thickness.

The final coat of inorganic zinc coating shall be applied after testing for adhesion, testing for cure, and completion of all operations that may damage the steel surface, including correction of skips and holidays, or areas of non-uniform appearance.

The area to receive the final coat of inorganic zinc coating shall be lightly roughened by abrasive blasting using an abrasive no larger than 30 mesh. Abrasive blasting shall remove no more than 0.5 mil of inorganic zinc. The surface to be lightly roughened shall be free from moisture, dust, grease or any deleterious material. The undercoated areas of the under surfaces of bottom flanges shall be protected from abrasive blast cleaning operations.

The final coat of inorganic zinc coating shall be applied to the required dry film thickness in one uniform application within 24 hours after light roughening. The dry film thickness of the final coat shall be not less than 1 mil nor more than 3 mils.

The total dry film thickness of all applications of the single undercoat and final coat of inorganic zinc coating shall be not less than 5 mils nor more than 11 mils.

Finish coats will not be required.

Full compensation for conforming to the requirements in SSPC-QP 1, SSPC-QP 2, and SSPC-QP 3 of the SSPC: The Society for Protective Coatings, shall be considered as included in the contract lump sum price paid for clean and paint structural steel, and no additional compensation will be allowed therefor.

10-1.54 CLEAN AND PAINT EXISTING STRUCTURAL STEEL

All exposed metal surfaces of the existing structure, except where galvanized, shall be cleaned and painted in accordance with the provisions in Sections 59-2, "Painting Structural Steel," and 91, "Paint," of the Standard Specifications and these special provisions.

The existing paint systems consist of materials listed in "Existing Highway Facilities," of these special provisions.

CLEANING.--All exposed metal surfaces shall be steam cleaned as provided in Section 59-2.05, "Steam Cleaning," of the Standard Specifications. Steam cleaning shall be performed with fresh water at a temperature of between 275° F. and 375° F. at the nozzle.

At the option of the Contractor, a high pressure water wash system using fresh water with a nozzle pressure of between 2500 psi and 3000 psi may be substituted for steam cleaning apparatus. All other requirements of Section 59-2.05, "Steam Cleaning," of the Standard Specifications shall apply except that adding biodegradable detergent to the high pressure water wash will not be required.

Gloss on the existing paint shall be removed without removing sound paint. Areas of gloss on the existing paint that are not removed by steam cleaning and rinsing or high pressure water washing shall be lightly roughened by sanding with 100 to 200 grit sandpaper.

Areas containing rust or other foreign substances that are not removable by steam cleaning and rinsing or high pressure water washing and which would hinder the bonding of new paint, shall be spot blast cleaned with abrasive blasting as required in Section 59-2.03, "Blast Cleaning," of the Standard Specifications. Blast cleaning shall not be performed until the surfaces are thoroughly dry.

Abrasives used for blast cleaning shall not contain hazardous material.

A Certificate of Compliance conforming to the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications and a Material Safety Data Sheet shall be furnished prior to use for each shipment of blast cleaning material, except for silica sand.

PAINTING.--The paints to be applied to the existing metal surfaces, the minimum number of coats, and the total dry film thickness shall conform to the following:

Blast cleaned areas shall be coated with the following paint system in the order listed:

1. First undercoat paint conforming to the requirements for Red Primer Paint-Waterborne, Red Primer, High Solids Phenolic Type, shall be applied in one or more applications, to a dry film thickness of not less than 2 mils.
2. Second undercoat paint conforming to the requirements for Pink Primer Paint- Waterborne, Pink Primer High Solids Phenolic Type shall be applied in one or more applications, to a dry film thickness of not less than 2 mils.
3. The total dry film thickness of undercoats shall be not less than 4 mils nor more than 8 mils.

After the total dry film thickness of undercoats has been applied, all metal surfaces shall receive the following finish coats:

1. First finish coat paint conforming to the requirements for Light Green Finish Paint-Waterborne, shall be applied in one or more applications to a dry film thickness of not less than 2 mils.
2. Second finish coat paint conforming to the requirements for Green Finish Paint-Waterborne, shall be applied in one or more applications to a dry film thickness of not less than 2 mils.

A minimum of 12 hours drying time shall be allowed before applying the succeeding undercoat or finish coat.

The total dry film thickness on areas that have been blast cleaned shall be not less than 8 mils nor more than 16 mils. The total dry film thickness of new paint on areas not blast cleaned shall be not less than 4 mils nor more than 8 mils.

MEASUREMENT AND PAYMENT.--Blast cleaning and undercoat painting of blast cleaned areas will be measured by the square foot of spot blast cleaned areas, and will be paid for as spot blast clean and paint undercoat.

The contract price paid per square foot for spot blast clean and paint undercoat shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in spot blast cleaning and painting undercoat on the existing surfaces, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

10-1.55 MISCELLANEOUS METAL (BRIDGE)

Miscellaneous metal (bridge) shall conform to the provisions for miscellaneous bridge metal in Section 75, "Miscellaneous Metal," of the Standard Specifications and these special provisions.

Attention is directed to "Welding Quality Control" elsewhere in these special provisions.

Miscellaneous metal (bridge) shall consist of the miscellaneous bridge metal items listed in Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications, and the following:

Extra strong vertical pin pipe and shear welded stud

The second paragraph of Section 75-1.02, "Miscellaneous Iron and Steel" of the Standard Specifications is amended to read:

Unless otherwise specified, materials shall conform to the following specifications:

MATERIAL	SPECIFICATION
Steel bars, plates and shapes	ASTM Designation: A 36/A 36M or A 575, A 576 (AISI or M Grades 1016 through 1030 except Grade 1017)
Steel fastener components for general applications: Bolts and studs Headed anchor bolts Nonheaded anchor bolts High-strength bolts and studs, threaded rods and nonheaded anchor bolts Nuts Washers	ASTM Designation: A 307 ASTM Designation: A 307, Grade B, including S1 supplementary requirements ASTM Designation: A 307, Grade C, including S1 supplementary requirements and S1.6 of AASHTO Designation: M 314 supplementary requirements or AASHTO Designation: M 314, Grade 36 or 55, including S1 supplementary requirements ASTM Designation: A 449, Type 1 ASTM Designation: A 563, including Appendix X1 ^(a) ASTM Designation: F 844
Components of high-strength steel fastener assemblies for use in structural steel joints: Bolts Tension control bolts Nuts Hardened washers Direct tension indicators	ASTM Designation: A 325, Type 1 ASTM Designation: F 1852, Type 1 ASTM Designation: A 563, including Appendix X1 ^(a) ASTM Designation: F 436, Type 1, Circular, including S1 supplementary requirements ASTM Designation: F 959, Type 325, zinc-coated
Stainless steel fasteners (Alloys 304 & 316) for general applications: Bolts, screws, nuts, studs, threaded rods and nonheaded anchor bolts Washers	ASTM Designation: F 593 or F 738M ASTM Designation: A 240 and ANSI B 18.22M
Carbon-steel castings	ASTM Designation: A 27/A 27M, Grade 65-35 [450-240], Class 1
Malleable iron castings	ASTM Designation: A 47, Grade 32510 or A 47M, Grade 22010

Gray iron castings	ASTM Designation: A 48, Class 30B
Ductile iron castings	ASTM Designation: A 536, Grade 65-45-12
Cast iron pipe	Commercial quality standard soil
Steel pipe	Commercial quality welded
Other parts for general applications	Commercial quality
(a) Zinc-coated nuts that will be tightened beyond snug or wrench tight shall be furnished with a dry lubricant conforming to Supplementary Requirement S2 in ASTM Designation: A 563.	

The Section 75-1.03, "Miscellaneous Bridge Metal" of the Standard Specifications is amended by adding the following paragraphs:

High-strength bolted connections shall conform to the provisions for high-strength steel fasteners and bolted connections in Section 55, "Steel Structures."

An approved thread locking system, consisting of a cleaner, primer and anaerobic adhesive, shall be applied where shown on the plans. Lubricants and foreign materials shall be removed from the threaded areas of both parts using the cleaner and small wire brush. The primer shall be applied to cover the threaded areas of both parts. The anaerobic adhesive shall be applied to fill the male threads in the area of the final position of the nut. The nut shall be installed at the location or to the torque shown on the plans, and an additional fillet of anaerobic adhesive shall be applied completely around the exposed junctions of the nut and male part. Full compensation for furnishing and applying the thread locking system shall be considered as included in the contract price paid for the item of work requiring the system and no separate payment will be made therefor.

Self-tapping screws shall be hex-head, stainless steel or monel metal, installed in holes drilled to fit the self-tapping screws.

The third subparagraph of the eleventh paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

The first subparagraph of the eleventh paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

Concrete anchorage devices shall be mechanical expansion or resin capsule types installed in drilled holes or cast-in-place insert types. The anchorage devices shall be a complete system, including threaded studs, hex nuts and cut washers. Thread dimensions for externally threaded concrete anchorage devices prior to zinc coating, shall conform to the requirements in ANSI Standard: B1.1 having Class 2A tolerances or ANSI Standard: B 1.13M having Grade 6g tolerances. Thread dimensions for internally threaded concrete anchorage devices shall conform to the requirements in ASTM Designation: A 563 or A 563M.

Cast-in-place inserts shall be ferrule loop or cast iron type.

All metal parts of anchorage devices shall be fabricated from steel, except iron castings for cast-in-place inserts shall be malleable iron or ductile iron.

All metal parts of anchorage devices, except mechanical expansion anchors and iron castings for cast-in-place inserts, shall be hot-dip or mechanically galvanized. Mechanical expansion anchors may be hot-dip or mechanically galvanized, made from stainless steel, or coated with electrodeposited zinc conforming to the requirements of ASTM Designation: B 633. Iron castings shall be mechanically galvanized.

The second paragraph in Section 75-1.06, "Measurement," of the Standards Specifications is amended to read:

Scale weights will not be required when miscellaneous iron and steel, miscellaneous bridge metal, miscellaneous metal (restrainer), or pumping plant metal work are designated as final pay items in the Engineer's Estimate.

10-1.56 MINOR CONCRETE (MISCELLANEOUS CONSTRUCTION)

Minor concrete (Miscellaneous construction) shall conform to the provisions in Section 90, "Portland Cement Concrete," of the Standard Specifications.

10-1.57 MISCELLANEOUS METAL (RESTRAINER-ROD TYPE)

Miscellaneous metal (restrainer-rod type) units consisting of high strength rods, bearing plates, couplers, anchorage devices, and incidentals shall conform to the details shown on the plans and the requirements in Section 75-1.035, "Bridge Joint Restrainer Units," of the Standard Specifications and in these special provisions.

Rod assemblies shall conform to the materials and sampling requirements for prestressing steel in Section 50, "Prestressing Concrete," of the Standard Specifications and the following:

The high strength rods shall conform to the requirements of ASTM Designation: A 722, including all supplementary requirements.

All new metal surfaces of restrainer-rod type units shall be cleaned and painted in accordance with the provisions in Sections 59-2, "Painting Structural Steel," and 91, "Paint," of the Standard Specifications and the following:

The surfaces to be cleaned and painted shall be dry blast cleaned in accordance with the provisions of Surface Preparation No. 10, "Near-White Blast Cleaning," of the Steel Structures Painting Council. Blast cleaning shall leave all surfaces with a dense, uniform, angular, anchor pattern of not less than 1.5 mils as measured in accordance with ASTM Designation: D 4417.

All blast cleaned surfaces shall receive a single undercoat consisting of a waterborne inorganic zinc coating conforming to the provisions of AASHTO Designation M 300, Type II, except that the first 3 sentences of Section 4.7, "Primer Field Performance Requirement," and the entire Section 4.7.1 of the AASHTO Specification shall not apply. The inorganic zinc coating shall be listed on the qualified products list which may be obtained from the Transportation Laboratory, (916) 227-7000.

Inorganic zinc coating shall be used within 12 hours of initial mixing.

Application of inorganic zinc coating shall conform to the provisions for applying zinc-rich coating in Section 59-2.13, "Application of Zinc-Rich Primer," of the Standard Specifications.

Inorganic zinc coating shall not be applied with the atmospheric or surface temperature is less than 45° F or more than 100° F or when the relative humidity exceeds 85 percent.

The single undercoat of inorganic zinc coating shall be applied to the required dry film thickness in 2 or more applications within 4 hours after blast cleaning.

The total dry film thickness of all applications of inorganic zinc coating shall be not less than 4 mils nor more than 8 mils.

All areas where mudcracking occurs in the inorganic zinc coating shall be blast cleaned and repainted with inorganic zinc coating to the specified thickness.

Anchorage devices and couplers, conforming to the requirements specified herein, shall be of a type selected by the Contractor and shall include locking devices to prevent turning or loosening.

The anchorage device and coupler shall develop not less than 90 percent of the specified ultimate tensile strength of the steel rod.

The Contractor shall be responsible for determining the required lengths of the rod assemblies.

The rod assemblies shall be shipped as a complete unit including anchorage device and coupler.

Bearing plates shall conform to the requirements of ASTM Designation: A 36.

New concrete adjacent to restrainers shall be placed prior to installing restrainers.

Elastomeric pads shall be bonded to bearing plates with adhesive conforming to Federal Specification MMM-A-121.

Miscellaneous metal (restrainer-rod type) will be measured and paid for by the pound in the same manner specified for miscellaneous metal (restrainer) in Sections 75-1.06, "Measurement," and 75-1.07, "Payment," of the Standard Specifications.

Full compensation for cleaning and painting of restrainer units shall be considered as included in the contract price paid per pound for miscellaneous metal (restrainer-rod type) and no additional compensation will be allowed therefor.

10-1.58 CHAIN LINK FENCE (TYPE CL-6)

Chain link fence shall be Type CL-6 and shall conform to the provisions in Section 80, "Fences," of the Standard Specifications.

10-1.59 16' CHAIN LINK WALK GATE

Chain link walk gate shall be Type CL-6 conforming to the provisions in Section 80, "Fences," of the Standard Specifications and these special provisions.

Gate shall be installed in existing fences at the locations shown on the plans. Gate installations shall be complete with gate post, latch post, concrete footings, braces, truss rods, and hardware. Gate and latch posts shall be braced to the next existing line post as shown on the plans.

At gate location, an existing line post shall be removed and the new gate installed so it is centered on the post hole of the removed post. Holes resulting from the removal of line posts shall be backfilled.

Gate mounting and latching hardware shall not contain open-end slots for the fastening bolts.

Chain link fabric for gates shall be of the same mesh size as the existing fence in which the gates are installed.

Openings made in existing fences for installation of gates shall be closed during the working day in which the openings are made and when work is not in progress. Temporary closures shall be made with the existing fence fabric or with additional 6-foot chain link fabric as directed by the Engineer.

Full compensation for making the openings in existing fences, for temporary closing of the openings (including furnishing additional fence fabric if necessary), and for new posts, footings, hardware, braces, and truss rods shall be considered as included in the contract unit price paid for 16 foot chain link gate (Type CL-6) and no additional compensation will be allowed therefor.

10-1.60 PAVEMENT MARKERS (NON-REFLECTIVE) AND DELINEATOR (CLASS 1)

Pavement markers (non reflective) and delineator (Class 1) shall conform to the provisions in Section 82, "Markers and Delineators," of the Standard Specifications and these special provisions.

Pavement markers (non reflective) and delineator (Class 1) on flexible posts shall conform to the provisions in "Approved Traffic Products" of these special provisions. Flexible posts shall be made from a flexible white plastic which shall be resistant to impact, ultraviolet light, ozone, and hydrocarbons. Flexible posts shall resist stiffening with age and shall be free of burns, discoloration, contamination, and other objectionable marks or defects which affect appearance or serviceability.

Retroreflective sheeting for metal and flexible target plates shall be the retroreflective sheeting designated for channelizers, markers, and delineators conforming to the requirements in ASTM Designation: D 4956-95 and in conformance with the provisions in "Approved Traffic Products" of these special provisions.

10-1.61 METAL BEAM GUARD RAILING

Metal beam guard railing shall be constructed in conformance with the provisions in Section 83-1, "Railings," of the Standard Specifications and these special provisions.

Attention is directed to "Order of Work" of these special provisions.

Line posts and blocks shall be wood.

Delete the ninth and eleventh paragraphs in Section 83-1.02B, "Metal Beam Guard Railing," of the Standard Specifications.

The grades and species of wood posts and blocks shall be No. 1 timbers (also known as No. 1 structural) Douglas fir or No. 1 timbers Southern yellow pine. Wood posts and blocks shall be graded in conformance with the provisions in Section 57-2, "Structural Timber," of the Standard Specifications, except allowances for shrinkage after mill cutting shall in no case exceed 5 percent of the American Lumber Standards minimum sizes, at the time of installation.

Wood posts and blocks shall be pressure treated after fabrication in conformance with the provisions in Section 58, "Preservative Treatment of Lumber, Timber and Piling," of the Standard Specifications with creosote, creosote coal tar solution, creosote petroleum solution (50-50), pentachlorophenol in hydrocarbon solvent, copper naphthenate, ammoniacal copper arsenate, or ammoniacal copper zinc arsenate. In addition to the preservatives listed above, Southern yellow pine may also be pressure treated with chromated copper arsenate. When other than one of the creosote processes is used, blocks shall have a minimum retention of 0.40 lbs/ft³, and need not be incised.

Metal beam guard railing elements and required backup plates, terminal sections, end sections, and return sections shall conform to the requirements of Type 2 W-Beam as shown in AASHTO Designation: M 180.

TERMINAL SYSTEM (TYPE SRT)

Terminal system (Type SRT) shall be furnished and installed as shown on the plans and in conformance with these special provisions.

Terminal system (Type SRT) shall be a SRT-350 Slotted Rail Terminal as manufactured by Syro, Inc., a Trinity Industries Company, and shall include all the items detailed for terminal system (Type SRT) shown on the plans.

Arrangements have been made to insure that any successful bidder can obtain the SRT-350 Slotted Rail Terminal from the manufacturer, Syro, Inc., a Trinity Industries Company, P.O. Box 99, 950 West 400S, Centerville, UT 84014, Telephone 1-800-772-7976. The price quoted by the manufacturer for the SRT-350 Slotted Rail Terminal, FOB Centerville, Utah is \$865.00, not including sales tax.

The above price will be firm for orders placed on or before July 31, 2001, provided delivery is accepted within 90 days after the order is placed.

The Contractor shall provide the Engineer with a Certificate of Compliance from the manufacturer in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications. The Certificate of Compliance shall certify that terminal systems (Type SRT) conform to the contract plans and specifications, conform to the prequalified design and material requirements and were manufactured in conformance with the approved quality control program.

The terminal system (Type SRT) shall be installed in conformance with the manufacturer's installation instructions and these requirements. At the Contractor's option, steel foundation tubes with soil plates attached, shall be either driven, with or without pilot holes, or placed in drilled holes. Space around the steel foundation tubes shall be backfilled with selected earth, free of rock, placed in layers approximately 4 inch thick and each layer shall be moistened and thoroughly compacted. Wood terminal posts shall be inserted into the steel foundation tubes by hand. Before the wood terminal posts are inserted, the inside surfaces of the steel foundation tubes to receive the wood posts shall be coated with a grease which will not melt or run at a temperature of 150° F or less. The edges of the wood terminal posts may be slightly rounded to facilitate insertion of the post into the steel foundation tubes.

Surplus excavated material remaining after the terminal system (Type SRT) has been constructed shall be disposed of in a uniform manner along the adjacent roadway where designated by the Engineer.

TERMINAL ANCHOR ASSEMBLIES (TYPE SFT)

Terminal anchor assemblies (Type SFT) shall be furnished and installed as shown on the plans and in conformance with these special provisions.

The quantity of terminal anchor assemblies (Type SFT) will be measured as units determined from actual count.

The contract unit prices paid for terminal anchor assembly (Type SFT) shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in constructing the terminal anchor assemblies, complete in place, including drilling anchor plate bolt holes in rail elements, driving steel foundation tubes, excavating for concrete anchor holes and disposing of surplus material, as shown on the plans, as specified in these specifications and the special provisions, and as directed by the Engineer.

10-1.62 PAINT TRAFFIC STRIPE Paint traffic stripes (traffic lines) shall be applied in conformance with the provisions in Section 84, "Traffic Stripes and Pavement Markings," of the Standard Specifications and these special provisions.

Where striping joins existing striping, as shown on the plans, the Contractor shall begin and end the transition from the existing striping pattern into or from the new striping pattern a sufficient distance to ensure continuity of the striping pattern.

Thermoplastic material for traffic stripes shall be applied at a minimum thickness of 0.07 inch.

10-1.63 THERMOPLASTIC PAVEMENT MARKING

Thermoplastic pavement markings shall be applied in conformance with the provisions in Section 84, "Traffic Stripes and Pavement Markings," of the Standard Specifications and these special provisions.

Thermoplastic material shall conform to the requirements in State Specification 8010-19A.

10-1.64 PAVEMENT MARKERS

Pavement markers shall be placed in conformance with the provisions in Section 85, "Pavement Markers," of the Standard Specifications.

SECTION 10-2. (BLANK)

SECTION 10-3. LIGHTING AND ELECTRICAL SYSTEMS

10-3.01 DESCRIPTION

Flashing beacons, lighting and traffic operations system shall conform to the provisions in Section 86, "Signals, Lighting and Electrical Systems," of the Standard Specifications and these special provisions.

Traffic operations system shall consist of:

1. Mainline magnetometer and inductive detectors.

2. Closed circuit television (CCTV) station.

10-3.02 COST BREAK-DOWN

The Contractor shall furnish to the Engineer a cost break-down for each contract lump sum item of work described in this Section 10-3.

The Contractor shall determine the quantities required to complete the work shown on the plans. The quantities and values shall be included in the cost break-down submitted to the Engineer for approval. The Contractor shall be responsible for the accuracy of the quantities and values used in the cost break-down submitted for approval.

No adjustment in compensation will be made in the contract lump sum prices paid for the various electrical work items due to any differences between the quantities shown in the cost break-down furnished by the Contractor and the quantities required to complete the work as shown on the plans and as specified in these special provisions.

The sum of the amounts for the units of work listed in the cost break-down for electrical work shall be equal to the contract lump sum price bid for the work. Overhead and profit shall be included in each individual unit listed in the cost break-down, however, costs for traffic control system shall not be included. Bond premium, temporary construction facilities, plant and other items will not be paid for under the various electrical work items and shall be included in the mobilization bid item for the entire project.

The cost break-down shall be submitted to the Engineer for approval within 15 days after the contract has been approved. The cost break-down shall be approved, in writing, by the Engineer before any partial payment for the items of electrical work will be made.

At the Engineer's discretion the approved cost break-down may be used to determine partial payments during the progress of the work and as the basis of calculating the adjustment in compensation for the item or items of electrical work due to changes ordered by the Engineer. When an ordered change increases or decreases the quantities of an approved cost break-down, the adjustment in compensation may be determined at the Engineer's discretion in the same manner specified for increases and decreases in the quantity of a contract item of work in accordance with Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications.

The cost breakdown shall, as a minimum, include the following items:

- foundations - each type
- standards and poles - list by each type
- conduit - list by each size and installation method
- pull boxes - each type
- conductors - each size and type
- service equipment enclosures
- telephone demarcation box
- luminaires - each type

10-3.03 MAINTAINING EXISTING AND TEMPORARY ELECTRICAL SYSTEMS

These provisions will not relieve the Contractor in any manner of the Contractor's responsibilities as provided in Section 7-1.16, "Contractor's Responsibility for the Work and Materials," of the Standard Specifications and "Indemnification and Insurance," of these special provisions.

10-3.04 EXCAVATING AND BACKFILLING

The excavations shall be backfilled in conformance with the provisions in Section 19-3, "Structure Excavation and Backfill." Backfill placed in conduit trenches to be outside of slope lines and not under pavement shall be compacted to a relative compaction of not less than 90 percent. Backfill on slopes and in areas where pavement is to be constructed shall be compacted to a relative compaction of not less than 95 percent.

10-3.05 FOUNDATIONS

Portland cement concrete shall conform to Section 90-10, "Minor Concrete," except concrete for reinforced pile foundations shall contain not less than 1007 pounds of cement per cubic yard. Placement of concrete shall conform to the provisions of Section 51, "Concrete Structures.

Except when located on structures, foundations for posts, standards and pedestals shall be placed "in the solid" and monolithic except for the top 2 inches which shall be placed after the post, standard or pedestal is in proper position.

After each post, standard and pedestal on structures is in proper position, mortar shall be placed under the base plate as shown on the plans. The exposed portions shall be formed to present a neat appearance. Mortar shall consist of one part by volume of portland cement and 3 parts of clean sand, shall contain only sufficient moisture to permit packing and shall be cured by keeping it damp for 3 days.

Anchor bars or studs and nuts, except for Type 30 and Type 31 lighting standards, shall conform to ASTM Designation: A 307. Headed anchor bolts for foundations shall conform to the specifications of ASTM Designation: A 307, Grade B with S1 supplementary requirements. At the option of the contractor, nonheaded anchor bolts for foundations shall conform either to the specifications of ASTM Designation: A 307, Grade C or to the provisions in AASHTO Designation: M 314, Grade 36 or 55 with S1 supplementary requirements. When nonheaded anchor bolts conforming to the specifications of ASTM Designation: A 307, Grade C are furnished, the end of each fabricated anchor bolt shall be either coded by end stamping as required in ASTM Designation: A 307 or the end that projects from the concrete shall be permanently coded with a green color by the manufacturer. High strength anchor bolts, bars, or studs for Type 30 and Type 31 lighting standards shall conform to ASTM Designation: A 325, A 325M or A 449 and shall comply with the mechanical requirements of ASTM Designation: A 325 or A 325M after galvanizing. Nuts and washers for high strength anchor bolts shall conform to ASTM Designations: A 563 or A 563M, and F 476 or F 476M, respectively. In addition to the requirements of ASTM Designation: A 449, studs shall be marked on either end as required for bolt heads.

Foundation for lighting standards shall be cast-in-drilled hole pile.

Sleeve nuts shall be used on Type 1-B standard. Foundations for Type 1-B standards shall conform to the details shown on the plans, except that the bottom of the base plate shall be flush with the finished grade.

10-3.06 STANDARDS, STEEL PEDESTALS AND POSTS

Standards with an outside diameter of 12 inches or less shall be round. Standards with an outside diameter greater than 12 inches shall be round or multisided. Multisided standards shall have a minimum of 12 sides which shall be convex and shall have a minimum bend radius of 4 inches.

10-3.07 CONDUIT

Conduit to be installed underground shall be the rigid steel or rigid non-metallic type unless otherwise specified.

The conduit in a foundation and between a foundation and the nearest pull box shall be the rigid steel type.

When a standard coupling cannot be used for coupling metal type conduit, a UL listed threaded union coupling, as specified in the third paragraph in Section 86-2.05C, "Installation," of the Standard Specifications, or a concrete-tight split coupling or concrete-tight set screw coupling shall be used.

Conduit runs shown on the plans to be located behind curbs may be installed in the street, within 3 feet of and parallel to the face of the curb, by the "Trenching in Pavement Method" described in Section 86-2.05C, "Installation," of the Standard Specifications. Pull boxes shall be located behind the curb or at the locations shown on the plans.

After conductors have been installed, the ends of conduits terminating in pull boxes, and in service and controller cabinets shall be sealed with an approved type of sealing compound.

At locations where conduit is required to be installed under pavement and existing underground facilities require special precautions, as described in "Obstructions" of these special provisions, conduit shall be placed by the "Trenching in Pavement Method" as specified in Section 86-2.05C, "Installation," of the Standard Specifications.

At other locations where conduit is required to be installed under pavement and if delay to any vehicle will not exceed 5 minutes, conduit may be installed by the "Trenching in Pavement Method."

INSTALLATION

A No. 12 copper pull wire or a pull rope shall be installed in conduits which are to receive future conductors. The pull rope shall consist of a flat, woven, lubricated, soft-fiber polyester tape with a minimum tensile strength of 1800 pounds and shall have printed sequential measurement markings at least every three feet. At least 2 feet of pull wire or rope shall be doubled back into the conduit at each termination.

All excavated areas in the pavement shall be backfilled, except for the top 1.2 inches, by the end of each work period. The top 1.2 inches shall be placed within 3 calendar days after trenching.

10-3.08 PULL BOXES

Grout shall not be placed in bottom of new or existing pull boxes.

Pull boxes for the "CITY OF OAKLAND," on the plans, shall not have the "CALTRANS" cover marking.

10-3.09 CONDUCTORS AND WIRING

Splices shall be insulated by "Method B".

The Contractor shall provide the Engineer a Certificate of Compliance from the manufacturer in accordance with the provisions of Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for all the conductors and cables furnished for the project.

The minimum insulation thickness, at any point, for Type USE, RHH or RHW wire shall be 39 mils for conductor sizes No. 14 to No. 10, inclusive, and 51 mils for No. 8 to No. 2, inclusive. The minimum insulation thickness, at any point, for Type THW and TW wires shall be 27 mils for conductor sizes No. 14 to No. 10, inclusive, 40 mils for No. 8, and 54 mils for No. 6 to No. 2, inclusive.

In addition to the requirements for splices in detector circuits, the open end of cable jackets or tubing shall be sealed in a manner similar to the splicing requirements to prevent the entrance of water.

The insulation for No. 2 and larger conductors shall be one of the types listed above or shall be Type THWN.

Conductors for wiring wall luminaires and soffits shall be stranded copper, with insulation rated for use at temperatures up to 257° F.

CONDUCTOR IDENTIFICATION

For conductor sizes No. 2 and larger, the insulation may be black and the ends of the conductors shall be taped with electrical insulating tape of the required color for a minimum of 20 inches.

The red conductor for multiple service at the Contractor's option may be substituted with a black conductor size No. 2 and larger. The ends of the conductor insulation shall be taped with at least 20 inches of the indicated color.

WIRING

Conductors shall run in conduit, except overhead and temporary installations and where conductors are run inside poles.

INSTALLATION

When new conductors are to be added or existing conductors are to be removed from existing conduit, all conductors shall be removed; the conduit shall be cleaned as provided in Section 86-2.05C, "Installation"; and both old and new conductors, as shown on the plans, shall be pulled into the conduit as a unit.

CONNECTORS AND TERMINALS

Connectors and terminal lugs for conductor sizes No. 8 and smaller shall be soldered by the hot iron, pouring or dipping method. Open flame soldering will not be permitted.

SPLICING

All splices and terminal lugs for conductor sizes No. 8 and smaller shall be soldered by the hot iron, pouring or dipping method. Open flame soldering will not be permitted.

BONDING AND GROUNDING

The jumper size shall be increased to match the load or the circuit breaker size, or shall be as shown on the plans.

The bonding jumper in standards with handholes and traffic pull box lid cover shall be attached by a 4.5-mm 3/16 inch or larger brass bolt and shall be run to the conduit or bonding wire in the adjacent pull box.

The bonding wire size shall be increased to match the circuit breaker size, or shall be as shown on the plans.

TELEPHONE CABLE

The telephone cable (TC) shall consist of 6 pairs of No. 19 solid copper conductors. Conductors shall be twisted in pairs. Each conductor shall be insulated with a high molecular weight, heat stabilized, color coded polyethylene material. The insulation shall be 18-mils nominal.

Color code for TC cable shall be as follows:

1. White/Blue
2. White/Orange
3. White/Green
4. White/Brown
5. White/Gray
6. Red/Blue

The core shall be protected by a non-hygroscopic polyester film with a single longitudinally applied 5-mil thick corrugated copper shield (or 8-mils thick plastic coated aluminum shield). A moisture barrier of petrolatum-polyethylene compound shall be applied over the core tape and over and under the cable shield to fill all cable interstices.

The cable shall be provided with an outer jacket of extruded, black, high molecular weight, heat stabilized polyethylene material. The outer jacket shall have a thickness of 60-mils nominal. The outer diameter of the cable shall be 0.60-inch maximum.

Splices will not be allowed, except where shown on the plans.

10-3.10 SERVICE

Type III service equipment enclosures shall be the aluminum type.

Overlapping exterior seams and doors shall meet the requirements for Type 3R enclosures specified in the NEMA Enclosure Standards.

Multiple pole circuit breakers shall be the internal trip type.

Dead front panel or panels, and corresponding exterior door, shall be hinged on one side and shall be openable without the use of tools.

Circuit breakers shall be the cable-in/cable-out type, mounted on non-energized clips. All circuit breakers shall be mounted vertically with the up position of the handle being the "ON" position.

The neutral conductor shall run from the service equipment enclosure to the controller cabinet without splicing to any other neutral conductor.

The clearance between the bottom of the lowest circuit breaker and the bottom of the service equipment enclosure for a Type III-A series shall be 24 inches minimum, and for a Type III-C series shall be 18 inches minimum.

Installation of a barrier type terminal block in service equipment enclosures is not required.

10-3.11 MATERIAL TESTING

Material and equipment to be tested shall be delivered to either the Transportation Laboratory or a testing location designated by the Engineer. Acceptance testing will be performed by the State.

The Contractor shall allow 30 calendar days for State testing from the time the material or equipment is delivered to the State test site. All shipping, handling, and related transportation costs associated with testing shall be borne by the Contractor. When equipment being tested has been rejected for failure to comply with the specifications, the Contractor shall allow 30 calendar days for State retesting.

The Contractor will be notified when testing of the equipment has been completed and it shall be the Contractor's responsibility to pick-up the equipment at the test site and deliver the equipment to the site of the work.

Testing and quality control procedures for Model 170 and Model 2070 controller assemblies shall conform to the requirements in "Transportation Electrical Equipment Specifications," and "Traffic Signal Control Equipment Specifications," issued by the State of California, Department of Transportation, and to all addenda thereto current at the time of project advertising.

Testing and quality control procedures for all other traffic signal controller assemblies shall conform to the requirements in the NEMA TS Standards for Traffic Control Systems.

10-3.12 PAINTING

Existing equipment to be painted in the field, including State-furnished equipment shall be washed with a stiff bristle brush using a solution of water containing 2 tablespoonfuls of heavy duty detergent powder per gallon. After rinsing, all surface shall be wire brushed with a coarse, cup shaped, power-driven brush to remove all poorly bonded paint, rust, scale, corrosion, grease or dirt. Any dust or residue remaining after wire brushing shall also be removed prior to priming.

10-3.13 NUMBERING ELECTRICAL EQUIPMENT

The placement of numbers on electrical equipment will be done by others.

10-3.14 TELEPHONE DEMARCATION CABINET

The Contractor shall furnish and install all cable assemblies, punch block, and connecting blocks inside the TDC, except those that are provided by the telephone company (TELCO), as shown on the plans and as directed by the Engineer.

Ground rod shall meet the requirements of NEC Article 250-84.

Padlockable drawer latch shall be padlock hasp.

Backboard C shall be secured by a retaining screw.

Duplex outlet and GFCI duplex outlet shall be separately connected to the main circuit breaker.

The bottom plate for TDC shall be 1/8 inch aluminum.

10-3.15 LUMINAIRES

Ballasts shall be the lag or lead regulator, type.

HIGH PRESSURE SODIUM LUMINAIRES

High pressure sodium luminaires shall be capable of withstanding cycling loading in a vertical plane at a minimum peak acceleration level of 1.0 G peak-to-peak sinusoidal loading (same as 0.5-G peak) with the internal ballast installed, for a minimum of 2 million cycles without failure of any luminaire parts.

SIGN LIGHTING FIXTURES-MERCURY

Autotransformer regulator ballasts shall have a lamp current crest factor not to exceed 2.0 at rated input voltage and the ballast losses shall not exceed 45 W.

FALSEWORK LIGHTING

Lamps for pavement illumination shall be medium-base 120 V(ac), 120 W (minimum), PAR-38 quartz-halogen floodlamps.

10-3.16 REMOVING, REINSTALLING OR SALVAGING ELECTRICAL EQUIPMENT

Salvaged electrical materials shall be hauled to Caltrans Electrical Maintenance Station, 30 Richard Street, San Francisco, CA 94134, (415) 330-6509, and stockpiled.

The Contractor shall provide equipment, as necessary, to safely unload and stockpile the material. A minimum of two working days notice shall be given prior to delivery.

Attention is directed to the provisions in Section 7-1.11, "Preservation of Property," of the Standard Specifications and "Indemnification and Insurance." of these special provisions.

Existing materials required to be reused and found to be unsatisfactory by the Engineer shall be replaced by new material and the cost therefor will be paid for as extra work as provided in Section 4-1.03D.

10-3.17 PAYMENT

Full compensation for hauling and stockpiling electrical materials shall be considered as included in the contract price paid for the item requiring the material to be salvaged, and no additional compensation will be allowed therefor.

The contract lump sum price paid for traffic operations system and lighting shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in traffic operations system and lighting, complete in place, including flashing beacons, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The contract lump sum price paid for modify lighting (city street) shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in modify lighting (city street), complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

SECTION 11. (BLANK)

SECTION 12. (BLANK)

SECTION 13. RAILROAD RELATIONS AND INSURANCE REQUIREMENTS

SECTION 13-1. RELATIONS WITH RAILROAD COMPANY

13-1.01 GENERAL.--The term "Railroad" shall be understood to mean the Oakland Terminal Railway Company.

It is expected that the Railroad will cooperate with the Contractor to the end that the work may be handled in an efficient manner. However, except for the additional compensation provided for hereinafter for delays in completion of specific unit of work to be performed by the Railroad, and except as provided in Public Contracts Code Section 7102, the Contractor shall have no claim for damages, extension of time, or extra compensation in the event his work is held up by any of the work to be performed by the Railroad.

The Contractor must understand the Contractor's right to enter Railroads property is subject to the absolute right of Railroad to cause the Contractor's work on Railroad's property to cease if, in the opinion of Railroad, Contractor's activities create a hazard to Railroad's property, employees, and/or operations.

The Contractor will be required to sign and submit to the Railroad the Contractor's Endorsement, in the form attached hereto.

13-1.02. RAILROAD REQUIREMENTS.--The contractor shall notify Juan Teran, Maintenance-of -Way-Forman, 2001 Engineers Road, Oakland, CA 94607-5114, telephone (510) 832-8464, (Fax 510-663-9310), (Cellular 510-761-8369) at least 48 hours minimum notice required and the Engineer, in writing, at least ten (10 working days before performing any work on, or adjacent to the property or tracks of the Railroad.

The Contractor shall cooperate with the Railroad where work is over or under the tracks, or within the limits of Railroad property, in order to expedite the work and to avoid interference with the operation of railroad equipment.

The Contractor shall comply with the rules and regulations of Railroad or the instructions of its representatives in relation to the proper manner of protecting the tracks and property of Railroad and the traffic moving on such tracks, as well as the wires, signals and other property of Railroad, its tenants or licensees, at and in the vicinity of the work during the period of construction.

The Contractor shall perform his work in such manner and at such times as shall not endanger or interfere with the safe operation of the tracks and property of Railroad and traffic moving on such tracks, as well as wires, signals and other property of Railroad, its tenants or licensees, at or in the vicinity of the work.

The Contractor shall take protective measures necessary to keep railroad facilities, including track ballast, free of sand or debris resulting from his operations. Any damage to railroad facilities resulting from Contractor's operations will be repaired or replaced by Railroad and the cost of such repairs or replacement shall be deducted from the contractor's progress and final pay estimates.

The Contractor shall contact the Railroad's "Call Before You Dig" at least 48 hours prior to commencing work, at 1-800-336-9193 (a 24 hour number) to determine location of fiber optics. If a telecommunications system is buried anywhere on or near railroad property, the Contractor will co-ordinate with the Railroad and the Telecommunication Company(ies) to arrange for relocation or other protection of the system prior to beginning any work on or near Railroad Property.

The Contractor shall not pile or store any materials nor park any equipment closer than 25'- 0" to the centerline of the nearest track, unless directed by Railroad's representative.

The Contractor shall also abide by the following temporary clearances during the course of construction:

12'-0" horizontally from centerline of track
21'-0" vertically above top of rail

The temporary vertical construction clearance above provided will not be permitted until authorized by the Public Utilities Commission. It is anticipated that authorization will be received not later than fifteen days after the approval of the contract by the Attorney General. In the event authorization is not received by the time specified, and, if in the opinion of the Engineer, the Contractor's operations are delayed or interfered with by reason of authorization not being received by the said time, the State will compensate the Contractor for such delay to the extent provided in Section 8-1.09, "Right of Way Delays," of the Standard Specifications and not otherwise.

Walkways with railing shall be constructed by Contractor over open excavation areas when in close proximity of tracks, and railings shall not be closer than 8'-6" horizontally from centerline of the nearest track, if tangent, or 9'-6" if curved.

Any infringement on the above temporary construction clearances due to the Contractor's operations shall be submitted to the Railroad by way of Engineer, and shall not be undertaken until approved by the Railroad, and until the Engineer has obtained any necessary authorization from any governmental body or bodies having jurisdiction thereover. No extension of time or extra compensation will be allowed in the event the Contractor's work is delayed pending Railroad approval and governmental authorization.

When the temporary vertical clearance is less than 22'-6" above top of rail, Railroad shall have the option of installing tell-tales or other protective devices Railroad deems necessary for protection of Railroad trainmen or rail traffic.

Four sets of plans, in 11" x 17" format, and two sets of calculations showing details of construction affecting the Railroad's tracks and property not included in the contract plans, including but not limited to shoring and falsework, shall be submitted to the Engineer for review prior to submittal to Railroad for final approval. Shoring and falsework design shall be in accordance with Southern Pacific Lines (SPL) Guidelines for shoring and falsework, latest edition, issued by the Railroad's Office of Chief Engineer. Shoring and falsework plans and calculations shall be prepared and signed by a registered professional engineer. This work shall not be undertaken until such time as the Railroad has given such approval, review by Railroad may take up to six (6) weeks after receipt of all necessary information.

The Contractor shall notify the Engineer in writing, at least 25 calendar days but not more than 40 days in advance of the starting date of installing temporary work with less than permanent clearance at each structure site. The Contractor will not be permitted to proceed with work across railroad tracks unless this requirement has been met. No extension of time or extra compensation will be allowed in the event that the Contractor's work is delayed because of his failure to comply with the requirements in this paragraph.

Private crossings at grade over tracks of Railroad for the purpose of hauling earth, rock, paving or other materials will not be permitted. If the Contractor, for the purpose of constructing highway-railway grade separation structures, including construction ramps thereto, desires to move equipment or materials across Railroad's tracks, Contractor must first obtain permission from Railroad. Should Railroad approved the crossing, Contractor may be required to execute a private crossing agreement. By this agreement, the Contractor would be required to bear the cost of the crossing surface, together with any warning devices that might be required. Contractor shall furnish his own employees as flagmen to control movements of vehicles on the private roadway and shall take all measures necessary to prevent the use of such roadway by unauthorized persons and vehicles.

No blasting will be permitted by Contractor unless approved by the Railroad.

The Contractor shall, upon completion of the work covered by this contract to be performed by Contractor upon the premises or over or beneath the tracks of Railroad, promptly remove from the premises of Railroad all of Contractor's tools, implements and other materials, whether brought upon said premises by said Contractor or any subcontractor, employee or agent of Contractor or of any subcontractor, and cause said premises to be left in a clean and presentable condition.

All under track pipeline installations shall be constructed in accordance with Railroad's current standards which may be obtained from Railroad. The general guidelines are as follows:
Edges of jacking or boring pit excavations shall be kept a minimum of 20 feet from the centerline of the nearest track. If the pipe to be installed under the track is four (4) inches in diameter or less, the top of the pipe shall be at least 42 inches below base of rail. If the pipe diameter is greater than four (4) inches in diameter, it must be encased and the top of the steel pipe casing shall be at least 66 inches below base of rail. Installation of any pipe or conduit under Railroad's tracks is to be done by dry bore and jack method. No hydraulic jacking or boring will be permitted. Care is to be exercised so as not to damage any underground facilities of Railroad.

13-1.03 PROTECTION OF RAILROAD FACILITIES

(1). Upon advance notification of not less than forty-eight hours (48 hrs) by Contractor, Railroad representatives, conductors, flagmen or watchmen will be provided by Railroad to protect its facilities, property and movements of its trains or engines. Said notice shall be made to Juan Teran of Railroad at (510) 832-8464 or Cellular: 510-761-8369. At the time of such notification, Contractor shall provide Railroad with a schedule of dates that flagging or inspection services will be needed, as well as times, if outside normal working hours. Any subsequent deviation from said schedule shall also require forty-eight hours (48 hrs) advance notice from the first affected date. In general, Railroad will furnish such personnel or other protective devices:

- (a) When any part of any equipment is standing or being operated within 25 feet, measured horizontally, from centerline of any track on which trains may operate, or when any erection or construction activities are in progress within such limits, regardless of elevation above or below track.
- (b) For any excavation below elevation of track subgrade if, in the opinion of Railroad's representative, track or other Railroad facilities may be subject to settlement or movement.
- (c) During any clearing, grubbing, grading or blasting in proximity to Railroad which, in the opinion of Railroad's representative, may endanger Railroad facilities or operations.
- (d) During any of Contractor's operations when, in the opinion of Railroad's representatives, Railroad facilities, including, but not limited to, tracks, buildings, signals, wire lines or pipe lines, may be endangered.

(2) The cost of flagging and inspection provided by Railroad during the period of constructing that portion of the project located on or near Railroad property, as deemed necessary for the protection of Railroad's facilities and trains, will be borne by the State for a period of 60 working days beginning on the date work commences on or near property of Railroad. The Contractor shall pay to the State liquidated damages in the sum of \$500 per day for each day in excess of the above 60 working days the Contractor works on or near Railroad property, and which requires flagging protection of Railroad's facilities and trains.

13-1.04 WORK BY RAILROAD.- The Railroad will perform preliminary engineering inspection and flagging as specified in Section 13-1.03 "Protection of Railroad Facilities".

13-1.06 LEGAL RELATIONS.- The provisions of this section, "Relations with Railroad Company" and the provisions of the following section, "Railroad Protective Insurance," of these special provisions shall inure directly to the benefit of Railroad

SECTION 13-2. RAILROAD PROTECTIVE INSURANCE

The term "Railroad" shall be understood to mean the Oakland Terminal Railway Company.

In addition to any other form of insurance or bonds required under the terms of the contract and specifications, the Contractor will be required to carry insurance of the kinds and in the amounts hereinafter specified.

Such insurance shall be approved by the Railroad before any work is performed on Railroad's property and shall be carried until all work required to be performed on or adjacent to the Railroad's property under the terms of the contract is satisfactorily completed as determined by the Engineer, and thereafter until all tools, equipment and materials have been removed from Railroad's property and such property is left in a clean and presentable condition.

The insurance herein required shall be obtained by the Contractor, who shall furnish the Railroad with completed certificates, in the form attached hereto, signed by the insurance company or its authorized agent or representative, reflecting the existence of each of the policies required by 1 and 2 below including coverage for X, C and U and completed operations hazards, and the original policy of insurance (or a certified duplicate original policy) required by 3 below, to:

Phillip Copple
Oakland Terminal Railway Company
2001 Engineers Road
Oakland, CA 94607-5114

Certificate of insurance shall guarantee that the policy under 1 and 2 will not be amended, altered, modified or canceled insofar as the coverage contemplated hereunder is concerned, without at least thirty (30) days notice mailed by registered mail to the Railroad.

Full compensation for all premiums which the Contractor is required to pay on all the insurance described hereinafter shall be considered as included in the prices paid for the various items of work to be performed under the contract, and no additional allowance will be made therefor or for additional premiums which may be required by extensions of the policies of insurance.

The approximate ratio of the estimated cost of the work over or under or within 50 feet of Railroad's tracks to the total estimated cost is 0.1. Approximate daily train traffic is 0 passenger trains and 0 freight trains.

1. Contractor's Public Liability and Property Damage Liability Insurance

The Contractor shall, with respect to the operations he performs within or adjacent to Railroad's property, carry regular Contractor's Public Liability and Property Damage Liability Insurance providing for the same limits as specified for Railroad's Protective Public Liability and Property Damage Liability insurance to be furnished for and in behalf of Railroad as hereinafter provided.

If any part of the work within or adjacent to Railroad's property is subcontracted, the Contractor in addition to carrying the above insurance shall provide the above insurance on behalf of the subcontractors to cover their operations.

2. Contractor's Protective Public Liability and Property Damage Liability Insurance.

The Contractor shall, with respect to the operations performed for him by subcontractors who do work within or adjacent to Railroad's property, carry in his own behalf regular Contractor's Protective Public Liability and Property Damage Liability Insurance providing for the same limits as specified for Railroad's Protective Public Liability and Property Damage Liability Insurance to be furnished for and on behalf of Railroad as hereinafter provided.

3. Railroad's Protective Public Liability and Property Damage Liability Insurance

The Contractor shall, with respect to the operations he performs within or adjacent to Railroad's property or that of any of his subcontractors who do work within or adjacent to Railroad's property perform, have issued and furnished in favor of Railroad, Policy or policies of insurance in the Railroad Protective Liability Form as hereinafter specified.

Railroad Protective Liability Form

(Name of Insurance Company)

DECLARATIONS

Item 1. Named Insured:

Oakland Terminal Railway Company
2001 Engineers Road
Oakland, CA 94607-5114

Item 2. Policy Period: From _____ to _____ 12:01 a.m., Standard Time, at the designated job site as stated herein.

Item 3. The insurance afforded is only with respect to such of the following coverage's as are indicated in Item 6 by specific premium charge or charges. The limit of the company's liability against such coverage or coverage's shall be as stated herein, subject to all the terms of this policy having reference thereto.

Coverage's		Limits of Liability	
		Each Occurrence	Aggregate
A	Bodily Injury Liability	\$2,000,000	\$6,000,000 for Coverage's A, B & C
B	Property Damage Liability	Combined	
&	and Physical Damage to	Single	
C	Property	Limit	

Item 4. Name and Address of Contractor:

Item 5. Name and Address of Governmental Authority for whom the work by the Contractor is being performed: State of California, acting by and through its Department of Transportation, P.O. Box 942874, Sacramento, California 94274-0001

Item 6. Designation of the Job Site and Description of Work:

FOR CONSTRUCTION ON STATE HIGHWAY IN ALAMEDA COUNTY IN OAKLAND AT ROUTE 80/580 SEPARATION

Premium Bases	Rates per \$100 of Cost		Advance Premiums	
	Coverage A	Coverage's B & C	Coverage A	Coverage's B & C
Contract Cost	\$	\$	\$	\$
Rental Cost	\$	\$	\$	\$

Countersigned _____, 20__ by _____

Title

POLICY

(Name of Insurance Company)

A _____ insurance company, herein called the company, agrees with the insured, named in the declarations made a part hereof, in consideration of the payment of the premium and in reliance upon the statements in the declaration made by the named insured and subject to all of the terms of this policy:

INSURING AGREEMENTS

I. Coverage A--Bodily Injury Liability.

To pay on behalf of the insured all sums which the insured shall become legally obligated to pay as damages because of bodily injury, sickness, or disease, including death at any time resulting therefrom, hereinafter called "bodily injury," either (1) sustained by any person arising out of acts or omissions at the designated job site which are related to or are in connection with the work described in Item 6 of the declarations, or (2) sustained at the designated job site by the Contractor or any employee of the Contractor, or by any employee of the Governmental Authority specified in Item 5 of the Declarations, or by any designated employee of the insured whether or not arising out of such acts or omissions.

Coverage B--Property Damage Liability.

To pay on behalf of the insured all sums which the insured shall become legally obligated to pay as damages because of physical injury to or destruction of property, including loss of use of any property due to such injury or destruction, hereinafter called "property damage," arising out of acts or omissions at the designated job site which are related to or are in connection with the work described in Item 6 of the declarations.

Coverage C--Physical Damage to Property.

To pay for direct and accidental loss of or damage to rolling stock and their contents, mechanical construction equipment, or motive power equipment, hereinafter called "loss," arising out of acts or omissions at the designated job site which are related to or are in connection with the work described in Item 6 of the declarations; provided such property is owned by the named insured or is leased or entrusted to the named insured under a lease or trust agreement.

II. Definitions.

- (a) **Insured.**--The unqualified word "insured" includes the named insured and also includes any executive officer, director or stockholder thereof while acting within the scope of his duties as such.
- (b) **Contractor.**--The word "contractor" means the Contractor designated in Item 4 of the declarations and includes all subcontractors of said Contractor but shall not include the named insured.
- (c) **Designated employee of the insured.**--The words "designated employee of the insured" mean:
 - (1) any supervisory employee of the insured at the job site,
 - (2) any employee of the insured while operating, attached to or engaged on work trains or other railroad equipment at the job site which are assigned exclusively to the Contractor, or
 - (3) any employee of the insured not within (1) or (2) who is specifically loaned or assigned to the work of the Contractor for prevention of accidents or protection of property, the cost of whose services is borne specifically by the Contractor or by governmental authority.
- (d) **Contract.**--The word "contract" means any contract or agreement to carry a person or property for a consideration or any lease, trust or interchange contract or agreement respecting motive power, rolling stock or mechanical construction equipment.

III. Defense, Settlement, Supplementary Payments.

With respect to such insurance as is afforded by this policy under Coverage's A and B, the company shall:

- (a) defend any suit against the insured alleging such bodily injury or property damage and seeking damages which are payable under the terms of this policy, even if any of the allegations of the suit are groundless, false or fraudulent; but the company may make such investigation and settlement of any claim or suit as it deems expedient;

(b) pay, in addition to the applicable limits of liability:

- (1) all expenses incurred by the company, all costs taxed against the insured in any such suit and all interest on the entire amount of any judgment therein which accrues after entry of the judgment and before the company has paid or tendered or deposited in court that part of the judgment which does not exceed the limit of the company's liability thereon;
- (2) Premiums on appeal bonds required in any such suit, premiums on bonds to release attachments for an amount not in excess of the applicable limit of liability of this policy, but without obligation to apply for or furnish any such bonds;
- (3) expenses incurred by the insured for such immediate medical and surgical relief to others as shall be imperative at the time of the occurrence;
- (4) all reasonable expenses, other than loss of earnings, incurred by the insured at the company's request.

IV. Policy Period, Territory.

This policy applies only to occurrences and losses during the policy period and within the United States of America, its territories or possessions, or Canada.

EXCLUSIONS

This policy does not apply:

- (a) to liability assumed by the insured under any contract or agreement except a contract as defined herein;
- (b) to bodily injury or property damage caused intentionally by or at the direction of the insured;
- (c) to bodily injury, property damage or loss which occurs after notification to the named insured of the acceptance of the work by the governmental authority, other than bodily injury, property damage or loss resulting from the existence or removal of tools, uninstalled equipment and abandoned or unused materials;
- (d) under Coverage's A(1), B and C, to bodily injury, property damage or loss, the sole proximate cause of which is an act or omission of any insured other than acts or omissions of any designated employee of any insured;
- (e) under Coverage A, to any obligation for which the insured or any carrier as his insurer may be held liable under any workmen's compensation, unemployment compensation or disability benefits law, or under any similar law; provided that the Federal Employers' Liability Act, U.S. Code (1946), Title 45, Sections 51-60, as amended, shall for the purposes of this insurance be deemed not to be any similar law;
- (f) under Coverage B, to injury to or destruction of property (1) owned by the named insured or (2) leased or entrusted to the named insured under a lease or trust agreement.
- (g) 1. Under any liability coverage, to injury, sickness, disease, death or destruction
 - (a) with respect to which an insured under the policy is also an insured under a nuclear energy liability policy issued by Nuclear Energy Liability Insurance Association, Mutual Atomic Energy Liability Underwriters or Nuclear Insurance Association of Canada, or would be an insured under any such policy but for its termination upon exhaustion of its limit of liability; or
 - (b) resulting from the hazardous properties of nuclear material and with respect to which (1) any person or organization is required to maintain financial protection pursuant to the Atomic Energy Act of 1954, or any law amendatory thereof, or (2) the insured is, or had this policy not been issued would be, entitled to indemnity from the United States of America, or any agency thereof, under any agreement entered into by the United States of America, or any agency thereof, with any person or organization.
- 2. Under any medical payments coverage, or under any Supplementary Payments provision relating to immediate medical or surgical relief, to expenses incurred with respect to bodily injury, sickness, disease or death resulting from the hazardous properties of nuclear material and arising out of the operation of a nuclear facility by any person or organization.

3. Under any liability coverage, to injury, sickness, disease, death or destruction resulting from the hazardous properties of nuclear material, if

(a) the nuclear material (1) is at any nuclear facility owned by, or operated by or on behalf of, an insured or (2) has been discharged or dispersed therefrom;

(b) the nuclear material is contained in spent fuel or waste at any time possessed, handled, used, processed, stored, transported or disposed of by or on behalf of an insured; or

(c) the injury, sickness, disease, death or destruction arises out of the furnishing by an insured of services, materials, parts or equipment in connection with the planning, construction, maintenance, operation or use of any nuclear facility, but if such facility is located within the United States of America, its territories or possessions or Canada, this exclusion (c) applies only to injury to or destruction of property at such nuclear facility.

4. As used in this exclusion:

"hazardous properties" include radioactive, toxic or explosive properties;

"nuclear material" means source material, special nuclear material or byproduct material;

"source material", "special nuclear material", and "byproduct material" have the meanings given them in the Atomic Energy Act of 1954 or in any law amendatory thereof;

"spent fuel" means any fuel element or fuel component, solid or liquid, which has been used or exposed to radiation in a nuclear reactor;

"waste" means any waste material (1) containing byproduct material and (2) resulting from the operation by any person or organization of any nuclear facility included within the definition of nuclear facility under paragraph (a) or (b) thereof;

"nuclear facility" means

(a) any nuclear reactor,

(b) any equipment or device designed or used for (1) separating the isotopes of uranium or plutonium, (2) processing or utilizing spent fuel, or (3) handling, processing or packaging waste,

(c) any equipment or device used for the processing, fabricating or alloying of special nuclear material if at any time the total amount of such material in the custody of the insured at the premises where such equipment or device is located consists of or contains more than 25 grams of plutonium or uranium 233 or any combination thereof, or more than 250 grams of uranium 235,

(d) any structure, basin, excavation, premises or place prepared or used for the storage or disposal of waste, and includes the site on which any of the foregoing is located, all operations conducted on such site and all premises used for such operations;

"nuclear reactor" means any apparatus designed or used to sustain nuclear fission in a self-supporting chain reaction or to contain a critical mass of fissionable material;

with respect to injury to or destruction of property, the word "injury" or "destruction" includes all forms of radioactive contamination of property.

- (h) under Coverage C, to loss due to nuclear reaction, nuclear radiation or radioactive contamination, or to any act or condition incident to any of the foregoing.

CONDITIONS

(The conditions, except conditions 3, 4, 5, 7, 8, 9, 10, 11 and 12, apply to all coverage's. Conditions 3, 4, 5, 7, 8, 9, 10, 11 and 12, apply only to the coverage noted thereunder.)

1. Premium.--The premium bases and rates for the hazards described in the declarations are stated therein. Premium bases and rates for hazards not so described are those applicable in accordance with the manuals in use by the company.

The term "contract cost" means the total cost of all work described in Item 6 of the declarations.

The term "rental cost" means the total cost to the Contractor for rental of work trains or other railroad equipment, including the remuneration of all employees of the insured while operating, attached to or engaged thereon.

The advance premium stated in the declarations is an estimated premium only. Upon termination of this policy the earned premium shall be computed in accordance with the company's rules, rates, rating plans, premiums and minimum premiums applicable to this insurance. If the earned premium thus computed exceeds the estimated advance premium paid, the company shall look to the Contractor specified in the declarations for any such excess; if less, the company shall return to the said Contractor the unearned portion paid.

In no event shall payment of premium be an obligation of the named insured.

2. Inspection.--The named insured shall make available to the company records of information relating to the subject matter of this insurance.

The company shall be permitted to inspect all operations in connection with the work described in Item 6 of the declarations.

3. Limits of Liability, Coverage A.--The limit of bodily injury liability stated in the declarations as applicable to "each person" is the limit of the company's liability for all damages, including damages for care and loss of services, arising out of bodily injury sustained by one person as the result of any one occurrence; the limit of such liability stated in the declarations as applicable to "each occurrence" is, subject to the above provision respecting each person, the total limit of the company's liability for all such damage arising out of bodily injury sustained by two or more persons as the result of any one occurrence.

4. Limits of Liability, Coverage's B and C.--The limit of liability under Coverages B and C stated in the declarations as applicable to "each occurrence" is the total limit of the company's liability for all damages and all loss under Coverage B and C combined arising out of physical injury to, destruction or loss of all property of one or more persons or organizations, including the loss of use of any property due to such injury or destruction under Coverage B, as the result of any one occurrence.

Subject to the above provision respecting "each occurrence," the limit of liability under Coverage's B and C stated in the declarations as "aggregate" is the total limit of the company's liability for all damages and all loss under Coverage's B and C combined arising out of physical injury to, destruction or loss of property, including the loss of use of any property due to such injury or destruction under Coverage B.

Under Coverage C, the limit of the company's liability for loss shall not exceed the actual cash value of the property, or if the loss is of a part thereof the actual cash value of such part, at time of loss, nor what it would then cost to repair or replace the property or such part thereof with other of like kind and quality.

5. Severalty of Interests, Coverage's A and B.-- The term "the insured" is used severally and not collectively, but the inclusion herein of more than one insured shall not operate to increase the limits of the company's liability.

6. Notice.--In the event of an occurrence or loss, written notice containing particulars sufficient to identify the insured and also reasonably obtainable information with respect to the time, place and circumstances thereof, and the names and addresses of the injured and of available witnesses, shall be given by or for the insured to the company or any of its authorized agents as soon as practicable. If claim is made or suit is brought against the insured, he shall immediately forward to the company every demand, notice, summons or other process received by him or his representative.

7. Assistance and Cooperation of the Insured, Coverage's A and B.--The insured shall cooperate with the company and, upon the company's request, attend hearings and trials and assist in making settlements, securing and giving evidence, obtaining the attendance of witnesses and in the conduct of suits. The insured shall not, except at his own cost, voluntarily make any payment, assume any obligation or incur any expense other than for such immediate medical and surgical relief to others as shall be imperative at the time of accident.

8. Action Against Company, Coverages A and B.--No action shall lie against the company unless, as a condition precedent thereto, the insured shall have fully complied with all the terms of this policy, nor until the amount of the insured's obligation to pay shall have been finally determined either by judgment against the insured after actual trial or by written agreement of the insured, the claimant and the company.

Any person or organization or the legal representative thereof who has secured such judgment or written agreement shall thereafter be entitled to recover under this policy to the extent of the insurance afforded by this policy. No person or organization shall have any right under this policy to join the company as a party to any action against the insured to determine the insured's liability. Bankruptcy or insolvency of the insured or of the insured's estate shall not relieve the company of any of its obligations hereunder.

Coverage C.--No action shall lie against the company unless, as a condition precedent thereto, there shall have been full compliance with all the terms of this policy nor until 30 days after proof of loss is filed and the amount of loss is determined as provided in this policy.

9. Insured's Duties in Event of Loss, Coverage C.--In the event of loss the insured shall:

- (a) protect the property, whether or not the loss is covered by this policy, and any further loss due to the insured's failure to protect shall not be recoverable under this policy; reasonable expenses incurred in affording such protection shall be deemed incurred at the company's request;
- (b) file with the company, as soon as practicable after loss, his sworn proof of loss in such form and including such information as the company may reasonably require and shall, upon the company's request, exhibit the damaged property.

10. Appraisal, Coverage C.--If the insured and the company fail to agree as to the amount of loss, either may, within 60 days after the proof of loss is filed, demand an appraisal of the loss. In such event the insured and the company shall each select a competent appraiser, and the appraisers shall select a competent and disinterested umpire. The appraisers shall state separately the actual cash value and the amount of loss and failing to agree shall submit their differences to the umpire. An award in writing of any two shall determine the amount of loss. The insured and the company shall each pay his chosen appraiser and shall bear equally the other expenses of the appraisal and umpire.

The company shall not be held to have waived any of its rights by any act relating to appraisal.

11. Payment of Loss, Coverage C.--The company may pay for the loss in money but there shall be no abandonment of the damaged property to the company.

12. No Benefit to Bailee, Coverage C.--The insurance afforded by this policy shall not inure directly or indirectly to the benefit of any carrier or bailee, other than the named insured, liable for loss to the property.

13. Subrogation.--In the event of any payment under this policy, the company shall be subrogated to all the insured's rights of recovery therefor against any person or organization and the insured shall execute and deliver instruments and papers and do whatever else is necessary to secure such rights. The insured shall do nothing after loss to prejudice such rights.

14. Application of Insurance.--The insurance afforded by this policy is primary insurance.

15. Three Year Policy.--A policy period of three years is comprised of three consecutive annual periods. Computation and adjustment of earned premium shall be made at the end of each annual period. Aggregate limits of liability as stated in this policy shall apply separately to each annual period.

16. Changes.--Notice to any agent or knowledge possessed by any agent or by any other person shall not effect a waiver or a change in any part of this policy or stop the company from asserting any right under the terms of this policy; nor shall the terms of this policy be waived or changed, except by endorsement issued to form a part of this policy.

17. Assignment.--Assignment of interest under this policy shall not bind the company until its consent is endorsed hereon.

18. Cancellation.--This policy may be canceled by the named insured by mailing to the company written notice stating when thereafter the cancellation shall be effective. This policy may be canceled by the company by mailing to the named insured, Contractor and governmental authority at the respective addresses shown in this policy written notice stating when not less than 30 days thereafter such cancellation shall be effective. The mailing of notice as aforesaid shall be sufficient proof of notice. The effective date and hour of cancellation stated in the notice shall become the end of the policy period. Delivery of such written notice either by the named insured or by the company shall be equivalent to mailing.

If the named insured cancels, earned premium shall be computed in accordance with the customary short rate table and procedure. If the company cancels, earned premium shall be computed pro rata. Premium adjustment may be made either at the time cancellation is effected or as soon as practicable after cancellation becomes effective, but payment or tender of unearned premium is not a condition of cancellation.

19. Declaration.--By acceptance of this policy the named insured agrees that such statements in the declarations as are made by him are his agreements and representations, that this policy is issued in reliance upon the truth of such representations and that this policy embodies all agreements existing between himself and the company or any of its agents relating to this insurance.

In witness whereof, the _____ Insurance Company has caused this policy to be signed by its president and a secretary at _____, and countersigned on the declaration page by a duly authorized agent of the company.

(Facsimile of Signature)

(Facsimile of Signature)

Secretary

President

CERTIFICATE OF INSURANCE
Exhibit "C"

This is to certify to:

RAILROAD FILE NO.:
 Distribution Structure at OTR
 (PUC # 2K-11.61-AC)

- (1) Railroad Agreements Branch, MS #9
 Engineering Service Center
 California Department of Transportation
 State of California
 1801 30th Street, Sacramento, California 95816

- (2) and to the following Railroad Company

that such insurance as is afforded by the policy or policies described below for bodily injury liability and property damage liability is in full force and effect as of the date of this certificate and covers the following contractor as a named insured with respect to liability for damages arising out of operations performed by or for the named insured in connection with the contract or work described below.

1. Named Insured and Address

This is to certify that policies of insurance listed below have been issued to the insured named above and are in force at this time. Notwithstanding any requirement, term or condition of any contract or other document with respect to which this certificate may be issued or may pertain, the insurance afforded by the policies described herein is subject to all the terms, exclusions and conditions of such policies.

2. Description of Work

Contract No. _____

<u>Coverage's</u>	<u>Policy Expiration Date</u>	<u>Limits of Liability Each Occurrence</u>	<u>Aggregate</u>
Contractor's Bodily Injury Liability and Property Damage Liability			
Umbrella or Excess Liability			

All of the coverages include coverage for the completed operations hazard, and X, C and U exposures.

Name of Insurance Company by Coverage

<u>Coverage's</u>	<u>Company</u>	<u>Policy Number</u>
Bodily Injury Liability	_____	_____
Property Damage Liability	_____	_____
Umbrella or Excess Liability	_____	_____

4. The policy or policies described above will not be amended, altered, modified or cancelled until thirty (30) days after written notice thereof has been given by registered mail to the Railroad named as certificate holder in this certificate.

Certificate Date:

For _____
 (Insurance Company)

By _____
 (Authorized Agent or Representative)

State of California
 Department of Transportation
 DH-0S-A104(8-10-99)

CONTRACTOR'S ENDORSEMENT

A. As a condition to entering upon Railroad's right-of-way to perform work pursuant to this agreement, Licensee's contractor, _____, whose address is _____ (hereinafter "Contractor), agrees to comply with and be bound by all the terms and provisions of this agreement relating to the work to be performed and the insurance requirements set forth in Section 13 of the Contract Special Provisions.

B. Before the Contractor commences any work, the Contractor will provide the Railroad with (1) a binder of insurance for the Railroad Protective Liability Insurance described in Section 13.2 of the Contract Special Provisions, and the original policy (or a certified duplicate original policy), and (2) a certificate issued by its insurance carrier providing the other insurance coverage required pursuant to Section 13.2 of the Contract Special Provisions in a policy or policies which contain the following type endorsement:

OAKLAND TERMINAL RAILWAY COMPANY is named as an additional insured with respect to all liabilities arising out of Insured's performance of work on behalf of the State.

C. This endorsement shall be completed and directed to:

[Phillip Copple]
2001 Engineers Road
Oakland, CA 94607-5114

CONTRACTOR (print name on above line)

By: _____

Title: _____