

**DEPARTMENT OF TRANSPORTATION**

DES-OE MS #43  
1727 30TH Street, 2ND Floor  
Sacramento, CA 95816



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October 18, 2001

04-Ala-92-5.9/6.9  
04-045044

Addendum No. 4

Dear Contractor:

This addendum is being issued to the contract for construction on State highway in ALAMEDA COUNTY IN HAYWARD FROM 1.7 km EAST OF THE SAN MATEO-HAYWARD BRIDGE TOLL PLAZA TO 0.3 km WEST OF CLAWITER ROAD OVERCROSSING.

Submit bids for this work with the understanding and full consideration of this addendum. The revisions declared in this addendum are an essential part of the contract.

Bids for this work will be opened on October 31, 2001. The original bid opening date was previously postponed indefinitely under Addendum No. 3 dated October 5, 2001.

This addendum is being issued to set a new bid opening date as shown herein and to revise the Notice to Contractors and Special Provisions.

In the Special Provisions, Section 10-1.11, "MAINTAINING TRAFFIC," the vehicle opening chart at the top of page 59 is revised as follows:

BREAKWATER AVE. PEDESTRIAN O.C.  
BR. NO. 33-0655

	Number	Width	Height
Route 92 Vehicle Openings	2	15.6	4.6
Breakwater Ave. Vehicle Opening	1	6.7	4.6
Johnson Road Vehicle Opening	1	6.7	4.6

In the Special Provisions, Section 10-1.29, "PILING," is replaced as attached.

Addendum No. 4  
Page 2  
October 18, 2001

04-Ala-92-5.9/6.9  
04-045044

To Proposal and Contract book holders:

Indicate receipt of this addendum by filling in the number of this addendum in the space provided on the signature page of the proposal.

Submit bids in the Proposal and Contract book you now possess. Holders who have already mailed their book will be contacted to arrange for the return of their book.

Inform subcontractors and suppliers as necessary.

This office is sending this addendum by UPS overnight mail to Proposal and Contract book holders to ensure that each receives it.

If you are not a Proposal and Contract book holder, but request a book to bid on this project, you must comply with the requirements of this letter before submitting your bid.

Sincerely,

ORIGINAL SIGNED BY

REBECCA D. HARNAGEL, Chief  
Office of Plans, Specifications & Estimates  
Office Engineer

Attachments

## 10-1.29 PILING

### GENERAL

Piling shall conform to the provisions in Section 49, "Piling," of the Standard Specifications, and these special provisions.

Section 49-1.05, "Driving Equipment," of the Standard Specifications is amended by adding the following paragraph after the seventh paragraph:

- The use of followers or underwater hammers for driving piles will be permitted if authorized in writing by the Engineer. When a follower or underwater hammer is used, its efficiency shall be verified by furnishing the first pile in each bent or footing sufficiently long and driving the pile without the use of a follower or underwater hammer.

The first and second paragraphs in Section 49-4.01, "Description," of the Standard Specifications are amended to read:

- Cast-in-place concrete piles shall consist of one of the following:
  - A. Steel shells driven permanently to the required bearing value and penetration and filled with concrete.
  - B. Steel casings installed permanently to the required penetration and filled with concrete.
  - C. Drilled holes filled with concrete.
  - D. Rock sockets filled with concrete.

- The drilling of holes shall conform to the provisions in these specifications. Concrete filling for cast-in-place concrete piles is designated by compressive strength and shall have a minimum 28-day compressive strength of 25 MPa. At the option of the Contractor, the combined aggregate grading for the concrete shall be either the 25-mm maximum grading, the 12.5-mm maximum grading, or the 9.5-mm maximum grading. Concrete shall conform to the provisions in Section 90, "Portland Cement Concrete," and Section 51, "Concrete Structures." Reinforcement shall conform to the provisions in Section 52, "Reinforcement."

Unless otherwise specified, welding of any work performed in conformance with the provisions in Section 49, "Piling," of the Standard Specifications, shall be in conformance with the requirements in AWS D1.1.

Foundation recommendations are included in the "Information Handout" available to the Contractor as provided for in Section 2-1.03, "Examination of Plans, Specifications, Contract, and Site of Work," of the Standard Specifications.

Attention is directed to "Welding" of these special provisions.

Difficult pile installation is anticipated due to the presence of soft bay mud overlying dense soils, caving soils, tidal flow fluctuation, high ground water, and traffic control.

### Driving System Submittal

Prior to installing driven piling, the Contractor shall provide a driving system submittal, including driveability analysis, in conformance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications. A submittal shall be made for Bent B9. All proposed driving systems (i.e., each hammer that may be brought onto the site) shall be included in the submittal.

The driving system submittal shall contain an analysis showing that the proposed driving systems will install piling to the specified tip elevation and specified bearing. Driving systems shall generate sufficient energy to drive the piles with stresses not more than 90 percent of the specified yield strength of the steel pile or unfilled steel shell. Submittals shall include the following:

- A. Complete description of soil parameters used, including soil quake and damping coefficients, skin friction distribution, ratio of shaft resistance to nominal compression resistance, assumptions made regarding the formation of soil plugs, and assumptions made regarding drilling through the center of open ended steel shells.
- B. List of all hammer operation parameters assumed in the analysis, including fuel settings, stroke limitations, and hammer efficiency.

- C. Driveability studies that are based on a wave equation analysis using a computer program that has been approved by the Engineer. Driveability studies shall model the Contractor's proposed driving systems, including the hammers, capblocks, and pile cushions, as well as determine driving resistance and pile stresses for assumed site conditions. Separate analyses shall be completed at elevations above the specified tip elevations where difficult driving is anticipated. Studies shall include plots for a range of pile compression capacities above and below the nominal compression resistance shown on the plans. Plots shall include the following:
1. Pile compressive stress versus blows per 0.30-m.
  2. Pile tensile stress versus blows per 0.30-m.
  3. Nominal compression resistance versus blows per 0.30-m.

When the driveability analysis hammers indicate that open ended pipe pile and steel shell penetration rates are less than 0.30-m per 200 blows and the driving stresses will exceed 80 percent of the specified yield strength of the pipe and steel shell, the study shall include assumptions for drilling through the center of open ended pipe piles and steel shells.

- D. Copies of all test results from any previous pile load tests, dynamic monitoring, and all driving records used in the analyses.
- E. Completed "Pile and Driving Data Form," which is shown in these special provisions.

The driving system submittal shall be stamped and signed by an engineer who is registered as a Civil Engineer in the State of California. Prior to installing piling, the Contractor shall allow the Engineer 15 working days to review a driving system submittal after a complete set, as determined by the Engineer, has been received. Should the Engineer fail to complete his review within the time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in the driving system submittal review, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays" of the Standard Specifications.

The Contractor shall use the driving system and installation methods described in the approved driving system submittal for a given control location. Any change in hammers from those submitted and approved by the Engineer shall also meet the requirements for driving system submittals. Revised and new driving system submittals shall be approved by the Engineer prior to using corresponding driving systems on production piling. The Contractor shall allow the Engineer 15 working days to review each revised and each new driving system submittal after a complete set, as determined by the Engineer, has been received.

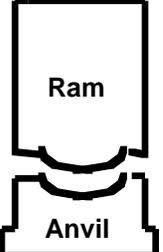
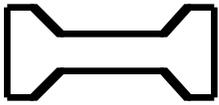
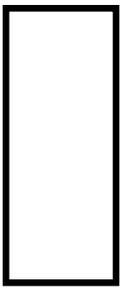
Approval of pile driving equipment will not relieve the Contractor of his responsibility to drive piling, free of damage, to the specified penetration.

Full compensation for driving system submittals shall be considered as included in the contract unit price paid for drive pile, and no additional compensation will be allowed therefor.

CALIFORNIA DEPARTMENT OF TRANSPORTATION  
 TRANSPORTATION LABORATORY  
**PILE AND DRIVING DATA FORM**

Structure Name : \_\_\_\_\_ Contract No.: \_\_\_\_\_  
 \_\_\_\_\_ Project: \_\_\_\_\_  
 Structure No.: \_\_\_\_\_ Pile Driving Contractor or Subcontractor \_\_\_\_\_  
 Dist./Co./Rte./kilo.post: \_\_\_\_\_

(Pile Driven By)

	<b>Hammer</b>	Manufacturer: _____ Model: _____ Type: _____ Serial No.: _____ Rated Energy: _____ at _____ Length of Stroke _____ Modifications: _____ _____ _____ _____				
	<b>Capblock (Hammer Cushion)</b>	Material: _____ Thickness: _____ mm Area: _____ mm <sup>2</sup> Modulus of Elasticity - E: _____ MPa Coefficient of Restitution - e: _____				
	<b>Pile Cap</b>	<table border="1" style="display: inline-table; border-collapse: collapse;"> <tr><td style="padding: 2px;">Helmet</td></tr> <tr><td style="padding: 2px;">Bonnet</td></tr> <tr><td style="padding: 2px;">Anvil Block</td></tr> <tr><td style="padding: 2px;">Drivehead</td></tr> </table> Mass: _____ kg	Helmet	Bonnet	Anvil Block	Drivehead
Helmet						
Bonnet						
Anvil Block						
Drivehead						
	<b>Pile</b>	Material: _____ Thickness: _____ mm Area: _____ mm <sup>2</sup> Modulus of Elasticity - E: _____ MPa Coefficient of Restitution - e: _____				
	<b>Pile</b>	Pile Type: _____ Length (In Leads): _____ m kg/m.: _____ Taper: _____ Wall Thickness: _____ mm Cross Sectional Area: _____ mm <sup>2</sup> Design Pile Capacity: _____ kN Description of Splice: _____ _____ Tip Treatment Description: _____				

- DISTRIBUTE one copy**
- Translab, OGS Foundation Testing & Instrumentation
  - Translab, OGDW Structures Foundations
  - Resident Engineer

Note: If mandrel is used to drive the pile, attach separate manufacturer's detail sheet(s) including mass (kg) and dimensions.

Submitted By: \_\_\_\_\_ Date: \_\_\_\_\_

Phone No.: \_\_\_\_\_

### **Dynamic Monitoring**

Driven 1219 mm piles will be monitored during the final 8 m of driving for dynamic response to the driving equipment. Monitoring will be done by State forces using State-furnished dynamic pile analyzer monitoring instruments.

All 1219 mm piles will receive dynamic monitoring. The Contractor shall notify the Engineer that piles are ready for dynamic monitoring 2 working days prior to driving. The Contractor shall drill the necessary holes in each of the 1219 mm piles to install the monitoring instrumentation in patterns as directed by the Engineer.

Piles to be dynamically monitored shall be prepared and driven in the following sequence:

- A. Prior to driving, the Contractor shall rotate and align the pile in the driving leads as directed by the Engineer
- B. The Contractor shall temporarily suspend driving operations for approximately 15 minutes when the pile tip is 8 m above the elevation to which the tip is required to be finally driven.
- C. During the 15 minute suspension, the Contractor shall bolt the 0.5 kg instrument package securely to pile wall using anchors supplied by the State. The Contractor shall connect electrical cables to the instrument package as directed by the Engineer.
- D. Driving operations shall resume as directed by the Engineer. Driving operations shall be suspended approximately 0.2 m above the required tip elevation (end of initial drive), as directed by the Engineer.
- E. The Contractor shall remove the cables and instrument package from the pile and deliver them to the Engineer.
- F. The Contractor, 1 day and 7 days after the initial installation, shall install the instrument package on the 1219 mm pile, attach the cables and resume driving the pile in 0.1 m increments (1 day restrike and 7 day restrike) to the required tip elevation, as directed by the Engineer.
- G. The Contractor shall remove the cables and instruments from the monitored pile and deliver them to the Engineer.

The Contractor shall be responsible for damage to the State's cables and instruments caused by the Contractor's operations, and shall replace damaged cables or instruments in kind.

### **Wave Equation**

The second paragraph of Section 49-1.03, "Determination of Length," and paragraphs 3 and 4 of Section 49-1.08, "Bearing Value and Penetration," of the Standard Specifications shall not apply to the 1219 mm piles. The Engineer will conduct a penetration and bearing analysis in conjunction with dynamic monitoring of the Test Pile. The Test Pile shall be the first driven 1219 mm pile. Data acquired from dynamically monitoring the Test Pile at the end of initial drive, 1 day restrike and 7 day restrike shall be used to develop bearing acceptance criteria curves for all the other 1219 mm piles. Penetration and bearing analyses will be based on a wave equation analysis.

The Engineer shall be allowed 22 working days to complete dynamic monitoring, revise specified tip elevations, and to provide the bearing acceptance criteria curves for the first 1219 mm pile. Day one of 22 shall be the first day after the end of initial drive of the Test Pile. Should the Engineer fail to provide the bearing acceptance criteria curves for production piles within the time specified and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in providing the bearing acceptance criteria curves, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

1219 mm production piles, other than the Test Pile, shall not be installed until the bearing acceptance criteria curves 1219 mm Test Pile have been provided by the Engineer.

### **OPEN ENDED CAST-IN-STEEL-SHELL CONCRETE PILING**

Cast-in-steel-shell concrete piling shall consist of driven open ended steel shells filled with reinforced cast-in-place concrete and shall conform to the provisions in Section 49-4, "Cast-in-Place Concrete Piles," of the Standard Specifications and these special provisions.

Attention is directed to "Steel Pipe Piling" of these special provisions.

At the Contractor's option, the Contractor may use either the 12.5-mm maximum combined aggregate grading or the 9.5-mm maximum combined aggregate grading. The grading requirements for the 12.5-mm maximum coarse aggregate and the 9.5-mm maximum coarse aggregate are shown in the following table:

Sieve Sizes	Percentage Passing Primary Aggregate Nominal Size			
	12.5 mm x 4.75 mm		9.5 mm x 2.36 mm	
	Operating Range	Contract Compliance	Operating Range	Contract Compliance
19 mm	100	100		
12.5 mm	82 - 100	80 - 100	100	
9.5 mm	X ± 15	X ± 22	X ± 15	X ± 20
4.75 mm	0 - 15	0 - 18	0 - 25	0 - 28
2.36 mm	0 - 6	0 - 7	0 - 6	0 - 7

In the table above, the symbol X is the gradation which the Contractor proposes to furnish for the 9.5-mm sieve size.

The gradation proposed by the Contractor for the 12.5-mm x 4.75-mm primary aggregate or for the 9.5-mm x 2.36-mm primary aggregate shall be within the following percentage passing limits:

Primary Aggregate Nominal Size	Sieve Sizes	Limits of Proposed Gradation
12.5 mm x 4.75 mm	9.5 mm	40 - 78
9.5 mm x 2.36 mm	9.5 mm	50 - 85

The combined aggregate grading for the 12.5-mm x 4.75-mm primary aggregate nominal size or for the 9.5-mm x 2.36-mm primary aggregate nominal size shall be within the following limits:

Grading Limits of Combined Aggregate		
Sieve Sizes	Percentage Passing	
	12.5-mm Max.	9.5-mm Max.
19 mm	100	100
12.5 mm	90 - 100	90 - 100
9.5 mm	55 - 86	55 - 86
4.75 mm	45 - 63	45 - 63
2.36 mm	35 - 49	35 - 49
1.18 mm	25 - 37	25 - 37
600 µm	15 - 25	15 - 25
300 µm	5 - 15	5 - 15
150 µm	1 - 8	1 - 8
75 µm	0 - 4	0 - 4

The piles shall be installed open ended and no internal plates shall be used.

The Contractor shall submit to the Engineer for approval, a cleanout method for open ended cast-in-steel-shell concrete piling. Care shall be taken during cleaning out of open ended steel shells to prevent disturbing the foundation material surrounding the pile. See plans for limits of pile clean out. Equipment or methods used for cleaning out steel shells shall take into consideration the hydrostatic pressures of the surrounding soil and as such shall not cause quick soil conditions or cause scouring or caving around or below the piles. Open ended steel shells shall be free of any soil, rock, or other material deleterious to the bond between concrete and steel prior to placing reinforcement and concrete.

After the steel shells have been cleaned out, the pile shall be constructed expeditiously in order to prevent deterioration of the surrounding foundation material from the presence of water. Deteriorated foundation materials, including materials that have softened, swollen, or degraded, shall be removed from the bottom of the steel shells and shall be disposed of.

Reinforcement shall be placed and secured symmetrically about the axis of the pile and shall be securely blocked to clear the sides of the steel shell.

If conditions render it impossible or inadvisable in the opinion of the Engineer to dewater the open ended cast-in-steel-shell concrete piling prior to placing reinforcement and concrete, the bottom of the shell shall be sealed in conformance with the provisions in Section 51-1.10, "Concrete Deposited Under Water," of the Standard Specifications. The sealed shell shall then be dewatered and cleaned out as specified herein.

**Jetting and Drilling**

Jetting to obtain the specified penetration in conformance with the provisions in Section 49-1.05, "Driving Equipment," of the Standard Specifications shall not be used for driven type piles.

**Redriving**

Piles at Abutment 1, Abutment 10 and ramp structures which do not attain the required bearing value when the pile tip has reached the specified tip elevation shall be allowed to stand for a "set period" without driving. The "set period" shall be at least 24 hours unless bearing has been obtained sooner. After the required "set period" has elapsed, 2 piles or 10 percent of such piles in a footing, whichever is greater, shall be redriven. The Engineer will designate which piles are to be redriven. Redriving shall consist of operating the driving hammer at full rated energy on the pile and then measuring the bearing value of the pile.

If the 1219 mm pile from Bent B9 does not attain the required bearing value when the pile tip has reached the specified tip elevation, the pile shall be allowed to stand for a "set period" without driving. The "set period" shall be at least 24 hours unless bearing has been obtained sooner. After the required "set period" has elapsed, the pile shall be redriven. Redriving shall consist of operating the driving hammer at full rated energy on the pile and then measuring the bearing value of the pile. If after redriving, the pile does not attain the required bearing value, the pile shall be allowed to stand for a second "set period". The second "set period" shall be a minimum of 7 days. After the required second "set period" has elapsed, the pile shall be redriven.

If the required bearing value has been attained for each pile designated to be redriven, then the remaining piles in that footing shall be considered satisfactory and further driving will not be required. If redriving said designated piles demonstrates that the required bearing value has not been attained, all piles in that footing shall be redriven until the required bearing value has been reached.

Full compensation for redriving and for conforming to the requirements for "set period" and any delays in connection therewith shall be considered as included in the contract unit price paid for driving the piles involved and no separate payment will be made therefor.

**STEEL PIPE PILING**

**General**

Steel pipe piling shall consist of steel shells for open ended cast-in-steel-shell concrete piling. Steel pipe piling shall conform to the provisions in Section 49-5, "Steel Piles," of the Standard Specifications and these special provisions.

Wherever reference is made to the following American Petroleum Institute (API) specifications in the Standard Specifications, on the project plans, or in these special provisions, the year of adoption for these specifications shall be as follows:

API Codes	Year of Adoption
API 2B	1990
API 5L	1995

All requirements of the codes listed above shall apply unless specified otherwise in the Standard Specifications, on the plans or in these special provisions.

Only steel pipe pile seam welds may be made by the electric resistance welding method. Such welds shall be welded in conformance with the requirements in API 5L and any amendments to API 5L in the Standard Specifications or these special provisions.

Seams in steel pipe piles made by submerged arc welding may be welded in conformance with the requirements in API 5L and any amendments to API 5L in the Standard Specifications or these special provisions.

Handling devices may be attached to steel pipe piling. Welds attaching these devices shall be aligned parallel to the axis of the pile and shall conform to the requirements for field welding specified herein. Permanent bolted connections shall be corrosion resistant. Prior to making attachments, the Contractor shall submit a plan to the Engineer that includes the locations, handling and fitting device details, and connection details. Attachments shall not be made to the steel pipe piling until the plan is approved in writing by the Engineer. The Engineer shall have 7 days to review the plan. Should the

Engineer fail to complete the review within 7 days, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in reviewing the plan, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

Each length of steel pipe piling shall be marked in conformance with the requirements in ASTM Designation: A 252.

For steel pipe piling, including bar reinforcement in the piling, the Engineer shall be allowed 48 hours to review the "Welding Report," specified in "Welding Quality Control" of these special provisions, and respond in writing after the required items have been received. No field welded steel pipe piling shall be installed, and no reinforcement in the piling shall be encased in concrete until the Engineer has approved the above requirements in writing. Should the Engineer fail to complete the review and provide notification within this time allowance, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in notification, the delay will be considered a right of way delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

At the Contractor's option, a steel pipe pile may be re-tapped to prevent pile set-up; however, the field welded splice shall remain at least one meter above the work platform until that splice is approved in writing by the Engineer.

### **Manufactured Steel Pipe**

Manufactured steel pipe is defined as pipe produced at a permanent facility where an automatic welding process, electric resistance welder, or seamless pipe operation is used in conformance with ASTM Designations: A 252, A 53, A 135, A 139, API 5L, or AWWA C200; where this steel pipe can be produced in lengths at least 9 m long without a circumferential splice; and where this manufacturing can be done on a daily basis. Manufactured steel pipe is not a specifically engineered product. (i.e. Manufactured steel pipe is an off-the-shelf item.)

Manufactured steel pipe used for steel pipe piling shall conform to the following requirements:

- A. The outside circumference of the steel pipe piling end shall not vary by more than 10 mm from that corresponding to the diameter shown on the plans.
- B. The maximum allowable misalignment for adjacent steel pipe pile edges to be welded shall be 0.1875 times the wall thickness, but not more than 1.6 mm.
- C. Steel pipe pile straightness shall conform to the requirements in API 5L, Section 7.6, "Straightness."
- D. Welds made at a permanent manufacturing facility shall be made by either an automatic welding process or an electric resistance welding process.

### **Fabricated Steel Pipe**

Fabricated steel pipe is defined as pipe produced at a permanent facility where a variety of steel fabrication including roll forming and welding steel plate into pipe is performed, where this pipe is at least 19 mm in wall thickness, where this pipe is produced in conformance with API 2B, and where this fabrication can be done on a daily basis. Fabricated steel pipe is a specifically engineered product. (i.e. Fabricated steel pipe is engineered for a specific project.)

Fabricated steel pipe used for steel pipe piling shall conform to API 2B and the following requirements:

- A. An API site license and API monogram are not required.
- B. Weld filler metal shall conform to the requirements of AWS D1.5 for the welding of ASTM Designation: A 709, Grade 50 steel, except that the qualification, pretest, and verification test requirements need not be conducted if certified test reports are provided for the consumables to be used.

### **Field Welding**

Field welding of steel piling is defined as welding performed after the certificate of compliance has been furnished by the manufacturer or fabricator and shall conform to the following requirements:

- A. Match marking of pipe ends at the manufacturing or fabrication facility is recommended for piling to ensure weld joint fit-up. Prior to positioning any 2 sections of steel pipe to be spliced by field welding, including those that have been match marked at the manufacturing or fabrication facility, the Contractor shall equalize the offsets of the pipe ends to be joined and match mark the pipe ends.
- B. Welds made in the flat position or vertical position (where the longitudinal pipe axis is horizontal) shall be single-vee groove welds. Welds made in the horizontal position (where the longitudinal pipe axis is vertical) shall be single-bevel groove welds. Joint fit-ups shall conform to the requirements for tubular sections in AWS D1.1 and these special provisions.

- C. The minimum thickness of the backing ring shall be 6 mm, and the ring shall be continuous. Splices in the backing ring shall be made by complete penetration welds. These welds shall be completed and inspected prior to final insertion into a pipe end. Attachment of backing rings to pipe ends shall be done using the minimum size and spacing of tack welds that will securely hold the backing ring in place. Tack welding shall be done in the root area of the weld splice. Cracked tack welds shall be removed and replaced prior to subsequent weld passes. The gap between the backing ring and the steel pipe piling wall shall be no greater than 2 mm. One localized portion of the splice, that is equal to or less than a length that is 20 percent of the outside circumference of the pipe, as determined by the Engineer, may be offset by a gap equal to or less than 6 mm provided that this localized portion is first seal welded using shielded metal arc E7016 or E7018 electrodes. The Contractor shall mark this localized portion so that it can be referenced during any required nondestructive testing (NDT). Backing rings shall have a minimum width of 1 1/2 times the thickness of the pile to be welded so that they will not interfere with the interpretation of the NDT.
- D. For steel pipe with an outside diameter greater than 1.1 m, and with a wall thickness greater than 25.4 mm, the root opening tolerances may be increased to a maximum of 5 mm over the specified tolerances.
- E. Weld filler metal shall conform to the requirements shown in AWS D1.5 for the welding of ASTM Designation: A 709, Grade 50 steel, except that the qualification, pretest, and verification test requirements need not be conducted if certified test reports are provided for the consumables to be used.
- F. For field welding, including attaching backing rings and making repairs, the preheat and interpass temperature shall be in conformance with AWS D1.1, Section 3.5, "Minimum Preheat and Interpass Temperature Requirements," and with Table 3.2, Category C; and the minimum preheat and interpass temperature shall be 66°C, regardless of the pipe pile wall thickness or steel grade. In the event welding is disrupted, preheating to 66°C must occur before welding is resumed.
- G. Welds shall not be water quenched. Welds shall be allowed to cool unassisted.

Radiographic, magnetic particle, or ultrasonic testing shall be used to assure soundness of backing rings in conformance with the requirements in AWS D1.1, Section 6.

#### **MEASUREMENT AND PAYMENT (PILING)**

Measurement and payment for the various types and classes of piles shall conform to the provisions in Sections 49-6.01, "Measurement," and 49-6.02, "Payment," of the Standard Specifications and these special provisions.

The third paragraph in Section 49-6.02, "Payment," of the Standard Specifications is amended to read:

- The contract price paid per meter for cast-in-drilled-hole concrete piling shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in drilling holes, disposing of material resulting from drilling holes, temporarily casing holes and removing water when necessary, furnishing and placing concrete and reinforcement, and constructing reinforced concrete extensions, complete in place, to the required penetration, as shown on the plans, as specified in these specifications and in the special provisions, and as directed by the Engineer.

Full compensation for furnishing and placing additional testing reinforcement, for load test anchorages, and for cutting off test piles as specified, shall be considered as included in the contract price paid for piling of the type or class shown in the Engineer's Estimate, and no additional compensation will be allowed.

No additional compensation or extension of time will be made for additional foundation investigation, installation and testing of indicator piling, cutting off piling and restoring the foundation investigation and indicator pile sites, and review of request by the Engineer.

Full compensation for cleaning out the open ended steel shells prior to installing reinforcement and filling with concrete, for disposing of materials removed from the inside of the pile, and for placing seal course concrete and dewatering the open ended steel shells, as shown on the plans, as specified in these special provisions, and as directed by the Engineer, shall be considered as included in the contract unit price paid for drive pile, and no additional compensation will be allowed therefor.

Full compensation for conforming to the provisions in "Steel Pipe Piling" and "Nondestructive Testing" of these special provisions shall be considered as included in the contract prices paid for the various items of work involved, and no additional compensation will be allowed therefor.