

DEPARTMENT OF TRANSPORTATION
DIVISION OF ENGINEERING SERVICES
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METHOD OF DEVELOPING DENSITY AND MOISTURE CALIBRATION TABLES FOR THE NUCLEAR GAGE

CAUTION: Prior to handling test materials, performing equipment setups, and/or conducting this method, testers are required to read "**SAFETY AND HEALTH**" in Part 4 of this method. It is the responsibility of the user of this method to consult and use departmental safety and health practices and determine the applicability of regulatory limitations before any testing is performed.

OVERVIEW

This is a procedure for developing density and moisture calibration tables for nuclear gages. Nuclear gage density calibration shall be performed at least once every 15 months with gage radiation count readings taken on a set of three standard density blocks.

A set of three standard density blocks is defined as the three metal density blocks located at the Transportation Laboratory in Sacramento, California (Translab) or any other three metal blocks for which the equivalent densities are established based on the measurements taken on the three metal standard blocks at Translab and verified by the Engineer at Translab. The equivalent densities for any set of three standard density blocks shall be verified at least once every five years by the Engineer at Translab following the procedure described in Appendix A. The equivalent densities for the three metal standard density blocks located at Translab shall be verified at least once every five years by the Engineer at Translab following a similar procedure to that given in Appendix A using the six California Transportation Laboratory Master Standard Density Blocks that are made of siliceous and calcareous materials. The material densities for the six master density blocks shall be established by weighing and measuring within 30 days prior to their use.

Nuclear gage moisture calibration shall be performed at least once every 15 months by relating gage count ratios to a set of two moisture standard blocks. A set of two moisture standard blocks is defined as the two moisture standard blocks located at Translab in Sacramento, or the two moisture standard blocks located in the Caltrans districts, or any two Engineer-approved moisture standard blocks owned by a private company. The moisture content of the standard blocks shall be reviewed at least once every 15 months by the Engineer at Translab. Correlation to field moistures may also be developed if this relationship is desired.

Dimensions of standard density/moisture blocks and the edge distance of test holes in standard density blocks shall be of sufficient size to eliminate boundary effect on radioactive counts. For standard density blocks, a minimum height of 255 mm for the backscatter detection mode and 50 mm deeper than the deepest test depth for the direct penetration mode shall be required. Minimum surface dimensions of 610 mm long by 430 mm wide may be adequate for standard density blocks if the test hole is placed such that the boundary effect is minimized. A minimum 100 mm may be an appropriate value for the edge distance of test holes in density blocks.

Three metal standard blocks may be made of aluminum, magnesium, a

combination of these, or other metal materials from which the calibration curve/table can be used to interpolate accurate densities for materials to be tested.

To express the standard count limits within which the calibration of a gage is valid, the acceptable deviation limit (ADL) is defined in this test method as $ADL = 0.03n$ where n = standard count at calibration of the gage. The strength of radioactive sources in gages decays naturally with time. The natural decay ratio in percentage for typical radioactive sources used in nuclear gages is provided in Table 1. Any subsequent standard count shall be within \pm ADL of the standard count value used for the calibration after the natural source decay is taken into account. If it is not, a new ADL and calibration table shall be established after the gage is checked and repaired if necessary.

This method is divided into the following parts:

1. Principle of the Method
2. Procedure for Density Calibration
3. Procedure for Moisture Calibration
4. Safety and Health

Appendix A. Procedure for determining the equivalent densities of three metal blocks to be used as standard blocks.

PART 1. PRINCIPLE OF THE METHOD

A. DENSITY CALIBRATION

A set of three metal standard density blocks is utilized to perform a nuclear gage density calibration. Radioactive count readings on each of the three standard blocks shall be taken at a specific test mode of a gage to be calibrated after standard counts are read. The test mode is in terms of penetration depth of the gage source rod. The test modes include the backscatter detection mode, and 50, 75, 100, 125, 150, 175, and 200 mm penetration depths. A nuclear gage may also be calibrated at

255 and 305 mm penetration depths or Asphalt/Concrete (A/C) mode. The linear regression analysis expressed below is implemented on the data samples for each of the test modes of a gage.

$$y = d_0 + d_1x$$

In which y represents the density of the material considered and $x = \ln(CR)$ – the natural logarithm function of CR, where CR is the count ratio of measured count to standard count. The coefficients d_0 and d_1 are to be determined by the least-square method. The quality of calibration data can be evaluated using the correlation coefficient or the standard error of the regression line.

B. MOISTURE CALIBRATION

A set of two moisture standard blocks is used in the procedure for moisture calibration. Radioactive count readings are taken on the two blocks at the moisture test mode of a gage to be calibrated after standard counts are read. A straight line is drawn on normal linear scale and a calibration table is generated. The mathematical equation for nuclear gage moisture calibration may be expressed as

$$y = m_0 + m_1x$$

in which y stands for the moisture of the material considered and $x = CR$, where CR is the count ratio of measured count to standard count. The coefficients m_0 and m_1 are to be determined by calibration measurements taken on two moisture standard blocks.

PART 2. PROCEDURE FOR DENSITY CALIBRATION

A. APPARATUS

1. The nuclear gage to be calibrated and the manufacturer's standard block.
2. A set of three metal standard density blocks.

B. STANDARD COUNT

1. Set the manufacturer's standard block 1.5 m from any object and 8 m

from any gage or radioactive source to eliminate radioactive interference.

2. Place the gage on the standard block in the safe position and take eight 1-minute density counts. The eight measurements taken are part of the warm-up procedure and are entered in a gage logbook, but are not used in the subsequent parts of this procedure. After the warm-up, take twelve 1-minute counts for density. Record the average of each set of four consecutive 1-minute counts under the label "A.M." on the form shown in Figure 1 and in the gage logbook. The average of the twelve measurements is the *standard count* for the gage.

If the nuclear gage is equipped with electronic circuitry capable of automatically averaging four 1-minute density counts, four consecutive 1-minute density counts can be taken as one 4-minute count equivalently and Step 2 can be performed slightly differently. Place the gage on the standard block in the safe position and take two 4-minute (warm-up) counts and record the data in the gage logbook. After the warm-up, take three 4-minute counts for density. Record each 4-minute count on the form shown in Figure 1 and in the gage logbook. The data of gage counts on the form is the average of four 1-minute count readings or one 4-minute count for a gage with automatically averaging function.

C. COUNT READINGS ON THREE STANDARD DENSITY BLOCKS

1. Set the gage source rod at the desired depth and position the gage on one of the three metal standard blocks with the rod in the hole provided for this detection. The gage is placed so that the rod is firmly against the side of the hole nearest to the gage. All blocks must be placed at least 8 m apart and 8 m from any gage or radioactive source to eliminate radioactive interference unless there is proper shielding between the blocks.

2. Take four 1-minute counts at a test mode. A test mode is referred to as the backscatter detection mode, A/C mode, or one of the following nominal penetration depths: 50, 75, 100, 125, 150, 175, 200, 255 and 305 mm. For a gage with averaging function, four consecutive 1-minute density counts can be taken as one 4-minute count equivalently. Record all data on the form shown in Figure 1. For the backscatter detection mode, additional four 1-minute counts or one 4-minute count is required due to high variation in count readings at this position.

Nominal direct transmission depth defines the approximate depth at which the rod is placed. The direct transmission depth is the nominal direct transmission depth ± 3 mm and is defined as the actual penetration depth setting at which the soil density gage rod is manufactured to stop.

3. Repeat Steps 1 to 2 above on the other two metal standard blocks and record all data on the form shown in Figure 1.
4. Take post-test standard count readings to check gage stability and record the data under the label "P.M." on the form as shown in Figure 1.

D. PRESENTATION OF CALIBRATION DATA

1. Present the calibration data from the three metal standard blocks for a gage at all test modes on a semi-log scale plot as shown in Figure 3.
2. Determine the "best fitting" straight line using the "Least-Square" method for each of the test modes considered. Present the correlation coefficient of the regression on the plot as shown in Figure 3. If the correlation coefficient for a test mode is less than 0.999 or the standard error of the linear regression is greater than 16 kg/m^3 , the gage at this test mode shall be recalibrated.
3. Generate calibration tables as depicted in Table 2, one table for each

calibrated test mode. Present basic information of the calibration on the table, including

- 3.1 Gage Owner
- 3.2 Operator
- 3.3 Gage serial number
- 3.4 Gage manufacturer and model
- 3.5 Calibration date
- 3.6 Calibration data points
- 3.7 Standard count and its limits
beyond which the calibration table cannot be applied

PART 3. PROCEDURE FOR MOISTURE CALIBRATION

A. APPARATUS

1. The nuclear gage to be calibrated and the manufacturer's standard block.
2. A set of two moisture standards.

B. CALIBRATION PROCEDURE

1. Take standard counts by following the procedure in Part 2, Section B, except take moisture readings instead of density readings. Record the data under the label "Moisture." on the form shown in Figure 1. One warm-up, one post-test and two pre-test standard counts for moisture can be recorded in the space provided for the moisture standard counts. The warm-up may not be necessary if the density counts were already made during the same day.
3. Place the gage on the first moisture standard block at the moisture test mode of a gage and take four 1-minute counts or one 4-minute count for a gage with automatically averaging function. Record the first data on the form shown in Figure 1. Lift the gage and re-place it on the same standard block for a second data. Average the two numbers to obtain the mean count for this standard block.
4. Repeat Step 2 on the second moisture standard block.

5. Present the two data points on a normal linear scale plot and connect the points using a straight line, as shown in Figure 4. Calculate the intercept and slope of the straight line and determine the calibration equation.

6. Tabulate the moisture calibration as shown in Table 3. Present basic information of the calibration on the table, including

- 5.1 Gage Owner
- 5.2 Operator
- 5.3 Gage serial number
- 5.4 Gage manufacturer and model
- 5.5 Calibration date
- 5.6 Calibration data points
- 5.7 Standard count and its limits
beyond which the calibration table cannot be applied

The calibration on the two standard blocks may not give moisture content comparable to oven drying (California Test 226). If the correlation between gage calibration moistures and oven-dry moistures is needed, the calibration moisture must be verified by performing nuclear gage field moisture tests and relating test results to oven-dry moistures and field densities.

C. FIELD MOISTURE CALIBRATION PROCEDURE

1. Follow the procedure described in Part 3, Sections A, B-1, B-2, B-3 and B-4 to obtain the standard calibration data for a gage to be checked.
2. Plot the data from Step 1 and draw a straight line (the dashed line in Figure 4).
3. Take at least 10 nuclear gage field moisture and density tests (California Test 231).
4. At these same sites, take representative soil samples and determine oven-dry moistures (California Test 226).
5. Plot the gage field count ratios versus field moistures (Figure 4).

6. Draw a best fitting straight line through the field data points and parallel to the standard calibration line determined in Step 2.
7. Take count ratios of 0.5 and 0.8 and the corresponding moistures at these two points. Use the two data points to obtain the field moisture calibration table.

PART 4. SAFETY AND HEALTH

All rules and regulations in the operators manual and the State of California Administration Code, Title 17, of the State of California, Department of Health Services shall be followed.

Prior to handling, testing or disposing of any waste materials, testers are required to read: Part A (Section 5.0), Part B (Section: 5.0, 6.0 and 10.0) and Part C (Section 2.0) of Caltrans Laboratory Safety Manual. Users of this method do so at their own risk.

REFERENCES

California Tests 121, 226 and 231

End of Text

(California Test 111 contains 14 pages)

APPENDIX A

PROCEDURE FOR DETERMINING THE EQUIVALENT DENSITIES OF THREE METAL BLOCKS

A. APPARATUS

1. A group of at least 20 nuclear gages and their companion manufacturer's standard blocks
2. The three metal standard density blocks located at Translab in Sacramento
3. A set of three metal blocks for which the equivalent densities are to be established

B. STANDARD COUNT

1. Start with one gage in the group of at least 20 gages. Set the manufacturer's standard block 1.5 m from any object and 8 m from any gage or radioactive source to eliminate radioactive interference.
2. Place the gage on the standard block in the safe position and take eight 1-minute density counts. The eight measurements taken are part of the warm-up procedure and are entered in a gage logbook, but are not used in the subsequent parts of this procedure. After the warm-up, take twelve 1-minute counts for density. Record the average of each set of four consecutive 1-minute counts under the label "A.M." on the form shown in Figure 1 and in the gage logbook. The average of the twelve measurements is the *standard count* for the gage.

If the nuclear gage is equipped with electronic circuitry capable of automatically averaging four 1-minute density counts, four consecutive 1-minute density counts can be taken as one 4-minute count equivalently and Step 2 can be performed slightly differently. Place the gage on the standard block in the safe position and take two 4-minute (warm-up) counts and record the data in the gage logbook. After the warm-

up, take three 4-minute counts for density. Record each 4-minute count on the form shown in Figure 2 and in the gage logbook. The data of gage counts on the form is the average of four 1-minute count readings or one 4-minute count for a gage with automatically averaging function.

C. COUNT READINGS ON TWO SETS OF DENSITY BLOCKS

1. Set the gage source rod at the desired depth and position the gage on one of the three metal standard blocks with the rod in the hole provided for this detection. The gage is placed so that the rod is firmly against the side of the hole nearest to the gage. All blocks must be placed at least 8 m apart and 8 m from any gage or radioactive source unless there is proper shielding between the blocks.
2. Take four 1-minute counts at a test mode. A test mode is referred to as the backscatter detection mode, A/C mode, or one of the following nominal penetration depths: 50, 75, 100, 125, 150, 175, 200, 255 and 305 mm. For a gage with averaging function, four consecutive 1-minute density counts can be taken as one 4-minute count equivalently. Record all data on the form shown in Figure 2. For the backscatter detection mode, additional four 1-minute counts or one 4-minute count is required due to high variation in count readings at this position.

Nominal direct transmission depth defines the approximate depth at which the rod is placed. The direct transmission depth is the nominal direct transmission depth ± 3 mm and is defined as the actual penetration depth setting at which the soil density gage rod is manufactured to stop.

3. Repeat Steps 1 to 2 above on the other five metal blocks and record all data on the form shown in Figure 2.
4. Take post-test standard count readings to check gage stability and record the data under the label "P.M." on the form shown in Figure 2.

D. CALIBRATION CURVES

1. Present the calibration data on the three metal standard blocks for a gage at all test modes on a semi-log scale plot as shown in Figure 3.
2. Determine the "best fitting" straight line or the calibration curve based on the three data points for each of the test modes taken on the set of three standard blocks. Present the correlation coefficient of the regression on the plot as shown in Figure 3.

If the correlation coefficient for a test mode is less than 0.999 or the standard error of the linear regression is greater than 16 kg/m³, the data at this test mode of the gage shall be re-taken.

3. Calculate the densities of the three blocks for which the equivalent densities are to be established from the calibration curves determined in Step 2. An array of densities for each of the three blocks can be found from the calibration curves by using the count readings for all the test modes of a gage.

E. EQUIVALENT DENSITIES

1. Repeat the procedures described in Sections B, C & D for all other gages in the group of at least 20 gages and record all data on the form shown in Figure 2.
2. Tabulate the density arrays for all gages calculated in Section D-3 above for each of the three blocks. A density matrix can be formed for each of the three blocks for which the

equivalent densities are to be established.

3. Calculate the mean and standard deviation of the density matrix. The equivalent density for each of the three blocks is referred to as the mean value of the corresponding density matrix with a standard deviation less than 16 kg/m³.

If the standard deviation is greater than 16 kg/m³, remove the data elements with higher departure from the mean value of the corresponding matrix until a better standard deviation is achieved. All the calibration analysis can be implemented in a computer program.

NUCLEAR GAGE CALIBRATION											
Agency: Caltrans - D00		Operator: John Smith			M fr./Model: CPN / MC-1			S/N: 5388		2	
Density Standard Count				Moisture				Date			
W arm-up	A.M.			P.M.			Standard Count		Tubs		Date
	1	2	3	1	2	3	W arm-up	Average	Dry	Wet	
1	12768	12821	12820	1	12840	12823	1	2558	0.00	19.60	5/16/95
2	12873	12829	12820				2	2555	156	2460	
							P.M.	2552	160	2463	
								2551			
Calibration or Test Mode											
Block	CTS	B.S.	50mm (2")	75mm (3")	100mm (4")	125mm (5")	150mm (6")	175mm (7")	200mm (8")	255mm (10")	305mm (12")
M-086	1	4170	22211	22119	20383	18010	15155	12201	9631		
	2	4174									
M-087	1	3078	15963	15367	13646	11514	9232	7079	5333		
	2	3094									
M-085	1	2237	10836	10091	8634	6980	5315	3876	2790		
	2	2241									
B-1	1	4171	22210	22118	20382	18011	15154	12200	9630		
	2	4173									
B-2	1	3077	15964	15368	13645	11513	9231	7078	5332		
	2	3095									
B-3	1	2236	10835	10090	8635	6981	5316	3878	2791		
	2	2242									

Notes:																	
1.	All the data for count numbers is the average of four 1-minute counts or one 4-minute count for a gage with automatically averaging function.																
2.	M-086, M-087 & M-085 are the IDs for the three density standard blocks. The equivalent soil densities of them are																
	<table border="1"> <thead> <tr> <th>No</th> <th>ID</th> <th>pcf</th> <th>kg/m³</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>M-086</td> <td>107.26</td> <td>1718</td> </tr> <tr> <td>2</td> <td>M-087</td> <td>133.41</td> <td>2137</td> </tr> <tr> <td>3</td> <td>M-085</td> <td>162.43</td> <td>2602</td> </tr> </tbody> </table>	No	ID	pcf	kg/m ³	1	M-086	107.26	1718	2	M-087	133.41	2137	3	M-085	162.43	2602
No	ID	pcf	kg/m ³														
1	M-086	107.26	1718														
2	M-087	133.41	2137														
3	M-085	162.43	2602														
3.	B-1, B-2 & B-3 are the IDs for the three density blocks for which the equivalent soil densities are to be established.																

Figure 2

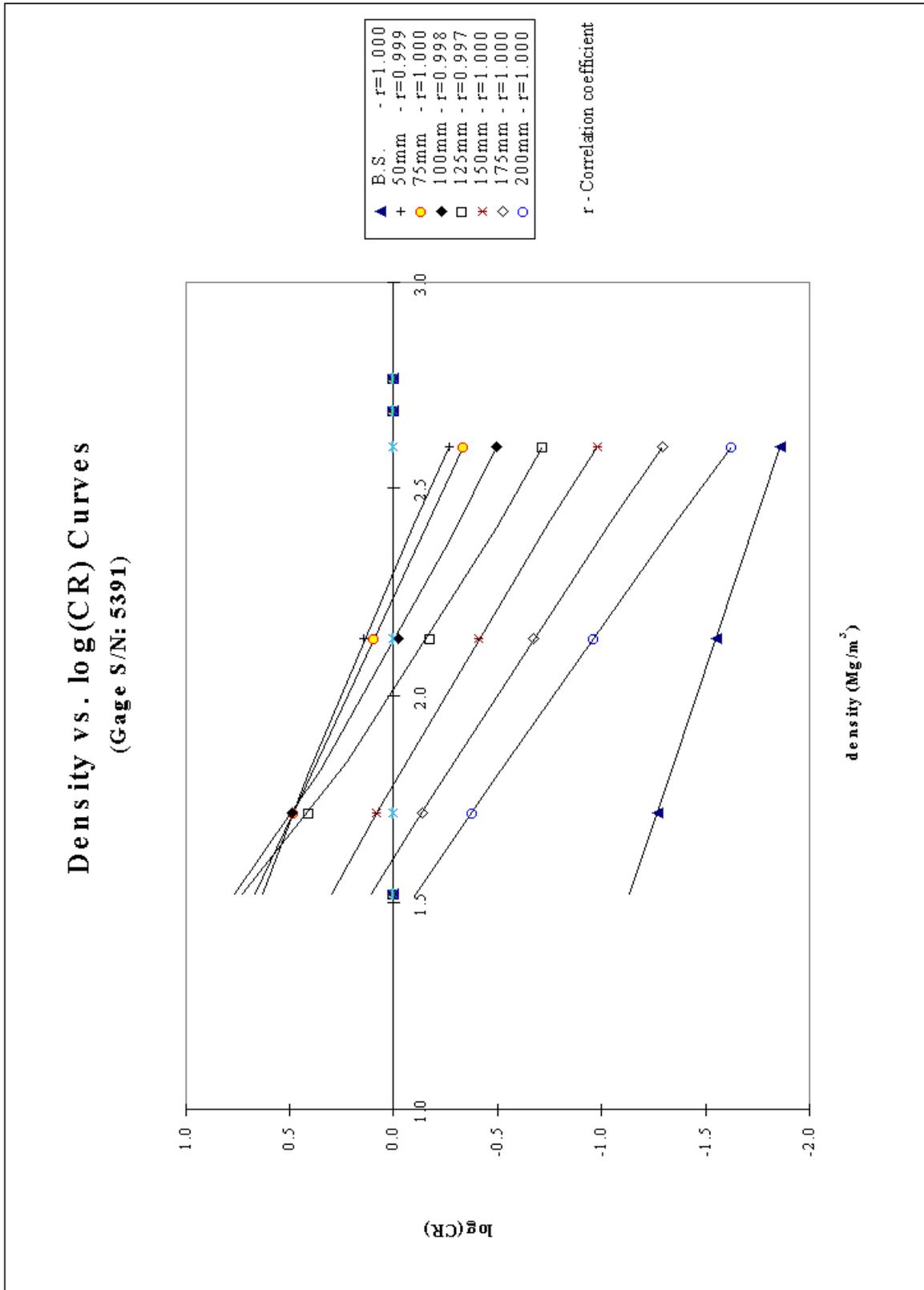
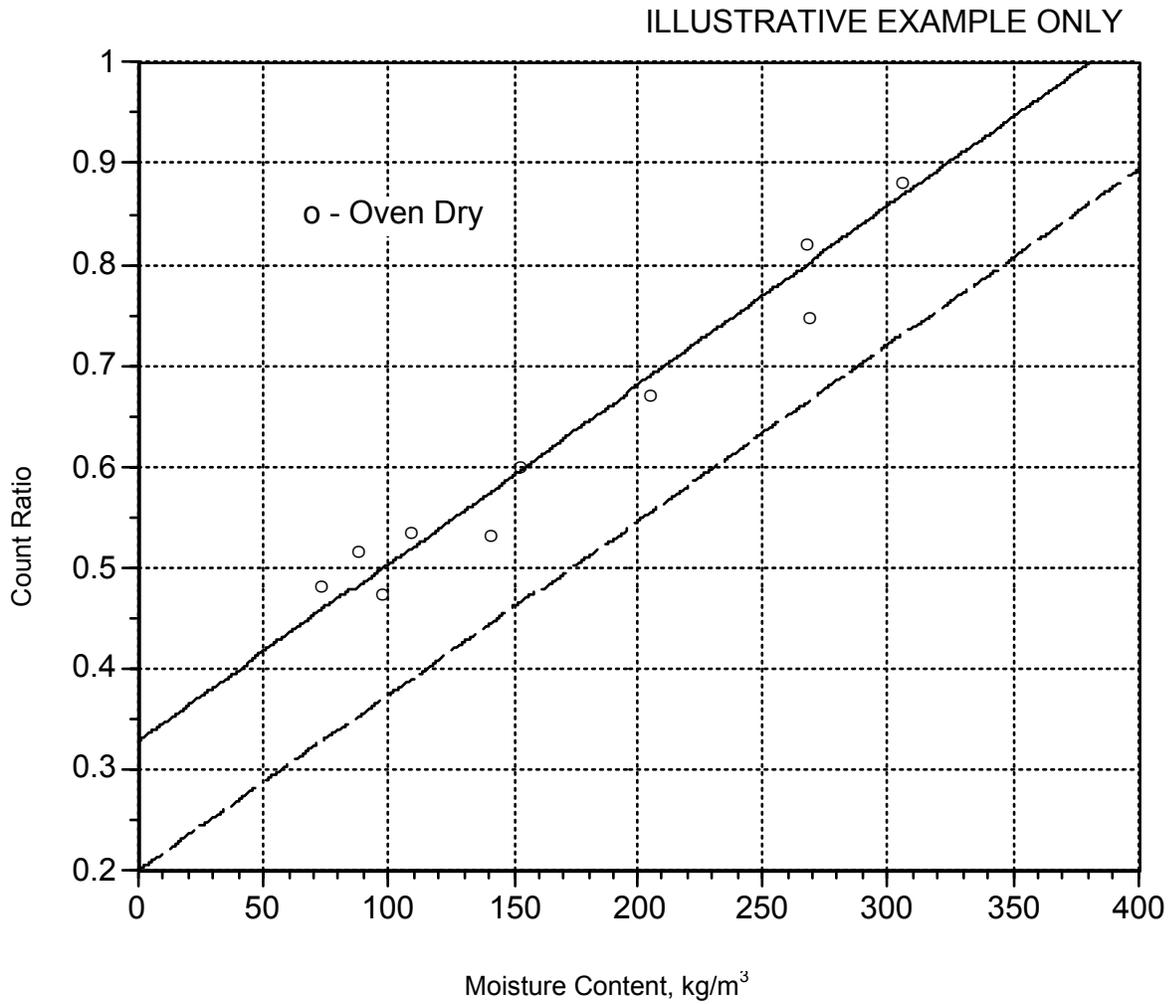


Figure 3



Moisture Calibration Curve

FIGURE 4

TABLE 1 – NATURAL DECAY RATIO FOR TYPICAL GAGE SOURCES

Time (months)	Cesium-137 (%)	Americium-241 (%)
0	100	100
1	99.8	99.99
2	99.6	99.97
3	99.4	99.96
4	99.2	99.95
5	99.0	99.93
6	98.9	99.92
7	98.7	99.91
8	98.5	99.89
9	98.3	99.88
10	98.1	99.87
11	97.9	99.85
12	97.7	99.84
13	97.5	99.83
14	97.3	99.81
15	97.2	99.80
24	95.5	99.68
360	50	95.3

The strength of radioactive sources used in nuclear gages decays naturally with time. Thus a nuclear gage's standard count decreases with time. The strength of a radioactive source at any time may be expressed as

$$S = S_0 \exp [(-\ln 2/T_{0.5})t]$$

in which S – the strength of a given radioactive source at time t; S_0 – the strength at time t = 0; exp (.) – the exponential function; $T_{0.5}$ – half-life time at which the strength of a radioactive source decays to one half of its original strength. The half-life time is 30 years for Cesium-137 – a radioactive source often used for density detection and 432 years for Americium-241 – a radioactive source often used for moisture measurement.

TABLE 2 - COUNT RATIO VS. DENSITY FOR NUCLEAR GAGE NO. 5391

**Count Ratio versus Density
Back Scatter (TM-375)**

Gage Owner: *Caltrans - D00*
Operator: *John Smith*

Gage S/N: *5391*
Gage Model:

Calibration Date: *5/17/99*
Std Ct (at Calib): *13422*
Std Count ADL: *± 403*

Based on calibration data with the three state standard density blocks

1.0 Mg/m³ = 62.428 PCF

PCF	107.26	133.41	162.43
Mg/m ³	1.718	2.137	2.602
Count Ratio	0.281	0.212	0.156

Count Ratio				Density	Count Ratio				Density	Count Ratio				Density	
CR	to	CR	Mg/m ³	CR	to	CR	Mg/m ³	CR	to	CR	Mg/m ³	CR	to	CR	Mg/m ³
0.357	-	0.359	1.40	0.266	-	0.267	1.80	0.203	-	0.203	2.20				
0.355	-	0.356	1.41	0.265	-	0.265	1.81	0.202	-	0.202	2.21				
0.352	-	0.354	1.42	0.263	-	0.264	1.82	0.200	-	0.201	2.22				
0.349	-	0.351	1.43	0.261	-	0.262	1.83	0.199	-	0.199	2.23				
0.347	-	0.348	1.44	0.259	-	0.260	1.84	0.198	-	0.198	2.24				
0.344	-	0.346	1.45	0.257	-	0.258	1.85	0.196	-	0.197	2.25				
0.341	-	0.343	1.46	0.255	-	0.256	1.86	0.195	-	0.195	2.26				
0.339	-	0.340	1.47	0.254	-	0.254	1.87	0.194	-	0.194	2.27				
0.336	-	0.338	1.48	0.252	-	0.253	1.88	0.193	-	0.193	2.28				
0.334	-	0.335	1.49	0.250	-	0.251	1.89	0.191	-	0.192	2.29				
0.331	-	0.333	1.50	0.248	-	0.249	1.90	0.190	-	0.190	2.30				
0.329	-	0.330	1.51	0.247	-	0.247	1.91	0.189	-	0.189	2.31				
0.326	-	0.328	1.52	0.245	-	0.246	1.92	0.188	-	0.188	2.32				
0.324	-	0.325	1.53	0.243	-	0.244	1.93	0.187	-	0.187	2.33				
0.322	-	0.323	1.54	0.242	-	0.242	1.94	0.185	-	0.186	2.34				
0.319	-	0.321	1.55	0.240	-	0.241	1.95	0.184	-	0.184	2.35				
0.317	-	0.318	1.56	0.238	-	0.239	1.96	0.183	-	0.183	2.36				
0.314	-	0.316	1.57	0.237	-	0.237	1.97	0.182	-	0.182	2.37				
0.312	-	0.313	1.58	0.235	-	0.236	1.98	0.181	-	0.181	2.38				
0.310	-	0.311	1.59	0.234	-	0.234	1.99	0.179	-	0.180	2.39				
0.308	-	0.309	1.60	0.232	-	0.233	2.00	0.178	-	0.178	2.40				
0.305	-	0.307	1.61	0.230	-	0.231	2.01	0.177	-	0.177	2.41				
0.303	-	0.304	1.62	0.229	-	0.229	2.02	0.176	-	0.176	2.42				
0.301	-	0.302	1.63	0.227	-	0.228	2.03	0.175	-	0.175	2.43				
0.299	-	0.300	1.64	0.226	-	0.226	2.04	0.174	-	0.174	2.44				
0.297	-	0.298	1.65	0.224	-	0.225	2.05	0.173	-	0.173	2.45				
0.294	-	0.296	1.66	0.223	-	0.223	2.06	0.172	-	0.172	2.46				
0.292	-	0.293	1.67	0.221	-	0.222	2.07	0.171	-	0.171	2.47				
0.290	-	0.291	1.68	0.220	-	0.220	2.08	0.170	-	0.170	2.48				
0.288	-	0.289	1.69	0.218	-	0.219	2.09	0.168	-	0.169	2.49				
0.286	-	0.287	1.70	0.217	-	0.217	2.10	0.167	-	0.167	2.50				
0.284	-	0.285	1.71	0.215	-	0.216	2.11	0.166	-	0.166	2.51				
0.282	-	0.283	1.72	0.214	-	0.214	2.12	0.165	-	0.165	2.52				
0.280	-	0.281	1.73	0.213	-	0.213	2.13	0.164	-	0.164	2.53				
0.278	-	0.279	1.74	0.211	-	0.212	2.14	0.163	-	0.163	2.54				
0.276	-	0.277	1.75	0.210	-	0.210	2.15	0.162	-	0.162	2.55				
0.274	-	0.275	1.76	0.208	-	0.209	2.16	0.161	-	0.161	2.56				
0.272	-	0.273	1.77	0.207	-	0.207	2.17	0.160	-	0.160	2.57				
0.270	-	0.271	1.78	0.206	-	0.206	2.18	0.159	-	0.159	2.58				
0.268	-	0.269	1.79	0.204	-	0.205	2.19	0.157	-	0.158	2.59				

TABLE 3 - COUNT RATIO VS. MOISTURE FOR NUCLEAR GAGE NO. 5050

Count Ratio versus Moisture

Gage Owner: *Caltrans - D06*

Gage S/N: *5050*

Calibration Date: *5/10/96*

Operator: *F. Champion*

Gage Model:

Std Ct (at Calib): *5560*

Based on calibration data with the two state standard moisture blocks

Std Count ADL: *± 167*

PCF 0.00 18.79

1000 kg/m³ = 62.428 PCF

kg/m³ 0.0 301.0

Count Ratio *0.080 0.777*

CR	To	CR	kg/m ₃	CR	To	CR	kg/m ₃	CR	To	CR	kg/m ₃
0.069	-	0.092	00	0.532	-	0.554	200	0.995	-	1.017	400
0.093	-	0.115	10	0.555	-	0.578	210	1.018	-	1.041	410
0.116	-	0.138	20	0.579	-	0.601	220	1.042	-	1.061	420
0.139	-	0.161	30	0.302	-	0.324	230	1.065	-	1.087	430
0.162	-	0.184	40	0.625	-	0.647	240	1.088	-	1.110	440
0.185	-	0.207	50	0.648	-	0.670	250	1.111	-	1.133	450
0.208	-	0.230	60	0.671	-	0.693	260	1.134	-	1.156	460
0.231	-	0.254	70	0.694	-	0.717	270	1.157	-	1.179	470
0.255	-	0.277	80	0.718	-	0.740	280	1.180	-	1.203	480
0.278	-	0.300	90	0.741	-	0.763	290	1.204	-	1.226	490
0.301	-	0.323	100	0.764	-	0.786	300	1.227	-	1.249	500
0.324	-	0.346	110	0.787	-	0.809	310	1.250	-	1.272	510
0.347	-	0.369	120	0.810	-	0.832	320	1.273	-	1.295	520
0.370	-	0.392	130	0.833	-	0.855	330	1.296	-	1.318	530
0.393	-	0.416	140	0.856	-	0.879	340	1.319	-	1.341	540
0.417	-	0.439	150	0.880	-	0.902	350	1.342	-	1.365	550
0.440	-	0.462	160	0.903	-	0.925	360	1.366	-	1.388	560
0.463	-	0.485	170	0.926	-	0.948	370	1.389	-	1.411	570
0.486	-	0.508	180	0.949	-	0.971	380	1.412	-	1.434	580
0.509	-	0.531	190	0.972	-	0.994	390	1.435	-	1.457	590