

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES
 MATERIALS ENGINEERING AND TESTING SERVICES
 OFFICE OF STRUCTURAL MATERIALS
 QUALITY ASSESSMENT AND MANAGEMENT BRANCH
 5900 FOLSOM BOULEVARD
 SACRAMENTO, CA 95819-4612
 PHONE (916) 227-7266
 FAX (916) 227-7117



*Serious drought.
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The following Fabricators have successfully completed the Department's Facility Audit for the material below:

Structural Precast Concrete			
Fabricator	Products	Exemption	Expiration*
Clark Pacific, Woodland, CA	Section 51 Wall Panel	In-house Welding Excluded	9/2012
Confab, Lathrop, CA	Section 51, Concrete Structures	In-house Welding Excluded	6/2018
Confab, Shafter, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2018
Coreslab Structures (L.A.) Inc., Perris, CA	Section 51, Concrete Structures	In-house Welding Excluded	8/2017
Forterra Pipe & Precast, Sacramento, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	5/2020
Hanson Pipe & Precast, Florin, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2013
Hanson Pipe & Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2013
Harper Precast, Salt Lake City, UT	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2020
Jensen Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2019
Jensen Precast, Fontana, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	11/2019

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Questions regarding these Department Audits can be directed to:

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Kie-Con, Antioch, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	6/2018
KriStar, Windsor, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2014
Mid-State Precast L.P., Corcoran, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2015
Oldcastle Precast, Fontana, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	11/2018
Oldcastle Precast, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2017
Oldcastle Precast, San Diego, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	10/2017
Oldcastle Precast, Stockton, CA	Section 51, Concrete Structures	In-house Welding Excluded	7/2020
Oldcastle Precast, Perris, CA	Section 49, Piling Section 50, Prestressing Section 51, Concrete Structures	In-house Welding Excluded	10/2019
Piranha Pipe & Precast, Chowchilla, CA	Section 51, Concrete Structures	In-house Welding Excluded	7/2020
Pomeroy Corporation, South Perris, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	4/2013

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Precon Products, Simi Valley, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2020
ProCast Products, Inc, Highland, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2018
Rialto Concrete Products, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	2/2015
Structure Cast, Bakersfield, CA	Section 51, Concrete Structures	In-house Welding Excluded	12/2017
Surecast West, Redlands, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2020
Thompson Pipegroup, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	11/2018
The Hilfiker Company, Eureka, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	6/2020
Universal Precast Concrete, Inc., Redding, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	10/2018
US Concrete Precast Group, Lathrop, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2014
US Concrete Precast Group, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2014
US Concrete Precast Group, San Diego, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	1/2014

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Welded Steel for Overhead Sign Structures		
Fabricator	AISC Quality Certification Program*	Expiration**
JV Driver Fabricators, Inc., Phoenix, AZ (Formerly Arizona Structure Technologies, Inc.)	Yes – STD, SBR, MBR	9/2012
Metal Works, Oroville, CA	Yes – SBR	6/2017
Stinger Welding, Inc., Coolidge, AZ	Yes – STD, ABR (Major)	6/2015
Structural & Steel Products Mfg, LTD, Fort Worth, TX and Euless, TX	Yes – SBR	5/2018
Universal Industrial Sales, Lindon, UT	Yes – SBR	6/2018
Valmont Industries, Valley, NE	Yes – STD, SBR	6/2015

*Per Caltrans Standards Specifications, Section 11-3.02, manufacturing plants certified under the applicable AISC Quality Certification Program may provide welding inspection personnel or NDT.

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Legend:

SBR = Simple Bridge
 IBR = Intermediate Bridge
 ABR = Advanced Bridge
 BU = Standard for Steel Building Structures
 CPT = Bridge and Highway Metal Component
 CBR = Major Steel Bridge

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Steel Standards and Poles			
Fabricator	AISC Quality Certification Program*	Approved NDT Procedures per Caltrans 2015 RSS on file	Expiration**
Ameron – Pole Products Div, Tulsa, OK	Yes – STD	Yes	1/2018
Structural & Steel Products Mfg, LTD, Fort Worth, TX and Euless, TX	Yes – SBR	No	5/2018
Universal Industrial Sales, Lindon, UT	Yes – SBR	No	6/2018
Union Metal Corp, Canton, OH (SUSPENDED as of January 2, 2018)***	Yes – STD, SBR	Yes	1/2018
Valmont Industries, Valley, NE	Yes – STD, SBR	Yes	6/2018

*Per Caltrans Standards Specifications, Section 11-3.02, manufacturing plants certified under the applicable AISC Quality Certification Program may provide welding inspection personnel or NDT.

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***Contact project METS Representative for additional information regarding project specific details.

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Steel Pipe Piling		
Fabricator	Class	Expiration*
Atlas Tube, Chicago, IL	R ^{**}	4/2018
Independence Tube Corp, Decatur, AL	R	8/2020
Jindal (Formerly PSL), Bay St. Louis, MS	N, R	5/2017
JSW Steel (USA) Inc., Baytown, TX	N ^a , R ^b	7/2017
Northwest Pipe, Adelanto, CA	N, R	11/2018
Paragon Industries, Inc., Sapulpa, OK	N ^a , R ^{**}	2/2019
Skyline Steel, Iuka, MS	N, R	8/2018
Skyline Steel, Newton, IL	N, R	6/2014
Skyline Steel, Longview, WA	N, R	10/2018
Stupp Corporation, Baton Rouge, LA	N ^a , R	7/2014
T BAILEY INC., Anacortes, WA	N, R	2/2021
Trinity Products, St. Charles, MO	N, R	1/2020
United Spiral Pipe, LLC, Pittsburg, CA	N, R	12/2014
Universal Industrial Sales, Lindon, UT	N, R	6/2018
XKT Engineering, Inc. Mare Island, CA	N, R	9/2018

Contact the Fabricator to determine the range of pipe sizes they are able to produce.

Note: This table does not include Authorized Steel Pipe Piling that has been witnessed by the Engineer or a Representative of the Engineer.

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^a Class N Facility Audit limited to API Specification 5L

^b Class R Facility Audit limited to API Specification 5L

** Splice weld (butt welded seams subsequently formed) shall be omitted

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