

**DEPARTMENT OF TRANSPORTATION**

DIVISION OF ENGINEERING SERVICES  
 MATERIALS ENGINEERING AND TESTING SERVICES  
 OFFICE OF STRUCTURAL MATERIALS  
 QUALITY ASSESSMENT AND MANAGEMENT BRANCH  
 5900 FOLSOM BOULEVARD  
 SACRAMENTO, CA 95819-4612  
 PHONE (916) 227-7266  
 FAX (916) 227-7117



*Serious drought.  
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The following Fabricators have successfully completed the Department's Facility Audit for the material below:

<b>Structural Precast Concrete</b>			
<b>Fabricator</b>	<b>Products</b>	<b>Exemption</b>	<b>Expiration*</b>
Clark Pacific, Woodland, CA	Section 51 Wall Panel	In-house Welding Excluded	<b>9/2012</b>
Confab, Lathrop, CA	Section 51, Concrete Structures	In-house Welding Excluded	6/2021
Confab, Shafter, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2021
Coreslab Structures (L.A.) Inc., Perris, CA	Section 51, Concrete Structures	In-house Welding Excluded	<b>8/2017</b>
Forterra Pipe & Precast, Sacramento, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	5/2020
Hanson Pipe & Precast, Florin, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	<b>12/2013</b>
Hanson Pipe & Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	<b>8/2013</b>
Harper Precast, Salt Lake City, UT	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2020
Jensen Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2019
Jensen Precast, Fontana, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	11/2019

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**Questions regarding these Department Audits can be directed to:**

Brett Soldano, Chief, Quality Assessment and Management Branch, Office of Structural Materials  
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Kie-Con, Antioch, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	8/2018
KriStar, Windsor, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	<b>4/2014</b>
Mid-State Precast L.P., Corcoran, CA	Section 51, Concrete Structures	In-house Welding Excluded	<b>5/2015</b>
Oldcastle Precast, Fontana, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	11/2018
Oldcastle Precast, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2021
Oldcastle Precast, Lakeside, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2021
Oldcastle Precast, Stockton, CA	Section 51, Concrete Structures	In-house Welding Excluded	7/2020
Oldcastle Precast, Perris, CA	Section 49, Piling Section 50, Prestressing Section 51, Concrete Structures	In-house Welding Excluded	10/2019
Piranha Pipe & Precast, Chowchilla, CA	Section 51, Concrete Structures	In-house Welding Excluded	7/2020
Pomeroy Corporation, South Perris, CA	Section 49, Piling Section 51, Concrete Structures	In-house Welding Excluded	<b>4/2013</b>

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<b>Fabricator</b>	<b>Products</b>	<b>Exemption</b>	<b>Expiration*</b>
Precon Products, Simi Valley, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	9/2020
Precon Products, Suisun City, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2019
ProCast Products, Inc, Highland, CA	Section 51, Concrete Structures	In-house Welding Excluded	5/2021
Rialto Concrete Products, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	<b>2/2015</b>
Structure Cast, Bakersfield, CA	Section 51, Concrete Structures	In-house Welding Excluded	2/2021
Surecast West, Redlands, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2020
Thompson Pipegroup, Rialto, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	11/2018
The Hilfiker Company, Eureka, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	6/2020
Universal Precast Concrete, Inc., Redding, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	10/2018
US Concrete Precast Group, Lathrop, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	<b>9/2014</b>
US Concrete Precast Group, Pleasanton, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	<b>12/2014</b>
US Concrete Precast Group, San Diego, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	<b>1/2014</b>

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<b>Welded Steel for Overhead Sign Structures</b>		
<b>Fabricator</b>	<b>AISC Quality Certification Program*</b>	<b>Expiration**</b>
JV Driver Fabricators, Inc., Phoenix, AZ (Formerly Arizona Structure Technologies, Inc.)	Yes – STD, SBR, MBR	<b>9/2012</b>
Metal Works, Oroville, CA	Yes – SBR	<b>6/2017</b>
Stinger Welding, Inc., Coolidge, AZ	Yes – STD, ABR (Major)	<b>6/2015</b>
Structural & Steel Products Mfg, LTD, Fort Worth, TX and Euless, TX	Yes – SBR	11/2018
Universal Industrial Sales, Lindon, UT	Yes – SBR	6/2020
Valmont Industries, Valley, NE	Yes – STD, SBR	<b>6/2015</b>

\*Per Caltrans Standards Specifications, Section 11-3.02, manufacturing plants certified under the applicable AISC Quality Certification Program may provide welding inspection personnel or NDT.

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**Legend:**

SBR = Simple Bridge  
 IBR = Intermediate Bridge  
 ABR = Advanced Bridge  
 BU = Standard for Steel Building Structures  
 CPT = Bridge and Highway Metal Component  
 CBR = Major Steel Bridge

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<b>Steel Standards and Poles</b>			
<b>Fabricator</b>	<b>AISC Quality Certification Program*</b>	<b>Approved NDT Procedures per Caltrans 2015 RSS on file</b>	<b>Expiration**</b>
Ameron – Pole Products Div, Tulsa, OK	Yes – STD	Yes	1/2021
Structural & Steel Products Mfg, LTD, Fort Worth, TX and Euless, TX	Yes – SBR	No	11/2018
Universal Industrial Sales, Lindon, UT	Yes – SBR	No	6/2020
<b>Union Metal Corp, Canton, OH    (SUSPENDED as of January 2, 2018)***</b>	<b>Yes – STD, SBR</b>	<b>Yes</b>	<b>1/2018</b>
Valmont Industries, Valley, NE	Yes – STD, SBR	Yes	6/2020

\*Per Caltrans Standards Specifications, Section 11-3.02, manufacturing plants certified under the applicable AISC Quality Certification Program may provide welding inspection personnel or NDT.

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\*\*\*Contact project METS Representative for additional information regarding project specific details.

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The following Fabricators have successfully completed the Department's Facility Audit for the material below:

Steel Pipe Piling		
Fabricator	Class	Expiration*
Atlas Tube, Chicago, IL	R <sup>**</sup>	5/2021
Independence Tube Corp, Decatur, AL	R	8/2020
Jindal (Formerly PSL), Bay St. Louis, MS	N, R	3/2021
JSW Steel (USA) Inc., Baytown, TX	N <sup>a</sup> , R <sup>b</sup>	<b>7/2017</b>
Northwest Pipe, Adelanto, CA	N, R	11/2018
Paragon Industries, Inc., Sapulpa, OK	N <sup>a</sup> , R <sup>**</sup>	2/2019
Skyline Steel, Iuka, MS	N, R	10/2018
Skyline Steel, Newton, IL	N, R	<b>6/2014</b>
Skyline Steel, Longview, WA	N, R	10/2018
Stupp Corporation, Baton Rouge, LA	N <sup>a</sup> , R	<b>7/2014</b>
T BAILEY INC., Anacortes, WA	N, R	2/2021
Trinity Products, St. Charles, MO	N, R	1/2020
United Spiral Pipe, LLC, Pittsburg, CA	N, R	<b>12/2014</b>
Universal Industrial Sales, Lindon, UT	N, R	6/2020
West Coast Spiral Pipe, Rialto, CA	R	4/2019
XKT Engineering, Inc. Mare Island, CA	N, R	9/2020

Contact the Fabricator to determine the range of pipe sizes they are able to produce.

Note: This table does not include Authorized Steel Pipe Piling that has been witnessed by the Engineer or a Representative of the Engineer.

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<sup>a</sup> Class N Facility Audit limited to API Specification 5L

<sup>b</sup> Class R Facility Audit limited to API Specification 5L

\*\* Splice weld (butt welded seams subsequently formed) shall be omitted

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