

**DEPARTMENT OF TRANSPORTATION**  
 DIVISION OF ENGINEERING SERVICES  
 MATERIALS ENGINEERING AND TESTING SERVICES  
 OFFICE OF STRUCTURAL MATERIALS  
 QUALITY ASSESSMENT AND MANAGEMENT BRANCH  
 5900 FOLSOM BOULEVARD  
 SACRAMENTO, CA 95819-4612  
 PHONE (916) 227-7266  
 FAX (916) 227-7117



*Flex your power!  
 Be energy efficient!*

The following Fabricators have successfully completed the Department's Facility Audit for the material below:

<b>Structural Precast Concrete</b>			
<b>Producer</b>	<b>Products</b>	<b>Exemption</b>	<b>Expiration*</b>
California Concrete Pipe, Stockton, CA	Section 49, Piling	In-house Welding Excluded	3/2011
	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	
Clark Pacific, Woodland, CA	Section 51 Wall Panel		9/2012
Confab, Lathrop, CA	Section 49, Piling Section 51, Concrete Structures		6/2013
Confab, Shafter, CA	Section 49, Piling Section 51, Concrete Structures		12/2011
Coreslab, Perris, CA	Section 51, Concrete Structures		9/2011
Hanson Pipe & Precast, Florin, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	12/2013
Hanson Pipe & Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	8/2013
Jensen Precast, Lockeford, CA	Section 51, Concrete Structures	In-house Welding and Prestressing Excluded	4/2012
Kie-Con, Antioch, CA	Section 49, Piling Section 51, Concrete Structures		3/2013
Mid-State Precast L.P.	Section 51, Concrete Structures	In-house Welding Excluded	10/2011

\*Modification to the process, materials, and procedures documented in the approved audit may result in immediate termination of the fabricator's audit. Fabricators are required to submit and receive approval of amendments to audit documentation prior to implementation of modifications.

**Questions regarding these Department Audits can be directed to:**

Brett Soldano, Chief, Quality Assessment Management Branch, Office of Structural Materials  
 Phone 916-227-7266; Fax 916-227-7117; Email: [brett\\_soldano@dot.ca.gov](mailto:brett_soldano@dot.ca.gov)

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Updated: 1/12/2011

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Pomeroy Corporation, South Perris, CA	Section 49, Piling Section 51, Concrete Structures		4/2013
ProCast Products, Inc, Highland, CA	Section 51, MSE Wall Panels		3/2011
San Diego Pre-cast Concrete, San Diego, CA	Section 51, Concrete Structures		1/2011
Surecast West, PMB#338, Redlands, CA	Section 51, MSE Wall Panels		1/2014
Utility Vault, Fontana, CA	Section 49, Piling		12/2011

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The following Fabricators have successfully completed the Department's Facility Audit for the material below:

<b>Welded Steel for Overhead Sign Structures</b>			
<b>Producer</b>	<b>AISC Quality Certification Program*</b>	<b>Exemption</b>	<b>Expiration **</b>
Hogan Fab, Inc, Portland, OR	Yes – SBR		6/2011
Ulmer Industries, Inc, Fontana, CA	No		3/2011
Universal Industrial Sales, Lindon, UT	Yes – SBR		11/2011
Structural & Steel Products Mfg, LTD, Forth Worth TX	Yes – SBR		9/2011
Addison Corporation, Bend OR	Yes - MBR		5/2011
Stinger Welding, Inc, Coolidge, AZ	Yes – MBR		5/2012
Arizona Structure Technologies, Inc., Phoenix, AZ	Yes - SBR	High Strength Bolting <sup>‡</sup>	11/2011

\*AISC Quality Certification Program allows the fabricator to perform its own NDT of welds, per Caltrans Standard Special Provisions.

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<sup>‡</sup>Arizona Structure Technologies, Inc., will ship all fabricated pieces and appropriate connectors to the job site separately. The General Contractor on the project shall erect the parts as a complete unit.

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The following Fabricators have successfully completed the Department's Facility Audit for the material below:

<b>Welded Steel Poles for Lighting and Signal Structures</b>		
<b>Producer</b>	<b>AISC Quality Certification Program*</b>	<b>Expiration **</b>
Ameron – Pole Products Div, Tulsa, OK	Yes – STD	2/2011
Makers Sales/Marketing Company, Haltom City, TX	None	4/2009
Union Metal Corp, Canton, OH	Yes – STD, SBR	10/2011
Valmont Industries, Valley, NE	Yes – STD, SBR	12/2010
Structural & Steel Products Mfg, LTD, Forth Worth TX	Yes – SBR	9/2011

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The following Fabricators have successfully completed the Department's Facility Audit for the materials listed below. Only these producers are authorized to provide steel pipe piling for Caltrans projects as specified in the contract Special Provisions.

<b>Steel Pipe Piling</b>				
<b>Producer</b>	<b>Range of Pipe Sizes*</b>		<b>Class</b>	<b>Expiration**</b>
	$\phi_{\min}$ x $t_{\max}$	$\phi_{\max}$ x $t_{\max}$		
Atlas Tube Inc, Chicago, IL	8" x 0.156"	20" x 0.625"	R	10/2011
Paragon Industries, Sapulpa, OK	8" x 0.156"	16" x 0.5"	N, R	10/2011
Skyline Steel, Iuka, MS	16" x 0.50"	120" x 1"	N, R	01/2012
Skyline Steel, Camp Hill, PA	14" x 0.3125"	60" x 0.625"	R	06/2012
Skyline Steel, Granite Falls, WA	36" x 0.375"	156" x 2"	N, R	09/2011
XKT Engineering, Inc. Mare Island, CA	48" x 2.25"	360" x 6"	N, R	04/2012
Eaton Metal Products Co., Salt Lake City, UT	48" x 0.5"	192" x 4"	R	11/2012
Trinity Manufacturing, LLC, St. Charles, MO	24" x 0.750"	120" x 1.0"	N, R	04/2011
North West Pipe, Adelanto CA	12" x 0.250"	156" x 2.75"	N, R	05/2011
Universal Industrial Sales, Lindon UT	12" x 1.5"	42" x 1.5"	N, R	05/2011

\* Thickness shown is maximum for standard production. Other thicknesses may be available. For dimensional deviations contact your [SMR](#). Abbreviations:

$\phi_{\min}$  – Minimum Diameter     $\phi_{\max}$  – Maximum Diameter     $t_{\max}$  – Maximum Thickness

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