MPQP AC, PCC, Rubber & Other Batch Operations

Report Number 11-10 | calib date 3/8/11 | district 01 | 109 by G. Thorpe | plant controller MPAQ Automation

plant type PCC Batch | plant owner Norcal | plant location 291 Shell Ln. Willits

scale acceptable to 42000 lbs | useable scale capacity 42000 | largest noted error, for this scale 1 Grad

scale number 1 | material type aggregate | graduation size 20

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
1	8000	0	8000	always zero for 1st step	8000	8000	0.0	0.0	Acceptable	
2	12000	0	12000	0	12000	12000	0.0	0.0	Acceptable	
3	12000	12000	24000	0	24000	24000	0.0	0.0	Acceptable	
4	12000	24000	36000	0	36000	35980	-20.0	-1.0	Acceptable	
5	6000	35980	41980	0	41980	41980	0.0	0.0	Acceptable	

scale acceptable to 8000 lbs | useable scale capacity 10000 | largest noted error, for this scale 1 Grad

scale number 2 | material type cement | graduation size 5

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
1	2000	0	2000	always zero for 1st step	2000	2000	0	0	Acceptable	
2	4000	0	4000	0	4000	4000	0	0	Acceptable	
3	6000	0	6000	0	6000	6005	5	1	Acceptable	
4	8000	0	8000	0	8000	8005	5	1	Acceptable	

scale acceptable to | useable scale capacity | largest noted error, for this scale

scale number 3 | material type water | graduation size 62.55

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
1	4117		4117	always zero for 1st step	4117	4162	45	.71942	Acceptable	499 gal. Metered 493 Delivered gal. 1.09% Error. Time 3:55 = 126 GPM
2	4118		4118	0	4118	4162	44	.70343	Acceptable	499 gal. Metered 494 gal. Delivered 1.07% Error. @126 GPM

scale acceptable to | useable scale capacity | largest noted error, for this scale

scale number | material type | graduation size

step number	applied test weight	applied build-up weight	total applied weight	adjustment from last step	adjusted total weight	indicated weight	actual error	error in grads	USEABILITY	remarks
				always zero for 1st step						

Test Notes

Plant Certified for State Use
Plant Operator Jace, 707-459-9636
Badger 2" Water Meter
H2O Meter Span 0304
Bartolomei Scale Co. Cert on File 707-575-3273