

DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge Program

333 Burma Rd.
Oakland, CA 94607
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June 26, 2008

Contract No. 04-0120F4
04-SF-80-13.2 / 13.9
Self-Anchored Suspension Bridge
Letter No. 05.03.08-000005

Michael Flowers
Project Executive
American Bridge/Fluor, A JV
375 Burma Road
Oakland, CA 94607

Dear Michael Flowers,

Submittal 634, Rev. 2 - Internal Weld Repair Demonstration

The internal weld repair demonstration performed by ABFJV/ZPMC on June 11, 2008, as required per the Department's comments to Submittal #634R2, did not demonstrate a lack of penetration (LOP) repair. An LOP repair demonstration must be performed on a weld sample that has less than the 80% penetration required therefore the full removal of the weld is required.

In the future please provide at least one day notice to the Department prior to a demonstration. This will afford us to work together and make the next demonstration a success.

If you have any question, please contact Jason Tom at 15901777764.

Sincerely,

<<< ORIGINAL SIGNED >>>

GARY PURSELL
Resident Engineer

cc:
file: 05.03.08, 55.0634