

DEPARTMENT OF TRANSPORTATION -Toll Bridge Program

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May 14, 2010

Contract No. 04-0120F4
04-SF-80-13.2 / 13.9
Self-Anchored Suspension Bridge
Letter No. 05.03.01-007424

Michael Flowers
Project Executive
American Bridge/Fluor, A JV
375 Burma Road
Oakland, CA 94607

Dear Michael Flowers,

Submittal 365, Rev. 30 - Tower - Skin Plate Sub-Assemblies & Diaphragm – Lift 2

The Department has completed review of Submittal ABF-SUB-000365R30, "Tower - Skin Plate Sub-Assemblies & Diaphragm - Lift 2 - North, South, East, and West Shafts," dated April 30, 2010. The submittal is "Approved." Please be aware of the following comments:

CATEGORY C:

1. Based on discussions at ZPMC, it is understood the CJP Weld WTFS01, noted on the attachment, will be ground smooth and that the spacing of the slotted holes across the weld joint is accurate (no weld distortion) to ensure smooth sliding.
2. It is understood that proposed Weld Detail WTFS01 cannot be avoided because the shear tabs have already been installed at the cross bracing elevations on Lifts 1 and 2. For future lifts, it is recommended that the fabrication procedure be revised to weld the shear tabs after the fill plates are installed to avoid this additional CJP splice.

If you have any questions regarding this matter, contact Gary Lai in the Working Drawing Campus.

Sincerely,

A handwritten signature in blue ink, appearing to read "RM", written over a horizontal line.

RICK MORROW
Construction Manager (Tower)

GARY PURSELL
Resident Engineer

Attachment

cc: Mark Woods
file: 05.03.01, 55.0365