

DEPARTMENT OF TRANSPORTATION - District 4 Toll Bridge Program

333 Burma Rd.

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November 06, 2007

Contract No. 04-0120F4

04-SF-80-13.2 / 13.9

Self-Anchored Suspension Bridge

Letter No. 05.03.01-000795

Michael Flowers
Project Executive
American Bridge/Fluor Enterprises, a JV
375 Burma Road
Oakland, CA 94607

Dear Michael Flowers,

NCR's 9, 10, 11, 12 & 13 - Zhenhua Port Machinery Company, Ltd.

This letter is issued to provide a formal notification to American Bridge/Fluor Enterprises (ABF) of the issuance of non-conformance reports (NCR's) at the Zhenhua Port Machinery Company, Ltd. (ZPMC) facility in Shanghai, China. Verbal notification was previously provided to ABF representatives on site. The following is a summary of the NCR's which have been attached to this document:

NCR 9 – 114m Mock-up Skin B Upper Panel

The Contractor allowed the Fabricator to proceed with third time repairs to Skin B sub-assemblies without the approval of the Engineer.

NCR 10 – 114m Mock-up Skin B Upper Panel

The Contractor allowed the Fabricator to make repairs to rejectable indications found in the complete joint penetration welds between the longitudinal stiffener and Skin Plate B at lengths greater than 10% of the cumulative length of the welds.

NCR 11 – Mock-up

Quality Control failed to document the required fit-up inspection of Longitudinal Stiffener Piece Mark p920-3 to Interior Splice Assembly MUC –A75, Weld Joint No. 3A.

NCR 12 – 114m Mock-up Skin Plate E

The Contractor allowed the Fabricator to make repairs to rejectable indications found in the complete joint penetration weld joint #3 on Skin Plate E at lengths greater than 10% of the cumulative length of the welds.

NCR 13 – 89m Mock-up

The Contractor allowed the Fabricator to weld parts of the 89m strut sub-assemblies with an electrode not in compliance with the Contract Specifications.

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ABF shall provide a formal response addressing the proposed resolution to each of these NCR's for the Engineer's review and approval.

Sincerely,

A handwritten signature in blue ink that reads "Gary Purcell". The signature is written in a cursive, flowing style.

GARY PURSELL
Resident Engineer

Attachment

cc: Rick Morrow, Brian Boal, Pat Lowry, Mazen Wahbeh, Mark Woods
file: 05.03.01, 09.01.06